

APPLICATION

Model		Ē
	From 2P9H33468 <u>J</u> 1001 <u>001</u> , up to 2PCH334	494 <u>W</u> 101 <u>2234</u>
H series vehicles Model year: 1988 to 1998	AND	
	2PCH3349X <u>W</u> 101 <u>2285</u>	
XL series Model year: ALL	ALL	
96 inch series vehicles Model year: ALL	ALL	

DESCRIPTION

As with any electrical component of a vehicle, it could be helpful to periodically verify the operation of solid state HVAC thermostat and control.

These instructions allow verification of the driver's HVAC control on H series vehicles (including the H3-40, H3-40 VIP, H5-60, H3-41, H3-45 and H3-45 VIP). On all other vehicles (XL and 96 inch models) these instructions allow verification of the central and driver's HVAC thermostat and control.

We suggest that you proceed as follows when suspecting a failure in the above-mentioned component.

PROCEDURE

- 1. Start engine and ensure electrical system operates at 27.5 volts. Adjust, if necessary using voltage regulator set screw (Refer to Maintenance Manual, Section 6: Electrical).
- 2. Refer to INSTALLATION DIAGRAM for proper identification of components and connectors (Fig. 1).
- 3. Check voltage as outlined in SPECIFICATION CHART.

Note: Ground must be verified at vehicle frame.

- 4. Refer to TROUBLESHOOTING.
- 5. If heating control module replacement is necessary, ensure that wire position on harness connector corresponds to figure 1.

Note: Installation diagram is a guide, use it with the vehicle electrical diagram.

H SERIES VEHICLES

SPECIFICATION CHART

Connector position /	CONNE	CTOR A	Connector position / wire	CONNE	CTOR B
wire color	Heating	Not heating	color	Heating	Not heating
1 / RED	27.5 volts	27.5 volts	1 / Brown	19 ± 2 volts	0 volt
2 / Brown	0 volt	25 ± 3 volts	2 / Red	0 volt	0 volt
3 / Orange	0 volt	0 volt	3 / Orange 5 ± 1 volts		volts
4 / Yellow	ow 5 ± 1 volts		not-applicable		
5 / Green	19 ± 2 volts	0 volt	not-applicable		

TROUBLESHOOTING

SYMPTOM: The system stays in heating mode or temperature is not stable.

STEP	TEST	RESULTS	PROBABLE CAUSE
1	Measure voltage between red wire (pin #1) and orange wire (pin #3) on connector	0 volt	The control of the supply line is not correct or fuse is blown.
	A. "	27.5 volts	See step #2.
2	Measure voltage at yellow (pin #4) wire on connector A	If 8.5 ± 0.5 volts	Thermostat or wire is defective.
	and at orange wire (pin #3) on connector B.	If 5 ± 1 volts	See step #3
3	Measure voltage at green wire (pin #5) on connector A and at brown wire (pin #1)	Measurements do not correspond to SPECIFICATION CHART	Temperature control is defective.
	on connector B.	Measurements correspond to SPECIFICATION CHART	See step #4.
4	Turn heating control counter-clockwise (To the off position).	If 0 volt	Temperature control is defective.
	Measure voltage at brown (pin #2) on connector A and at water valve terminal.	If 27.5 volts	Water valve is defective or particles interfere with the diaphragm.

Note: Before replacing temperature control, ensure that the value is not short-circuited. Solenoid resistance must be more than 50 Ω . Otherwise, replace solenoid value or solenoid only.

SYMPTOM: System does not provide any heat.

STEP	TEST	RESULTS	PROBABLE CAUSE
1	Turn heating control clockwise. (To the on position).	If 27.5 volts	Temperature control is defective (see Note 1).
	Measure voltage at water valve terminal.	If 0 volt	Valve is locked in closed position. Change the valve.

XL AND 96 INCHES SERIES VEHICLES

SPECIFICATION CHART

Connector position /	CONNE	CTOR A	Connector position / wire	CONNE	CTOR B
wire color	Heating	Not heating	color	Heating	Not heating
6 / RED	27.5 volts	27.5 volts	1 / Brown	19 ± 2 volts	0 volt
3 / Brown	0 volt	25 ± 3 volts	2 / Red	0 volt	0 volt
5 / Orange	0 volt	0 volt	3 / Orange 5 ± 1 volts		volts
2 / Yellow	5 ± 1 volts		not-applicable		
4 / Green	19 ± 2 volts	0 volt	not-applicable		

TROUBLESHOOTING

SYMPTOM: The system stays in heating mode or temperature is not stable.

STEP	TEST	RESULTS	PROBABLE CAUSE
1	Measure voltage between red wire (pin #6) and orange wire (pin #5) on connector	0 volt	The control of the supply line is not correct or fuse is blown.
	A	27.5 volts	See step #2.
2	Measure voltage at yellow (pin #2) wire on connector A	If 8.5 ± 0.5 volts	Thermostat or wire is defective.
2	and at orange wire (pin #3) on connector B.	If 5 ± 1 volts	See step #3
3	Measure voltage at green wire (pin #4) on connector A and at brown wire (pin #1)	Measurements do not correspond to SPECIFICATION CHART	Temperature control is defective.
	on connector B.	Measurements correspond to SPECIFICATION CHART	See step #4.
	Turn heating control counter-clockwise (To the off position).	If 0 volt	Temperature control is defective.
4	Measure voltage at brown (pin #3) on connector A and at water valve terminal.	If 27.5 volts	Water valve is defective or particles interfere with the diaphragm.

Note: Before replacing temperature control, ensure that the value is not short-circuited. Solenoid resistance must be more than 50 Ω . Otherwise, replace solenoid value or solenoid only.

SYMPTOM: System does not provide any heat.

STEP	TEST	RESULTS	PROBABLE CAUSE
1	Turn heating control clockwise. (To the on position).	If 27.5 volts	Temperature control is defective (see Note 1).
	Measure voltage at water valve terminal.	If 0 volt	Valve is locked in closed position. Change the valve.

