



**5TH GENERATION** 

## SHIFT SELECTOR

OIL LEVEL INFORMATION, DIAGNOSTIC CODES AND PROGNOSTIC FEATURES FOR 3000/4000 SERIES" AND TC10® ALLISON TRANSMISSIONS

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### General Information

Control. Power. Information. The new 5th Generation Electronic Shift Selector from Allison puts it all at your fingertips. Literally. Getting started is easy and the selector's complete menu of prognostic and diagnostic tools minimize downtime and keep you on the job. Use this handy reference booklet for step-by-step instruction on how to get the most from your shift selector and of course, your Allison fully automatic transmission.

## The Allison Advantage

Your Allison Automatic is fully electronically controlled. The Allison electronic controls package oversees the operation of the transmission, controlling transmission upshifts and downshifts, and providing important information on the operation of your drive system.

Through readouts on your shift selector, you will be able to monitor transmission oil levels, read diagnostic codes and prognostic information. This manual will help you understand shift selector readouts and enjoy long, trouble-free operation of your Allison Automatic.

#### Diagnostics

The Transmission Control Module (TCM) of your Allison Automatic monitors the transmission's electronic controls; and when a problem condition is detected, it:

- May restrict shifting
- Illuminates the CHECK TRANS\* light on the instrument panel
- Registers a diagnostic code

Continued illumination of the CHECK TRANS light during vehicle operation (other than start-up) indicates that the TCM has signaled a diagnostic code.

NOTE: Displays apply only when using a 5th Gen TCM.

\* For some problems, diagnostic codes may be registered without the TCM activating the CHECK TRANS light. Your Allison Authorized Service Network should be consulted whenever there is a transmission-related concern. They have the equipment to check for diagnostic codes and to correct problems.

## **Basic Operation**

#### 5th Generation Flectronic Controls Shift Selectors

As the world leader in medium- and heavy-duty commercial transmissions, Allison Transmission continues its ongoing improvement initiative with the introduction of 5th Generation Electronic Controls Shift Selectors.

All 5th Generation Electronic Controls Shift Selectors feature easy-to-read graphic displays that show both text and symbols.



#### R - REVERSE N - NEUTRAL D - DRIVE

OEMs may supply shift selectors for some vehicles equipped with 5th Generation Electronic Controls. If your vehicle is not equipped with an Allison-supplied shift selector, contact your OEM.

#### Mode Button

Allison Automatics offer primary and secondary shift schedule modes to enhance performance or fuel economy. The vehicle always defaults to the primary mode [MODE is not shown on graphic display]. If equipped as such you can switch to the secondary mode by pushing the MODE button [MODE is shown on graphic display].



#### **FUELSENSE**

Your vehicle may be equipped with FuelSense – Allison's next generation in fuel-savings technology. FuelSense is a set of unique packages of software and electronic controls that can potentially increase fuel economy by 20%. FuelSense icons will appear at start up if your vehicle utilizes a FuelSense package.





# SECTION 1 WITH PROGNOSTICS + WITH OIL LEVEL SENSOR

## Fluid Levels

The transmission fluid cools, lubricates and transmits hydraulic power, so it is important that the proper fluid level be maintained at all times. If the fluid level is too low, the converter and clutches do not receive an adequate supply of fluids. If the fluid level is too high, the fluid can aerate causing the transmission to shift erratically or overheat.

## Checking Fluid Levels

Use the following procedure to display oil level information.

#### To enter the oil level function:

- 1. Park the vehicle on a level surface, shift to **N (NEUTRAL)** and apply the parking brake.
- 2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows one time.

For a *bump lever shift selector*, press the **DIAGNOSTICS** button one time.

- 3. The fluid level reading will be delayed until the following conditions are met.
  - Engine must be at idle.
  - Transmission is in N (NEUTRAL).
  - Output speed must be zero.
  - Fluid temperature must be between 104F (40C) and 220F (104C).
  - Vehicle has been stationary for two minutes to allow the fluid to settle.



