



PREVOST

SAFETY RECALL

SR23-304

DATE :	June 2023	SECTION :	18 BODY
SUBJECT:	Missing Weld on Passenger Flip-Up Seat		

First Release

06-08-2023

APPLICATION

NOTICE TO SERVICE CENTERS	
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of PrevoSt website.</i>	
Model	VIN 
X3-45 Commuter Model Year: 2020 - 2023	From 4RKJ33496L973 7721 up to 4RKJ33496P973 8096 incl.
This Safety Recall does not necessarily apply to all the above-mentioned vehicles. Some vehicles may also have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

DESCRIPTION

On the vehicles affected by this recall, some of the foldable passenger seat frames may have been improperly welded.

Therefore, all vehicles must have their folding seats inspected and their frames replaced as necessary following the inspection procedure provided below.

The work will be entirely performed by authorized AMSECO technicians at the customer facilities

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:

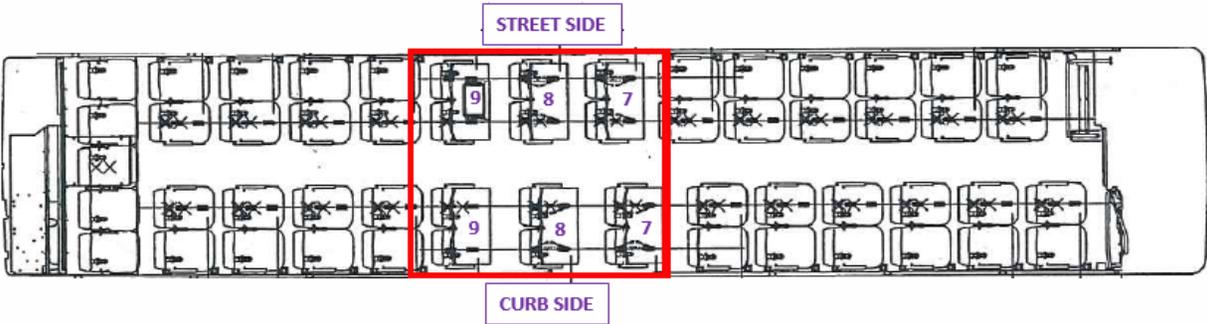


**Safety
First!**

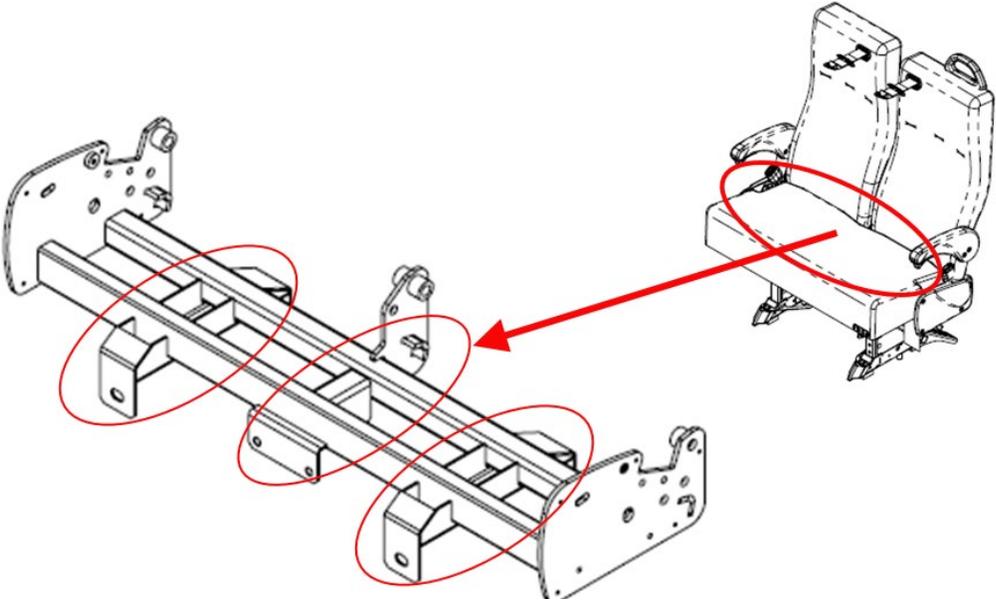


 **DANGER**

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position. Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

