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## EXHAUST AFTERTREATMENT SYSTEM

The exhaust aftertreatment system consists of two units, the filtration and regeneration unit and the selective catalytic reduction SCR unit.

### FILTRATION AND REGENERATION UNIT

The aftertreatment system primary function is to capture and oxidize (regenerate) the particulate matter (soot) in the engine exhaust gases and to reduce NOx. To achieve this goal, the exhaust aftertreatment system is split into two main sections: the exhaust gases first enter the **Diesel Oxidation Catalyst (DOC)** and **Diesel Particulate Filter (DPF)** assembly to capture and regenerate the soot on a regular or passive basis, then the exhaust gases flow through the **catalytic converter** to reduce NOx to minimum level. Through constant monitoring of the exhaust gas temperature and the system back pressure, EMS is able to manage regeneration.

#### Passive regeneration

Passive regeneration is the process by which the particulate matter is oxidized due to the heat generated by the engine internal combustion process. During normal highway operation, exhaust temperatures alone are usually high enough to oxidize accumulating soot. In low ambient temperatures, however, or in some stop-and-go applications, the system needs a little help to regenerate, or clean itself. This process is called "active" regeneration.

#### Active regeneration

Active regeneration is necessary when the engine internal combustion process alone does not generate enough heat. A dosing system injects a mist of diesel fuel into the exhaust system to increase and maintain the aftertreatment system temperature. Exhaust temperature must be above 572°F (300°C) to initiate the oxidation catalyst, which in turn oxidizes the injected diesel fuel molecules to achieve up to 1200°F (650°C) exhaust temperature at the particulate filter. This process of active regeneration takes place during the normal operation cycle of the vehicle without charges in performance or control for the operator. EPA2010 compliant Volvo engines produce less soot, so less active or stationary regeneration will be required.

#### Stationary (parked) regeneration

In a small number of specific engine duty cycles, engine control module may not be capable of completing an active regeneration. In these situations, the operator will be notified that a stationary or parked regeneration may be required. A DPF telltale light will illuminate indicating the need for user interaction. The lamp gives the operator a grace period to allow this process to take place at a time when most convenient for the operator. This process requires the vehicle to be parked while a driver or maintenance technician initiates the regeneration process using the DID menus. Once initiated, the stationary regeneration process will be complete in about 45 minutes.

The driver will be notified of the need for a stationary regeneration (parked) by illumination of the DPF REGENERATION telltale light.

Diesel particulate filter clogging sequence – Instrument cluster telltale light

<p><b>LEVEL 1</b></p>	 solid	<p><b>REGENERATION NEEDED</b></p> <p><i>Diesel particulate filter is becoming full</i></p> <p><i>The DPF REGENERATION telltale light illuminates to notify the driver that a stationary regeneration (parked) will be required soon. When this lamp is lit, initiate stationary regeneration process at an appropriate time of day. <b>THERE IS NO URGENCY AT THIS LEVEL.</b></i></p>
<p><b>LEVEL 2</b></p>	 flashing	<p><b>REGENERATION REQUIRED</b></p> <p><i>Diesel particulate filter full</i></p> <p><i>If no DPF regeneration occurs after the initial DPF REGENERATION telltale light illumination, the lamp will begin blinking and a stationary regeneration should be initiated as soon as possible in order to prevent from entering into Level 3.</i></p>
<p><b>LEVEL 3</b></p>	 flashing + 	<p><b>ATD SERVICE REQUIRED</b></p> <p><b>ENGINE DERATE ACTIVE</b></p> <p><i>Diesel particulate filter overfull</i></p> <p><i>If the flashing DPF REGENERATION telltale light is still ignored, the CHECK telltale light will illuminate. In that situation, engine performance is limited. Perform a parked regeneration IMMEDIATELY to avoid further derate and prevent from entering into Level 4.</i></p>
<p><b>LEVEL 4</b></p>	 flashing +  + 	<p><b>ATD SERVICE REQUIRED</b></p> <p><b>ENGINE SHUTDOWN ACTIVE</b></p> <p><i>A serious engine problem has occurred. The DPF may be over its maximum capacity.</i></p> <p><i>If a stationary regeneration is still not initiated, a standard Engine Protection Shutdown sequence will occur. All of the following dashboard lamps will be present:</i></p> <p><i>Blinking DPF REGENERATION telltale light;</i>  <i>Solid CHECK telltale light;</i>  <i>Solid STOP telltale light.</i></p> <p><i>Once engine derate and/or shutdown sequence is completed, a stationary regeneration must occur to continue vehicle operation. If the driver continues to operate the vehicle without regeneration, additional measures will be taken to protect the engine and ATD from damage, up to and including engine shutdown. Parked regeneration might no longer be possible.</i></p> <p><b><i>If engine protection has been initiated and forces the engine to shutdown, you CAN immediately re-start the engine and perform the necessary steps in order to initiate a stationary regeneration.</i></b></p>

**Initiating a Stationary (Parked) Regeneration**

**NOTE**  
 At starting of the engine, if a stationary regeneration is required, the engine coolant temperature must reach 140°F (60°C) before any stationary regeneration may be initiated and completed. Permit the engine to idle for a short while or drive the vehicle until engine temperature increases sufficiently.

 **WARNING**  
 Do not initiate a stationary regeneration in a closed area like a garage. Stationary regenerations must be undertaken outdoors only.

 **WARNING**  
 During stationary regeneration, exhaust temperature may reach up to 1200°F (650°C) at the particulate filter. Before initiating stationary regeneration, make sure that the DPF outlet diffuser is clear of objects and that no one is working near the DPF outlet diffuser.

 **WARNING**  
 Hot surfaces. Keep yourself clear of all hot Aftertreatment Device components, particularly during and after active or stationary regeneration. Hot surfaces can cause serious burns.

**NOTE**  
**STATIONARY REGENERATION**  
 This process requires the vehicle to be parked while the driver or a maintenance technician initiates the regeneration process.

The DPF REGENERATION telltale light illuminates to notify the driver of the need and urgency of a manual stationary regeneration.



DPF REGENERATION telltale light

If stationary regeneration is not performed, this telltale light will blink, indicating that a stationary regeneration is required immediately. If stationary regeneration is still not performed,

“engine power derate and shutdown” sequence may occur as per level 1 to level 4 sequence.

To initiate a stationary regeneration:

- Park the vehicle in a clear area, vehicle speed must be 0 mph (0 km/h);
- Engine must be on normal idle and fully warmed up (coolant temperature above 140°F/60°C);
- Apply parking brakes and set the transmission to neutral (N).
- Press the DID ENTER button and then get to the DID Aftertreatment menu. Select sub-menu Request Parked REGEN and press ENTER button to confirm and initiate regeneration.

The regeneration will begin. Turn off the air conditioning to reduce engine load. The engine idling speed will increase to 1600 rpm. Once the regeneration is completed, the engine speed will return to normal idle.

**Voluntary Interruption of a Stationary Regeneration**

It is possible to interrupt a stationary regeneration at all time. To do so, set the ignition key to the OFF position or get to the DID’s Aftertreatment menu, select Cancel REGEN and press ENTER button to confirm. You can stop regeneration simply by releasing the parking brake. Use this procedure in order to move the vehicle in a safe area.

If regeneration is interrupted, it is very important to reinitiate the regeneration as soon as possible.

**SELECTIVE CATALYTIC REDUCTION UNIT**

Selective Catalytic Reduction (SCR) is a technology that uses Diesel Exhaust Fluid (DEF) and a catalytic converter to reduce nitrogen oxides (NOx) emissions.

SCR is an exhaust aftertreatment system that injects small amount of DEF into the exhaust gas between the DPF and the selective reduction catalytic converter. DEF turns to ammonia and carbon dioxide when heated. The exhaust stream then passes over a catalyst, the ammonia reacts with the NOx to form nitrogen and water vapor.

The basic elements of the SCR system consist of a 15.9 gallons (60 liters) DEF tank complete

with pump, lines and heating system, a dosing injector, a catalytic converter and the control and monitoring system.

### Diesel exhaust fluid DEF

When handling DEF solution, it is important that electrical connectors to be connected or well encapsulated, otherwise there is a risk that the DEF will cause oxidation that cannot be removed. Water or compressed air will not help, since DEF quickly oxidizes certain metals. If a disconnected connector comes into contact with the DEF solution, it must be replaced immediately to prevent the DEF solution from creeping further into the copper wiring, which takes place at a speed of about 2.4 in (60 mm) per hour.



### CAUTION

Diesel Exhaust Fluid (DEF) is a nontoxic aqueous solution of urea (32.5%) and ultra-pure water (67.5%). Urea is a compound of nitrogen that turns to ammonia when heated. The fluid is non flammable, and is not dangerous when handled as recommended. However, it is highly corrosive to certain metals, especially copper and brass.

When detaching hoses and components, do not spill DEF on disconnected or unsealed connectors. If DEF is spilled on a disconnected or unsealed connector, the connector must be removed immediately and replaced.

Things to know about spilt diesel exhaust fluid (DEF):

- If urea solution comes into contact with the skin, rinse with plenty of water and remove contaminated clothing.
- If urea solution comes into contact with the eyes rinse for several minutes and call for medical help if necessary.
- If inhaled breathe fresh air and call for medical help if necessary.
- Do not allow the DEF solution to come into contact with other chemicals.
- The DEF solution is not flammable. If the DEF solution is exposed to high temperatures, it breaks down into ammonia and carbon dioxide.

- The DEF solution is highly corrosive to certain metals, including copper and aluminum.
- If the DEF solution is spilled onto the vehicle, wipe off the excess and rinse with water. Spilled DEF solution can form concentrated white crystals on the vehicle. Rinse off these crystals with water.



### WARNING

DEF spilt onto hot components will quickly vaporize. Turn your face away!

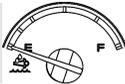
### Diesel Exhaust Fluid (DEF) Consumption

DEF consumption is related to fuel consumption. In order to meet EPA2010 requirements, DEF tanks are sized so one refill will be necessary every two refills of the fuel tank.

