

# PREVOST

## Instruction Sheet

## IS-96114A

### INSTALLATION GUIDE FOR CENTRAL A/C COMPRESSOR DRIVING BELT IDLER PULLEY

REVISION : A

Part #454187 replaces #453709

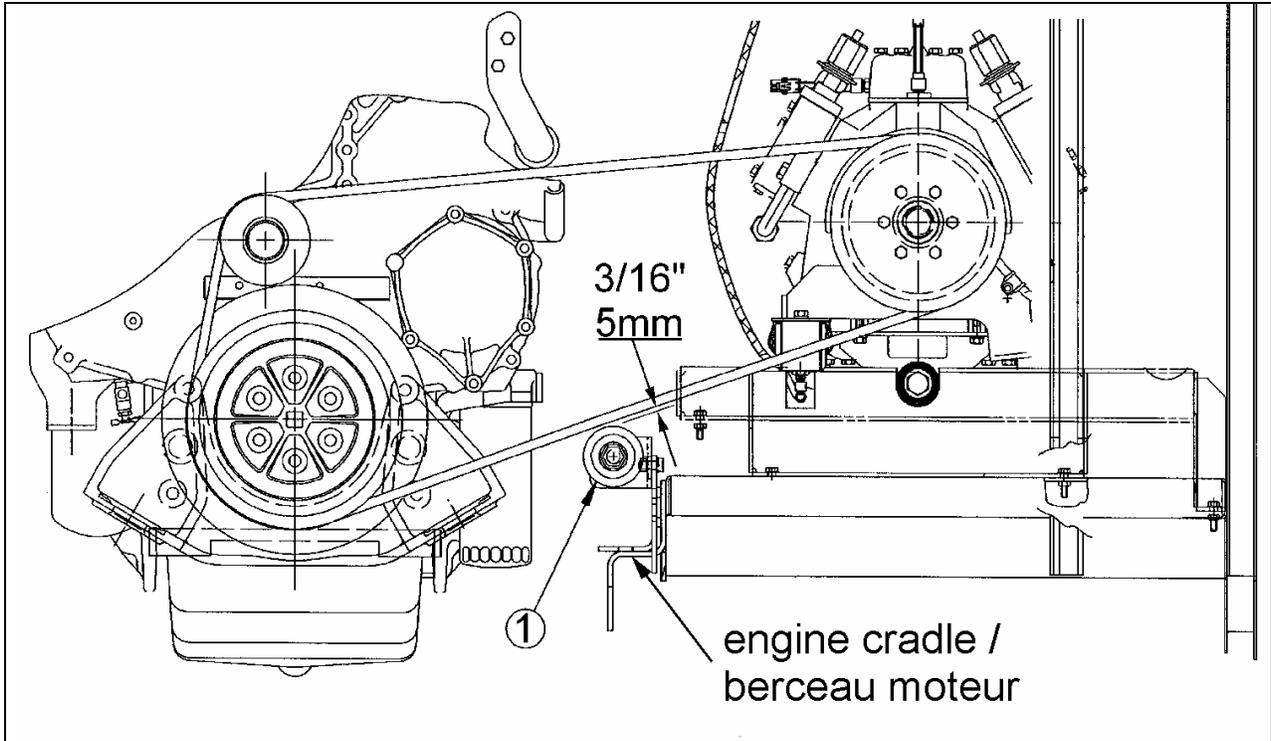
#### MATERIAL

Kit #453630 includes the following parts:

Part No.	Description	Qty
454187	Idler pulley and support	1
500256	Nut hex ZP M10-1.5	2
500257	Washer, Grower ZP 10.2X18.1X2.2	2
500445	Washer, flat ZP .438x1x.083	4
502549	Bolt hex ZP M10x35 G8.8	2
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#### PROCEDURE

**Warning:** Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.



**FIGURE 1: (1) IDLER PULLEY AND SUPPORT**

1. Remove the belt protector installed on the vehicle.
2. Using a clamp, position the idler pulley and support in order to center the belts on the pulley. Mark on the drilling positions.
3. Drill the engine cradle using an 11mm drill bit.
4. Fix idler pulley and support using the included hardware, torque to a maximum of de 32 lbs•pi (44 N•m). Adjust the height of the pulley in order to have a gap of 3/16" (5mm) between the pulley and the belts.