

PREVOST

Instruction Sheet

IS-96037

INSTALLATION GUIDE FOR BAGGAGE COMPARTMENT FLOOR PANELS

MATERIAL

Part No	Description	Qty
482533 or 482540	Compartment floor panel (53 3/8" (1356 mm) wide, H3-40, H3-41 or H3-45) or Compartment floor panel (46 1/2" (1181 mm) wide, H3-40 only)	1
683096	Sika 205 cleaner	1
683094	Sika 210T primer	1
680532	Sika 221 glue	3
790393	Self-adhesive rubber shims	12
FI-96037	Feuille d'instructions	1
IS-96037	Instruction Sheet	1

PROCEDURE

Warning: Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

A. Riveted Panel Removal

1. With a 1/4" (6 mm) bit, drill head of rivets (qty=20) retaining baggage compartment floor panel that must be replaced.
2. Remove panel from compartment. A knife could be necessary to cut caulking around panel. After panel is removed, remove all caulking on contact surface on structure.

B. Glued Panel Installation

Warning: Products used are flammable, do not smoke or allow open flames or sparks in the vicinity. Wear gloves when using Sika 205 cleaner (Prévost #683096) and Sika 210T primer (Prévost #6803094). Throw away unused products in a responsible manner.

1. Using a 60 grit sandpaper or a red *Scotch Brite* type pad, bring contact surface (Fig. 1) on structure to bare metal.
2. With a disposable cloth rag (*J-Cloth* towel type), apply *Sika 205* cleaner (Prévost #683096) on contact surface on structure (Fig. 1) (make only one pass with rag). Let *Sika 205* cleaner evaporate for 4-5 minutes before proceeding with next step.

Note: Prior to using *Sika 205* cleaner and *Sika 210T* primer, check expiration dates on bottles. Also check thickness of *Sika 205* cleaner, it should be liquid and not viscous. When using *Sika 205* cleaner or *Sika 210T* primer, soak rag with product, but, to don't contaminate product, don't let rag come in contact with product in the bottle (pour product on rag). Always close bottle immediately after usage.

- With a disposable cloth rag (*J-Cloth* towel type), apply *Sika 210T* primer (PrévoSt #683094) on contact surface on structure (Fig. 1) (make only one pass with rag). Let dry for a minimum of 20 minutes (at 73°F (23°C) and 50% humidity, longer if colder), and no more than 5 hours prior to apply *Sika 221* glue string (step 5).

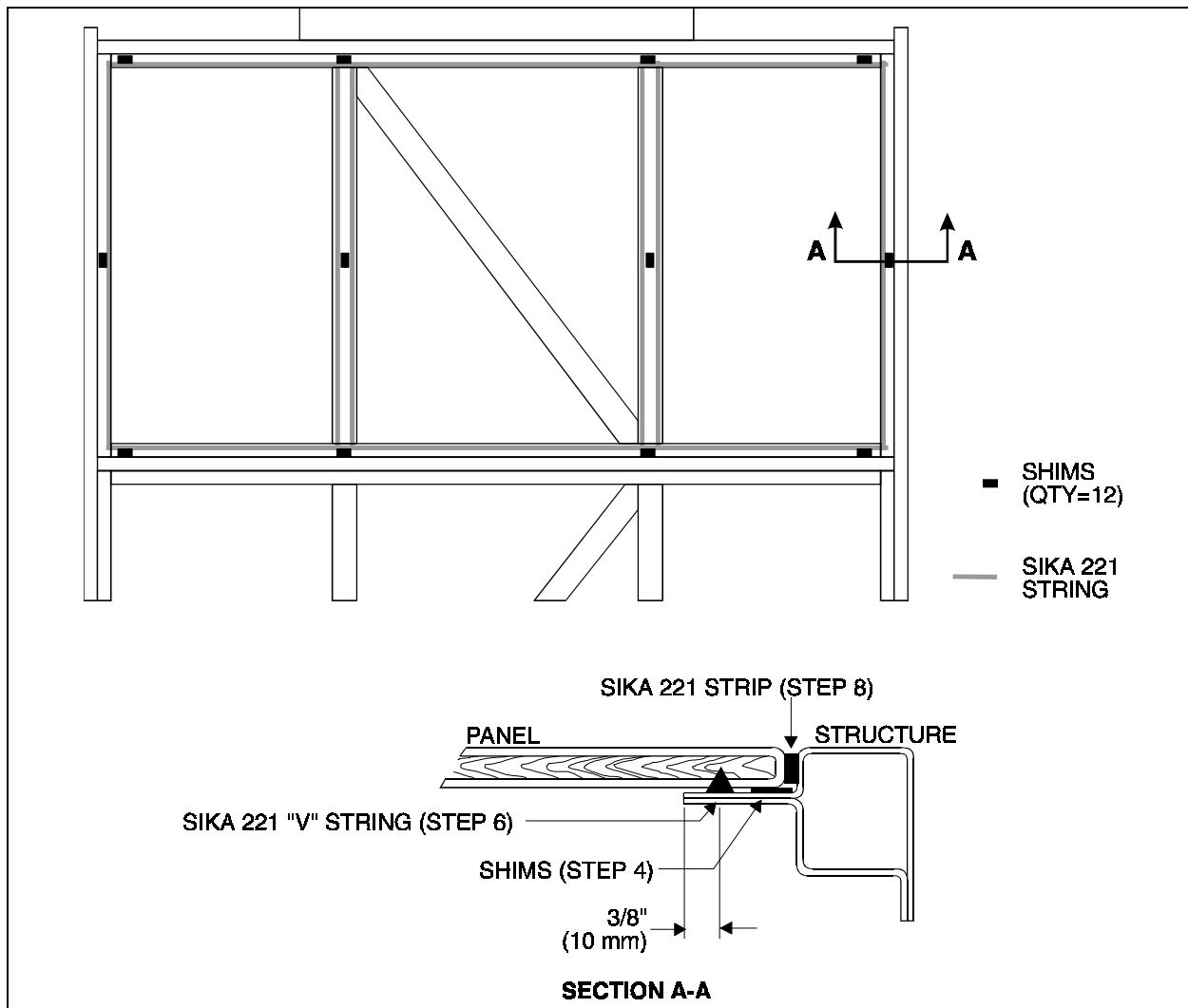


FIGURE 1

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- Place self-adhesive rubber shims (PrévoSt #790393, qty=12) as shown on figure 1.
- Using same method as in step 2 (*Sika 205* cleaner and rag), clean perimeter of underside (wood side) of panel.
- With *Sika 221* glue (PrévoSt #680532), make a 5/16" (8 mm) high "V" string, 3/8" (10 mm) from edge, all around the compartment and on crossmembers (Fig. 1).
- Place panel (PrévoSt #482533, except for compartment behind A/C compartment on H3-40, PrévoSt #482540), gray side on top.
- Make a strip of *Sika 221* all around the panel (Fig. 1).
- Hold panel with clamp on all four corners, let dry for one day.