### Selective catalytic reduction – Driver warning and inducement

SCR system components must not be removed, altered or modified in any way. In order to protect the SCR system from tampering, inducement measures will occur if the following states are detected:

- Disconnection of DEF tank level sensor
- Blocked DEF line or dosing valve
- Disconnection of DEF dosing valve
- Disconnection of DEF pump
- Disconnection of SCR wiring harness
- Disconnection of NOx sensor

DEF TANK LEVEL			
DRIVER WARNING AND INDUCEMENT			
CONDITION	TELLTALE LIGHT AND MESSAGE IN THE DRIVER INFORMATION DISPLAY		INDUCEMENT
<p>There is only 2.6 gallons (10 liters) of DEF remaining in the tank. The actual DEF level gauge indicates about 12% DEF remaining.</p> 	 lighted solid	message: <ul style="list-style-type: none"> <li>• DEF LOW</li> </ul>	None
<p>There is only 0.8 gallons (3 liters) of DEF remaining in the tank. The actual DEF level gauge indicates "Empty".</p> 	 Flashing	message: <ul style="list-style-type: none"> <li>• DEF TANK NEAR EMPTY</li> <li>• ENGINE IN DERATE</li> <li>• ADD DEF</li> </ul>	Gradual engine torque reduction of 25%
<p>The DEF tank is empty and the DEF level gauge indicates "Empty".</p> <p>moreover</p> <p>a diesel fuel refueling is done and the diesel fuel level gauge increases <u>more than</u> 15% (approx. 34 gallons/130 liters)</p> <p>or</p> <p>the vehicle remains stationary (speed=0) for 20 min. with engine OFF or at idle.</p> 	 Flashing	message: <ul style="list-style-type: none"> <li>• VEHICLE SPEED LIMITED TO 5 mph (8 km/h)</li> <li>• ADD DEF</li> </ul>	<p>Vehicle road speed limited (RSL) to 5 mph (8 km/h)</p> <p>The vehicle has to remain stationary before 5 mph (8 km/h) road speed limit becomes active</p> <p><i>NOTE: Repeated acts of tampering will result in more severe inducement.</i></p>

DEF QUALITY			
DRIVER WARNING AND INDUCEMENT			
CONDITION	TELLTALE LIGHT AND MESSAGE IN THE DRIVER INFORMATION DISPLAY	INDUCEMENT	
Poor DEF quality detected (dilution)  Emission of initial diagnostic troubleshooting code (DTC).	<b>CHECK</b>  lighted solid	message: <ul style="list-style-type: none"> <li>• SCR PERFORMANCE LOW</li> <li>• ENGINE WILL DERATE SOON</li> </ul>	None
1 hour after poor DEF quality detection (chronological time after the initial tampering DTC emission).	<b>CHECK</b>  lighted solid	message: <ul style="list-style-type: none"> <li>• SCR MALFUNCTION</li> <li>• ENGINE IN DERATE</li> <li>• CHECK SCR TO AVOID 5 mph (8km/h) LIMIT</li> </ul>	Gradual engine torque reduction of 25%.
3 hours after poor DEF quality detection (chronological time after the initial tampering DTC emission)  moreover a diesel fuel refueling is done and the diesel fuel level gauge increases <u>more than</u> 15% (approx. 34 gallons/130 liters)  or the vehicle remains stationary (speed=0) for 20 min. with engine OFF or at idle.	<b>CHECK</b>  lighted solid	message: <ul style="list-style-type: none"> <li>• SERVICE SYSTEM SCR</li> <li>• 5 mph (8km/h) LIMIT</li> </ul>	Vehicle road speed limited (RSL) to 5 mph (8 km/h)  The vehicle has to remain stationary before 5 mph (8 km/h) road speed limit becomes active
<p><b>Conditions to temporarily exit the 5 mph (8 km/h) road speed limit inducement</b></p> <p><b>First engine restart:</b> At the first engine restart, the engine returns to the 25% torque reduction until proper DEF quality evaluation occurs. If poor DEF quality is detected during the next monitoring cycle then the 8 km/h (5 mph) speed limitation will resume after vehicle is stationary for 20 minutes.</p> <p>After the second engine restart, Premium Tech Tool is required to exit the 5 mph (8 km/h) RSL.</p> <p><b>With Premium Tech Tool:</b> Invoke 25% torque reduction until proper DEF quality evaluation occurs. If poor DEF quality is detected during the next monitoring cycle then the 8 km/h (5 mph) speed limitation will resume after vehicle is stationary for 20 minutes.</p> <p>Repeating poor DEF quality within 40 hours since correction will resume the inducement stage.</p> <p>If correction occurs during road speed limitation, repeating poor DEF quality will invoke immediate 25% engine torque reduction, then 5 mph (8 km/h) road speed limitation upon vehicle stationary state of 20 minutes.</p>			



## DRIVER INFORMATION DISPLAY (DID) MENUS

There are Driving and Non-Driving menus. Several sub-menus are password-protected while the vehicle is parked. The Non-Driving menu is accessible only when the vehicle is parked.

### “DRIVING” MODE MENUS

#### Gauges

1. Current Gear Position (I-Shift)
2. Outside Temperature
3. Engine Oil Temperature
4. Transmission Fluid Temperature
5. Compass
6. Accessories Air Pressure
7. A/C Compressor Pressure
8. Battery Voltage
9. Allison Transmission Oil Life

#### Fuel Data

1. Fuel flow
2. Trip Fuel Used
3. Distance to Empty

#### Time-Distance

1. Time and Date
2. Alarm Clock
3. Distance to Destination
4. Average Trip Speed
5. Estimated Time of Arrival (ETA)

#### Vehicle Messages

#### Reset Trip Data

### “NON-DRIVING/STATIONARY” MODE MENUS

#### Display Settings

1. Language
2. Units
3. Time/Date
4. Favorite Display Setting
5. Display Light
6. Change Password

#### Diagnostics

1. View Active Faults
2. View Inactive Faults
3. Cluster Selftest
4. Part Number
5. Reset Inactive Faults
6. Vehicle Tests

#### Pre-Trip Assistant

1. Exterior Light Inspection
2. Air Leakage Monitor

#### Datalog

1. Vehicle ID
2. Total Data
3. Trip Data
4. Reset Trip Data

#### Aftertreatment

1. Request Parked REGEN
2. ATS Status
3. Cancel REGEN

#### Password

1. Enter Password

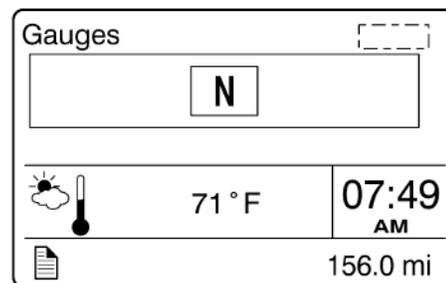
## GAUGES

There are several gauges in this menu. The gauges are used to view current status of important functions in the vehicle.

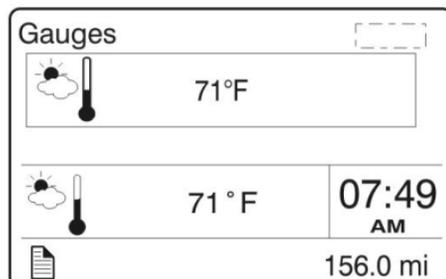
### 1. Current Gear Position (I-Shift transmission)

Indicates the current gear position selected on the I-Shift transmission.

D= drive  
N= neutral  
R= reverse  
M= manual

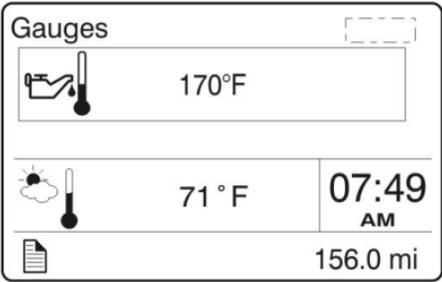


### 2. Outside Temperature

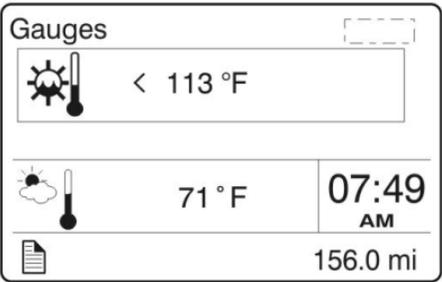


**3. Engine Oil Temperature**

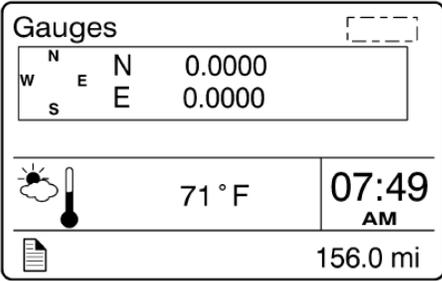
Selection this gauge will display the engine oil temperature.



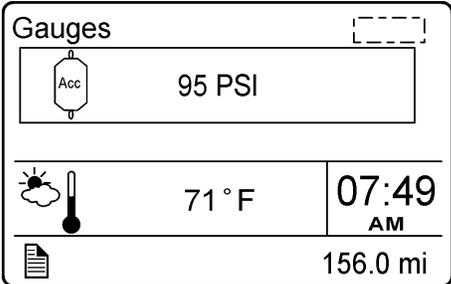
**4. Transmission Fluid Temperature**



**5. Compass**

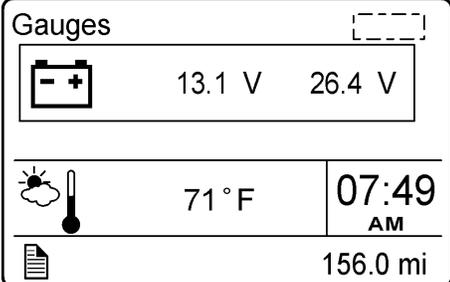


**6. Accessories Air Pressure**



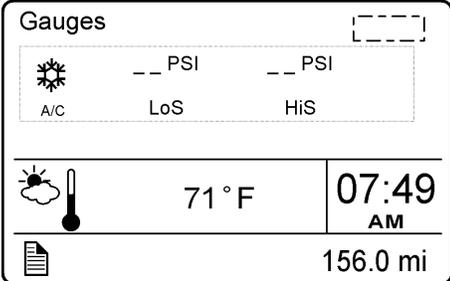
**7. Battery Voltage**

Displays the current 12-volts and 24-volts system voltage.



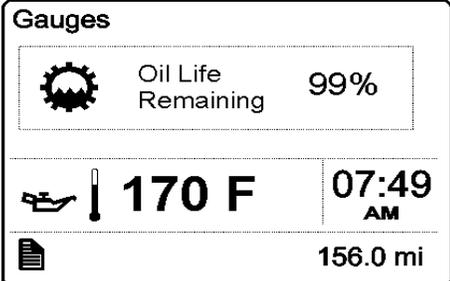
**8. A/C Compressor Pressure**

Displays the A/C compressor suction pressure value (LoS=low side) and discharge pressure value (HiS=high side).



**9. Allison Transmission Oil Life**

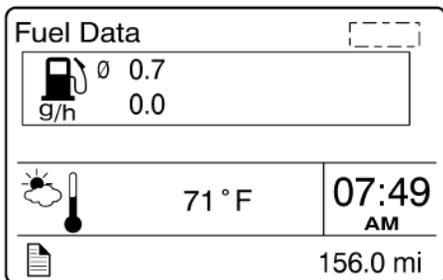
Displays the percentage of the calculated remaining life of the transmission oil. New oil is displayed as 99%. Refer to Appendix C for more details.



**FUEL DATA**

The Fuel Data menu provides information on the fuel consumption of the vehicle in various situations. For example, how much fuel has been used, how much fuel is remaining, how much fuel is remaining before refueling the vehicle.

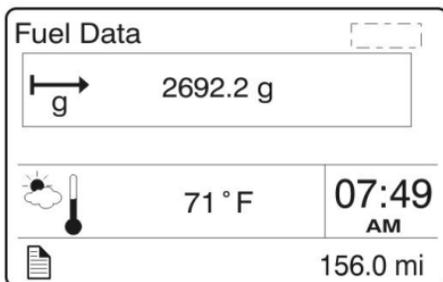
**1. Fuel Flow (gph)**



**2. Trip Fuel Used**

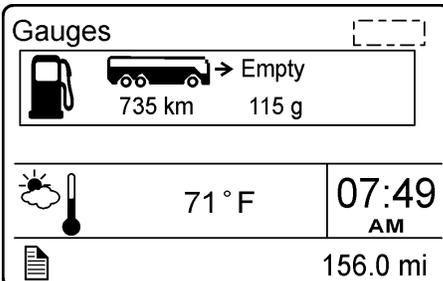
Indicates the total fuel consumption since the last reset.

*NOTE: Use Reset function before each new trip.*



**3. Distance to Empty**

Indicates the distance that can be traveled with the quantity of fuel that remains in the tank.

