


PREVOST

Warranty Bulletin

95-20

Date: **July 1995**
 Section: **12**
 Subject: **Pressure Relief Valve on the Rockwell Wabco System Saver 1000 Air Dryer**

Application:

Model	VIN	
H3-41 and H3-45 coach	2P9H33495R1001012 up to 2P9H3349XS1001299 incl.	
H3-45 VIP converted coach shell	2P9V33494S1001057 up to 2P9V33492S1001283 incl.	
Le Mirage XL-40' and Le Mirage XL-45' coach	2P9L33490S1001497 and 2P9L33408S1001538 up to 2P9L33494S1001653 incl.	
XL-40' and XL-45' converted coach shell	2P9M33493S1001451 and 2P9M33493S1001521 up to 2P9M33402S1001647 incl.	

DESCRIPTION

Rockwell Wabco has recently detected that, in certain conditions, the *System Saver 1000* air dryer may become overpressurized. If the air dryer becomes overpressurized, the air dryer cartridge may separate from the mounting base. If the air dryer cartridge were to separate from the mounting base, the separated cartridge may cause personal injury or property damage. In order to remedy this defect, Rockwell Wabco proposes to install a pressure relief valve to the inlet port of the air dryer. You must do this modification according to the following instructions.

MATERIAL

Part No	Description	Qty
641350	Pressure relief valve	1

Note: Material could be obtained through regular channels.

PROCEDURE

Warning: Park vehicle safely, apply parking brake, stop engine and set battery disconnect switch(es) to the OFF position prior to working on the vehicle.

Prior to working under an air-suspended vehicle, it is strongly recommended to support the body at the recommended jacking points.

1. Exhaust air from the air system by opening the valve under wet tank. On H3 Series vehicles: wet tank is located in front of rear wheels section; on XL Series vehicles: wet tank is located over drive axle on L.H. side of vehicle.
2. Locate air dryer in front of rear axles section. Disconnect hose(s) and fitting from inlet port of air dryer (Fig. 1) (it could be necessary to disconnect other hoses and fittings to disconnect inlet hose).

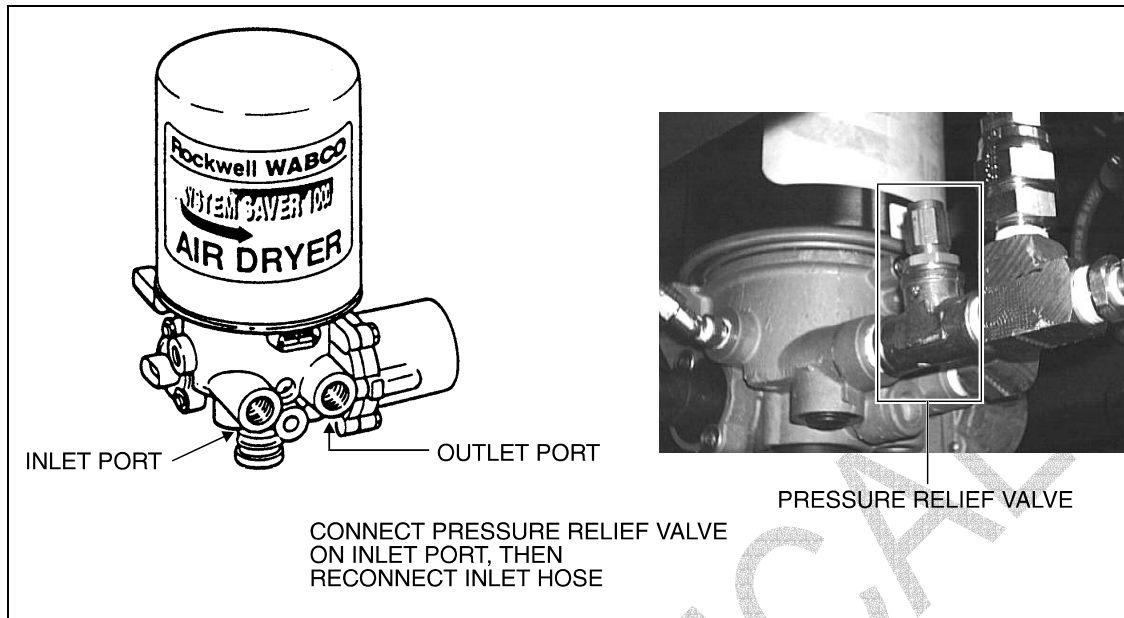


FIGURE 1: SYSTEM SAVER 1000 AIR DRYER AND PRESSURE RELIEF VALVE

Warning: Pressure relief valve should be installed in the up position (Fig. 1) or within 30° of vertical position.

3. Apply *Loctite* 567 type thread sealant (Prévost #680098) on male threads of pressure relief valve (Prévost #641350), then connect it directly on air dryer's inlet port, do not exceed torque of 35 lbf•ft (47 N•m). Apply thread sealant on male threads of hose(s) and fittings disconnected in step 2, then reconnect them.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and half an hour(s) (0.5) of labor upon receipt of a completed "SAFETY RECALL CERTIFICATION" sheet and a A.F.A. form on which you must specify as per "Warranty Bulletin 95-20".



PREVOST

**Safety Recall
Certification Sheet
(Ref: Sr95-20)**

ENREGISTRÉ - REGISTERED
ISO 9001 & ISO 14001



SERIAL NUMBER: _____

PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall #95-20 have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature :	_____	Signature :	_____
Date:	_____	Date:	_____

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender..

NEW OWNER: _____

BUSINESS: _____

ADDRESS (including County): _____

TELEPHONE: _____ **FAX:** _____

**Please return this completed document with your
A.F.A. form**