


# PREVOST

## Warranty Bulletin

96-19

Date: **October 1996**  
Section: **18**  
Subject: **Side plexiglass windows**  
Application:

Model	VIN	
H3 vehicles with side plexiglass windows option (Prévoist #473037) Model year: 1996	2PCH33418T1011609	2PCH33415V1011620
	2PCH33490V1011627	2PCH33492V1011628
	2PCH33494V1011629	2PCH33492V1011631
	2PCH33494V1011632	2PCH33496V1011633
	2PCH3349XV1011635	2PCH33491V1011636
	2PCH33497V1011642	2PCH3349XV1011652

### DESCRIPTION

On the above mentioned vehicles, the plexiglass side windows could detach due to ineffective double-sided adhesive tape. To prevent windows from detaching, it is strongly recommended that you replace the windows on your vehicle(s) by following this procedure.

### MATERIAL

Part No.	Description	Qty
292828	Left Plexiglass window	1
292829	Right Plexiglass window	1
681089	Tremshield Tape	2

**Note:** Material can be obtained through regular channels.

**Tools required**

- Applicator
- Marker
- Spatula
- Spacers

### PROCEDURE

**Warning:** Park vehicle safely, apply parking brake, stop engine and set battery disconnect switch(es) to the OFF position prior to working on the vehicle.

- Wear safety gloves.
- Contaminated material should be discarded in a covered garbage container.
- DO NOT SMOKE during alcohol application.

1. Locate the two plexiglass side windows forward and on both sides of vehicle (Fig. 1).

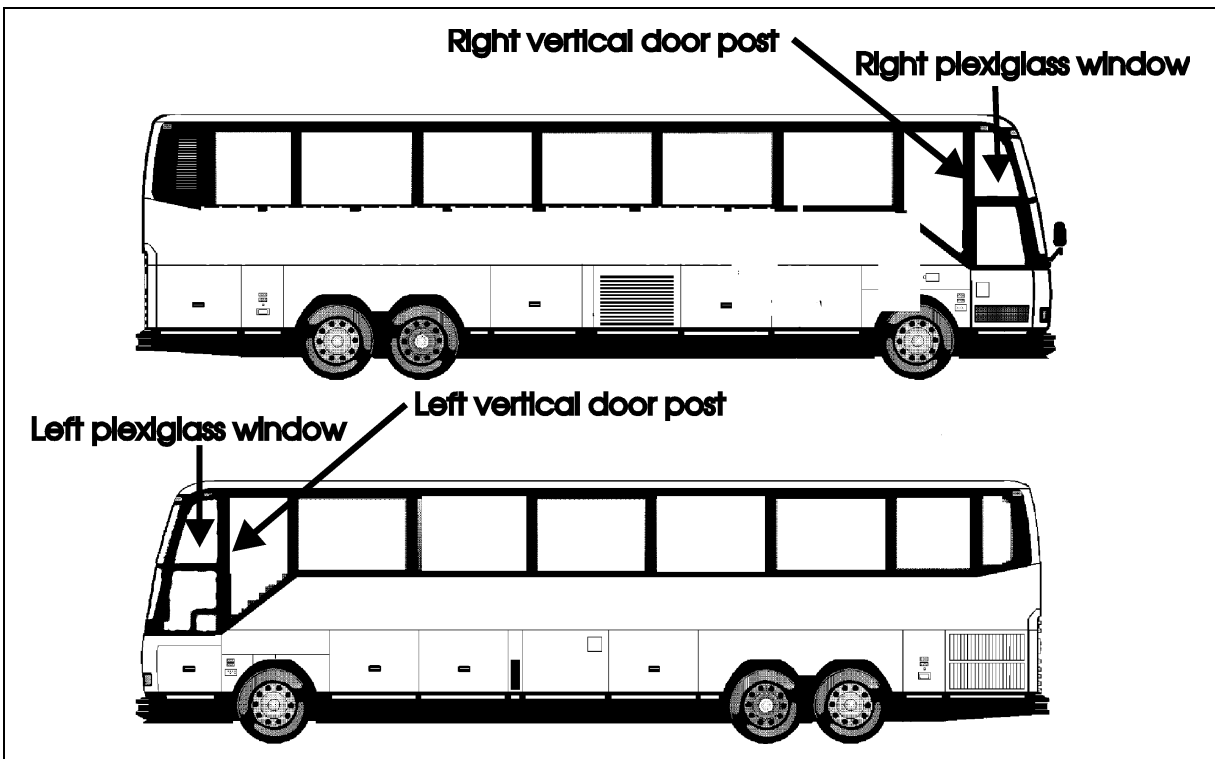


FIGURE 1: PLEXIGLASS WINDOWS LOCATION

18263

2. Using a step ladder, cut the black sealant around windows.
3. Remove windows and thoroughly clean all surfaces of new windows and vehicle window frames (cleanliness is essential to ensure waterproofness).
4. Install new plexiglass window (Prévost#292828) on left frame.
5. Center plexiglass window inside frame to get an even gap all around window. Use spacers if needed.