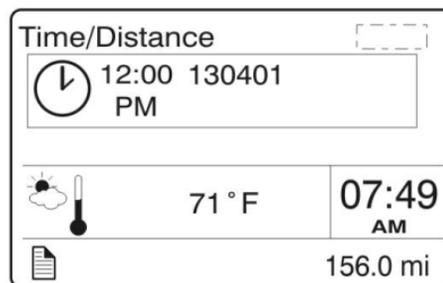


**TIME/DISTANCE**

The time and date can be set in the Time/Distance menu. The alarm clock can also be set from this menu. Following the alarm clock menu is the Distance to Destination selection, which allows the operator to see the distance to travel before destination. Average trip speed is also shown. By specifying the distance to your destination, the vehicle can calculate the estimated time of arrival (ETA).

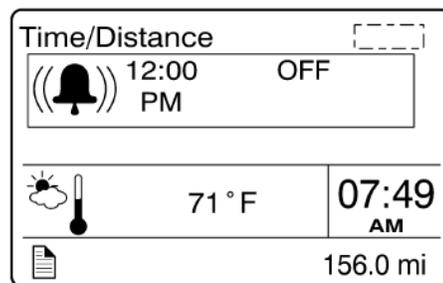
**1. Time And Date**

Adjust time and date with this menu. The instrument cluster has its own internal battery, so the date and date setting is keep in memory even if the vehicle's battery is disconnected.



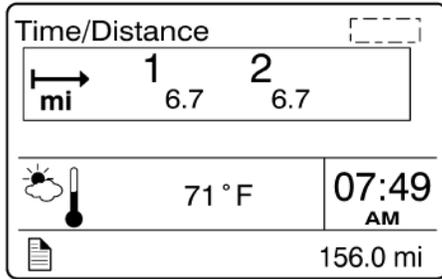
**2. Alarm Clock**

Use this function to program an alarm on the instrument cluster clock.



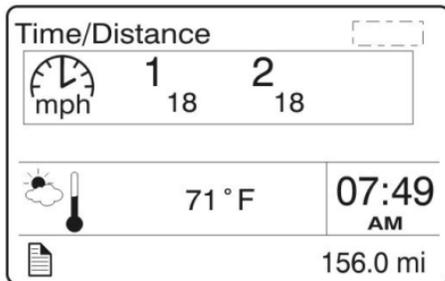
**3. Distance to Destination**

If the distance to be traveled before reaching the destination was entered in Estimated Time of Arrival (ETA) menu, this function will display the remaining distance to be traveled before reaching destination. Two independent driving distances can be entered, for example, 1 could be for leg 1 distance and 2 would be the entire trip.



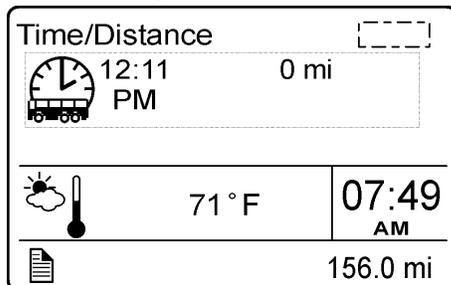
**4. Average Trip Speed**

This function displays the average speed for the current travel. The average trip speed is calculated as the distance traveled divided by the time the engine has been running (since the last reset). Two average trip speeds can be measured. Use Reset function before each new travel to start new measurements.



**5. Estimated Time of Arrival (ETA)**

This function will display the estimated time of arrival if the distance to be traveled is entered first, in this menu. To set distance to be traveled, press ENTER and enter the distance left to drive in mile or km using the DID control buttons.



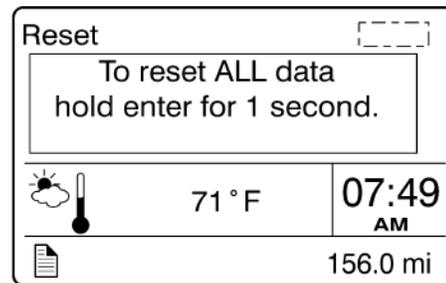
**VEHICLE MESSAGES**

Use this function to consult the vehicle active messages that were previously displayed as pop-up messages and then acknowledged. When consulting a message, the corresponding STOP, CHECK or INFORMATION warning light will illuminate. Scroll through the messages using the up/down button. Press ESC button to return to main menu.

**RESET TRIP DATA**

When the Reset Trip Data menu is open, pressing and holding down the Enter button for more than 1 second resets the functions listed below. This function will permit to the system to calculate new value from the point of resetting.

- Trip Fuel Used
- Average Trip Speed

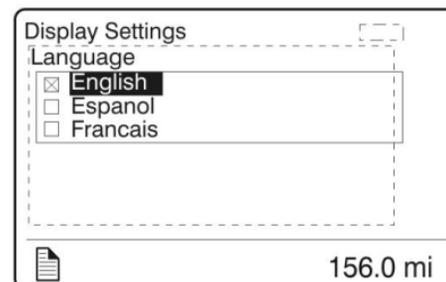


**NON-DRIVING/STATIONARY MODE MENUS**

**DISPLAY SETTINGS**

The Display Settings menu is used to change languages and units. The password, time and date can also be changed. The backlight and contrast of the display screen can be adjusted.

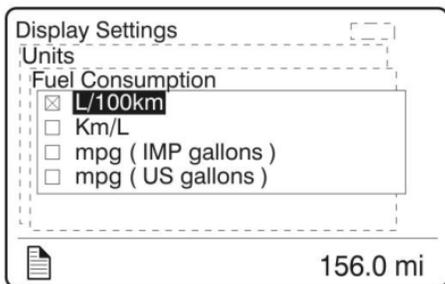
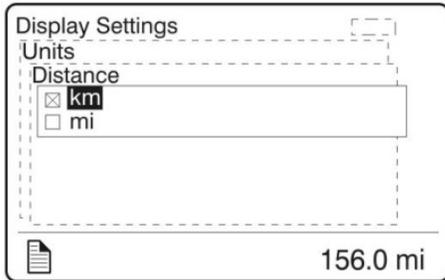
**1. Language**



**2. Units**

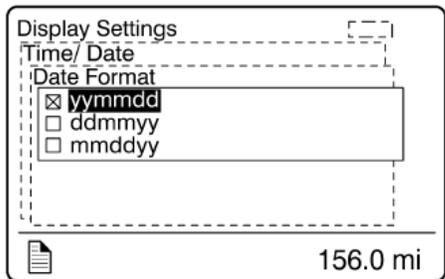
Use this function to select desired unit formats for:

- Distance (miles or km);
- Fuel consumption (km/l, l/100km, mpg US or IMP);
- Temperature (°C or °F).



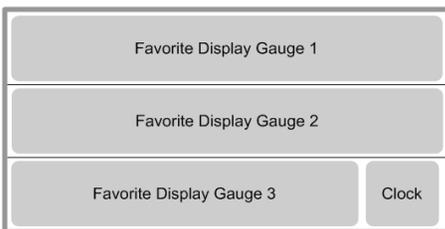
**3. Time/Date**

Select the time and date format (am, pm, 24h) using this function.



**4. Favorite Display Setting**

Use this menu to select your favorite display gauges 1, 2 and 3 and replace the default gauges. On vehicles provided with the I-Shift transmission, Favorite Display Gauge 3 cannot be edited as it is kept for display of the transmission status.



Example: You wish to display the engine oil temperature at the Gauge 1 position.

1. Use UP/DOWN button until Gauge 1 position is selected.
2. Press ENTER button to confirm.
3. Use UP/DOWN button to scroll through the available gauges. When the engine oil temperature gauge is displayed, press ENTER button to confirm (repeat steps 1-3 to change Gauge 2 and Gauge 3 if needed).

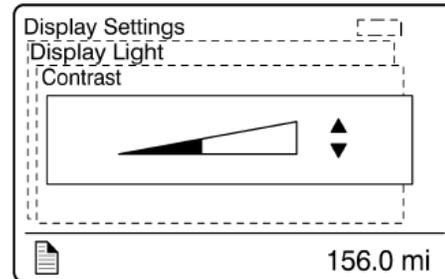
**5. Display Light**

The Display Light menu has three sub-menus:

- Contrast  
Adjust the contrast with the UP/DOWN button and press ENTER button to confirm.

- Backlight  
In this menu, the display lighting can be adjusted relative to other instrument lighting with the UP/DOWN button.

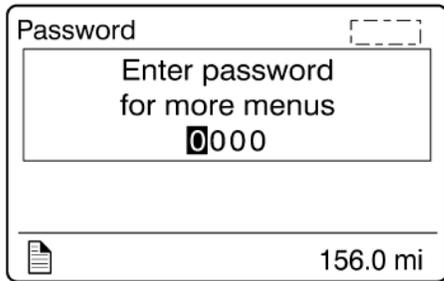
- Night/Day  
Use the Night/Day menu to choose a dark background with light text and images or a light background with dark text and images. Press ENTER button to toggle between Night and Day.



**6. Change Password**

Use this menu to change the current password. This menu is only accessible if the correct password is entered. The default password is 0000.

1. Mark which password is to be changed with the display UP/DOWN button.
2. Confirm with ENTER button.
3. Set the first digit with the UP/DOWN button.
4. Step to the next digit using ENTER button.
5. Step backwards with ESC button.

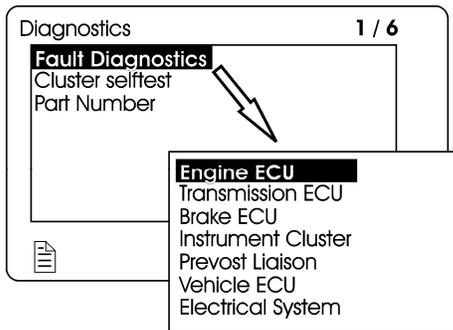


**DIAGNOSTICS**

The Diagnostics menu enables fault tracing on the control units in the vehicle to check for faults. Instrument tests are available to check the telltales, gauges, display and speaker. The part number of a control unit can be identified in the part number menu.

**1. View Active Fault**

A list of the control units on the vehicle is displayed. Use this function to check for active faults on specific control units.



**2. View Inactive Fault**

Use this function to check for inactive faults on specific control units.

**3. Cluster Selftest**

Use this menu to check proper functioning of the following components:

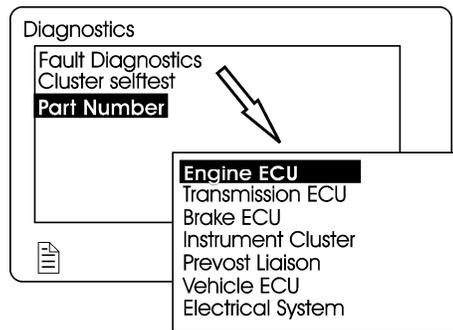
- Telltale lights
- Analog gauges
- Display
- Speakers

The following table describes the available tests. To cancel a test, press the ESC button).

Telltale lights test	Telltale lights illuminate for approximately five seconds. Press the Esc button to cancel the test.
Analog gauges	The indicators move forwards and backwards between the end positions. They do not show any particular value. This is just a check to confirm that the indicators move, and to make sure the operators are working. Press the Esc button to cancel the test.
Display test	The entire display lights up until the Esc button is pressed.
Speaker Test	A sound is emitted through the speakers. Press the Esc button to cancel the test.

**4. Part Number**

A list of the control units on the vehicle with their part numbers is displayed in the Part Number menu.

