



SAFETY RECALL

SR24-03

DATE : September 2024 SECTION : 23 ACCESSORIES SUBJECT: WHEELCHAIR LIFT SYSTEM – THRESHOLD WARNING SENSOR LIGHT REPLACEMENT

First Release

09-16-2024

APPLICATION

NOTICE TO SERVICE CENTERS Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.					
Model					
H3-41, H3-45 coaches Model Year: 2013 - 2024	From 2PCH33493 D C71 2165 up to 2PCH33492 R C72 1771 incl.				
X3-45 coaches Model Year: 2012 - 2024	From 2PCG3349X <u>C</u> C73 <u>5291</u> up to 2PCG33498 <u>R</u> C73 <u>6982</u> incl.				
X3-45 Commuter Model Year: 2014 - 2023	Vehicles 2PCG33495 <u>E</u> C73 <u>5590</u> , 2PCG33498 <u>E</u> C73 <u>5602</u> and from 4RKG33495 F 973 7000 up to 4RKJ33496 P 973 8096 incl.				
This Safety Recall does not necessarily apply to all the above-mentioned vehicles. Some vehicles may also have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.					

DESCRIPTION

On vehicles affected by this recall, replace the threshold warning sensor (TWS) light which does not meet the FMVSS requirement 49 CFR 571.403.

MATERIAL

Order kit SR24-03-81 which includes the following parts:

Description	Qty
TWS LIGHT ADAPTER, BEACON	1
LIGHT UNIT, STROBE, RED, 6X LED, 24V, TWS RETROFIT	1
SCREW, RHP, 4-20x5/8, ZN, THDF	2
WIRE SPLICE, LEVER ACTUATED, 24- 12AWG, WAGO	2
WASHER, FLAT, .128x.313x.032	2

NOTE

Material to be obtained through Prevost.

Tools required:

- Philips screwdriver #1
- Small prybar
- Wire stripper 22 AWG, 24 AWG
- Wire cutter

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:



PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

- 1. Cut the electrical power to the wheelchair lift system using the dashboard WCL switch.
- 2. Use a small prybar to remove red lens from TWS light, and discard. Figure 1.



Figure 1 : Red lens cover to be removed

3. Use wire cutters to cut the yellow and blue wires as close as possible to the terminals on light unit. Figure 2.

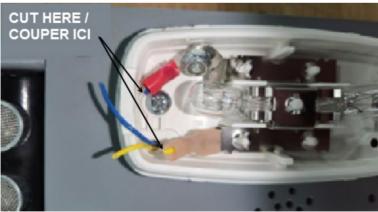


Figure 2

4. Using a #1 Phillips screwdriver, remove the two (2) screws shown. Retain screws for use in reassembly. Figure 3.



Figure 3

5. Remove the light from the faceplate. Wires will slide out as light is removed. Ensure that previously cut wires always remain accessible. Discard removed light. Figure 4.



BOTH WIRES ACCESSIBLE / FILS ACCESSIBLES

Figure 4: Wires are accessible and not under the faceplate

6. Use a 22 AWG wire stripper to strip black and red wires on the replacement light unit to 11 mm. Use the indicator on the side of wire splice connector included in the kit. Figure 5.

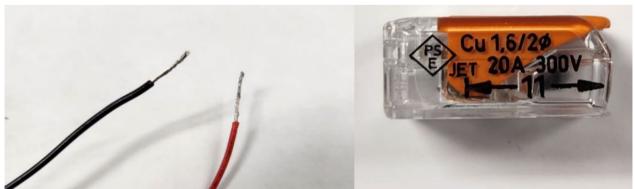


Figure 5: Black and red wire stripped. 11 mm indicator shown

7. Repeat the previous step for yellow and blue wires protruding from the faceplate using a 22 AWG wire stripper. Figure 6.

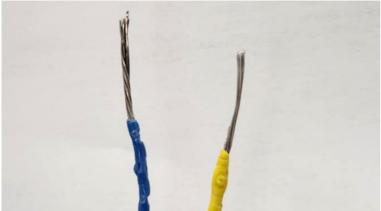


Figure 6: Blue and yellow wires stripped

8. Guide red and black wires from light unit through the opening of the TWS light adapter. Figure 7.

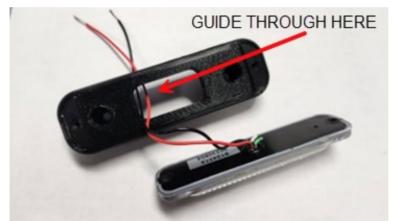


Figure 7: Red and black wires guided through the TWS light adapter

9. Raise both levers on 2 wire splice connectors, then insert red wire into one connector slot and yellow wire into other slot. Push both levers down to fasten wires. Repeat the previous step for black and blue wires. Figures 8 and 9.

