



PREVOST


**SAFETY
RECALL**

Sr98-17



DATE : June 1998	SECTION : 16
SUBJECT : RETIGHTENING OF RADIUS ROD LOCKING TAB PLATE BOLTS	

APPLICATION

Model	VIN																																	
H3-41 and H3-45 Coaches Model Year : 1998	<div style="text-align: center;">  </div> <p style="text-align: center;">From 2PCH33494W1012217 up to 2PCH33492W1012507 incl.</p> <p style="text-align: center;">EXCEPT</p> <table border="0" style="width: 100%;"> <tr> <td>2PCH33499W1012309</td> <td>2PCH33418W1012425</td> <td>2PCH33497W1012471</td> </tr> <tr> <td>2PCH33495W1012324</td> <td>2PCH3341XW1012426</td> <td>2PCH33494W1012475</td> </tr> <tr> <td>2PCH33491W1012336</td> <td>2PCH33411W1012427</td> <td>2PCH33496W1012476</td> </tr> <tr> <td>2PCH33493W1012337</td> <td>2PCH33413W1012428</td> <td>2PCH33417W1012478</td> </tr> <tr> <td>2PCH33495W1012338</td> <td>2PCH33417W1012433</td> <td>2PCH33419W1012479</td> </tr> <tr> <td>2PCH33497W1012339</td> <td>2PCH33495W1012436</td> <td>2PCH33498W1012480</td> </tr> <tr> <td>2PCH33493W1012340</td> <td>2PCH33416W1012438</td> <td>2PCH33491W1012482</td> </tr> <tr> <td>2PCH3341XW1012345</td> <td>2PCH33495W1012453</td> <td>2PCH33492W1012491</td> </tr> <tr> <td>2PCH33410W1012371</td> <td>2PCH33497W1012454</td> <td>2PCH33410W1012497</td> </tr> <tr> <td>2PCH33497W1012423</td> <td>2PCH33491W1012465</td> <td>2PCH33491W1012501</td> </tr> <tr> <td>2PCH33499W1012424</td> <td>2PCH33495W1012470</td> <td></td> </tr> </table>	2PCH33499W1012309	2PCH33418W1012425	2PCH33497W1012471	2PCH33495W1012324	2PCH3341XW1012426	2PCH33494W1012475	2PCH33491W1012336	2PCH33411W1012427	2PCH33496W1012476	2PCH33493W1012337	2PCH33413W1012428	2PCH33417W1012478	2PCH33495W1012338	2PCH33417W1012433	2PCH33419W1012479	2PCH33497W1012339	2PCH33495W1012436	2PCH33498W1012480	2PCH33493W1012340	2PCH33416W1012438	2PCH33491W1012482	2PCH3341XW1012345	2PCH33495W1012453	2PCH33492W1012491	2PCH33410W1012371	2PCH33497W1012454	2PCH33410W1012497	2PCH33497W1012423	2PCH33491W1012465	2PCH33491W1012501	2PCH33499W1012424	2PCH33495W1012470	
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H3-45VIP Model Year : 1998 - 1999	<p style="text-align: center;">From 2PCV33499W1012216 up to 2PCV33495X1012506 incl.</p> <p style="text-align: center;">EXCEPT</p> <p style="text-align: center;">2PCV33492X1012494</p>																																	

On the above-mentioned vehicles, a tightening torque error has occurred. The bolts fixing the radius rod locking tab plates were not lubricated before a torque of 115 lbf?ft (156 N?m) was applied.

PART A ALL VEHICLES

REAR SUSPENSION

MATERIAL

Part No.	Description	Qty
110340	Locking tab plate	2
680343	White grease	A/R

Note : Material can be obtained through regular channels.

PROCEDURE

Warning: Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

Prior to working under an air-suspended vehicle, it is strongly recommended to securely support the body at the recommended jacking points.

1. Locate the two bolts used to secure the rear suspension longitudinal radius rods. Only the bolts identified in figure 1 must be lubricated.