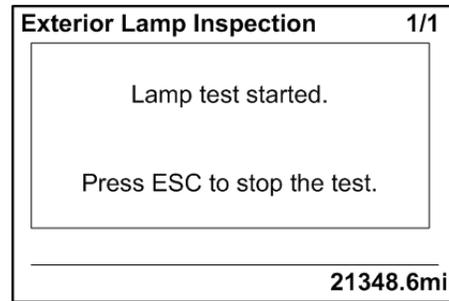
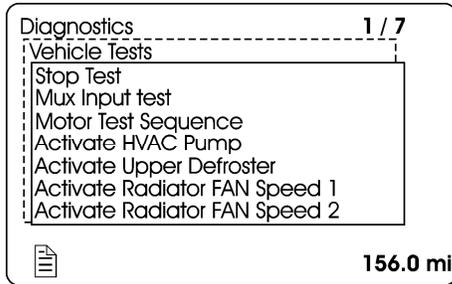


**5. Reset Inactive Faults**

Use this menu to delete an inactive fault for a particular control unit. Note: it is not possible to delete inactive faults of the Engine ECU.

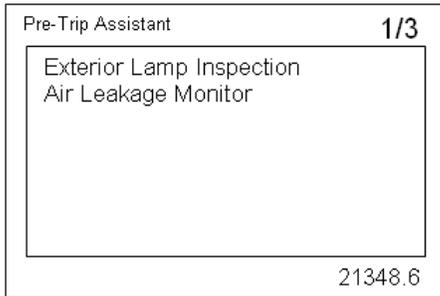
**6. Vehicle Test**

Use this menu to perform tests of the dashboard switches. You can also test some electrical components with this menu (electrical motors, contactors, etc.). For more information, refer to section 06: Electrical, under "Test mode for electric motors" paragraph of the Maintenance Manual.



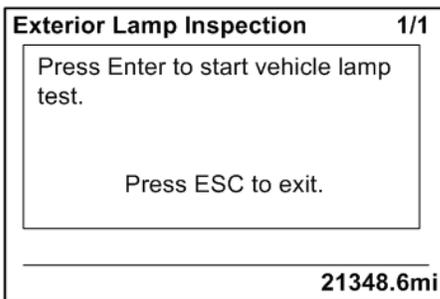
**PRE-TRIP ASSISTANT (option)**

The Pre-Trip Assistance option is a tool to assist the driver in completing the pre-trip inspection of the vehicle. This option is not a substitute for a complete pre-trip inspection. If any system of the vehicle does not pass inspection, the error must be corrected before operating the vehicle. The available pre-trip tests include the Exterior Light Inspection check, and the Air Leakage check.



**1. Exterior Light Inspection**

The Exterior Light Inspection check repeatedly turns all exterior lights on/off for the vehicle. This allows the operator to start the test, exit the vehicle and do a visual check that all exterior lighting is functioning properly.

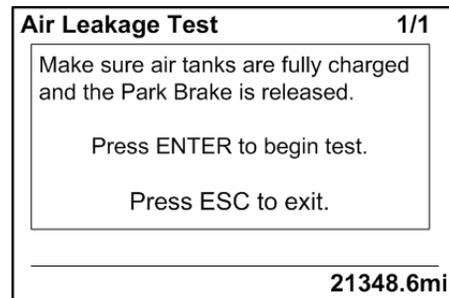


**2. Air leakage Monitor**

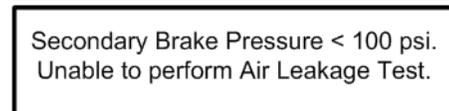
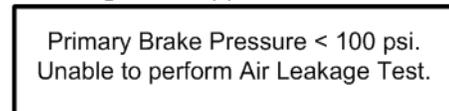
The Air Leakage check allows the driver to accurately measure the amount of air pressure drop in the front and rear brake air systems. After selecting this test from the DID, you are prompted to apply the service brake for 60 seconds. After applying and holding the service brake for 60 seconds, the DID will display the amount of pressure drop in the brake system.

Before starting the test through the DID, complete the following:

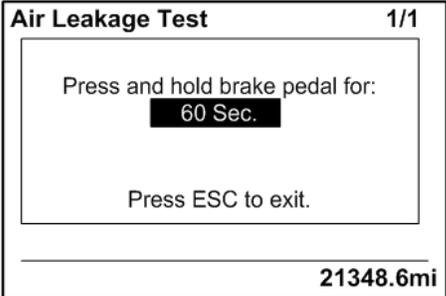
- a. Start the engine and check that the brake systems air pressure is greater than 100 psi.
- b. Turn engine off.
- c. Release the brakes and allow the system to settle (air gauge needle stops moving).
- d. Press the ENTER button to start the test.



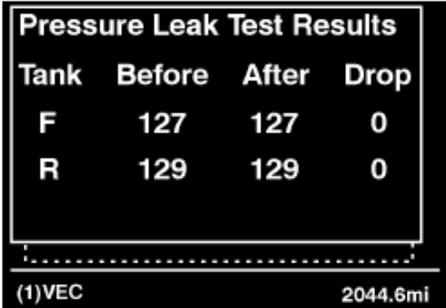
- e. If the air tanks pressure is too low to perform the test (pressure must be greater than 100 psi), the following messages will appear.



f. You must press and hold brake pedal for 60 seconds, as instructed.

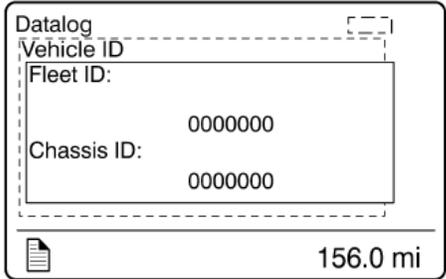


g. Once the brake pressure test is completed the pressure leak test results are displayed.



**DATA LOG**

**1. Vehicle ID**

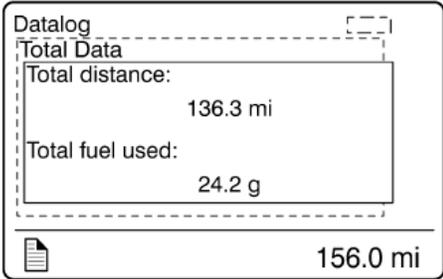


**2. Total Data**

Total Data menu indicates the accumulated engine values that have been logged during the lifetime of the engine ECU.

Available information:

- Total distance traveled
- Total fuel used
- Total engine hours
- Total idle time
- Total PTO hours
- total engine revolutions

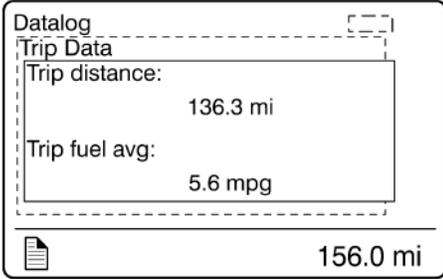


**3. Trip Data**

This menu displays the trip information listed below. This function must be reset before each measurement (before each new trip or leg) using the Reset Trip Data menu.

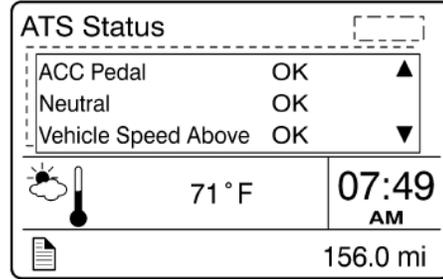
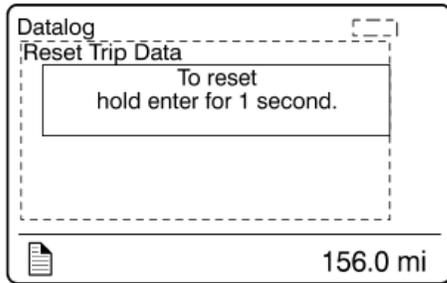
Available information for the trip or leg is:

- Trip distance (miles or km)
- Trip fuel average (mpg, liter/100km; km/liter)
- Trip fuel used (gallons or liters)
- Trip duration on cruise control (hours)
- Trip duration with engine rpm greater than economy rpm (hours)
- Trip duration while engine rpm is greater than the desire maximum rpm RPM Limit set in Fleet Limits sub-menu (hours)
- Trip fuel used with engine rpm greater than the economy rpm (gallons/liters)
- Trip average speed (mph, km/h)
- Trip duration with speed greater than the maximum desired speed as set in Fleet Limits sub-menu (hours)
- Trip engine hours
- Trip duration on engine idle (hours)
- Trip fuel used while in engine idle (gallons, liters)



**4. Reset Trip Data**

This menu can only be accessed if the correct password has been entered. Use this function to reset measurements of the Trip Data menu before each new trip or leg.

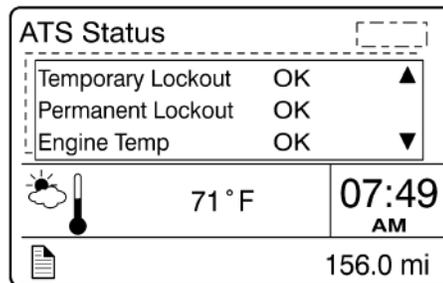
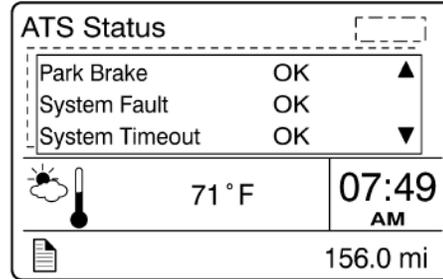
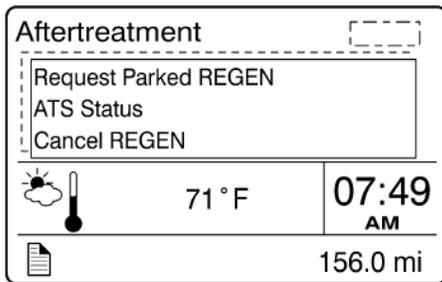


**AFTERTREATMENT**

This menu permits to the driver to initiate a stationary regeneration, to check the status of the aftertreatment system and to interrupt regeneration.

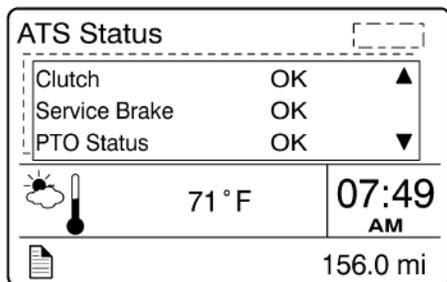
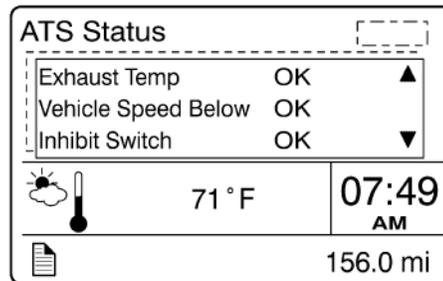
**1. Request Parked REGEN**

Use this function to initiate a stationary (parked) regeneration.



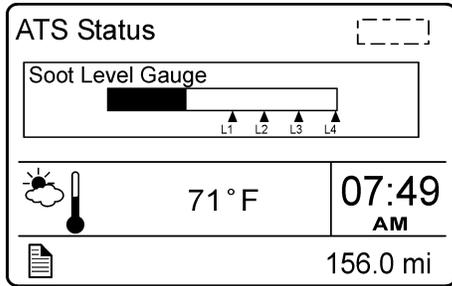
**2. ATS Status**

The Aftertreatment status sub-menus provide information about the conditions required for performing regeneration. The status can be OK (regeneration allowed), CHECK (regeneration not allowed) or N/A (not applicable). When ATS Status is selected, the following sub-menus are available.