- 4. The shift selector displays the oil level data as follows:
- CORRECT FLUID LEVEL The fluid is within the correct fluid level zone when OK is shown.
- LOW FLUID LEVEL The display shows the number of guarts the transmission oil is low.
- HIGH FLUID LEVEL The display shows the number of quarts the transmission oil is overfilled.



#### Delayed Fluid Level Check

If the fluid level check cannot be completed, one of the following Oil Level Display faults will be shown:

| SETTLING | ENG RPM  | ENG RPM | MUST BE IN |
|----------|----------|---------|------------|
| :62      | TOO LO   | TOO HI  | NEUTRAL    |
| OIL TEMP | OIL TEMP | VEH SPD | SENSOR     |
| TOO LO   | TOO HI   | TOO HI  | ERROR      |

#### To exit the oil level function:

- For pushbutton shift selector, press N (NEUTRAL) button.
- For bump lever shift selector, press the DIAGNOSTICS button until you return to range display.





## **Prognostic Features**

5th Generation Electronic Controls Shift Selectors display prognostics in text form to provide at-a-glance status of Oil Life, Filter Life and Transmission Health.

The WRENCH ICON will illuminate briefly after you turn the key to the run position on your Allison-equipped vehicle to indicate that prognostics are enabled. If the WRENCH ICON remains on or flashes, this indicates there is a service issue relating to clutch, filter or fluid life.



**PUSHBUTTON** 



#### Oil Life Monitor

The status of the oil life is displayed as a percentage (OIL LIFE 100%) until fluid is due for a change.

#### Filter Life Monitor

The status of filter life is displayed as **OIL FILTERS OK** and alerts when filters are due for a change with **REPLACE FILTERS**.

#### Transmission Health Monitor (not available for TC10)

The status of transmission health is displayed as **OK** or **LO**.

## **Accessing Prognostics**

When you are alerted via the **WRENCH ICON** on the shift selector that service is due, you can check the status by toggling through the shift selector display as follows. Be sure to park the vehicle on a level surface, shift to **N (NEUTRAL)** and apply the parking brake before accessing prognostics through the shift selector.



#### Oil Life Monitor

For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows two times.



For a bump lever shift selector, press the DIAGNOSTICS button two times.



The percentage of the fluid life remaining is displayed. New fluid is shown as OIL LIFE 100%.



#### Filter Life Monitor

For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows three times.



For a *bump lever shift selector*, press the **DIAGNOSTICS** button three times.



Acceptable filter life status is shown as FILTERS OK, unacceptable filter life status is shown as REPLACE FILTERS.



Transmission Health Monitor For a pushbutton shift selector, simultaneously press the **UP** and **DOWN** arrows four times.



For a bump lever shift selector, press the **DIAGNOSTICS** button four times.



When TRANS HEALTH OK is shown, clutch maintenance is not required. When TRANS HEALTH LO is displayed, clutch maintenance is required.

## Resetting Prognostics

#### Oil Life Monitor



For either a *pushbutton* or *bump lever shift selector*, press and hold the **MODE** button for approximately 10 seconds while in Oil Life Monitor mode.



Or

For either a *pushbutton* or *bump lever shift selector*, perform the following shift sequence with the ignition on, but the engine off. Do not stop the sequence for more than three seconds once you have started.

#### N-D-N-D-N-R-N

#### Filter Life Monitor



For either a *pushbutton* or *bump lever shift selector*, press and hold the MODE button for approximately 10 seconds while in Filter Life Monitor mode.



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For either a *pushbutton* or *bump lever shift selector*, perform the following shift sequence with the ignition on, but the engine off. Do not stop the sequence for more than three seconds once you have started.

#### N-R-N-R-N-D-N

#### Transmission Health Monitor

This must be reset manually using Allison DOC® for PC diagnostic program after correcting a clutch system issue.

## **Exit Prognostics**



For a pushbutton shift selector, press the N (NEUTRAL) range button.



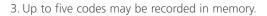
For a *bump lever shift selector*, press the **DIAGNOSTICS** range button until back to range display.

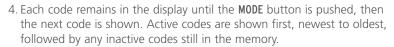
## Diagnostic Codes

#### To enter the diagnostic code function:

- 1. Bring the vehicle to a complete stop. Apply the parking brake.
- 2. For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows five times (four times for TC10).

