

## REPLACEMENT OF EVAPORATOR SPEED CONTROLLER MODULE

Use this instruction sheet when installing the motor speed controller module (Prevost #871086) of the evaporator.

### MATERIAL

Kit No.	Description	Qty
064370P (H3 installation)	Controller module (Qty: 1, Prevost #871086) Cable (Qty: 1, Prevost #064370) Terminal (Qty: 2, Prevost #561626) Instruction Sheet IS-96101 Feuille d'instruction FI-96101	1
064371P (XL MTH installation)	Controller module (Qty: 1, Prevost #871086) Connector (Qty: 1, Prevost #064371) Socket (Qty: 1, Prevost #561608) Instruction Sheet IS-96101 Feuille d'instruction FI-96101	1

### PROCEDURE

#### XL SERIES VEHICLES

**Warning:** Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Locate motor speed controller module (Fig. 1) in the evaporator compartment (L.H. side of vehicle).
2. Disconnect all wiring, remove screws (4) and module.
3. Cut wire no. 43 and install terminal (Prevost #561608) at end of wire.
4. Insert terminal in position "C" of connector C509 (Prevost #064371).
5. Install new module and screws (4) on vehicle.
6. Connect C509, cable OA, cable OE, wire 166B as shown in Figure 1.
7. Add cable ties as required.

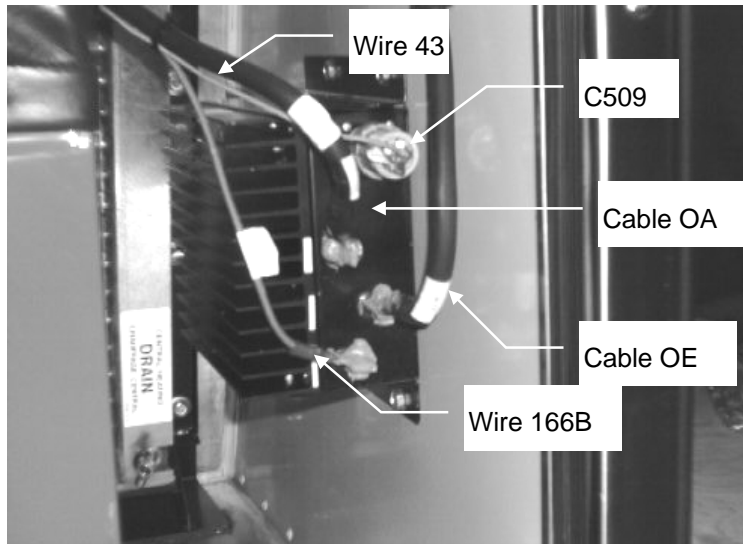


FIGURE 1

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### H3 SERIES VEHICLES

**Warning:** Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Locate motor speed controller module (Fig. 2) in the HVAC compartment (L.H. side of vehicle).
2. Cut wires no. 67A and no. WC close to spade terminals on old module.
3. Disconnect all wiring, remove screws (4) and module.
4. Install new terminals (Prevost #561626, Qty: 2) at ends of wires 67A and WC.
5. Install new module and screws (4) on vehicle.
6. Connect wires 67A and WC to the new cable assembly (C112).
7. Connect C112, cable OA, cable O and wire 166B to module as shown if Figure 2.
8. Add cable ties as required.

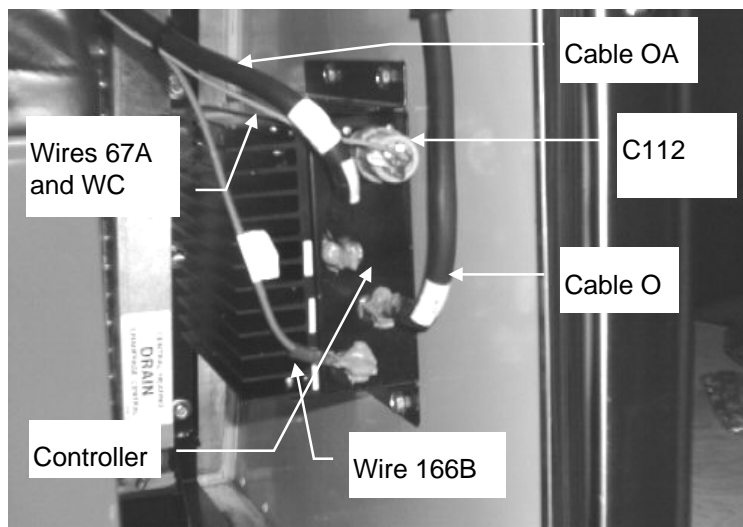


FIGURE 2

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