

# PREVOST

## Instruction Sheet

IS-98121B

### TRANSMISSION BREATHER RELOCATION

Revision B :

In kit #071171, part 560480 is replaced by 949746

### MATERIAL

Kit #071171 includes the following parts :

Part No.	Description	Qty
060840	Support Plate	1
071170	Transmission Breather Hose	1
500440	Washer, Flat	1
500476	Lockwasher, M8	1
500574	Bolt, 10-24 x 1-1/4	1
500786	Nut, 10-24	1
502790	Bolt, M8 x 20	1
504601	Clip, Retaining	1
949746	Clip, Retaining	1
5001194	Bolt, M12	1
IS-98121A	Instruction Sheet	1
FI-98121A	Feuille d'instructions	1

### PROCEDURE

**Warning :** Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Place vehicle over a repair pit.
2. Find and remove the transmission breather, located on top of transmission housing.
3. Screw breather onto end of hose (#071170).
4. Screw the other end of breather hose onto transmission breather hole.
5. Place retaining clip (#949746) onto hose and fasten to support plate (#060840) using hardware (#500574, #500440 and #500786).

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6. Fasten bracket assembly onto engine block as shown in figure 1 using the M12 bolt (#5001194).
  7. Fasten the hose (#071170) to the transmission using retaining clip (#504601) and hardware (#502790 and #500476), as shown.
  8. Keep breather hose away from heat sources using an existing retaining clip as shown.

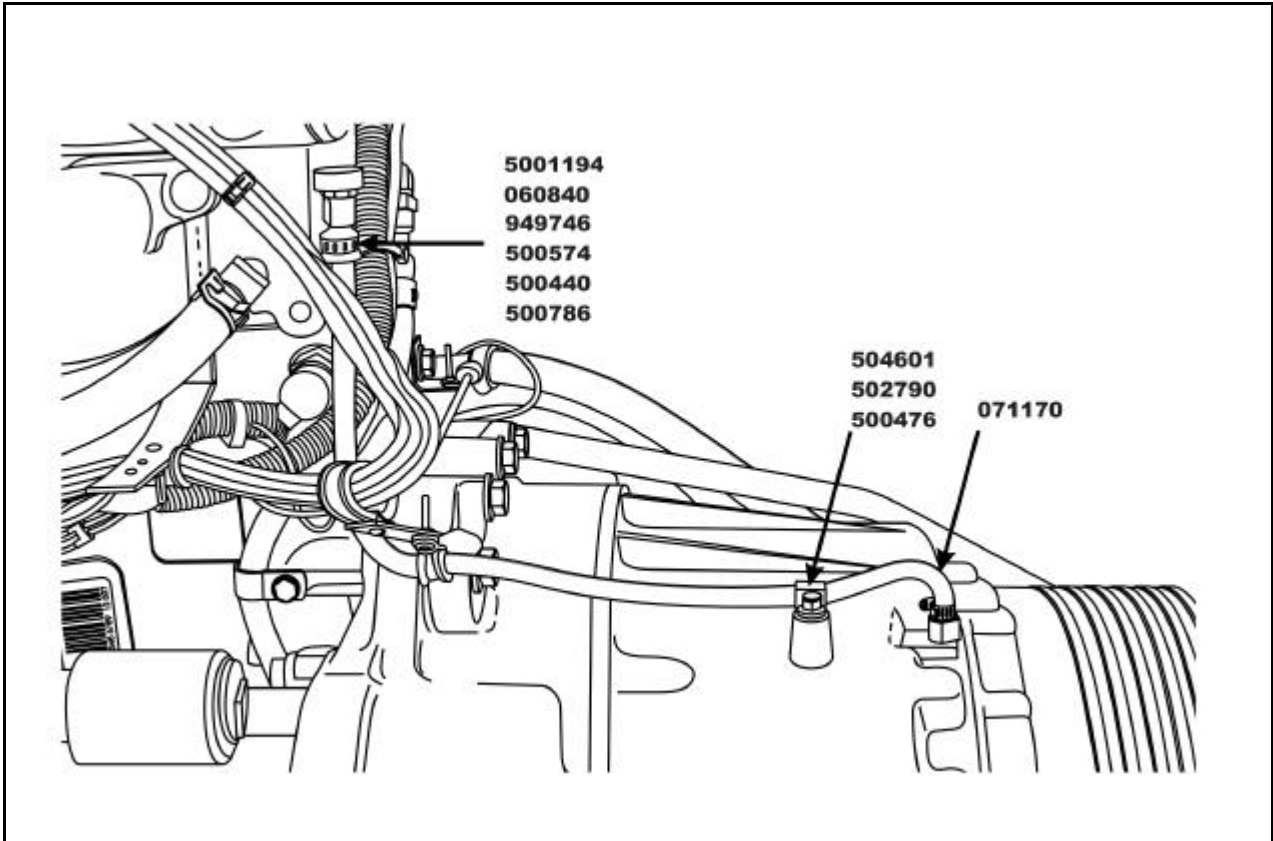


FIGURE 1: ENGINE AND TRANSMISSION ASSEMBLY (TYPICAL)

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