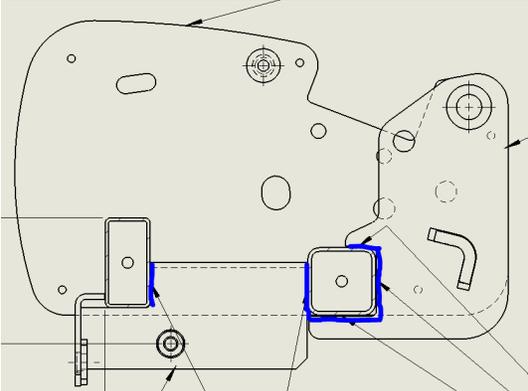


VEHICLE SEAT CONFIGURATION SHOWING FLIP-UP SEATS POSITION

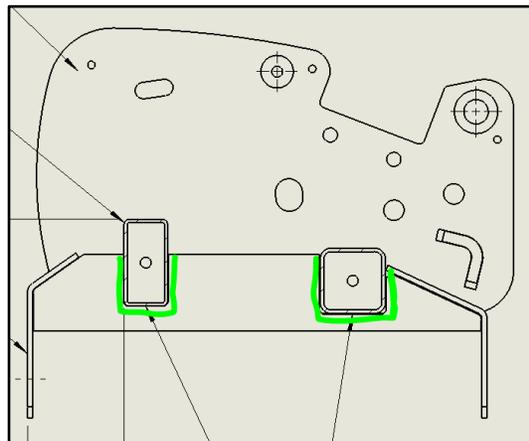
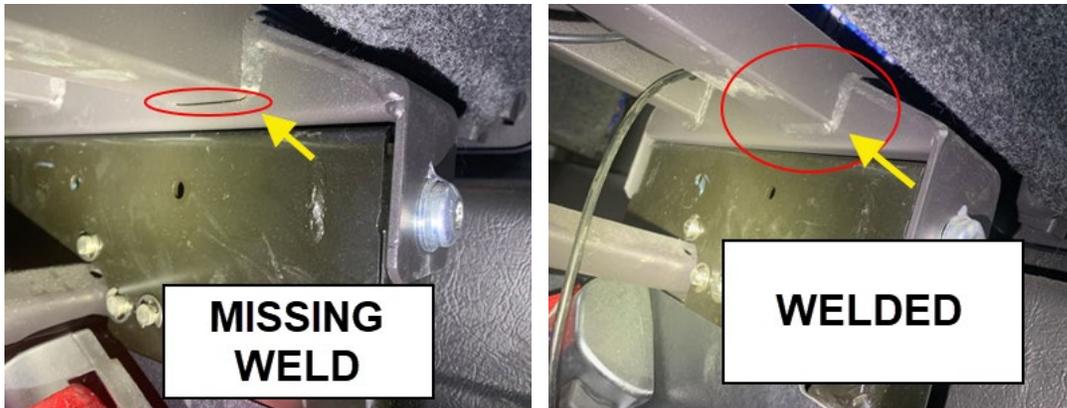


FLIP-UP SEAT FRAME

- 1. The tubes, brackets, and center pivot are to be welded as shown below in blue. The weld will be on both sides of the recline bracket and center pivot.



2. The tubes and brackets are to be welded as shown below in green. The weld will be on both sides of the pedestal brackets.



OTHER

VBC Bulletin	N/A
Fail Code	18.03-2
Defect Code	09
Syst.Cond	R
Causal Part	868087

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