

PREVOST

Instruction Sheet

IS-99113

WATERTIGHTNESS SEAL ON CLEARANCE AND IDENTIFICATION LIGHT ASSEMBLY

MATERIAL

Kit #430538 includes the following parts :

Part No.	Description	Qty
930344	Gasket, self-adhesive	14
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DESCRIPTION

Every time a clearance or identification light is removed, a new gasket (#930344) must be installed. When the vehicle is delivered from the factory, temporary gaskets (#430438) are installed. These must be replaced by permanent, self-adhesive gaskets (#930344) once the vehicle is painted.

A kit #430538 is included in the vehicle spare parts.

PROCEDURE

Warning : Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Clean the back side of the clearance or identification light with isopropyl alcohol, make sure the surface is clean and smooth;
2. Peel off the backing strip from the gasket;
3. Apply the sticky side to the back of the light;
4. Plug the connector;
5. Install the light using the existing screws and torque to 13 lbf•in (1.5 N•m).

Note: Remove the gasket and clean contact surface thoroughly every time such a light is replaced.

Note: Be careful to replace the amber-colored lights in front and red-colored lights in back of vehicle.