**Note:** A 4 mm (3/19") minimum gap must be measured between vertical door post and plexiglass windows.

6. From inside vehicle and using window frame as a guide, mark the plexiglass window to delimit the region where glue will be applied.
7. Remove plexiglass window from frame and mask with masking tape on line marked in previous step.

**Note:** The tape is required to prevent excess glue on windows.

- 
8. Mask the interior window frame (Fig. 2).

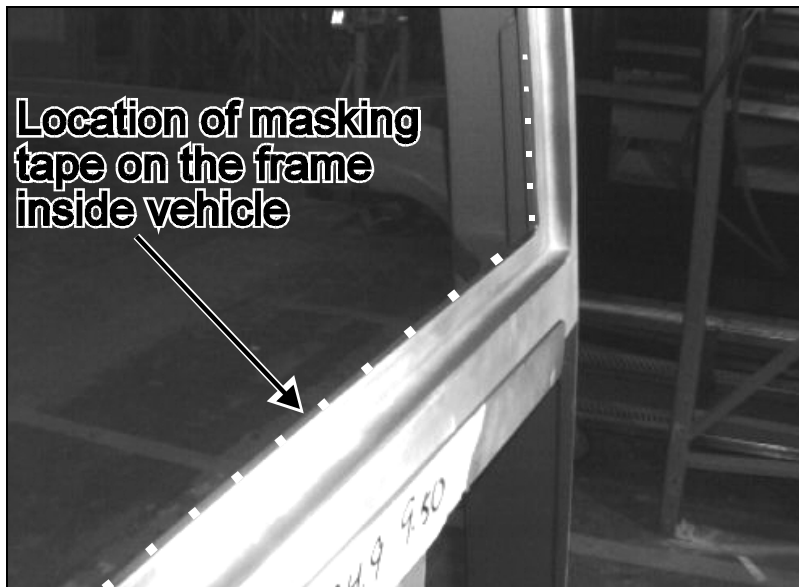


FIGURE 2: WINDOW FRAME

18264

9. Mask the exterior window frame. The exterior frame must be masked at a minimum of 1/16" (1.59 mm) from borders (Fig. 3).

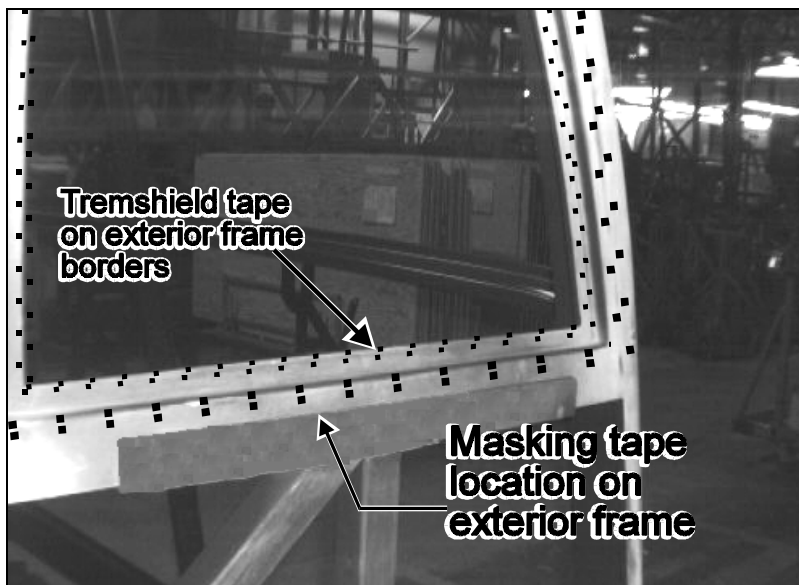


FIGURE 3: OUTSIDE WINDOW FRAME

18265

10. Using Scotch Brite 3M sand paper (Prévost #680225), sand surfaces where glue is to be applied.

- 
11. With alcohol, clean surfaces to be glued and let dry 1 to 2 minutes.
  12. Apply sealant primer (Prévost #681091) between masking tape and window edges.
  13. Install Tremshield tape (Prévost #681089, Qty.2) on support surfaces.
  14. Apply a strand of sealant (Prévost #681092) of 1/4" (6 mm) to 5/16" (8mm) in diameter on window frame between the Tremshield tape and the masking tape.
  15. Place plexiglass window in cavity and center it with the marks done in step 6.
  16. Apply new sealant (Prévost #681092) to fill cavity all around window.
  17. To smooth joint, remove excess sealant with a spatula previously dipped in soapy water.

**Warning:** *Never clean excess sealant with solvent.*

18. Remove masking tape carefully to avoid damaging the joint.
19. Regularly spray joint with water to accelerate maturing (1/2 hours).
20. Let dry for at least 8 hours.
21. Install new plexiglass window (Prévost #292829) on right frame and repeat steps 5 to 20.

## **WARRANTY**

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and two hours (2.0) of labor upon receipt a completed A.F.A. form on which you must specify as per "Warranty Bulletin 96-19".

### **Parts disposition:**

- Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)
---

**Expiration date: October 1997**