**Soot Level Gauge**

From the ATS Status sub-menu, you can view the soot level for the Aftertreatment system. When the soot level is high, regeneration is necessary. L1, L2, L3 and L4 under the scale correspond to Level 1 up to Level 4 (see Diesel particulate filter clogging sequence – Engine indicator lamp).



**3. Cancel REGEN**

From the Aftertreatment main menu, you can cancel a REGEN cycle.



**PASSWORD**

Certain functions are password-protected. These passwords give the user access to all password-protected functions. The default password is 0000.

**1. Password**

The following menus are password-protected and marked with a key symbol in the menus:

- Change Password
- Fleet ID
- Reset Trip Data
- Fault Diagnostics
- Inactive Faults

**ALLISON TRANSMISSION ELECTRONIC CONTROLS**

The Allison Transmission electronic controls have four major elements: The Transmission Control Module (TCM), the Throttle Position Sensor (TPS), speed sensors and the transmission shift selector control pad. Refer to "Controls & Instruments" chapter. These components work together to electronically control the functions of the transmission. The throttle sensor, speed sensors and shift selector transmit information to the TCM. The TCM processes this information and then sends signals to actuate specific solenoids located on the control valve body in the transmission. The

action of the solenoids affects hydraulic circuits, which in turn control the upshifts, downshifts, and lock-up functions. In addition to controlling the operation of the transmission, the transmission electronic controls monitor the system for abnormal conditions.

When one of these conditions is detected, the Allison electronic control system is programmed to automatically respond in a manner which is safe for the driver, the vehicle and the transmission. The Allison electronic control system turns ON the CHECK TRANS light on the dashboard, which serves as a fault indicator.

To enhance troubleshooting and to allow interrogation of the TCM for valuable service information, the shift selector display on the transmission control pad or an optional diagnostic tool can be used. For information about reading and interpreting diagnostic codes, refer to Appendix C, "Allison Transmission Diagnostic Troubleshooting Codes (DTC)".

**TRANSMISSION RETARDER**

The transmission retarder is an optional device that helps to reduce the speed of a vehicle. It improves vehicle control, increases driving safety and permits more economical operation. The retarder provides slowing power when it is most needed, such as when descending mountain roads, in stop-and-go traffic and on crowded freeways.

The transmission retarder is a vehicle-slowng device, not a vehicle-stopping device. It is not a substitute for the service braking system. The service brake must be used to bring the vehicle to a complete stop.

The retarder is provided with control buttons on the steering wheel and a lever on the steering column (refer to "CONTROLS AND INSTRUMENTS" chapter).

*NOTE*  
 Extended use will raise the temperature of the transmission oil.

The retarder helps to reduce speed on grades without using the vehicle's conventional service braking system. A retarder greatly increases the service life of brake pads and discs, resulting in reduced brake maintenance costs.

*NOTE*  
 The stoplights automatically illuminate when the vehicle is slowing down due to the application of the transmission retarder.

**NOTE**

For vehicles equipped with the Antilock Braking System (ABS), as the wheels start to lock-up on slippery roads, the output retarder automatically deactivates until the wheels roll freely.

**ENGINE BRAKE****WARNING**

A vehicle speed retarding device (such as engine brake) is not intended to replace the service brake systems on your vehicle nor intended to bring your vehicle to a stop. A vehicle speed retarding device is only intended to reduce the speed of your vehicle under certain conditions.

Several types of engine brake can be installed or are standard on certain engines. All are used to reduce wear on the vehicle brake linings.

**WARNING**

When descending significant grades, use the service brake as little as possible. If the engine does not slow the vehicle to a safe speed, apply service brake and shift to a lower range. Let the engine (and engine brake) slow the vehicle. Keep brakes cool and ready for emergency stopping.

**NOTE**

When driving with cruise control, the exhaust brake automatically engages if the selected cruise speed is exceeded by approximately 4 mph (7 km/h). The exhaust brake is then disengaged when the speed has returned close to selected cruise speed, provided that the engine brake was previously enabled.

**NOTE**

On vehicles equipped with the I-Shift transmission, any increase of the braking power, such as from Auto mode (A) to Engine Brake Low (1), from Auto mode (A) to Engine Brake High (2) or from Engine Brake Low (1) to Engine Brake High (2) will deactivate the cruise control.

**EXHAUST BRAKE**

The exhaust brake provides about 66 % of the total available engine braking power. The exhaust brake is most effective at high engine speeds (1500 to 2300 rpm). The exhaust brake is automatically disengaged if the engine speed drops to or below 1100 rpm.

This engine brake mode provides low braking power by containing the exhaust gases in the exhaust manifold, thereby making the engine work against the back pressure. This provides a retarding force on the drive wheels.

The following must be in effect for the exhaust brake function:

- The engine brake switch found on the dashboard is set to the ON position
- The **Retarder/Engine Brake Low** (1) button on the steering wheel controls is depressed
- Accelerator pedal is fully released
- Engine speed exceeds 1150 rpm

**VOLVO ENGINE BRAKE (VEB)**

VEB has a higher braking effect than the exhaust brake. This engine brake mode is most effective at high engine speeds (1500 to 2300 rpm). It is automatically disengaged if engine speed drops below 1000 rpm.

The VEB is engaged using the **Retarder/Engine Brake High** (2) button located on the steering wheel. It works together with the exhaust brake to provide to provide 100 % of the maximum available braking power.

The engine brake control on the steering wheel is achieved by the use of three buttons: OFF, LOW (1) and HIGH (2). With the Engine Brake LOW (1) button depressed, only the exhaust brake is engaged. With the Engine Brake HIGH (2) button, both the exhaust brake and the compression brake are activated.

VEB = Exhaust Brake + Compression Brake

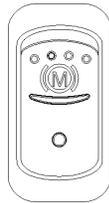
The following must be in effect for the VEB to function:

- The engine brake switch found on the dashboard is set to the ON position
- The **Retarder/Engine Brake Low** (2) button on the steering wheel controls is depressed
- The vehicle speed is over 7.5 mph (12 km/h)

- Engine temperature is greater than 110°F (43°C)
- Accelerator pedal is fully released
- Engine speed exceeds 1150 rpm

**ENGINE BRAKE – AUTO MODE (A)  
(WITH I-SHIFT TRANSMISSION ONLY)**

The Auto mode (A) supplies 66 % of the maximum available braking power. To engage the engine brake Auto mode (A), set the engine brake switch to the ON position.



Engine Brake switch



When in Auto mode (A), the engine brake engages simultaneously with service brakes upon pressing of the brake pedal. The engine braking power varies with the brake pedal position. The further the pedal is depressed, the more total braking power is provided.

To switch to the engine brake Auto mode (A) when the engine brake is already engaged in Low (1) or High (2) braking power, simply press the Engine Brake OFF switch located on the steering wheel.

**ANTILOCK BRAKING SYSTEM (ABS)  
– AUTOMATIC TRACTION CONTROL  
(ATC) – ELECTRONIC STABILITY  
CONTROL (ESC)**

The purpose of the Antilock Braking System (ABS) is to maintain vehicle stability and control during braking and to minimize the stopping distance in any road condition.

On slippery roads and more generally in emergency situations, over-braking frequently induces wheel locking. Wheel locking greatly increases braking distance on any road surface. Locked wheels also impede directional

control and cause severe tire abrasion. An anti-lock braking system provides maximum braking performance while maintaining adequate control on slippery roads.

The basis of ABS is constant monitoring of wheel parameters during braking. Sensors on each wheel of the front and drive axles constantly measure wheel speed during braking. This information is transmitted to a four-channel electronic processor which senses when any wheel is about to lock. Modulating valves quickly adjust brake pressure (up to 5 times every second) to prevent wheel lock. Each wheel is therefore controlled according to the available grip.

In this way, the vehicle is brought to a stop in the shortest possible time while remaining stable and under the driver's control.



**CAUTION**

Vehicles following ABS-equipped vehicles may not be able to brake as fast on slippery roads. Whenever possible, warn other drivers by depressing the brake pedal lightly several times before braking.

In addition to the ABS function, advanced models of Bendix controllers provide an **Automatic Traction Control (ATC)** feature. Bendix ATC can improve vehicle traction during acceleration, and lateral stability while accelerating through curves. ATC utilizes **Engine Torque Limiting (ETL)** where the ECU communicates with the engine's controller and/or **Differential Braking (DB)** where individual wheel brake applications are used to improve vehicle traction.

Advanced models of Bendix controllers also provide ABS-based stability features referred to as **ESC® Electronic Stability Control**.

The Bendix ESC system is an ABS-based stability system that enhances vehicle stability by both reducing engine throttle and by applying vehicle braking based on actual vehicle dynamics. Accordingly, the ESC system is available only on specific approved vehicle platforms after vehicle application and development efforts and validation testing. Only certain limited variations of an approved vehicle platform are permitted without further validation of the ESC system application.

**DANGER**

In the case where a vehicle equipped with the ESC system pulls a trailer, the latter must be equipped with ABS.

ESC stability system consists of Yaw Control (YC) and Roll Stability Program (RSP) features.

**CAUTION**

Even with ESC-equipped vehicles, the driver remains responsible for ensuring vehicle stability during operation.

## DRIVER CONTROLLED DIFFERENTIAL LOCK (DCDL)

By actuating the electric switch, the driver can lock or unlock differential action.

The purpose of the DCDL is to provide maximum vehicle traction and control on unfavorable road or highway surfaces. When the DCDL is actuated, a clutch collar completely locks the differential case, gearing, and axle shafts together. This feature maximizes traction to both wheels. The lock position will also protect against spinout damage to the differential. The DCDL should not be actuated when favorable road conditions exist.

### OPERATION TIPS

1. The DCDL can be locked or unlocked if the vehicle is standing still or moving at a constant low speed when the wheels are not spinning, slipping, or losing traction.
2. When the DCDL is locked, operate the vehicle at low speeds. DCDL will not engage and will disengage in speed higher than 5 MPH (8 km/h).
3. When the DCDL is locked, the vehicle's turning radius will increase. This condition is called "understeer." The driver must use caution, good judgment and drive at low speeds when operating the vehicle with the DCDL locked.
4. Always unlock the DCDL as soon as the need for maximum traction has passed and the vehicle is traveling on a good road or highway.

5. Do not lock the DCDL when the wheels are slipping or losing traction, or damage to the axle can result.
6. Do not lock the DCDL when the vehicle is traveling down steep grades, or potential loss of vehicle stability could occur.

### LOCKING THE DCDL

When encountering poor road or highway conditions where maximum traction is needed, follow the recommended procedures:

1. Without the wheels spinning, slipping or losing traction, flip the DCDL control switch to the "LOCK" position while maintaining a constant vehicle speed.
2. Let up momentarily on the accelerator to relieve torque on the gearing, allowing the DCDL to lock.
3. When the DCDL is fully locked, the vehicle will have an "understeer" condition when making turns. Proceed cautiously over poor road or highway conditions.

### UNLOCKING THE DCDL

When the vehicle can safely operate and driving conditions have improved, disengage the DCDL following the recommended procedures:

1. Flip the control switch to the "UNLOCK" position, when the vehicle is stopped or when traveling at low speed while the wheels are not spinning, slipping or losing traction.
2. Let up momentarily on the accelerator to relieve torque on the gearing, allowing the DCDL to unlock.
3. Resume driving at normal speed using good driving judgment.

