

# Instruction Sheet

## SEALING TECHNIQUE FOR CLEARANCE LIGHTS ON FRONT AND REAR CAPS AND IN CENTER OF VEHICLE

### Material

| Part no | Description                    | Qty |
|---------|--------------------------------|-----|
| 68-0096 | "Butyl" sealant 10 oz (300 ml) | AR  |
| IS-9116 | Instruction Sheet              | 1   |

**NOTE:** Material can be ordered through regular channels.

### Procedure

1. Park vehicle, apply parking brake, stop engine and set battery main disconnect switch(es) to the "OFF" position.

**NOTE:** We strongly recommend the installation of scaffolds along both sides, at front and rear of vehicle.

2. Unscrew the Phillips-head screw retaining the lens to the housing, then remove the lens. Refer to figure 1.

3. Unscrew the 2 Phillips-head screws retaining the housing to the cap or roof and pull slightly on housing.

4. Pull off carefully the rubber gaskets from the housing, as well as from the cap and/or roof.

5. Remove the old butyl from the housing, the cap and/or the roof.

6. Make a butyl joint on both sides of the roof rubber gasket.

7. Seal the outlet holes of the electric wires.

8. Insert rubber gasket in housing, then fix it to the cap or roof with the 2 Phillips-head screws.

**NOTE:** Make sure that butyl overflows in the wire housing conduit to prevent water infiltration.

9. Fix lens to its housing with the Phillips-head screw.

10. Repeat steps 2 to 9 for the other lights.

11. Reset battery main disconnect switch(es) to the "ON" position.

**CAUTION:** When vehicle is parked overnight or for an extended period of time, the battery main disconnect switch(es) should be set to the "OFF" position.

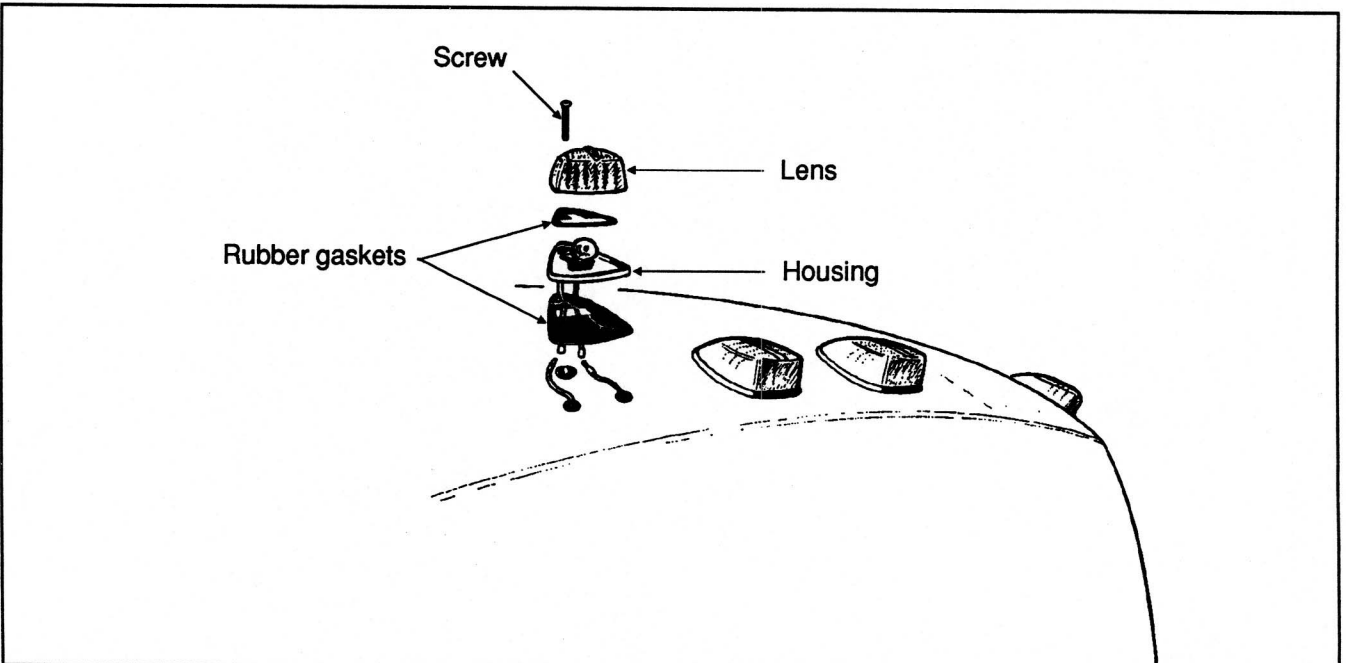


Figure 1

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