

# PREVOST

## Instruction Sheet

## IS-11902

### VECR RETROFIT – REPLACEMENT OF VECR #563360 WITH #563556

THE HEREIN PROCEDURE IS ONLY APPLICABLE TO THE VEHICLES BUILT WITH VECR #563360. THESE VEHICLES ARE:

2PCH3349041014933

2PCH3349941014963

2PCH3349041014995

2PCH3349X51010020

### MATERIAL

Kit #068528 includes the following parts:

Part No.	Description	Qty
563556	VEC DISTRIBUTION MODULE – REAR JUNCTION BOX	1
IS-11902	Instruction Sheet	1
FI-11902	Feuille d'instructions	1

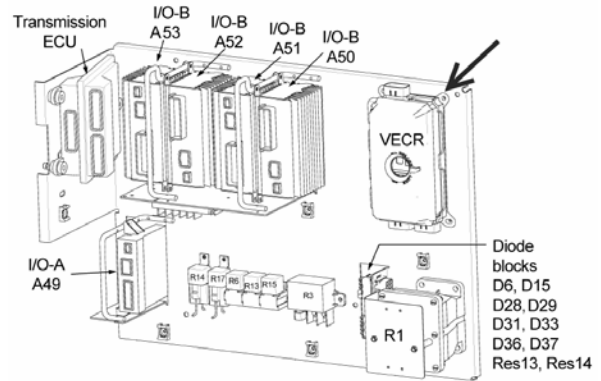
### PROCEDURE



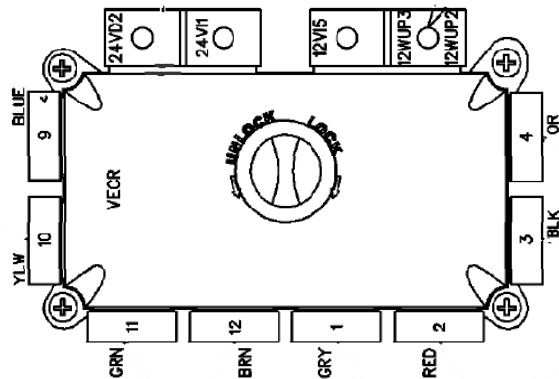
#### DANGER

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Locate VECR module inside main power compartment (battery cmpt).



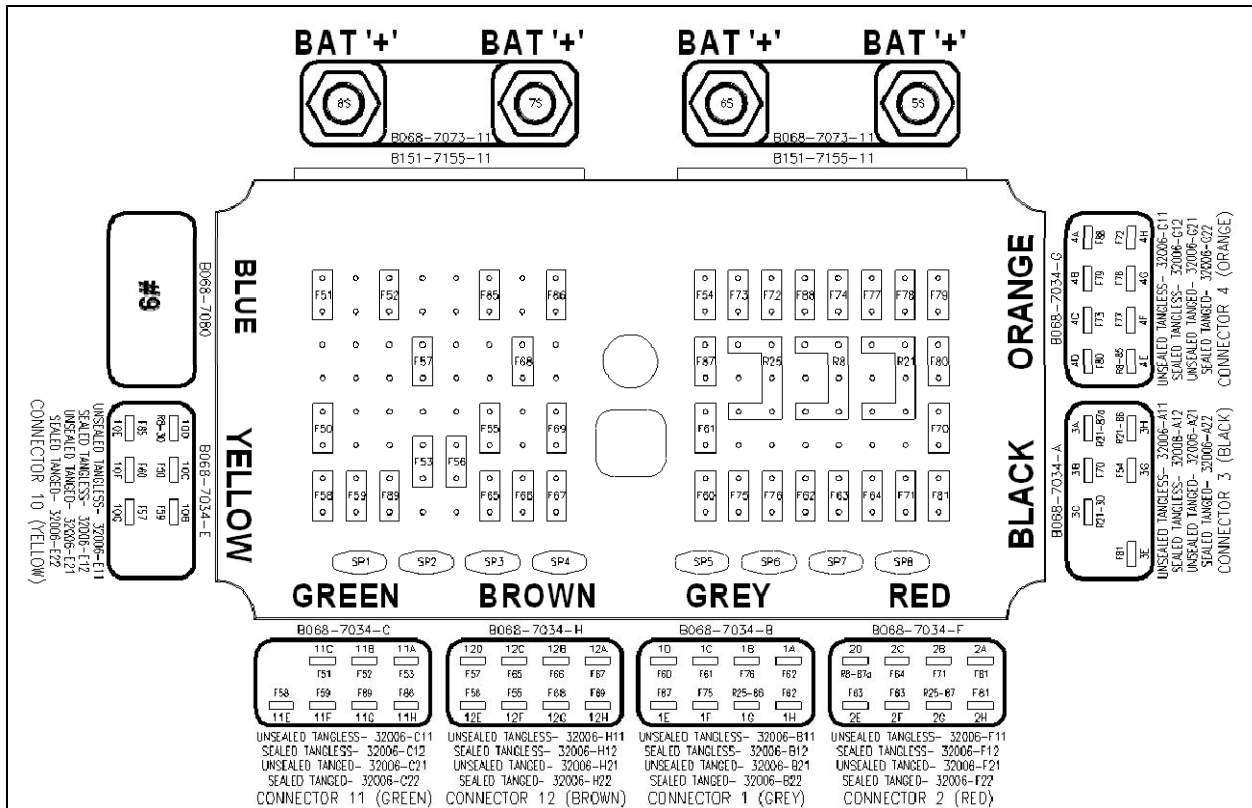
Connector identification number



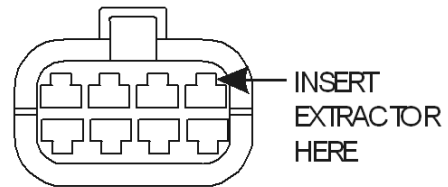
2. Set the battery master switch to the off position.
3. Unplug all VECR connectors.
4. Remove existing VECR module #563360.
5. Install new VECR module #563556.

6. Relocate the following electrical circuits.

<i>Circuit</i>	<i>from connector</i>	<i>to connector</i>
38AA	VECR 11F	VECR 10D
24VD6	VECR 11C	VECR 9H
24VD7	VECR 11H	VECR 11A
241	VECR 4B	VECR 4A
953	VECR 10D	VECR 9A



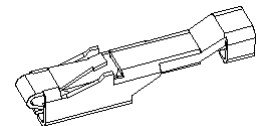
7. Remove the terminal by disengaging the flexible lock tab on the terminal. Gently remove the terminal from the connector by pulling on the wire.



Orange  
Black  
Red  
Grey  
Brown  
Green  
Yellow

**BUSSMANN**

Extractor tool: *Prevost #682256*  
*Packard 12094429*  
Terminal: *Prevost #562101*



8. Plug connectors as per color code.