

BALANCING AIRFLOW IN THE CABIN OF H3 SERIES COACHES

MATERIAL

Kit #327475 includes the following parts :

Part No.	Description	Qty
327466	Ventilation grille, 650 mm	2
327467	Ventilation grille, 1660 mm	3
327473	Ventilation grille, 1274 mm	2
504106	Rivet, pop, dome, AL, 1/8 dia. x ¼ long	80
IS-00071	Instruction Sheet	1
FI-00071	Feuille d'instructions	1

PROCEDURE

Warning : Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Locate the windows to modify. For an H3-45 coach, refer to figure 1. For an H3-41 coach, refer to figure 2;
2. Remove the trim at the base of the windows. Refer to figure 3 to remove the sill (item 1) and if equipped, the interior molding (item 2);
3. Drill out the rivets (1/8 in.) fastening the ventilation grille (figure 3, item 3) and replace with the new ventilation grille, using the pop rivets provided. Refer to figures 1 or 2 to determine the right grille location and if it must be cut to length;
4. Install the trim at the base of the windows.

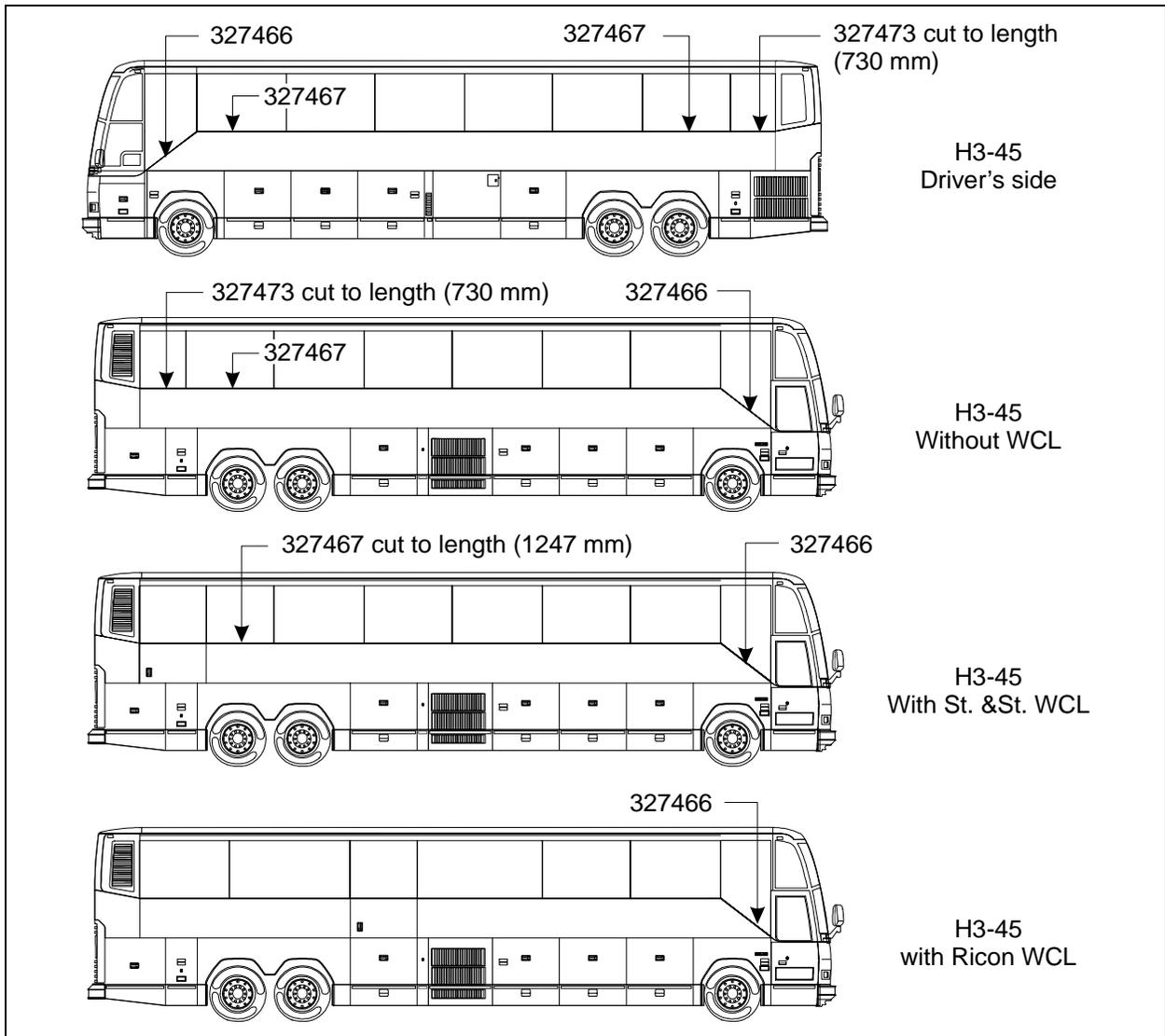


FIGURE 1: WINDOW LAYOUT ON POSSIBLE H3-45 COACH CONFIGURATIONS

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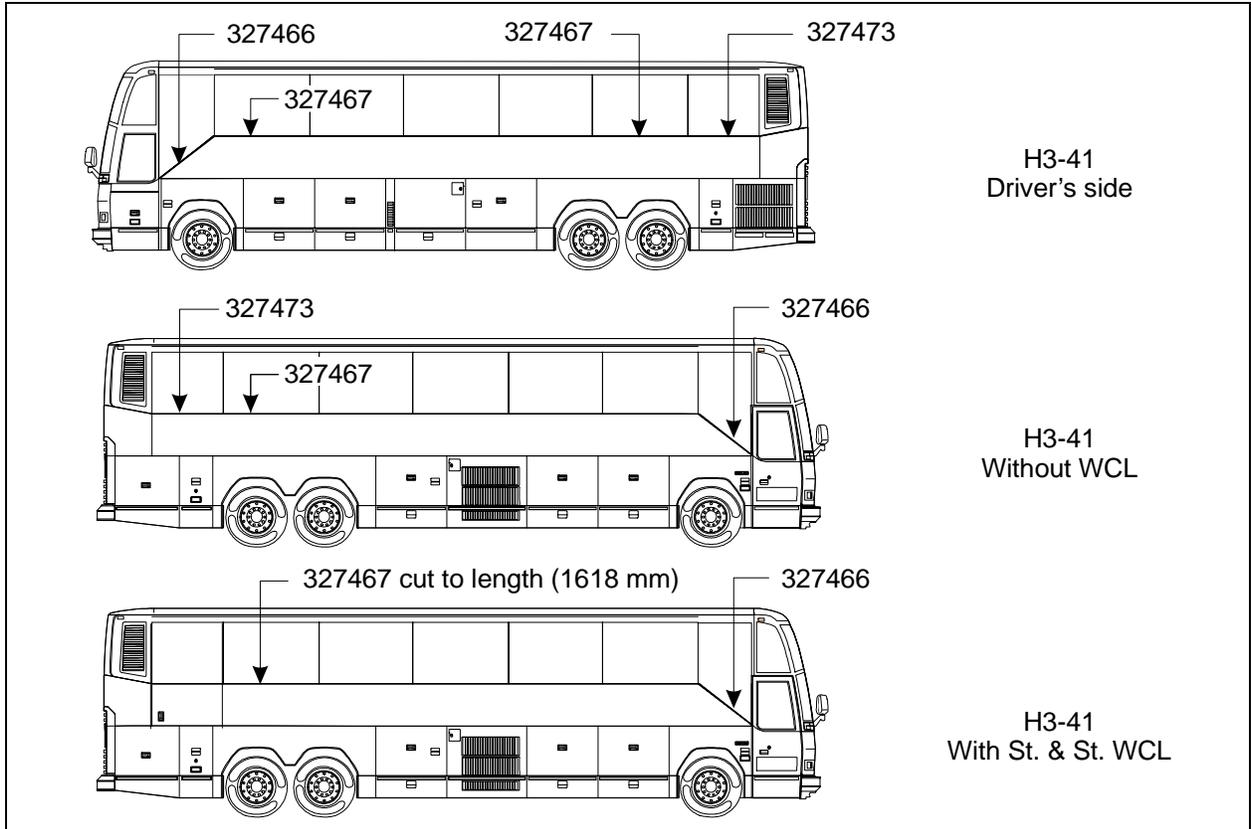


