Instruction Sheet

IS-00136

INSTALLATION GUIDE FOR MODESTY PANEL MOLDING

MATERIAL

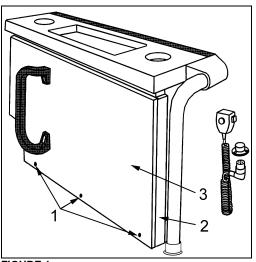
Order the following parts:

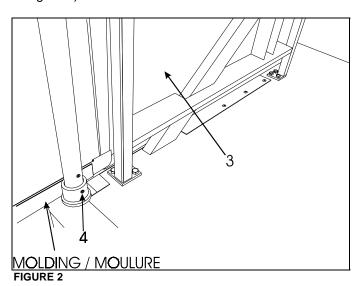
Part No.	Description	Qty
328903	Kit, 2 s.s. moldings, instruction sheets English & French	1
680532	Sikaflex Sika 221, 300 ml	1

PROCEDURE

Warning: Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

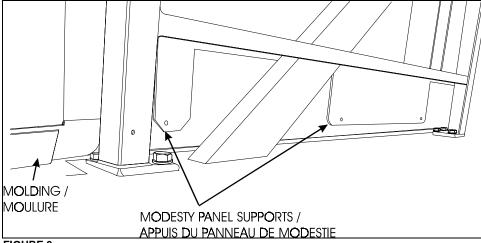
- 1. Unplug and remove the microphone.
- 2. Remove the decorative caps and unscrew the lower modesty panel fixing screws (item ① figure 1).
- 3. Remove the plastic molded back panel (item @ figure 1).





- FIGURE 1
- 4. Unscrew the flange retaining screw (item 4) figure 2).
- 5. Slide the molding between the modesty panel (③) and the internal structure. Insert the modesty panel supports inside the folding (figure 3). Raise the flange if necessary. Make sure the rounded edge of the molding is opposite to the central alley.

- 6. Drill the molding, using the modesty panel screw holes for positioning (item ①).
- 7. Fasten the lower modesty panel screws and put the decorative caps.
- 8. Using Sika 221, seal the joint between the molding and the floor on the backside (passenger's side). Also, seal the other side (approximately 2" long) at the rounded end.



- FIGURE 3
- 9. Tighten the flange retaining screw (item 4).
- 10. Reinstall the plastic molded back panel (item 2).
- 11. Reinstall the microphone.
- 12. Repeat steps 1 to 11 for the other modesty panel.