

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy...

INSTALLATION

1. Make a mark in the middle of the rear-view mirror.



FIGURE 1

2. Once you have determined the appropriate location, outline the convex mirror onto the larger mirror.

The top of the convex mirror should be **245 mm** from the top of the rear-view mirror.

NOTE

The convex mirror must be located on the lower/middle part of the rear-view mirror.

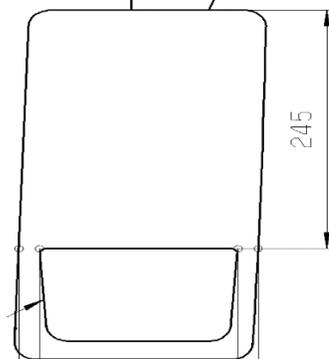


FIGURE 2

3. Outline the previous drawing with masking tape.



FIGURE 3

4. Clean the surface with **Sika® Aktivator 100**.

NOTE

*Drying time specified on “Adhesive and Sealant” document available on **Impact**.*



FIGURE 4

5. Place a spacer in each corner of the surface where the convex mirror will be placed.



FIGURE 5

6. Clean the convex mirror with **Sika® Aktivator 100**.

NOTE

*Drying time specified on “Adhesive and Sealant” document available on **Impact**.*



FIGURE 6

7. Apply **Sika® 271** on the convex mirror.



FIGURE 7

8. Glue the convex mirror in the surface of the rear-view mirror.

NOTE

*Hold the convex mirror pressing it with your fingers for at least **2 minutes**.*



FIGURE 8

9. Carefully remove the excess of **Sika® 271**.
Carefully remove the masking tape from mirrors.

NOTE

Ensure the seal looks good.



FIGURE 9

10. Using adhesive tape placed around the rear-view mirror; hold the convex mirror to prevent it from falling.

Wait 24 hours until adhesive dry.

Remove the masking tape.

NOTE

*Drying time specified on "**Adhesive and Sealant**" document available on **Impact**.*

PARTS / WASTE DISPOSAL

Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)