For a *bump lever shift selector*, press the **DIAGNOSTICS** button five times.









#### **ACTIVE CODES:**



#### **INACTIVE CODES:**



For a detailed list of Diagnostic Transmission Codes for 5th Generation Electronic Controls Shift Selectors, see pages 17 through 21.

### To exit the diagnostic code function:

Any of the following methods may be used.

- 1. For a *pushbutton shift selector*, press the **N (NEUTRAL)** range button.
- N
- 2. For a *bump lever shift selector*, press the **DIAGNOSTICS** range button until back to range display.



- 3. Wait approximately 10 minutes and the system will automatically return to normal operating mode.
- 4. Turn off the vehicle engine ignition switch.

# SECTION 2 WITH PROGNOSTICS + WITHOUT OIL LEVEL SENSOR

## **Prognostic Features**

5th Generation Electronic Controls Shift Selectors display prognostics in text form to provide at-a-glance status of Oil Life, Filter Life and Transmission Health.

The WRENCH ICON will illuminate briefly after you turn the key to the run position on your Allison-equipped vehicle to indicate that prognostics are enabled. If the WRENCH ICON remains on or flashes, this indicates there is a service issue relating to clutch, filter or fluid life.



#### Oil Life Monitor

The status of the oil life is displayed as a percentage (OIL LIFE 100%) until fluid is due for a change.

#### Filter Life Monitor

The status of filter life is displayed as **OIL FILTERS OK** and alerts when filters are due for a change with **REPLACE FILTERS**.

Transmission Health Monitor (not available for TC10)

The status of transmission health is displayed as HIGH to LO.

## **Accessing Prognostics**

When you are alerted via the **WRENCH ICON** on the shift selector that service is due, you can check the status by toggling through the shift selector display as follows. Be sure to park the vehicle on a level surface, shift to **N (NEUTRAL)** and apply the parking brake before accessing prognostics through the shift selector.



#### Oil Life Monitor

For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows one time.



For a bump lever shift selector, press the DIAGNOSTICS button one time.



The percentage of the fluid life remaining is displayed. New fluid is shown as OIL LIFE 100%.



#### Filter Life Monitor

For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows two times.



For a *bump lever shift selector*, press the **DIAGNOSTICS** button two times.



Acceptable filter life status is shown as FILTERS OK, unacceptable filter life status is shown as REPLACE FILTERS.



#### Transmission Health Monitor

For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows three times.



For a bump lever shift selector, press the **DIAGNOSTICS** button three times.



When TRANS HEALTH OK is shown, clutch maintenance is not required. When TRANS HEALTH LO is displayed, clutch maintenance is required.

## Resetting Prognostics

#### Oil Life Monitor



For either a *pushbutton* or *bump lever shift selector*, press and hold the **MODE** button for approximately 10 seconds while in Oil Life Monitor mode.



Or

For either a *pushbutton* or *bump lever shift selector*, perform the following shift sequence with the ignition on, but the engine off. Do not stop the sequence for more than three seconds once you have started.

#### N-D-N-D-N-R-N

#### Filter Life Monitor



For either a *pushbutton* or *bump lever shift selector*, press and hold the MODE button for approximately 10 seconds while in Filter Life Monitor mode.



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For either a *pushbutton* or *bump lever shift selector*, perform the following shift sequence with the ignition on, but the engine off. Do not stop the sequence for more than three seconds once you have started.

#### N-R-N-R-N-D-N

#### Transmission Health Monitor

This must be reset manually using Allison DOC® for PC diagnostic program after correcting a clutch system issue.

## **Exit Prognostics**



For a pushbutton shift selector, press the N (NEUTRAL) range button.



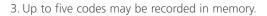
For a *bump lever shift selector*, press the **DIAGNOSTICS** range button until back to range display.

## Diagnostic Codes

#### To enter the diagnostic code function:

- 1. Bring the vehicle to a complete stop. Apply the parking brake.
- For a pushbutton shift selector, simultaneously press the UP and DOWN arrows four times.

