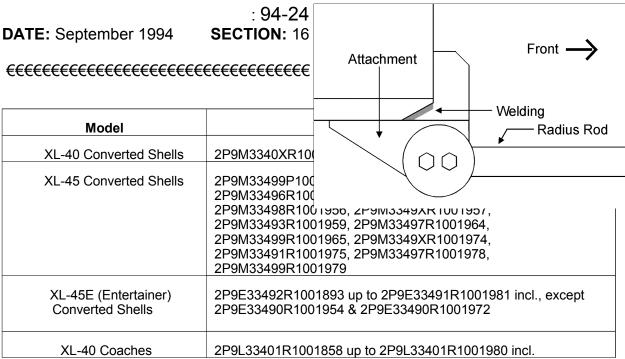
Warranty Bulletin



SUBJECT: VERIFICATION OF RADIUS ROD ATTACHMENTS

DESCRIPTION

On the above mentioned vehicles, you should verify the presence of a welding on radius rod attachment on the front suspension. If this welding is not present, you should perform it.

PROCEDURE

Warning: Park the vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switches to the "OFF" position prior to working on the vehicle.

Prior to working under an air-suspension vehicle, it is strongly recommended to support the body at the recommended jacking points.

- **1.** Verify the presence of the welding on left & right bottom radius rod attachments on front suspension. See figure 1 for localisation of the welding.
- **2.** If the two welding are presents, ignore this bulletin, otherwise, perform missing weldings on left and/or right bottom radius rod attachments as follows.

3. Disconnect DDEC, ABS, electronically controlled transmission, and optional preheater control modules in order to protect these systems from voltage surges during welding procedure.

Warning: Protect the urethane and other flammable components from sparks with a fireproof material. Always keep an appropriate fire extinguisher within your reach.

- **4.** Scrape off rust preventive coating & paint, then thoroughly clean the area where weldings have to be made.
- **5.** Perform the weldings as seen in figure 1.

Warning: Only qualified personnel should perform welding task. Always wear the appropriate safety equipment. Weld in well-ventilated area.

Use a conventional electric arc welding machine according to the SMAW (Shielded Metal-Arc Welding) process, with welding rods which conforms to AWS (American Welding Standards) A5.9 specification. The welding rod should be E7018 type, and 1/8" diameter. Set machine to 90-125 amps.

- **6.** Allow weldings to cool, remove slag, then thoroughly clean and paint exposed areas with anti-rust product.
- 7. Reconnect the control modules mentioned in step 3.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you half an hour (0.5) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 94-24".

Expiration date: September 1995