



# MAINTENANCE INFORMATION

**MI13-17**

DATE :	APRIL 2013	SECTION :	07 - Transmission
SUBJECT :	SWAY BAR LINK SPECIAL ADAPTATION		

## MATERIAL

Part kit #132038 includes the following parts:

Part No	Description	Qty
132034	CASTELLATED NUT	1
132035	CASTELLATED NUT	1
132036	WASHER	1
132037	BUSHING	1
502111	PIN, COTTER 1/8x1½ SS	2

Tool kit #132041 includes the following parts:

Part No	Description	Qty
132039	INSERTION TOOL	1
132040	INSERTION TOOL, NUT SIDE	1
500094	SCR CAP HEX ZP 1/2-20x2.5 G5PT	1
500716	NUT HEX Z050 1/2-20	1

Optional tool

Part No	Description	Qty
G341930S	DRILL BIT EXTENSION	1

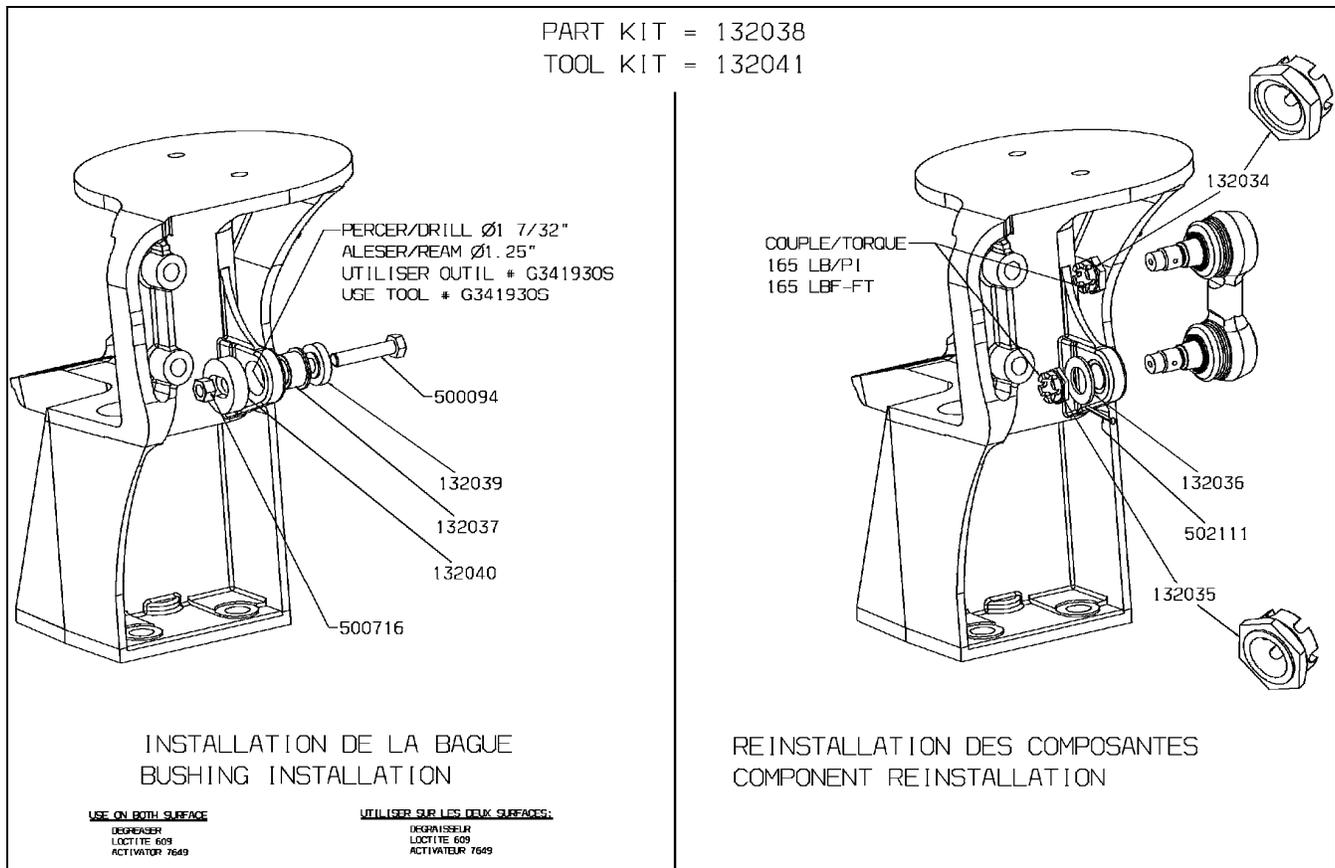
**NOTE**

Material can be obtained through regular channels.

## PROCEDURE

**DANGER**

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.



132038

1. Drill  $\text{Ø} 1 \frac{7}{32}$  inch as shown on the image. Use drill bit extension G341930S.
2. Ream  $\text{Ø} 1 \frac{1}{4}$  inch. Clean hole and bushing surface using appropriate degreaser. Apply Loctite 609 and activator 7649 as recommended by product manufacturer.
3. Insert bushing using insertion tools as shown.
4. Install sway bar link using appropriate hardware.

**IMPORTANT NOTE**

If the sway bar link has to be replaced on a coach on which the special adaptation has been performed, **DO NOT** use the two castellated nuts provided with the new link, they are not suitable for this special adaptation.

Install new sway bar link with special castellated nuts #132034 (upper nut) and #132035 (lower nut).

**Waste disposal:**

Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

Access all our Service Bulletins on  
<http://prevostparts.volvo.com/technicalpublicatios/en/pub.asp>  
Or scan the QR-Code with your smart phone.

E-mail us at [technicalpublications\\_prev@volvo.com](mailto:technicalpublications_prev@volvo.com) and type "ADD" in the subject to receive our warranty bulletins by e-mail.