For a *bump lever shift selector*, press the **DIAGNOSTICS** button four times.













#### **INACTIVE CODES:**



For a detailed list of Diagnostic Transmission Codes for 5th Generation Electronic Controls Shift Selectors, see pages 17 through 21.

### To exit the diagnostic code function:

Any of the following methods may be used.

- 1. For a *pushbutton shift selector*, press the **N (NEUTRAL)** range button.
- N
- 2. For a *bump lever shift selector*, press the **DIAGNOSTICS** range button until back to range display.
- (3)
- 3. Wait approximately 10 minutes and the system will automatically return to normal operating mode.
- 4. Turn off the vehicle engine ignition switch.

# SECTION 3 WITHOUT PROGNOSTICS + WITH OIL LEVEL SENSOR

#### Fluid Levels

The transmission fluid cools, lubricates and transmits hydraulic power, so it is important that the proper fluid level be maintained at all times. If the fluid level is too low, the converter and clutches do not receive an adequate supply of fluids. If the fluid level is too high, the fluid can aerate causing the transmission to shift erratically or overheat.

## Checking Fluid Levels

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For a bump lever shift selector, press the DIAGNOSTICS button one time

- 3. The fluid level reading will be delayed until the following conditions are met.
  - Engine must be at idle.
  - Transmission is in N (NEUTRAL).
  - Output speed must be zero.
  - Fluid temperature must be between 104F (40C) and 220F (104C).
  - Vehicle has been stationary for two minutes to allow the fluid to settle.





- 4. The shift selector displays the oil level data as follows:
- **CORRECT FLUID LEVEL** The fluid is within the correct fluid level zone when OK is shown.
- LOW FLUID LEVEL The display shows the number of quarts the transmission oil is low.
- HIGH FLUID LEVEL The display shows the number of quarts the transmission oil is overfilled.



### Delayed Fluid Level Check

If the fluid level check cannot be completed, one of the following Oil Level Display faults will be shown:



#### To exit the oil level function:

- For pushbutton shift selector, press N (NEUTRAL) button one time.
- For bump lever shift selector, press the DIAGNOSTICS button until back to range display.



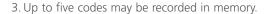


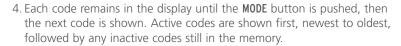
## Diagnostic Codes

#### To enter the diagnostic code function:

- 1. Bring the vehicle to a complete stop. Apply the parking brake.
- For a pushbutton shift selector, simultaneously press the UP and DOWN arrows two times.

For a *bump lever shift selector*, press the **DIAGNOSTICS** button two times.













#### **INACTIVE CODES:**



For a detailed list of Diagnostic Transmission Codes for 5th Generation Electronic Controls Shift Selectors, see pages 17 through 21.

#### To exit the diagnostic code function:

Any of the following methods may be used.

- 1. For a *pushbutton shift selector*, press the **N (NEUTRAL)** range button.
- 2. For a *bump lever shift selector*, press the **DIAGNOSTICS** range button until back to range display.
- 3. Wait approximately 10 minutes and the system will automatically return to normal operating mode.
- 4. Turn off the vehicle engine ignition switch.





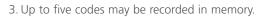
## SECTION 4 WITHOUT PROGNOSTICS + WITHOUT OIL LEVEL SENSOR

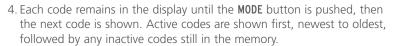
## Diagnostic Codes

To enter the diagnostic code function:

- 1. Bring the vehicle to a complete stop. Apply the parking brake.
- 2. For a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows one time.

For a *bump lever shift selector*, press the **DIAGNOSTICS** button one time.











For a detailed list of Diagnostic Transmission Codes for 5th Generation Electronic Controls Shift Selectors, see pages 17 through 21.

#### To exit the diagnostic code function:

Any of the following methods may be used.

- 1. For a *pushbutton shift selector*, press the **N (NEUTRAL)** range button.
- N
- 2. For a *bump lever shift selector*, press the **DIAGNOSTICS** range button until back to range display.



- 3. Wait approximately 10 minutes and the system will automatically return to normal operating mode.
- 4. Turn off the vehicle engine ignition switch.