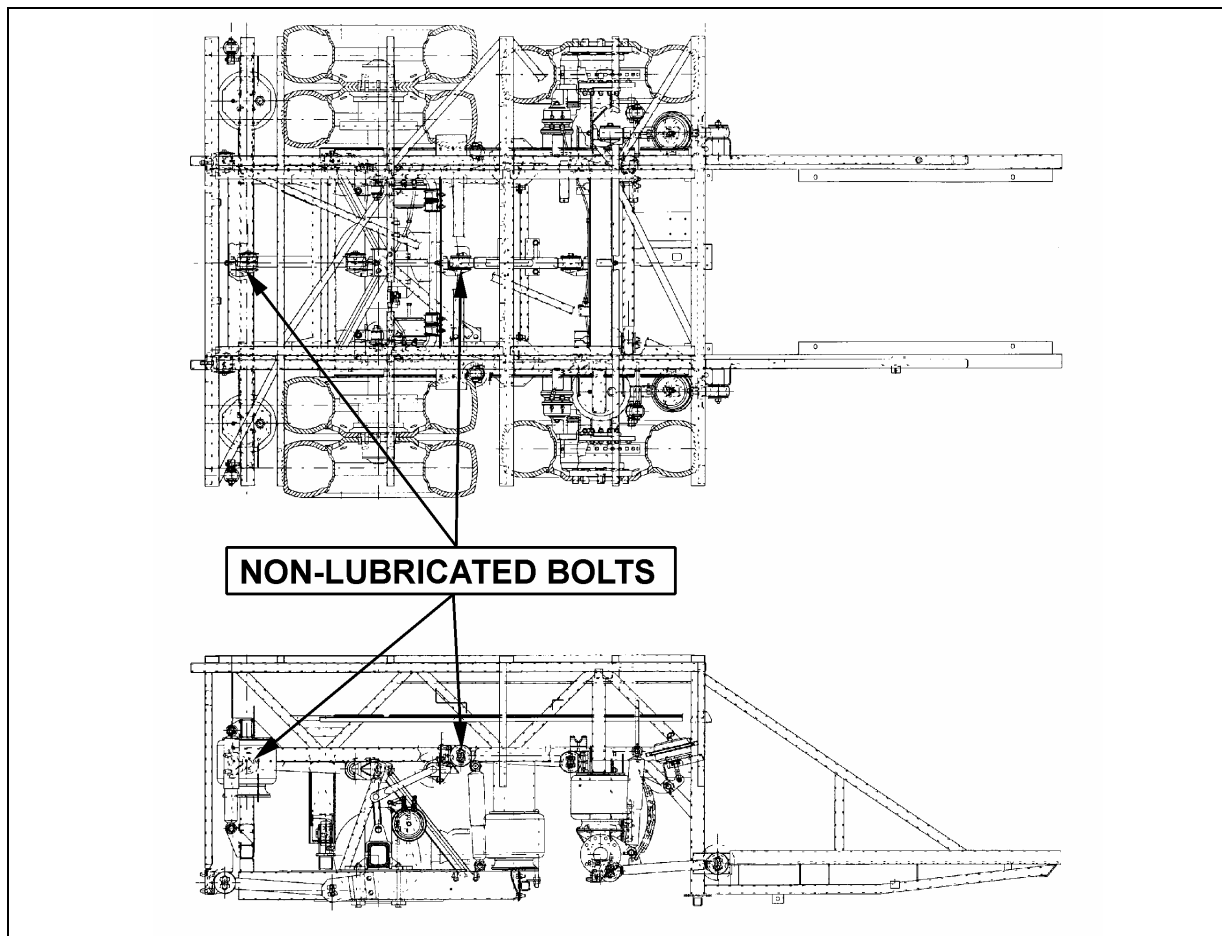


FIGURE 1 : REAR SUSPENSION NON-LUBRICATED BOLTS

2. Dismount each radius rod by flattening the tabs of locking plate and by unscrewing the two bolts directly fastened into radius rod pivot (if needed, refer to maintenance manual). Thoroughly clean the parts contact surfaces by removing all trace of grease or rust preventive product.
3. Check bolt threads and clean as required. Use new locking tab plates (Prévost #110340). Coat the surface of contact of the head and the bolt threads with white grease, position radius rod then tighten bolts by hand.

Caution: Before tightening bolts, it is extremely important that the vehicle's suspension be set to the proper driving height (see maintenance manual) otherwise, the rubber bushing will become preloaded, thus reducing the life span of these parts.

4. Alternately tighten bolts up to 115 lbf?ft (156 N?m) torque. Fold locking tab over bolt heads.

WARRANTY

This modification/inspection is covered by Prévost Car's normal warranty. We will reimburse you the parts and half an hour (0,5) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Safety Recall 98-17." **You also have to fill the ?Safety Recall Certification Sheet? provided with this bulletin and return it with your A.F.A. form to be reimbursed.**

Parts disposition :

- Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

PART B FROM VEHICLE 2PCH3349XW1012416 UP TO 2PCH33494W1012444

FRONT SUSPENSION

MATERIAL

Part No.	Description	Qty
110340	Locking tab plate	1
680343	White grease	A/R

Note : Material can be obtained through regular channels.

PROCEDURE

Warning: Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.
Prior to working under an air-suspended vehicle, it is strongly recommended to securely support the body at the recommended jacking points.

1. Locate the two bolts used to secure the front suspension transverse radius rod. Only the bolts identified in figure 2 must be lubricated.

