



MAINTENANCE INFORMATION

MI20-83

DATE : 29	April 2020	SECTION : 00 GENERAL
SUBJECT :	FRONT BUMPER LED TRIM GLUING	

First Release

05-05-2020

APPLICATION

Model
Volvo 9700 Model Year : 2020

DESCRIPTION


Gluing procedure of the trims on the front bumper of the vehicle.

MATERIAL

Order the following parts:

Part No.	Description	Qty
23514063	COVER RH	1
23514061	COVER LH	1
8715503	ADHESIVE, SIKA FAST 3131	2
8714341	CLEANING AGENT, SIKA AKTIVATOR-205	1

PROCEDURE

 DANGER
<p>Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.</p> <p>Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy..</p>

1. Clean surfaces, before applying any adhesive products; be sure of perfectly remove any previous residue.

2. Clean the contact surfaces on the bumper.
Use SIKA® activator - 205 for cleaning.

Note: The use of a white cloth is recommended, clean on one movement to avoid particle spreading on the surface.

Drying time Specified on “Adhesive and Sealant” document available on Impact.

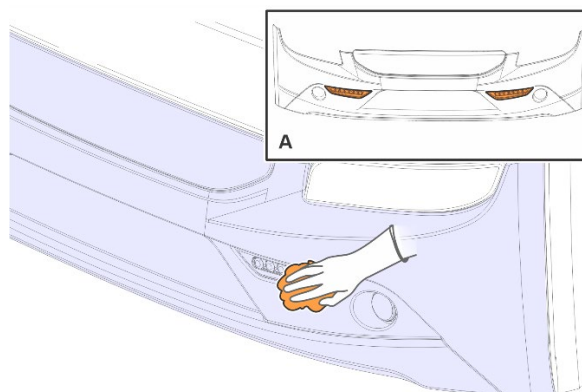


FIGURE 1. A= Area to be cleaned

3. Apply adhesive to the trim, then paste the trim.

Use SIKA® 3131S

Drying time Specified on “Adhesive and Sealant” document available on Impact.

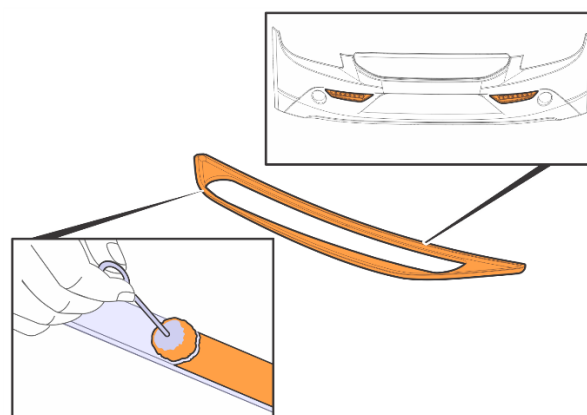


FIGURE 2

4. Wipe off any adhesive excess

PARTS / WASTE DISPOSAL

Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)