## Diagnostic Transmission Codes

| DIAGNOSTIC     | CODE  |
|----------------|---|
| CODE           | DESCRIPTION  PEDAL POSITION SENSOR CIRCUIT LOW VOLTAGE                            |
| P0122          | PEDAL POSITION SENSOR CIRCUIT LOW VOLTAGE   |
| P0123          | PEDAL POSITION SENSOR CIRCUIT HIGH VOLTAGE  |
| P0218          | TRANSMISSION FLUID OVER TEMPERATURE CONDITION                                     |
| P0562          | SYSTEM VOLTAGE LOW  |
| P057C          | BRAKE PEDAL POSITION SENSOR LOW   |
| P057D          | BRAKE PEDAL POSITION SENSOR HIGH  |
| P0602          | TCM NOT PROGRAMMED  |
| P0603          | INTERNAL CONTROL MODULE KEEP ALIVE MEMORY ERROR                                   |
| P0604          | CONTROL MODULE RANDOM ACCESS MEMORY (RAM)   |
| P0607<br>P060C | CONTROL MODULE PERFORMANCE  |
|                | MAIN PROCESSOR MONITOR FAULT  |
| P0614          | TORQUE CONTROL DATA MISMATCH - ECM/TCM  |
| P0634          | TCM INTERNAL TEMPERATURE TOO HIGH   |
| P0642          | SENSOR REFERENCE VOLTAGE "A" CIRCUIT FAULT  |
| P0652          | SENSOR REFERENCE VOLTAGE "B" CIRCUIT FAULT  |
| P0657          | ACTUATOR SUPPLY CIRCUIT VOLTAGE 1 OPEN (HSD 1)                                    |
| P0658          | ACTUATOR SUPPLY CIRCUIT VOLTAGE 1 LOW (HSD 1)                                     |
| P0659          | ACTUATOR SUPPLY CIRCUIT VOLTAGE 1 HIGH (HSD 1)                                    |
| P0701          | TRANSMISSION CONTROL SYSTEM PERFORMANCE   |
| P0703          | BRAKE SWITCH CIRCUIT  |
| P0708          | TRANSMISSION RANGE SENSOR CIRCUIT HIGH  |
| P070C          | TRANSMISSION FLUID LEVEL SENSOR CIRCUIT LOW                                       |
| P070D          | TRANSMISSION FLUID LEVEL SENSOR CIRCUIT HIGH                                      |
| P0712          | TRANSMISSION FLUID TEMPERATURE SENSOR CIRCUIT LOW                                 |
| P0713          | TRANSMISSION FLUID TEMPERATURE SENSOR CIRCUIT HIGH                                |
| P0715          | TURBINE SHAFT SPEED SENSOR CIRCUIT TURBINE SHAFT SPEED SENSOR CIRCUIT PERFORMANCE |
| P0716<br>P0717 | TURBINE SHAFT SPEED SENSOR CIRCUIT NO SIGNAL                                      |
| P071A          | NEUTRAL AT STOP INPUT FAILED ON   |
| P071A          | GENERAL PURPOSE INPUT FAULT   |
| P0710          | OUTPUT SHAFT SPEED SENSOR CIRCUIT   |
| P0720          | OUTPUT SHAFT SPEED SENSOR CIRCUIT PERFORMANCE                                     |
| P0721          | OUTPUT SHAFT SPEED SENSOR CIRCUIT PERFORMANCE                                     |
| P0725          | ENGINE SPEED SENSOR CIRCUIT   |
| P0725          | ENGINE SPEED SENSOR CIRCUIT PERFORMANCE   |
| P0727          | ENGINE SPEED SENSOR CIRCUIT NO SIGNAL   |
| P0729          | INCORRECT 6TH GEAR RATIO  |
| P0723          | INCORRECT 1ST GEAR RATIO  |
| P0731          | INCORRECT 2ND GEAR RATIO  |
| P0732          | INCORRECT 3RD GEAR RATIO  |
| P0734          | INCORRECT 4TH GEAR RATIO  |
| P0735          | INCORRECT 5TH GEAR RATIO  |
| P0736          | INCORRECT REVERSE RATIO   |
| P0741          | TORQUE CONVERTER CLUTCH (TCC) SYSTEM STUCK OFF                                    |
| P0752          | SHIFT SOLENOID 1 VALVE PERFORMANCE - STUCK ON                                     |
| P0752          | INCORRECT 7TH GEAR RATIO  |
| P0776          | PRESSURE CONTROL SOLENOID (PCS) 2 STUCK OFF                                       |
| P0777          | PRESSURE CONTROL SOLENOID (PCS) 2 STUCK ON  |
| P077F          | INCORRECT REVERSE 2 RATIO   |
| FVIII          | MOURREOF REVERSE & RATIO  |