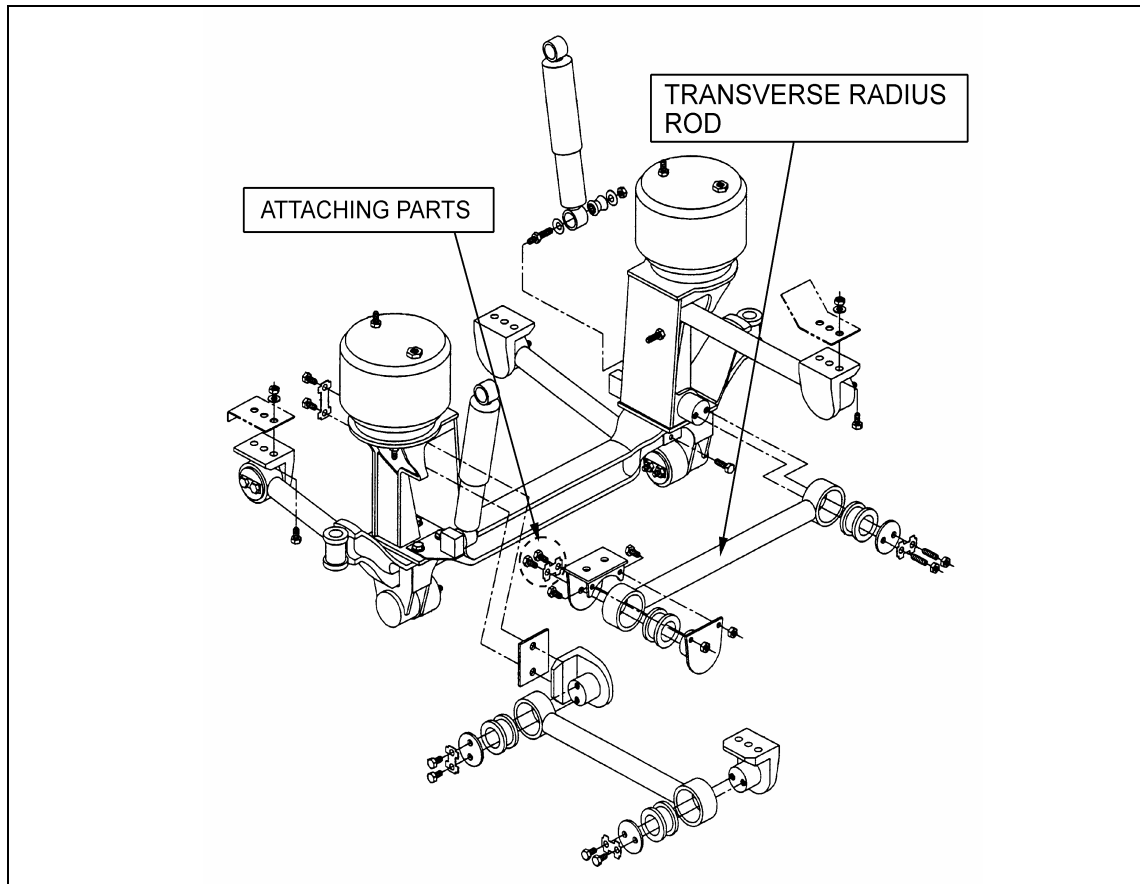


FIGURE 2 : FRONT SUSPENSION NON-LUBRICATED BOLTS

2. Dismount radius rod by flattening the tabs of locking plate and by unscrewing the two bolts directly fastened into radius rod pivot (if needed, refer to maintenance manual). Thoroughly clean the parts contact surfaces by removing all trace of grease or rust preventive product.
3. Check bolt threads and clean as required, use new locking tab plate (Prévost #110340). Coat the surface of contact of the head and the bolt threads with white grease, position radius rod then tighten bolts by hand.

Caution: Before tightening bolts, it is extremely important that the vehicle's suspension be set to the proper driving height (see maintenance manual) otherwise, the rubber bushing will become preloaded, thus reducing the life span of these parts.

4. Alternately tighten bolts up to 115 lbf?ft (156 N?m) torque. Fold locking tab over bolt heads.

WARRANTY

This modification/inspection is covered by Prévost Car's normal warranty. We will reimburse you the parts and a quarter of an hour (0,25) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Safety Recall 98-17." **You also have to fill the ?Safety Recall Certification Sheet? provided with this bulletin and return it with your A.F.A. form to be reimbursed.**

Parts disposition :

- Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

PREVOST

Safety Recall Certification Sheet

We hereby certify that Safety Recall Instructions with regards to Safety Recall # 98-17 have been performed on vehicle serial number:

2 P _____ (Please complete)

Company name			
Mailing address			
Phone		Fax	
Signature:			
Date			
A.F.A. #			

Please return this completed document with your A.F.A. form.