

TAG AXLE ATTACHMENT SCREWS - REPLACEMENT 9700 (B13R)

MODEL YEAR(S) AND VEHICLE SERIAL NUMBERS (VIN) INVOLVED

VIN		
2011		
3CET2S221B514 <u>2235</u>	3CET2S228B514 <u>3804</u>	3CET2S223B514 <u>3919</u>
3CET2S223B514 <u>2236</u>	3CET2S22XB514 <u>3805</u>	3CET2S22XB514 <u>3920</u>
3CET2S225B514 <u>2237</u>	3CET2S221B514 <u>3806</u>	3CET2S221B514 <u>3921</u>
3CET2S227B514 <u>2238</u>	3CET2S223B514 <u>3807</u>	3CET2S223B514 <u>3922</u>
3CET2S229B514 <u>2239</u>	3CET2S224B514 <u>3914</u>	3CET2S225B514 <u>3923</u>
3CET2S220B514 <u>3800</u>	3CET2S226B514 <u>3915</u>	3CET2S227B514 <u>3924</u>
3CET2S222B514 <u>3801</u>	3CET2S228B514 <u>3916</u>	3CET2S229B514 <u>3925</u>
3CET2S224B514 <u>3802</u>	3CET2S22XB514 <u>3917</u>	
3CET2S226B514 <u>3803</u>	3CET2S221B514 <u>3918</u>	

DESCRIPTION

On the vehicles mentioned above, the flange screws for the anchorage of tag axle air bellows on the trailing axle do not meet our requirements. All vehicles concerned shall be rectified at the next service occasion but within the stipulated time period.

MATERIAL

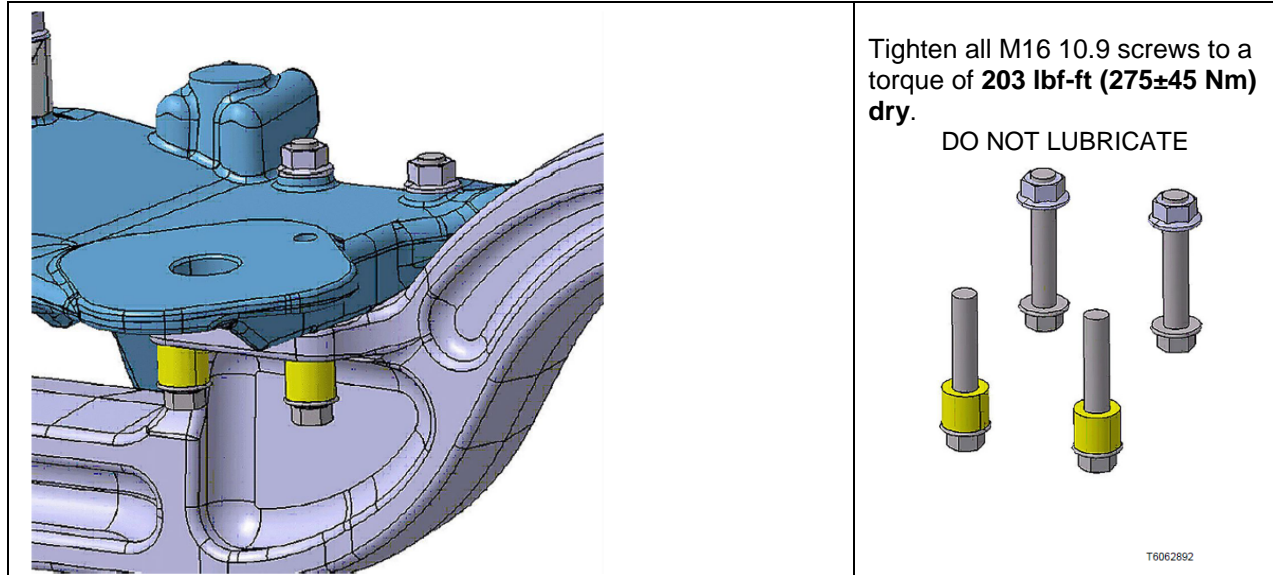
Part No	Description	Qty
984678	Spacer sleeve	4
984838	Flange screw M16, grade 10.9	8
990954	Flange nut M16	4

PROCEDURE

DANGER

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

1. While proceeding with one screw at a time, replace screws and add the spacer sleeves as show, on both sides of TAG axle. Use four (4) new M16 screws of 10.9 grade (0.9 grade needs a higher tightening torque: **203 lbf-ft (275±45 Nm dry)**).



PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

WARRANTY

This modification is covered by Prevo's normal warranty. We will reimburse you the parts and 0.8 hour of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 11-60".

TELL US WHAT YOU THINK!

We are interested in hearing your comments or suggestions regarding this bulletin. Please e-mail them to: TechnicalPublications@volvo.com

OTHER

VBC Campaign	S-8654
Fail Code	16-04
Defect Code	09
System Condition	B
Causal Part	968591

Prevo engages in a continuous program of testing and evaluating to provide the best possible product. Volvo Bus, however, is not committed to, or liable for updating existing products.