| DIAGNOSTIC     | CODE  |
|----------------|---|
| CODE           | DESCRIPTION   |
| P0796          | PRESSURE CONTROL SOLENOID (PCS) 3 STUCK OFF   |
| P0797          | PRESSURE CONTROL SOLENOID (PCS) 3 STUCK ON  |
| P07D9          | INCORRECT 8TH GEAR RATIO  |
| P07F6          | INCORRECT 9TH GEAR RATIO  |
| P07F7          | INCORRECT 10TH GEAR RATIO   |
| P081B          | CRANK ENABLE CIRCUIT HIGH   |
| P0837          | FOUR WHEEL DRIVE (4WD) SWITCH CIRCUIT RANGE/PERFORMANCE                                 |
| P083C          | TRANSMISSION FLUID PRESSURE SWITCH 6 CIRCUIT LOW  |
| P083C          | TRANSMISSION FLUID PRESSURE SWITCH 6 CIRCUIT LOW  |
| P083D          | TRANSMISSION FLUID PRESSURE SWITCH 6 CIRCUIT HIGH                                       |
| P083D          | TRANSMISSION FLUID PRESSURE SWITCH 6 CIRCUIT HIGH                                       |
| P0842          | TRANSMISSION FLUID PRESSURE SWITCH 1 CIRCUIT LOW  |
| P0843          | TRANSMISSION FLUID PRESSURE SWITCH 1 CIRCUIT HIGH                                       |
| P0847          | TRANSMISSION FLUID PRESSURE SWITCH 2 CIRCUIT LOW  |
| P0848          | TRANSMISSION FLUID PRESSURE SWITCH 2 CIRCUIT HIGH                                       |
| P084C          | TRANSMISSION FLUID PRESSURE SWITCH TCC CIRCUIT LOW                                      |
| P084D          | TRANSMISSION FLUID PRESSURE SWITCH TCC CIRCUIT HIGH                                     |
| P0872          | TRANSMISSION FLUID PRESSURE SWITCH 3 CIRCUIT LOW  |
| P0873          | TRANSMISSION FLUID PRESSURE SWITCH 3 CIRCUIT HIGH                                       |
| P0877          | TRANSMISSION FLUID PRESSURE SWITCH 4 CIRCUIT LOW  |
| P0878          | TRANSMISSION FLUID PRESSURE SWITCH 4 CIRCUIT HIGH                                       |
| P0880          | TCM POWER INPUT SIGNAL  |
| P0881          | TCM POWER INPUT SIGNAL PERFORMANCE  |
| P0882          | TCM POWER INPUT SIGNAL LOW  |
| P0883          | TCM POWER INPUT SIGNAL HIGH   |
| P088A          | TRANSMISSION FILTER MAINTENANCE ALERT   |
| P088B          | TRANSMISSION FILTER MAINTENANCE REQUIRED  |
| P0894          | UNEXPECTED MECHANICAL GEAR DISENGAGEMENT  |
| P0897<br>P0960 | TRANSMISSION FLUID DETERIORATED  MAIN PRESSURE MODULATION SOLENOID CONTROL CIRCUIT OPEN |
| P0960<br>P0961 | MAIN PRESSURE MODULATION SOLENOID SYSTEM PERFORMANCE                                    |
| P0962          | MAIN PRESSURE MODULATION SOLENOID CONTROL CIRCUIT LOW                                   |
| P0963          | MAIN PRESSURE MODULATION SOLENOID CONTROL CIRCUIT HIGH                                  |
| P0964          | PRESSURE CONTROL SOLENOID (PCS) 2 CONTROL CIRCUIT OPEN                                  |
| P0966          | PRESSURE CONTROL SOLENOID (PCS) 2 CONTROL CIRCUIT LOW                                   |
| P0967          | PRESSURE CONTROL SOLENOID (PCS) 2 CONTROL CIRCUIT HIGH                                  |
| P0968          | PRESSURE CONTROL SOLENOID (PCS) 3 CONTROL CIRCUIT OPEN                                  |
| P0970          | PRESSURE CONTROL SOLENOID (PCS) 3 CONTROL CIRCUIT LOW                                   |
| P0971          | PRESSURE CONTROL SOLENOID (PCS) 3 CONTROL CIRCUIT HIGH                                  |
| P0973          | SHIFT SOLENOID 1 CONTROL CIRCUIT LOW  |
| P0974          | SHIFT SOLENOID I CONTROL CIRCUIT HIGH   |
| P0976          | SHIFT SOLENOID 2 CONTROL CIRCUIT LOW  |
| P0977          | SHIFT SOLENOID 2 CONTROL CIRCUIT HIGH   |
| P0979          | SHIFT SOLENOID 3 CONTROL CIRCUIT LOW  |
| P097A          | SHIFT SOLENOID 1 CONTROL CIRCUIT OPEN   |
| P097B          | SHIFT SOLENOID 2 CONTROL CIRCUIT OPEN   |
| P097C          | SHIFT SOLENOID 3 CONTROL CIRCUIT OPEN   |
| P0980          | SHIFT SOLENOID 3 CONTROL CIRCUIT HIGH   |
| P0989          | RETARDER PRESSURE SENSOR CIRCUIT LOW  |
| P0990          | RETARDER PRESSURE SENSOR CIRCUIT HIGH   |
| P0994          | TRANSMISSION FLUID PRESSURE SWITCH 5 CIRCUIT LOW  |
|                |   |