FIGURE 2: WINDOW LAYOUT ON POSSIBLE H3-41 COACH CONFIGURATIONS

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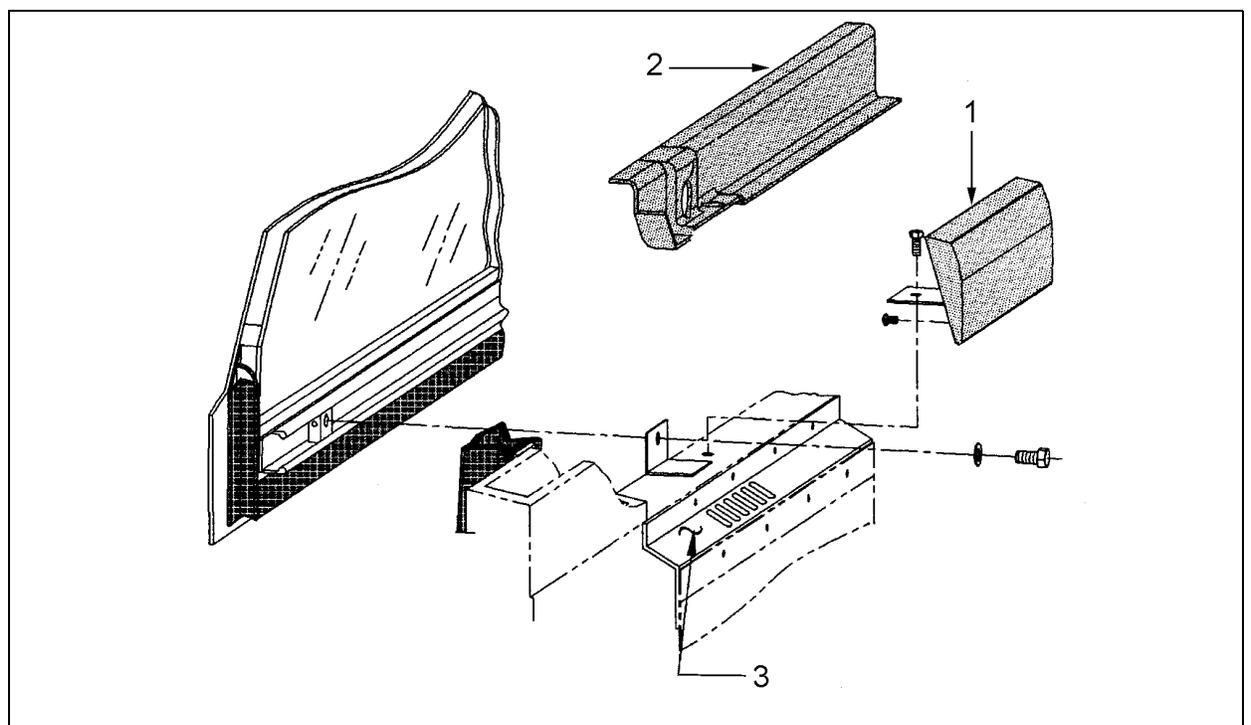


FIGURE 3: VENTILATION GRILLE (3) AND RELATED COMPONENTS

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