## RETRACTABLE TAG AXLE

The standard lifting of the tag axle is controlled by a valve located on the left lateral console. The valve can be switched to either the WHEELS UP or WHEELS DOWN position. The axle will be raised or lowered by air pressure according to the position of the valve switch. Refer to "Controls & Instruments" chapter.

The tag axle service brakes operate only when the tag axle is in the WHEELS DOWN position. When the tag axle is in the WHEELS UP position, the corresponding indicator light will illuminate and a beep will sound to alert the

driver of the tag axle's position. Lifting the tag axle shortens the wheelbase and allows tighter turning. This is very useful in tight maneuvering areas like in a parking lot or when negotiating a tight corner. Raising the tag axle transfers extra weight and additional traction to the drive wheels providing improved control on slippery roads.



## CAUTION

Do not use tag axle in raised position for an extended period. Raising tag axle increases load on the drive axle, suspension and tires.

Do not drive vehicle with tag axle raised when speed is exceeding 12 mph (20 Km/h).

In order to prevent damage to the suspension, always raise the tag axle before lifting the coach.

## VARIABLE ASSISTANCE STEERING GEAR (OPTIONAL)

The steering effort is controlled automatically in relation to vehicle speed. For more information, refer to Maintenance Manual Section 14: Steering.

## KEYLESS ENTRY SYSTEM

By using this system, you can lock or unlock the entrance door and the baggage and service compartment doors. The keyboard is located below the entrance door handle. The master code in the microprocessor/relay module is pre-programmed by the manufacturer and cannot be deleted. Moreover, you can program your own entry code (e.g. a birthday or part of a social security number).

The master code is:

- Printed on the owner's wallet card;
- Printed on three decals, joined to the owner's wallet card;
- Printed on decal affixed to the keyless system microprocessor/relay module in the front console.

When you use the keyless entry system, the keyboard and step lights illuminate.

Do not push the buttons with a key, pencil or any other hard or sharp object as the buttons could be damaged. Although each button is provided with two digits separated by a vertical line, there

is only one contact per button. Press in the center of the button (between the two digits, on the vertical line).

You must unlock the entrance door before you unlock any other baggage or service compartment door. If you let more than five seconds pass between the numbers you press, the system shuts down, and you have to enter your code again. If the keyless entry system does not work properly, use the key to lock or unlock entrance or compartment doors.

## KEYLESS OPERATING INSTRUCTIONS

1. To unlock the entrance door and disarm the anti-theft alarm, enter the permanent factory code or the personal code. After pressing the fifth digit, the door will unlock. During the night, press any button to illuminate the keyboard, and then enter the code.
2. When pressing any button, the keyboard lights up for five seconds and the step lights illuminate for twenty-five seconds.
3. To unlock the baggage and service compartment doors, press button 3|4 within five seconds of entering the code.
4. To lock entrance door, compartments and arm the anti-theft alarm system all at the same time, press buttons 7|8 and 9|0 simultaneously.

## PROGRAMMING A PERSONAL CODE

### NOTE

*To avoid erasing your personal code from the system memory, you should connect the keyless entry system to house batteries, otherwise the code will be erased each time battery main disconnect switches are set to the OFF position.*

You can program one personal code to unlock the entrance door and compartments. This code does not replace the permanent code that is factory programmed into the system. Use your personal code in the same manner that you would use the original code.

Do not choose a code that presents the numbers in sequential order, such as 1|2, 3|4, 5|6, 7|8, 9|0. Studies show that people who idly press the buttons usually press a sequential pattern. Also, do not select a code that uses the same button five times. Thieves can easily figure out these types of codes.

## 100 Other Features

1. Choose and memorize your personal code.
2. Enter the original code, and within five seconds, press button 1|2.
3. Within five seconds of pressing button 1|2, enter your personal code, pressing each button within five seconds of the previous digit. The keyboard light will immediately turn OFF if the code is correctly entered.

The keyless entry system registers your personal code. To unlock the entrance door, you can use either code.

To erase your personal code, enter the original code, press button 1|2, then wait six seconds.

### REMOTE ENTRY TRANSMITTER

Up to four hand held (key fob) transmitters can control electronic door lock system.

**To lock the entrance door and the baggage compartment doors simultaneously and arm the intrusion protection and anti-theft system:**

- Press LOCK  on the transmitter once.

#### **NOTE**

*The intrusion protection and anti-theft system will be set after a 30 seconds delay.*

**To confirm that the entrance door and baggage compartment doors have been locked and that the intrusion protection and anti-theft system is armed:**

- Press LOCK  again within five seconds of the first lock. The front and rear side markers will flash once if the doors have locked. If the entrance door or one of the baggage compartment doors is open, a door ajar signal prevents arming of the system.

**To unlock the entrance door:**

- Press UNLOCK  on the transmitter. This will unlock the door and disarm the intrusion protection and anti-theft system.

**To unlock the baggage compartment doors:**

- Press UNLOCK  a second time within five seconds of the first unlock.

**To set off the personal security alarm:**

- Press the red PANIC  button on any transmitter. The horn will sound and the

marker lights will flash for a maximum of three minutes.

**To deactivate the personal security alarm:**

- Press the red PANIC  button again on any transmitter or turn the ignition key ON.

#### **NOTE**

*The remote entry features will not function when the ignition is in the ON or ACC position.*

### PROGRAMMING TRANSMITTERS

To program additional transmitters or replacing a lost or broken transmitter, all transmitters for a vehicle must be programmed at the same time. The receiver assembly module erases all previous transmitters from memory. When the transmitters are programmed or reprogrammed, the receiver assembly module can store up to four transmitters in memory.

**To program or reprogram transmitters into the remote/keyless entry system, perform the following steps:**

- Make sure that the anti-theft system is not armed or triggered.
- Turn the ignition key from OFF to ON and wait about 10 seconds. If you do not respect this 10 seconds delay, the remote entry transmitters reprogram will not be possible.
- On the dashboard, press the Central Locking System switch 4 times (to lock position) slowly to enter programming mode.
- If the system has successfully entered programming mode, the horn will beep one time.
- Press UNLOCK  on the transmitter. The horn will beep to confirm that the transmitter has been programmed.
- Repeat step 4 for each other transmitters (up to 3 other transmitters).
- Turn ignition OFF to exit programming mode.
- Test each transmitter separately (try all the functions).

## SLIDE-OUT OPERATION

### SAFETY PRECAUTIONS

Before operating both slide-out units, proceed to the following verifications:

- Make sure that the area outside of the slide-out is clear and that there are no persons or objects within 3 feet of the slide-out outside wall. ***Serious personal injury or damage to the vehicle components may occur.***
- Make sure that the area inside the motor home where the room retracts (30" for the front and 24" for the rear slide-out) is free of people or obstacles. ***Serious personal injury or damage to the vehicle components may occur.***
- In temperatures below freezing point, make sure that the entire sliding surface outside the slide-out is free of snow, ice or sleet. ***Failure to clear all ice or snow may seriously damage the inflatable seal.***
- The parking brake must be applied.
- The transmission must be in the "NEUTRAL" position.
- Open a window to avoid slide-out movement restriction.
- Level the vehicle.

### FRONT AND REAR SLIDE-OUT OPERATION

#### Preliminary condition for the slide-out operation

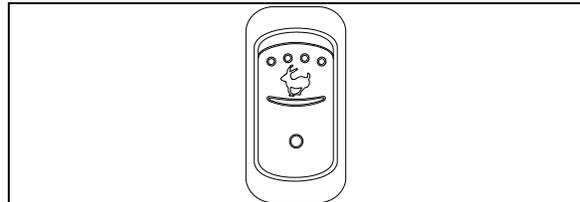
Before extending or retracting the slide-out, please make sure all the following conditions are met:

1. Make sure the air pressure is 110 psi minimum on the auxiliary air pressure gauge.
2. Make sure the parking brake is applied and that transmission is in the "NEUTRAL" position.
3. Turn the ignition key to the "ON" position, start the engine and set the RPM to fast idle.



### CAUTION

Before extending or retracting the slide-out, always open a window to avoid movement restriction and to prevent the motor from stopping in overcurrent because of a vacuum or pressure build up inside the vehicle.



FAST IDLE BUTTON

06264

### Slide-out extending operation

With the ignition switch to the "ON" position and the engine running, press and hold down the handheld control rocker switch to the "OUT" position. The green indicator light "ROOM IN OPERATION" will come on to indicate that the slide-out operation cycle is activated. The following actions will be done in sequence:

- Deflation of the inflatable seal
- Movement of the slide-out to its full "OUT" position

Then releasing the rocker switch will permit the following actions:

- Re-inflation of the seal

When the rocker switch is released, the green indicator light goes out. Note that for safety reasons, releasing the rocker switch will stop the slide-out movement instantly. At any time, releasing the rocker switch from the "OUT" position and pressing it to the "IN" position will reverse the operation.

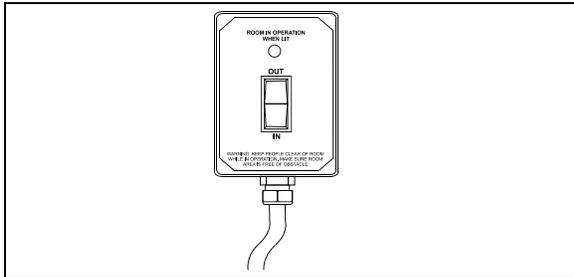


### CAUTION

The inflatable seals can be re-inflated only when the slide-out is in its full "OUT" or full "IN" position. Do not leave the slide-out in any position other than the full extended or closed position as water infiltration may occur.

**NOTE**

Handheld control green indicator light blinking. A green light blinking indicates an error condition or missing operation condition on the slide-out operated by this handheld control. Refer to SLIDE-OUT TROUBLESHOOTING at the end of this section if that situation occurs.



SLIDE-OUT HANDHELD CONTROL

26034

**Slide-out retracting operation**

With the ignition switch to the "ON" position and the engine running, press and hold down the rocker switch to the "IN" position to retract the slide-out. Note that the green indicator light "ROOM IN OPERATION" will come on. When the movement of the slide-out to its full "IN" position is completed, the rocker switch can be released to allow the re-inflation of the seal. The green indicator light goes out as the rocker switch is released. At any time during the slide-out movement, releasing the rocker switch will stop the operation instantly.



**CAUTION**

The inflatable seals can be re-inflated only when the slide-out is in its full "OUT" or full "IN" position. Do not leave the slide-out in any position other than the full extended or closed position as water infiltration may occur.

**SLIDE-OUT MANUAL OVERRIDE PROCEDURE**

In case of power retracting system failure, it is possible to use the manual override procedure to retract or extend the slide-out.

The manual override procedure consist in rotating the slide-out motor shaft extension using a cordless power drill with a 3/8" hexagonal bit.

However, it is very important to follow all the instructions very carefully to assure that the

inflatable seal or the retraction mechanisms are not damaged.

**Preliminary conditions for manual override procedure**

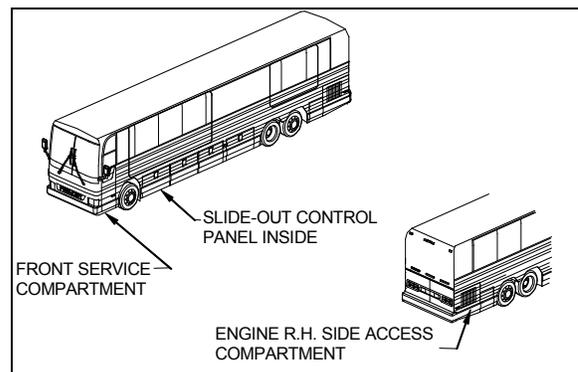
Before using the slide-out manual override procedure, make sure that the problem cannot be solved by one of the following simple checks:

- Make sure that none of the breakers are tripped (the breakers are located inside the VEC on the slide-out control panel and the main slide-out breaker is located in the engine R.H. side access compartment).
- Make sure the barking brake is applied and that transmission is in the "NEUTRAL" position.
- Make sure the voltage is high enough by running the engine at fast idle or having the battery charger connected.