| DIAGNOSTIC | CODE   |
|------------|--|
| CODE       | DESCRIPTION  |
| P0994      | TRANSMISSION FLUID PRESSURE SWITCH 5 CIRCUIT LOW                                     |
| P0995      | TRANSMISSION FLUID PRESSURE SWITCH 5 CIRCUIT HIGH                                    |
| P0995      | TRANSMISSION FLUID PRESSURE SWITCH 5 CIRCUIT HIGH                                    |
| POAOB      | HIGH VOLTAGE INTERLOCK LOOP 1 INVALID  |
| P0A2F      | DRIVE MOTOR OVER TEMPERATURE   |
| POA44      | DRIVE MOTOR OVERSPEED  |
| POA7D      | ENERGY STORAGE SYSTEM OVER DISCHARGE   |
| POA90      | DRIVE MOTOR INVALID DIRECTION  |
| POAA6      | ISOLATION STATUS INVALID   |
| P0B37      | SERVICE DISCONNECT INVALID   |
| P0C19      | DRIVE MOTOR TORQUE DELIVERED PERFORMANCE   |
| P0C26      | ELECTRIC PUMP POWER DRAW TOO HIGH  |
| P0C2C      | ELECTRIC PUMP SPEED INCORRECT  |
| P0C30      | ENERGY STORAGE SYSTEM OVER CHARGE  |
| P0C76      | HIGH VOLTAGE BUS DISCHARGE TIME TOO LONG   |
| PODA8      | HYBRID BATTERY VOLTAGE/DRIVE MOTOR INVERTER VOLTAGE                                  |
|            | CORRELATION  |
| P1739      | INCORRECT LOW GEAR RATIO   |
| P1790      | GEAR SHIFT MODULE 1 CALIBRATION INVALID  |
| P1791      | GEAR SHIFT MODULE 2 CALIBRATION INVALID  |
| P1891      | THROTTLE POSITION SENSOR PWM SIGNAL LOW  |
| P1892      | THROTTLE POSITION SENSOR PWM SIGNAL HIGH   |
| P1901      | COUNTERSHAFT SPEED SENSOR CIRCUIT  |
| P1902      | COUNTERSHAFT SPEED SENSOR PERFORMANCE  |
| P1903      | COUNTERSHAFT SPEED SENSOR NO ACTIVITY  |
| P1907      | SHIFT FORK STUCK MOVING TO REVERSE POSITION  |
| P1922      | TRANSMISSION FLUID PRESSURE SWITCH A CIRCUIT LOW                                     |
| P1923      | TRANSMISSION FLUID PRESSURE SWITCH A CIRCUIT HIGH                                    |
| P1927      | TRANSMISSION FLUID PRESSURE SWITCH B CIRCUIT LOW                                     |
| P1928      | TRANSMISSION FLUID PRESSURE SWITCH B CIRCUIT HIGH                                    |
| P192C      | TRANSMISSION FLUID PRESSURE SWITCH C CIRCUIT LOW                                     |
| P192D      | TRANSMISSION FLUID PRESSURE SWITCH C CIRCUIT HIGH                                    |
| P1A01      | TRANSMISSION CONTROL SYSTEM 2 PERFORMANCE  |
| P1AOC      | TRANSMISSION FLUID LEVEL SENSOR 2 CIRCUIT LOW  |
| P1AOD      | TRANSMISSION FLUID LEVEL SENSOR 2 CIRCUIT HIGH                                       |
