



**SAFETY
RECALL**

SR23-310A

DATE :	August 2023	SECTION :	18 BODY
SUBJECT:	SEAT RECLINE MECHANISM PIVOT BOLTS		

Revision: A

Title Change : flip-up now recline seat

08-29-2023

APPLICATION

NOTICE TO SERVICE CENTERS	
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of PreVost website.</i>	
Model	VIN
X3-45 Commuter Model Year: 2021 & 2023	 <p>From 4RKJ33494M9737797 up to 4RKJ33497M9737826 incl. and From 4RKJ33495P9738042 up to 4RKJ33499P9738061 incl.</p>
<p>This Safety Recall does not necessarily apply to all the above-mentioned vehicles. Some vehicles may also have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.</p>	

DESCRIPTION

the bolt securing the passenger seat recline mechanism could loosen and disengage. In this condition, the seat's reclining function is inoperative (inability to lock the seatback in the desired angle), and the seatback can move freely within its adjusting limits. It is to be noted that the concerned seats are equipped with occupant seat belts integrated in the seat back.

Therefore on the affected vehicles, thread locker must be added and the seat recline mechanism bolts must be adequately torqued.

The work will be entirely performed by authorized USSC technicians at the customer facilities

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:



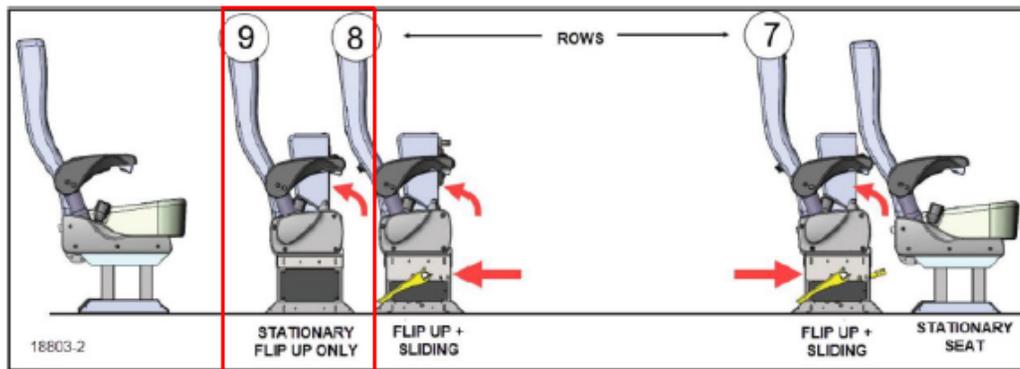
Safety First!



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.



Only the stationary flip up seat (see seat #9) are concerned by this issue (distinct recline mechanism design).



There are 4 potentially defective seats in each vehicle (stationary flip up seats – see seat #9 above).
Each seatback is secured with 1 bolt => 4 potentially concerned bolts per vehicle.

USSC SOLUTION : Add high-strength threadlocker (red) to flip-up pivot bolts.

- Remove the trim panel.
- Remove the pivot bolt.
- Add a good quality, high-strength thread-locking adhesive to the bolt threads.
- Reinstall the pivot bolt (tighten firmly).
- Reinstall the trim panel.
- Repeat for all seat bolts concerned.

OTHER

VBC Bulletin	N/A
Fail Code	18.03-2
Defect Code	09
Syst.Cond	R
Causal Part	867942

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