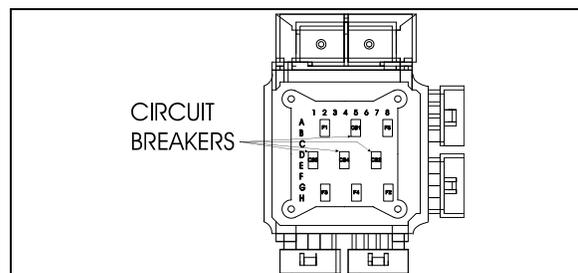


**CAUTION**

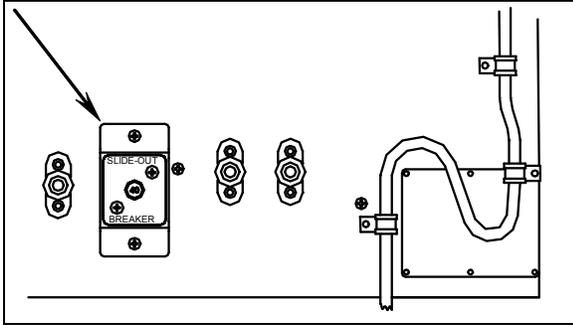
Before extending or retracting the slide-out, always open a window to avoid movement restriction and to prevent the motor from stopping in overcurrent because of a vacuum or pressure build up inside the vehicle.



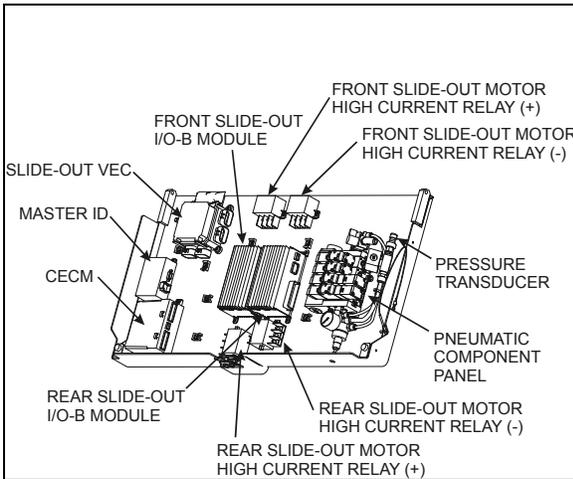
COMPARTMENTS LOCATION



VEC CIRCUIT BREAKERS ON SLIDE-OUT CONTROL PANEL



**MAIN SLIDE-OUT BREAKER IN ENGINE R.H. SIDE ACCESS COMPARTMENT**



**SLIDE-OUT CONTROL PANEL**

**Manual retracting procedure – Front and rear slide-out**

1. Turn the ignition switch to the "OFF" position, and remove the ignition key for more safety.
2. Deflate the inflatable seal by using the relieving shut-off valve located on the slide-out control panel. Turn the handle clockwise to deflate the seal. Make sure the pressure indicator reading is "0 psi".

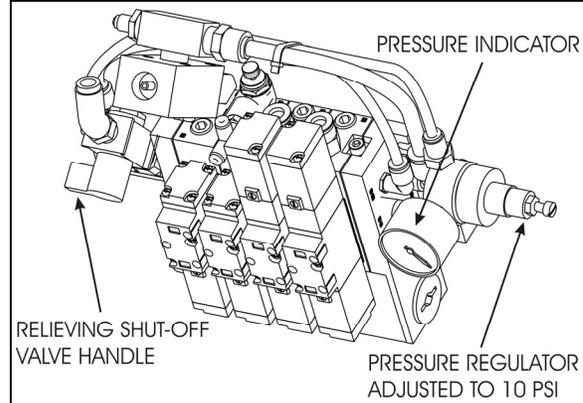


**CAUTION**

The pressure in the inflatable seal must be completely relieved to prevent any damage to the seal.

**NOTE**

When air pressure is relieved using the shut-off valve, the normal extending and retracting operation cycle is disabled, for that reason the slide-out cannot be moved using the handheld control.

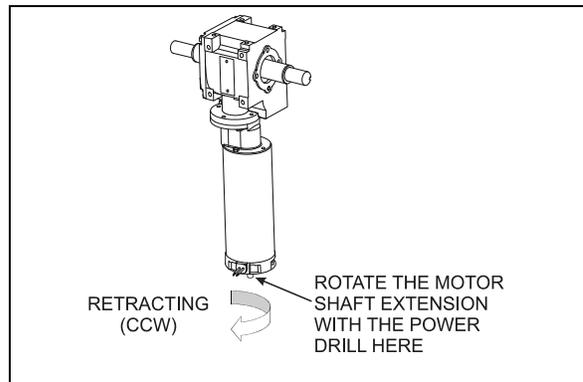


**INFLATABLE SEAL RELIEVING SHUT-OFF VALVE**

3. To move the slide-out, use a cordless power drill with a 3/8" hexagonal bit on the shaft extension of the slide-out motor.
4. Rotate the slide-out motor shaft extension with the power drill until the slide-out comes to its closed position.
5. Once the slide-out room is lined up to its closed position, remove the tool from the motor.

**NOTE**

The front slide-out motor is located inside the 2<sup>nd</sup> baggage compartment while the rear slide-out motor is accessible from inside the vehicle, under the bed structure.



**SLIDE-OUT MOTOR ROTATION**

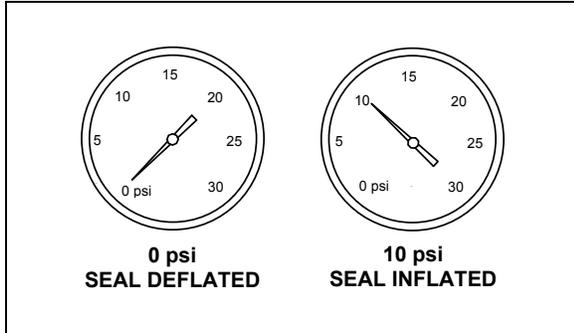


**CAUTION**

Slow down on the closing speed as the slide-out approaches its closed position. As soon as the "in limit" stoppers come in contact with their bearing surface, stop immediately the power drill rotating movement. Not doing so could overload the drive mechanism and cause damage to the reduction gearbox.

## 104 Other Features

- Finally, the inflatable seal can be re-inflated by turning the shut-off valve handle counterclockwise. Check the pressure gage on the inflatable seal regulator to see if the pressure is increasing to 10 psi.



INFLATABLE SEAL PRESSURE GAGE

### NOTE

The slide-out control system inhibits transmission range selection to prevent the vehicle from moving if the slide-out is not in its full "IN" position.

### Manual extending procedure – Front and rear slide-out

- Apply parking brake to disengage the security pin from the receptacle.
- Turn the ignition switch to the "OFF" position, and remove the ignition key for more safety.
- Deflate the inflatable seal by using the relieving shut-off valve located in the slide-out control panel. Turn the handle clockwise to deflate the seal. Make sure the pressure indicator reading is "0 psi".

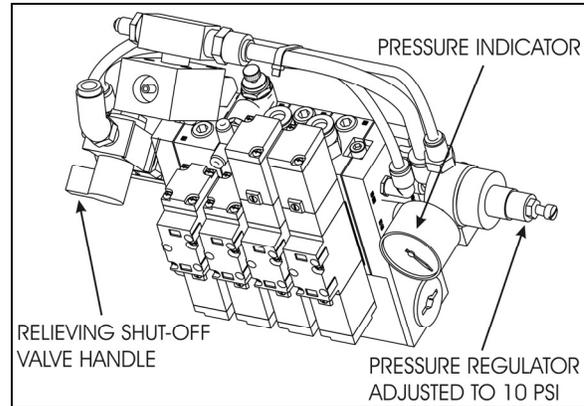


### CAUTION

The pressure in the inflatable seal must be completely relieved to prevent any damage to the seal.

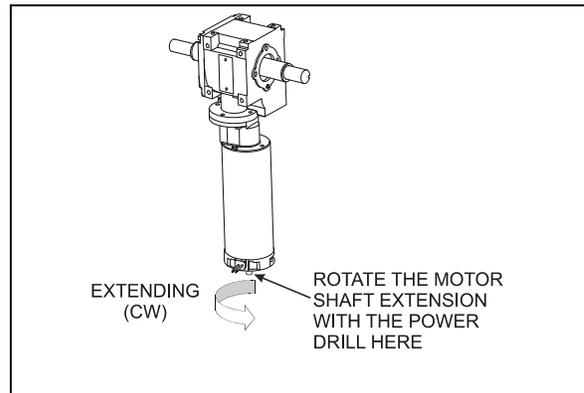
### NOTE

When air pressure is relieved using the shut-off valve, the normal extending and retracting operation cycle is disabled, for that reason the slide-out cannot be moved with the handheld control.



INFLATABLE SEAL RELIEVING SHUT-OFF VALVE

- To move the slide-out, use a cordless power drill with a 3/8" hexagonal bit on the shaft extension of the slide-out motor.
- Rotate the slide-out motor shaft extension with the power drill until the slide-out comes to its opened position.
- Once the slide-out is lined up to its opened position, remove the tool from the motor.



SLIDE-OUT MOTOR ROTATION

### NOTE

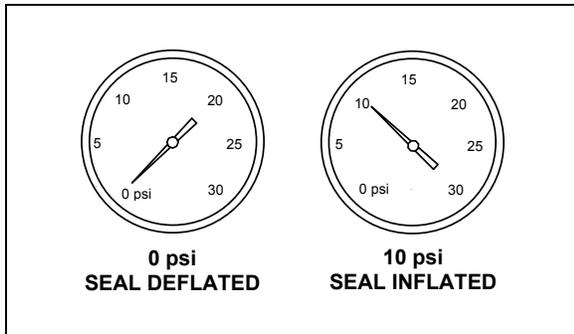
The front slide-out motor is located inside the 2<sup>nd</sup> baggage compartment while the rear slide-out motor is accessible from inside the vehicle, under the bed structure.



### CAUTION

Slow down on the closing speed as the slide-out approaches its extended position. As soon as the "out limit" stoppers come in contact with their bearing surface, stop immediately the power drill rotating movement. Not doing so could overload the drive mechanism and cause damage to the reduction gearbox.

7. Finally, the inflatable seal can be re-inflated by turning the shut-off valve handle counterclockwise. Check the pressure gage on the inflatable seal regulator to see if the pressure is increasing to 10 psi.



**INFLATABLE SEAL PRESSURE GAGE**

***NOTE***

*The slide-out control system inhibits transmission range selection to prevent the vehicle from moving if the slide-out is not in its full "IN" position.*

**SLIDE-OUT TROUBLESHOOTING**

**Error condition or missing operation condition**

When an error condition or a missing operation condition is present on a slide-out, the green indicator light on its respective handheld control starts blinking upon releasing of the IN/OUT rocker switch.

Turning the ignition OFF and ON again, will stop the blinking and reset the fault. If the error condition or a missing operation condition is still present, the blinking will start again the next time that the slide-out is operated. So, to get a fault diagnostic, use the MCD right after operating the slide-out without cycling the ignition switch.

