

PREVOST

Instruction Sheet

IS-19064

BAGGAGE DOOR SEAL REPLACEMENT

From H Series V-1857

Replaces 2800122

First Release

01-05-2020

MATERIAL

Kit #IS19064 includes the following parts:

Part No.	Description	Qty
2810326	RUBBER SEAL EXTRUSION / 1152MM X 1121MM	1
506004	TAPE RUB ADH1 CC POL 3/8" X 1/2" / GREY (Hinged door)	48"
IS-19064	INSTRUCTION SHEET	1
FI-19064	FEUILLE D'INSTRUCTION	1

Other parts that may be required:

Part No.	Description	Qty
680225	SCOURING PAD 6" x 9", FINE	1
682989	STANDOX ANTI-SILICONE, 4 liter	1
682384	CHIX CLOTH	1
684685	ADHESIVE SIMSON #ISR 70-03 / 310ml CARTRIDGE	1

TOOLS

Conical Roller tool

Flat Roller tool

Spatula

NOTE

Material can be obtained through regular channels.

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

DOOR PREPARATION

Note: For optimum bonding, perform this procedure in a dust free environment. Ensure cleanliness of surfaces, parts and tools throughout the procedure.

1. Mark original seal position on door.
2. Remove former door seal.
3. Remove any traces of glue
4. Prepare bonding surface with a fine scouring pad.
5. Clean with anti-silicone.

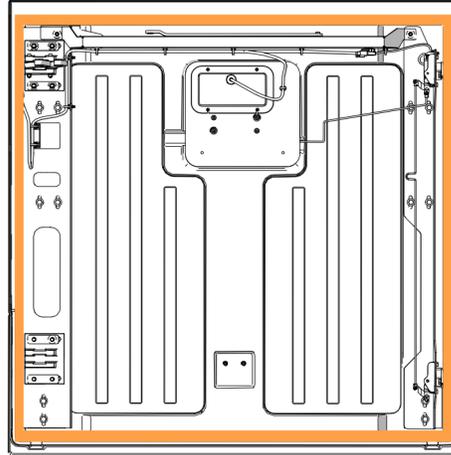


FIGURE 1

VIP PANTOGRAPH and HINGED DOOR

6. With a dry chix cloth, wipe the seal clean, *including the backing liner paper* to avoid accidental contamination of the gluing surface.
7. Place the joint on the door.

IMPORTANT: Make sure the drain holes are at the bottom.

8. Peel the backing paper at the corners.
9. Apply 684685 Simson in the corners and glue the joint to the door.
10. Remove excess glue with a spatula.
11. Remove the remaining backing paper and glue the rest of the joint.

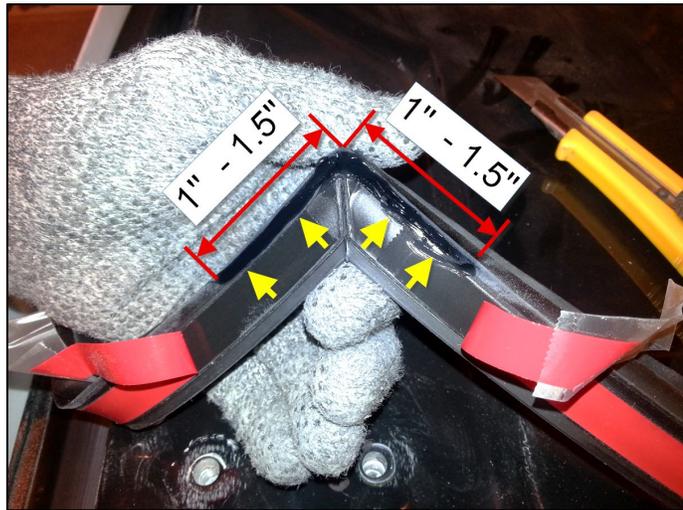
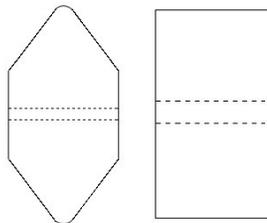


FIGURE 2

12. Press seal with a conical roller.
13. Press with a flat roller.
14. Allow curing time before operating the door.



15. On simple hinge doors only: Apply a self-adhesive strip of foam on the door, hinge side.

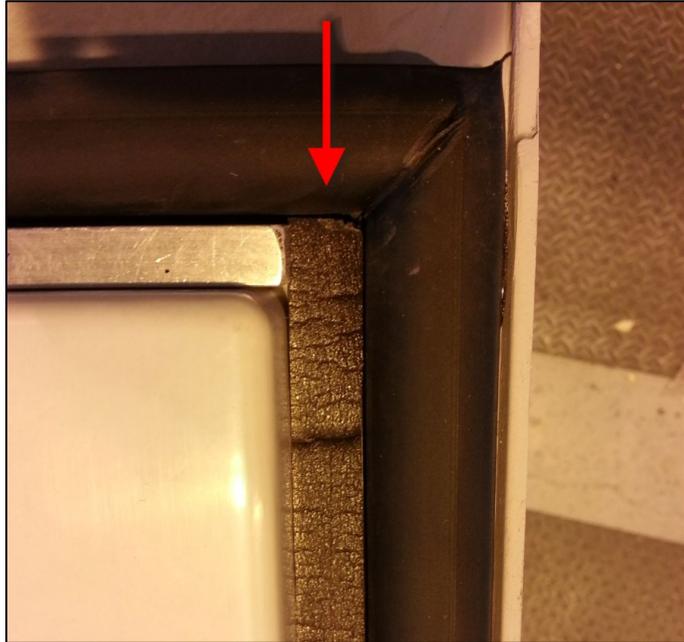


FIGURE 3

PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)