

PREVOST


**WARRANTY
BULLETIN**

WB13-63A

DATE :	OCTOBER 2013	SECTION :	06 - Electrical
EXPIRATION:	OCTOBER 2015		
SUBJECT :	70 AMP CIRCUIT BREAKER INSPECTION AND REPLACEMENT		

REVISION A This warranty bulletin supersedes previous versions
 May 2014 Added "Remove CB post cables" /added torque value for CB posts.

APPLICATION

NOTICE TO SERVICE CENTERS	
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>	
Model	VIN 
X3-45 coaches Model Year : 2011 - 2014	From 2PCG33496 <u>BC735013</u> up to 2PCG33496 <u>DC735449</u> incl.
H3-41, H3-45 coaches Model Year : 2011 - 2014	From 2PCH3349X <u>BC711785</u> up to 2PCH33493 <u>DC712375</u> incl.
XLII-45 Entertainer Model Year : 2011 - 2014	From 2PCY33498 <u>BC735017</u> up to 2PCY33493 <u>DC735445</u> incl.
H3-45 VIP motorhomes Model Year : 2011 - 2014	From 2PCVS3494 <u>BC711786</u> up to 2PCVS3492 <u>DC712373</u> incl.
<p>This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.</p>	

DESCRIPTION

On the vehicles affected by this bulletin, inspection and replacement of 70 amp circuit breakers in the rear electrical compartments is required.

MATERIAL

Order the following parts:

Part No.	Description	Qty
563424	Breaker, 70A	A/R

NOTE
Material can be obtained through regular channels.

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Disconnect ground from battery pole.
2. In rear electrical compartment, locate circuit breaker panel.

3. H3 coach:

Locate CB6

4. H3-45 VIP shells:

Locate CB4 and CB6

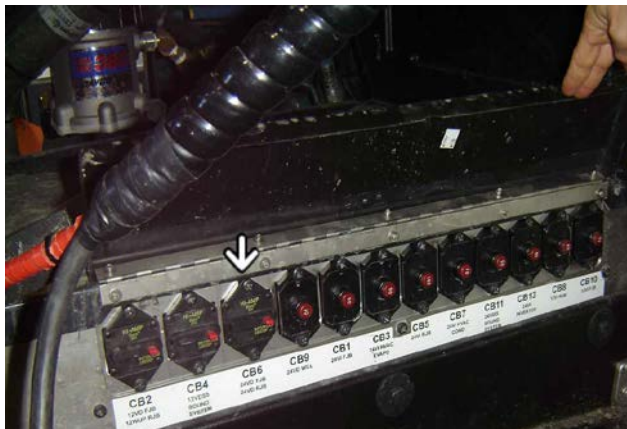


5. X3-45 coach:

Locate CB6

6. LeMirage XLII Entertainer:

Locate CB2



7. Remove circuit breaker post cables.

8. Remove circuit breaker

9. Fabrication code is on this label. Letter indicates year, numbers indicate week from 1 to 52.

10. If fabrication code is not included in defective range from **U19** to **V50 inclusively** no replacement is required.

11. If fabrication code is within defective range **U19** to **V50 inclusively**, replace breaker with new part #563424.

12. Make sure replacement breaker fabrication code is not included in defective range.

13. Install breaker.

Tighten mounting screws to 5 lbf-ft.
(60 lbf-in).

14. Install circuit breaker post cables.

Tighten mounting nuts to **50 lbf-in**.

15. Reconnect ground cables.

Tighten to 14 lbf-ft. (170 lbf-in)



PARTS / WASTE DISPOSAL

All replaced parts must be returned to Prevest according to the Warranty Parts Return Shipping Instructions available on <https://www.prevestcar.com/content/warranty-documents> for full reimbursement. A copy of the warranty claim form must be enclosed with the shipment.

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

WARRANTY

This modification is covered by Prevost's normal warranty. We will reimburse 15 minutes for inspection or half an hour (30 minutes) plus parts for inspection and replacement upon receipt of a warranty claim. Please submit claim via our Online Warranty System, available at www.prevostcar.com (under Service \ Warranty section). Use Claim Type: "Bulletin/Recall" and select "Warranty Bulletin WB13-63".

OTHER

VBC Bulletin	N/A
Fail Code	06.16
Defect Code	09
Syst.Cond.	B
Causal Part	563424

Access all our Service Bulletins on
<http://prevostparts.volvo.com/technicalpublications/en/pub.asp>
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E-mail us at technicalpublications_prev@volvo.com and type
"ADD" in the subject to receive our warranty bulletins by e-mail.

