

PREVOST

95-02

Warranty Bulletin

Date: **January 1995**
Section: **23**
Subject: **INSTALLATION OF A RAIL IN THE LAVATORY COMPARTMENT WINDOW**

Application:

Models	VINs
Prestige, Le Mirage, Le Mirage XL and Astral XL Coaches equipped with "LE MIRAGE" type lavatory window (1968 to 1991 coaches)	P-363-937-68 up to 2P9L33405M1001936

DESCRIPTION

On all the above-mentioned vehicles, you must fix a rail in the lavatory compartment window to help passenger to keep balance when vehicle is moving. The rail, facing the "LE MIRAGE" type window, is fixed to the window post and to the front inside wall. To perform this modification, proceed according to the following procedure and use the material listed below.

MATERIAL

Kit #40-3539 includes the following parts.

Part No	Description	Qty
40-3537	Rail	1
40-3538	Back plate	1
50-01071	Screw #10-32 x 1 1/2"	4
50-0542	Hex set screw #8-32 x 3/16"	1
50-0630	Tapping screw #10 x 1"	2
50-0870	Hex set screw 1/4-28 x 3/16"	2
50-0995	Cap nut #10-32	4
90-0331	90° rail support	1
90-0334	60° rail support	1

Note: Material can be obtained through regular channels.

PROCEDURE

For Le Mirage, Le Mirage XL and Astral XL models

Warning: Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the "OFF" position prior to working on the vehicle.

1. Open the lavatory door.

2. Use the 90° rail support as a template and mark the location of the 4 holes on front wall at an approximate height of 46" (1,15 m). See figure 1.

3. Use a 7/32" (5,5 mm) bit and drill the 4 holes on front wall.

Warning: Always wear safety goggles during drilling operations.

4. Fix 90° rail support to front wall using the 4 screws #10-32 x 1 1/2", the back plate and the 4 cap nuts.

5. Insert the rail in the rail in the 90° support, then fix temporarily rail to support with the two set screws.

6. Slide the 60° support on rail, thread in set screw on 60° support, then mark the 2 holes on the window post. See figure 1.

Note: Check that rail is level before marking holes.

7. Loosen the set screws retaining rail, remove 60° support from rail, then slide out rail from 90° support.

8. Use a 9/64" (3,5 mm) bit and drill the two holes on the window post.

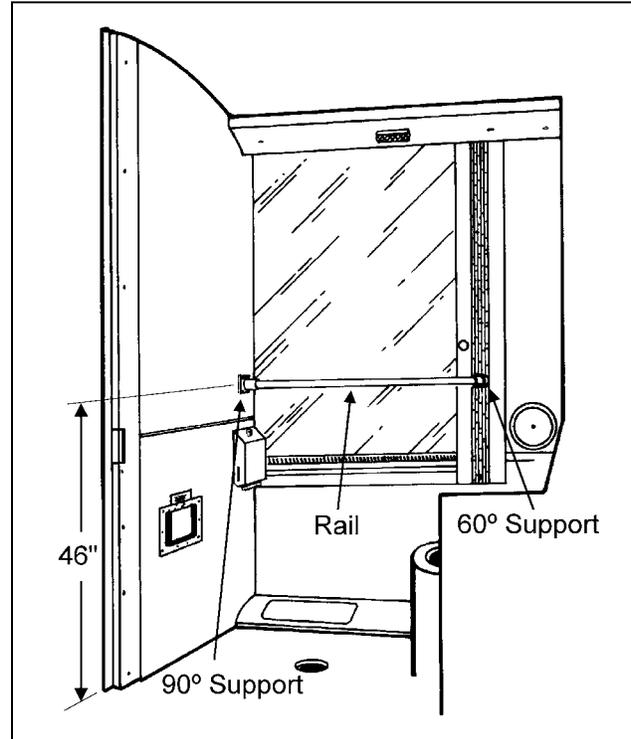


Figure 1

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Caution: Drill bit must not exceed more than 2" (5 cm) the drill chuck to avoid drilling through window post.

9. Insert rail in 90° support, slide 60° support on rail, fix stanchion to the window post with the two tapping screws, then tighten set screws.

For Prestige model

Warning: Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the "OFF" position prior to working on the vehicle.

1. Open the lavatory door.

2. From inside the lavatory compartment, remove the finishing panel covering the structure on R.H. side of lavatory window.

3. Locate gusset, then mark the gusset location on finishing panel.

Note: The gusset is located at an approximate height of 46" (1,15 m) above the floor.

4. Fix the panel to the structure, use the 60° support as a template, mark the location of the two holes, then use a 9/64" (3,5 mm) bit and drill holes in panel and gusset. See figure 1.

Warning: Always wear safety goggles during drilling operations.

5. Fix temporarily the 60° support to the structure, thread in set screw on stanchion.

6. Thread in the 2 set screws on the 90° rail support, seat support against the front wall, measure the internal distance between the two supports, then saw and grind rail end.

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7. Remove the 60° support from the structure, insert the rail in 90° support and in stanchion, fix the 60° support to the structure, mark hole location on the front wall, then remove the 60° support and rail from structure.

Note: *Check that the rail is level before marking holes.*

8. Use a 7/32" (5,5 mm) bit to drill the 4 holes on the front wall, then fix the 90° support to the front wall using the 4 screws #10-32 x 1 1/2", the back plate and the 4 cap nuts.
9. Insert the rail in the two supports, fix stanchion to the structure with the two tapping screws, then tighten the set screws.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and 0.5 hour of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 95-02".



PREVOST

**Safety Recall
Certification Sheet
(Ref: Sr95-02)**

ENREGISTRÉ - REGISTERED
ISO 9001 & ISO 14001



SERIAL NUMBER: _____

PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall #95-02 have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature :	_____	Signature :	_____
Date:	_____	Date:	_____

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender..

NEW OWNER: _____

BUSINESS: _____

ADDRESS (including County): _____

TELEPHONE: _____ **FAX:** _____

**Please return this completed document with your
A.F.A. form**