

# PREVOST

## Instruction Sheet

## IS-19066

### AIR DRYER BRACKET CUT OUT

First Release

2019-11-05

#### **IMPORTANT NOTICE**

*This modification is recommended by Prevost to increase your vehicle's performance. Note that no reimbursement will be awarded for carrying out this modification.*

#### **NOTE**

*This instruction sheet applies to vehicles having the air dryer located inside the rear wheel pit. It does not apply to vehicles with the air dryer located inside the baggage compartment.*

This instruction sheet describes how to cut the air dryer bracket. This cut out allows to stop accumulation of dirt behind the bracket. It applies only to the vehicles with the air dryer located into the wheel pit and from year 2013 up to 2020.

### MATERIAL

There are no kits for this instruction sheet.

Parts that may be required:

Part No.	Description	Qty
642111	AIR DRYER HALDEX	1
21440978	AIR DRYER WABCO	1

#### **NOTE**

*Material can be obtained through regular channels.*

### PROCEDURE



#### **DANGER**

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

1. Lift up the vehicle.
2. Locate the air dryer into the rear wheel pit.
3. Dismount the air dryer screws (3).
4. Clean the mounting face of the air dryer.
5. Support the air dryer with cables.
6. Clean the mounting face of the air dryer bracket.

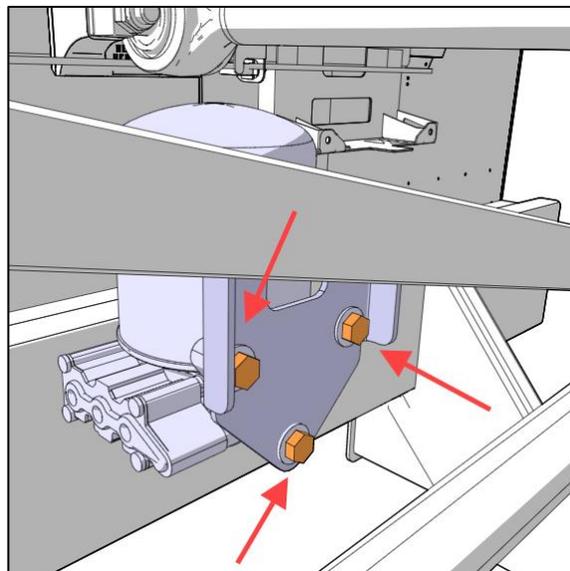


FIGURE 1

7. Cut the air dryer bracket as shown in Figure 2.
8. Reinstall the air dryer with 3 Belleville lock-washers and 3 screws.
9. Tighten the screws.
10. Bulletin is complete.

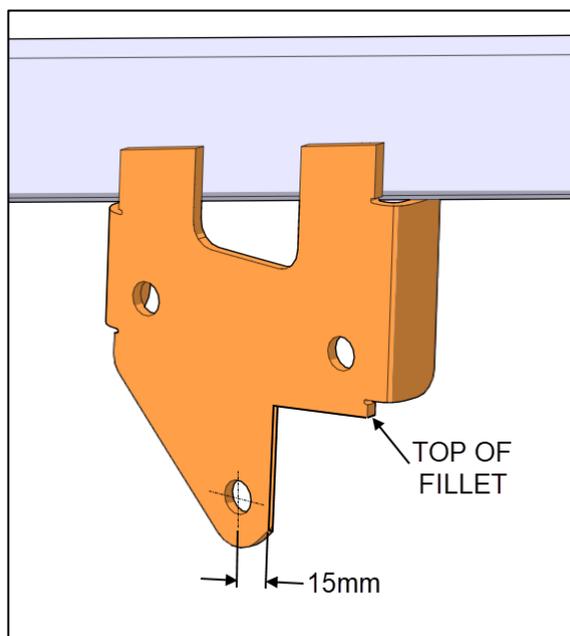


FIGURE 2

## PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)