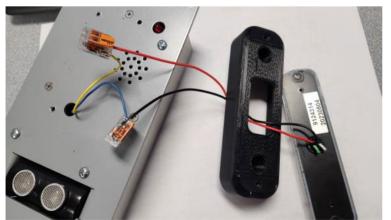


Figure 8: All wires properly connected using 2 wire splice connectors

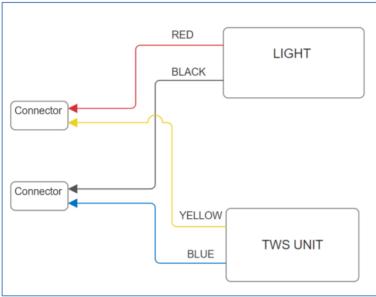


Figure 9: Wiring diagram

10. Lodge both connectors firmly into the 2 corners on either end of TWS light adapter. Figure 10.

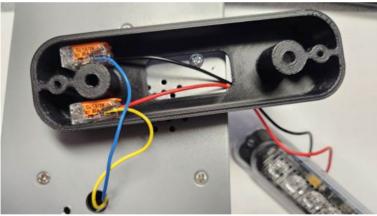


Figure 10: Wire splice connectors properly secured

11. Place the TWS light adapter on the faceplate aligned with the same hole locations from Step 4. Use previously removed screws from Step 4 to screw the adapter to the faceplate. Conceal both wires inside the TWS light adapter. Figure 11.

BE CAREFUL WITH THE PLASTIC PART. DO NOT USE A POWER SCREWDRIVER



Figure 11: TWS adapter placed and installed to faceplate

- 12. Align the new light with the small holes on either end of the TWS light adapter. Conceal any wires inside TWS light adapter.
- 13. Using a <u>Phillips screwdriver #1</u>, proceed to screw in TWS light to TWS adapter with 2 screws and 2 washers. **Take care not to tighten too hard as the lens may break**. Figure 12.



BE CAREFUL WITH THE PLASTIC PART. DO NOT USE A POWER SCREWDRIVER

Figure 12

- 14. Connect power to the TWS unit.
- 15. Turn power to the lift system on (LED on TWS module will light steady).
- 16. Following lift operating procedure, raise lift platform to 1" below bus floor height. Ensure that bus side door is open.
- 17. Stand or place a large object in the threshold area to confirm that TWS buzzer sounds off and new light unit flashes in unison.

18. Remove obstruction from the threshold area, then fully stow lift and close bus side door.

PARTS DISPOSITION

DO NOT RETURN THE REPLACED PARTS. Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

WARRANTY

This modification is covered by Prevost's normal warranty.

We will reimburse you the parts and 1/2 hour(s) (0.5) of labor upon receipt of a completed A.F.A. Please submit claim via our Online Warranty System, available at <u>www.prevostcar.com</u> (under service \ warranty section).

• Use Claim Type: "Bulletin/Recall" and select "Safety Recall SR24-03 ".

Should you only wish to close the safety recall (without reimbursement), fill-in the "Safety Recall Certification Sheet" provided with this bulletin and return it to our warranty department by Email at <u>prevost.warranty@volvo.com</u> or by fax at 418-831-9301.

OTHER

VBC Bulletin	N/A
Fail Code	25.03
Defect Code	09
Syst. Cond	R
Causal Part	563945

Access all our Service Bulletins on <u>http://techpub.prevostcar.com/en/</u> or scan the QR-Code with your smart phone. E-mail us at <u>technicalpublications prev@volvo.com</u> and type "ADD" in the subject to receive our warranty bulletins by email.







Safety Recall Certification Sheet (Ref: SR24-03)

VEHICLE SERIAL NUMBER:

PERFORMED BY	OWNER/OPERATOR
We hereby certify that Safety Recall Instructions regarding Safety Recall SR24-03 have been performed.	
Name:	Name:
Addr:	Addr:
Phone:	Phone:
Fax:	Fax:
Signature:	Signature:
Date:	Date:

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender.

NEW OWNER:	
BUSINESS:	
ADDRESS (including County):	
TELEPHONE:	FAX:

Please return this completed document with your A.F.A. form