**Fault diagnostic**

To get more specific information about the error condition or the missing operation condition, request a diagnostic from the slide-out CECM using the dashboard message center display (MCD). Check if there are active errors in the slide-out electrical system. With the SYSTEM DIAGNOSTIC menu, highlight FAULT DIAGNOSTIC and then highlight ELECTRICAL SYSTEM to request a diagnostic of the electrical system from the CECM. Press the enter key.

If applicable, the MCD shows the device ID, the fault messages or fault codes recorded. When more than one fault is recorded, an arrow pointing down appears on the right of the display. Use the down arrow to see all the fault messages.

Once the problem corrected, the MCD still shows the fault as being active. You have to leave the FAULT DIAGNOSTIC menu, wait approximately 20 to 30 seconds and then return to FAULT DIAGNOSTIC to request a new diagnostic of the ELECTRICAL SYSTEM from the CECM. The MCD should display the fault as being inactive.

**TROUBLESHOOTING – OPERATING CONDITIONS, CONTROL & MECHANICAL COMPONENTS**

PROBLEM	CAUSE	CORRECTIVE ACTION
<p>The slide-out functions normally but the handheld control green indicator light blinks</p>	<ul style="list-style-type: none"> <li>A. Something is defective and may eventually create an issue if not repaired. The problem may be:</li> <li>B. Faulty limit sensor causing the slide-out to stop in overcurrent;</li> <li>C. CAN network problem causing the transmission inhibit safety to be non-operational;</li> <li>D. Vacuum pressure transducer disconnected or damaged (vacuum is applied for a fixed time of 7 seconds);</li> <li>E. Seal inflating valve solenoid open circuit (the seal is not re-inflated and water can penetrate in the vehicle);</li> <li>F. Security pin valve solenoid open circuit (the security pin is not extended while vehicle is riding).</li> </ul>	<p>Request a diagnostic from the electrical system using the MCD SYSTEM DIAGNOSTIC menu.</p>
<p>The slide-out does not extend</p>	<ul style="list-style-type: none"> <li>A. The parking brake is not seen by the controller as being applied;</li> <li>B. Not enough air pressure in the accessory air tank to permit proper operation of the vacuum generator;</li> <li>C. Faulty vacuum generator, connection to the vacuum generator open, seal deflating valve solenoid open circuit;</li> <li>D. I/O-B module output defective, regulated 5-volt supply to sensors shorted to ground, "out limit" sensor shorted to ground, connection to the motor negative relay solenoid open circuit;</li> </ul>	<ul style="list-style-type: none"> <li>A. Make sure the parking brake is applied. Confirm parking brake application with the parking brake light on the telltale panel.</li> <li>B. Run the engine at fast idle a few minutes to increase air pressure in the accessory air tank and try again.</li> <li>C. Turn the relieving shut-off valve handle clockwise to deflate the inflatable seal, disconnect the pressure transducer. Do not forget to reconnect the pressure transducer and to close the relieving shut-off valve. Failure to do so could damage the seal and lead to water infiltration;</li> <li>D. Operate the slide-out with the manual override procedures.</li> </ul>
<p>The slide-out does not retract</p>	<ul style="list-style-type: none"> <li>A. Not enough air pressure in the accessory air tank to permit proper operation of the vacuum generator;</li> <li>B. Faulty vacuum generator, connection to the vacuum generator open, seal deflating valve solenoid open circuit;</li> <li>C. I/O-B module output defective, "in limit" sensor shorted to ground, connection to the motor positive relay solenoid open circuit;</li> </ul>	<ul style="list-style-type: none"> <li>A. Run the engine at fast idle a few minutes to increase air pressure in the accessory air tank and try again.</li> <li>B. Turn the relieving shut-off valve handle clockwise to deflate the inflatable seal, disconnect the pressure transducer. CAUTION, do not forget to reconnect the pressure transducer and to close the relieving shut-off valve. Failure to do so could damage the seal and lead to water infiltration;</li> <li>C. Operate the slide-out with the manual override procedures.</li> </ul>

PROBLEM	CAUSE	CORRECTIVE ACTION
When extending, the slide-out stops after having extended by 1 inch	The security pin valve solenoid circuit is shorted to (+) 24-volt and the pin remains engaged;	Disconnect air supply from the safety pin cylinder;
Transmission DRIVE range or REVERSE cannot be selected (the slide-out telltale light is illuminating).	<ul style="list-style-type: none"> <li>A. Slide-out not in full "in" position;</li> <li>B. Faulty "in limit" sensor. The slide-out is retracted but the controller doesn't see it as retracted.</li> </ul>	<ul style="list-style-type: none"> <li>A. Retract slide-out.</li> <li>B. Confirm that all slide-outs are retracted. On the slide-out control panel, disconnect the 5 pins green connector on the I/O-B module to disable the transmission inhibit. CAUTION, this is a temporary measure, the vehicle must be serviced as soon as possible.</li> </ul>
Slide-out does not retract or extend when depressing the control switch.	<ul style="list-style-type: none"> <li>A. Electrical motor failure;</li> <li>B. Speed reduction gearbox failure;</li> <li>C. Security pin still engaged in receptacle;</li> </ul>	<ul style="list-style-type: none"> <li>A. Replace motor.</li> <li>B. Inspect gearbox components, particularly: bronze wheel or first reduction stage output shaft. Replace damaged components.</li> <li>C. Disengage pin and check if air cylinder is damaged.</li> </ul>
Slide-out is not straight once retracted or during retracting or extending operation.	<ul style="list-style-type: none"> <li>A. Broken rack tooth;</li> <li>B. Faulty rack attachment;</li> <li>C. Faulty shaft key at speed reduction gearbox or jaw coupling;</li> <li>D. Pinion keyless bushing slipping;</li> <li>E. Shaft breaking;</li> <li>F. Flange bearing attachment loosen;</li> </ul>	<ul style="list-style-type: none"> <li>A. Replace rack.</li> <li>B. Tighten mounting bolts, apply proper torque and use Loctite threadlocker (replace rack if necessary).</li> <li>C. Replace key or component having a damaged keyway.</li> <li>D. Realign slide-out and apply proper torque to keyless bushing.</li> <li>E. Replace shaft.</li> <li>F. Reposition shaft and tighten flange bearing mounting bolts.</li> </ul>
Slide-out moves out slightly when vehicle is traveling.	Lower "in limit" stoppers are not leaning against the structure at the moment when the "in limit" sensor detects the magnet;	Adjust the sensor position in order to have contact of the stoppers against the structure at the time when the system stops the slide-out retraction.
Slide-out moves when vehicle is moving.	Inflatable seal not inflated	Check seal condition and seal air supply system.
Slide-out retracts or extends with difficulty.	Foreign matters accumulated in the linear bearing;	Inspect the linear bearing end seals to see if they are in good condition. If not, replace the end seals and clean the inside of linear bearing.

## 108 Other Features

PROBLEM	CAUSE	CORRECTIVE ACTION
Slide-out oscillates vertically when retracting or extending	<ul style="list-style-type: none"> <li>A. Linear bearing balls hardened due to a too heavy load;</li> <li>B. Linear bearing mounting bolts loosen;</li> </ul>	<ul style="list-style-type: none"> <li>A. If balls clearance is excessive, replace linear bearing.</li> <li>B. Tighten mounting bolts.</li> </ul>
Slide-out vibrating or noisy when extending or retracting	<ul style="list-style-type: none"> <li>A. Acetal plastic block rubbing against the slide-out structure;</li> <li>B. Worn-out anti-friction coating on wiper seal around slide-out;</li> <li>C. Lower acetal plastic block rubbing against rail;</li> </ul>	<ul style="list-style-type: none"> <li>A. Realign acetal plastic block.</li> <li>B. Replace wiper seal.</li> <li>C. Remove lower acetal plastic block and machine down 1mm (0.039").</li> </ul>
Top of slide-out moves sideways when vehicle is moving	Roof reinforcing rod misadjusted;	Readjust as per procedure.
Slide-out does not retract up to its full "in" position	Interference between the exterior extrusion and the vehicle upper horizontal member above the slide-out;	<ul style="list-style-type: none"> <li>A. Check for straightness of horizontal member and adjust the roof reinforcing rod.</li> <li>B. Check for outer wiper seal lip straightness on the slide-out roof.</li> </ul>
Bottom of slide-out not flush with vehicle body	<ul style="list-style-type: none"> <li>A. Broken or misadjusted lower "in limit" stopper;</li> <li>B. Lower "in limit" stoppers are not leaning against the structure at the moment when the "in limit" sensor detects the magnet;</li> <li>C. Acetal plastic block serving as leaning surface for lower "in limit" stopper broken or moved;</li> </ul>	<ul style="list-style-type: none"> <li>A. Replace or adjust lower "in limit" stopper.</li> <li>B. Adjust the sensor position in order to have contact of the stoppers against the structure when slide-out is stopped.</li> <li>C. Replace or adjust acetal plastic block proper position.</li> </ul>
Top of slide-out not flush with vehicle body	<ul style="list-style-type: none"> <li>A. Broken or misadjusted leveling or retaining screw;</li> <li>B. Faulty upper "in limit" stopper;</li> </ul>	<ul style="list-style-type: none"> <li>A. Check and replace screw.</li> <li>B. Replace upper "in limit" stopper.</li> </ul>
Lower edge of slide-out not parallel with vehicle body opening	Faulty leveling and retaining screw (8 screws on each side).	Inspect screws, replace and adjust slide-out level.
Watertightness problem	<ul style="list-style-type: none"> <li>A. Inflatable seal and/or wiper seal damaged or unstuck;</li> <li>B. Insufficient air pressure in the seal;</li> <li>C. No air pressure in the slide-out pneumatic system;</li> <li>D. Sealant missing;</li> </ul>	<ul style="list-style-type: none"> <li>A. Check both seals condition.</li> <li>B. Check the pressure regulator, the relieving shut-off valve and the seal valve condition.</li> <li>C. Check the slide-out air pressure inlet valve condition and the accessory air tank pressure.</li> <li>D. Check the exterior extrusion screws, the windows and the exterior panels sealant condition.</li> </ul>

PROBLEM	CAUSE	CORRECTIVE ACTION
	E. Wiper seal draining hole clogged; F. Faulty water recovery pan; G. Faulty internal gutter;	E. Unclog draining hole. F. Check the recovery pan. G. Check internal gutter.
Knocking sound at end of travel when extending slide-out	Inner stoppers misadjusted;	Readjust the inner stoppers.
Knocking sound when parking brake is released	Security pin retracts too rapidly;	Adjust security pin air flow regulator.
Inflatable seal damaged or removed, or wiper seal unstuck from the structure.	A. Slide-out has been retracted or extended with the manual procedure with the inflatable seal not deflated; B. Pressure transducer malfunction; C. Faulty roof reinforcing rod adjustment; D. Seal valve malfunction; E. Excessive load in the slide-out; F. Slide-out not centered in the structure opening;	A. Always deflate the seal when manually retracting or extending the slide-out. B. Check the pressure transducer condition, replace if necessary. C. Readjust the roof reinforcing rod. D. Check the seal valve condition. E. Reduce load or distribute load evenly in order to respect the deflection criterion and slide-out load capacity. F. Readjust the slide-out height and center horizontally in opening.
Friction at end of travel when in full OUT position or at beginning of retraction	Interference between upper structure key and upper inner stopper;	Readjust the upper inner stopper.