

# PREVOST

## Instruction Sheet

IS-98028

### WATERPROOFING CLEARANCE AND MARKER LIGHTS

**Note:** This procedure should be done only when a new cap has been installed (in case of an accident, for example).

#### MATERIAL

Kit #473842 includes the following parts :

Part No.	Description	Qty
5001364	Screw	14
562834	Terminal	7
562835	Terminal, receptacle	7
562836	Shield	7
562837	Shield	7
473832	Grommet	7
930344	Gasket	7
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#### PROCEDURE

**Warning :** Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Cut off the existing terminals.
2. Insert the wires through the grommet.
3. Install the grommet in the receptacle.
4. Insert the shields on the wires (refer to figure 1).
5. Strip the wire and install the terminals on the wires (refer to figure 1). Use an appropriate crimping tool (Prévost #682357 or AMP #6285847).

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**Caution:** Do not inverse polarity at the bulbs. Be sure white wires connect to white wires and black wires connect to black wires.

6. Coat the terminals with Nyogel (not included) and connect the terminals.
7. Overlap the shield so as to keep humidity out.
8. Insert the bulb assembly into the lens assembly. Turn to set in place.
9. Replace the gasket on the lens assembly with a new one (Prévost #930344).
10. Screw in the lens.

**Caution:** Be careful to install the lens with the lettering right side up. Inversing will allow water to enter the assembly.

11. Check visually for proper fit and finish.

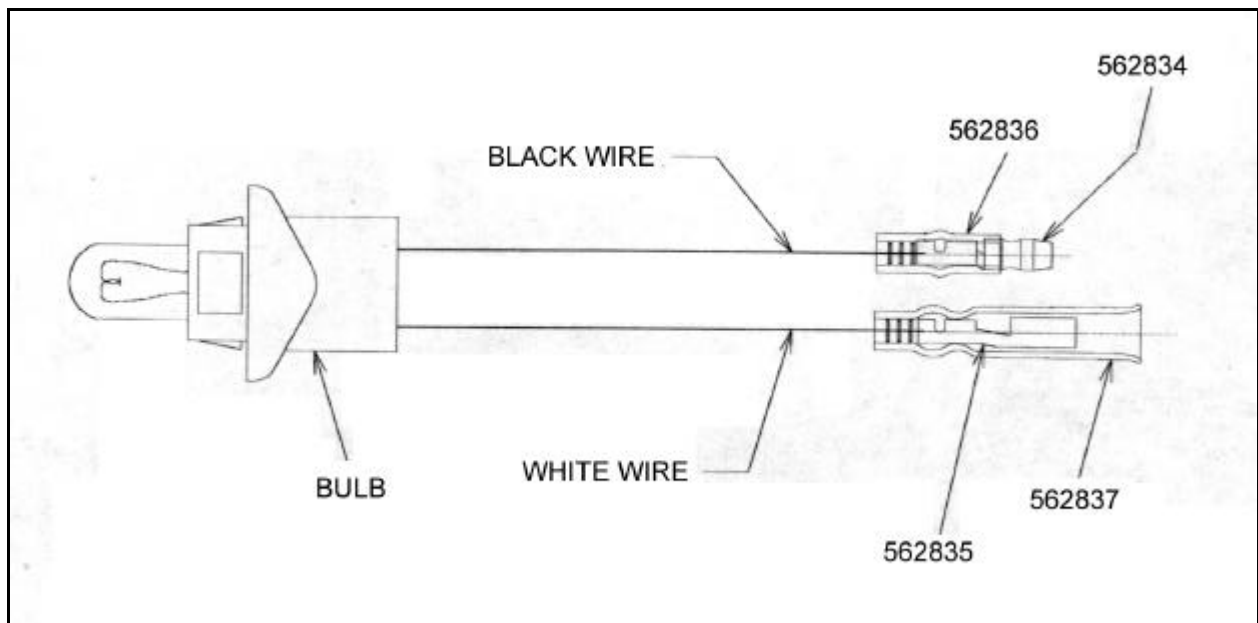


FIGURE 1 : CLEARANCE AND MARKER LIGHTS

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