Warranty Bulletin

NO: 94-22 **DATE**: August 1994

SECTION: 16

# 

**SUBJECT: SUSPENSION AIR BELLOWS REPLACEMENT** 

# **APPLICATION:**

| Models                                     | VINs  |
|--|---|
| H3-40<br>Vehicles<br>Front and<br>tag axle | 2P9H3340XP1001313 up to 2P9H3340XR1001024 inclusively, except: 2P9H33402R1001003                            |
| XL<br>Vehicles<br>Front axle only          | 2P9L33400P1001640 up to 2P9M33404P1001743 inclusively   |
| MTH45<br>Vehicles<br>Front and<br>tag axle | 2P9L33400P1001640 up to 2P9M33404P1001743 inclusively 2P9L33400P1001640 up to 2P9M33499R1001853 inclusively |

# **DESCRIPTION**

PRÉVOST CAR's Engineering Department has determined that suspension air bellows number 63-0110 should be replaced by suspension air bellows number 63-0128.

### **MATERIAL**

Only suspension air bellows have a weakness in the suspension system. Re-use your pistons with the new suspension air bellows.

| Prévost's number : 63-0128                 |            |  |
|--|------------|--|
| Models                                     | Quantities |  |
| H3-40<br>Vehicles<br>Front and<br>tag axle | 4          |  |
| XL<br>Vehicles<br>Front axle only          | 2          |  |
| MTH45<br>Vehicles<br>Front and<br>tag axle | 4          |  |

### **PROCEDURE**

The procedure for the replacement of the suspension air bellows is written in the Maintenance Manual of respective vehicle model.

Consult XL Maintenance Manual, Section 16, Page 11 to 14. See following subjects: Air Spring Removal, Air Spring Disassembly, Air Spring Assembly and Air Spring Installation for the replacement of suspension air bellows on XL and MTH45 vehicles.

Consult H3-40 Maintenance Manual, section 16, Page 4 to 7. See following subjects: Air Spring Removal, Air Spring Disassembly, Air Spring Assembly and Air Spring Installation for the replacement of suspension air bellows.

#### WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and one hour (1 hour) of labour for each replaced suspension air bellows upon receipt of a completed A.F.A. form on which you must specify: Warranty Bulletin 94-22.

**Expiration date: August 1995**