| P1A11      | DC/DC CONVERTER "A" FAULT ACTIVE   |
| P1A12      | DC/DC CONVERTER "B" FAULT ACTIVE   |
| P1A13      | ELECTRIC PUMP FAULT ACTIVE   |
| P1A14      | ENERGY STORAGE SYSTEM FAULT ACTIVE   |
| P1A15      | INVERTER FAULT ACTIVE  |
| P1A20      | HIGH VOLTAGE INTERLOCK LOOP 2 INVALID  |
| P1A30      | INVERTER OPERATING MODE NOT CORRELATED   |
| P1A31      | ENERGY STORAGE SYSTEM OPERATING MODE NOT CORRELATED                                  |
| P1A32      | DC/DC CONVERTER "A" OPERATING MODE NOT CORRELATED                                    |
| P1A33      | DC/DC CONVERTER "B" OPERATING MODE NOT CORRELATED                                    |
| P1A34      | ELECTRIC PUMP OPERATING MODE NOT CORRELATED  |
| P1A3F      | INVERTER ISOLATION FAULT   |
| P1A40      | HIGH VOLTAGE BUS POWER BALANCE   |
| P2184      | ENGINE COOLANT TEMPERATURE SENSOR 2 CIRCUIT LIGHT                                    |
| P2185      | ENGINE COOLANT TEMPERATURE SENSOR 2 CIRCUIT HIGH TORQUE MANAGEMENT FEEDBACK SIGNAL A |
| P2637      | IONGOL MANAGEMENT LEEDDACK SIGNAL A  |

| DIAGNOSTIC | CODE   |
|------------|--|
| CODE       | DESCRIPTION  |
| P2641      | TORQUE MANAGEMENT FEEDBACK SIGNAL B                        |
| P2669      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 2 OPEN (HSD 2)             |
| P2670      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 2 LOW (HSD 2)              |
| P2671      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 2 HIGH (HSD 2)             |
| P2684      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 3 OPEN (HSD 3)             |
| P2685      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 3 LOW (HSD 3)              |
| P2686      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 3 HIGH (HSD 3)             |
| P26E7      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 4 OPEN (HSD 4)             |
| P26E8      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 4 LOW (HSD 4)              |
| P26E9      | ACTUATOR SUPPLY CIRCUIT VOLTAGE 4 HIGH (HSD 4)             |
| P2714      | PRESSURE CONTROL SOLENOID (PCS) 4 STUCK OFF                |
| P2715      | PRESSURE CONTROL SOLENOID (PCS) 4 STUCK ON                 |
| P2718      | PRESSURE CONTROL SOLENOID (PCS) 4 CONTROL CIRCUIT OPEN     |
| P2720      | PRESSURE CONTROL SOLENOID (PCS) 4 CONTROL CIRCUIT LOW      |
| P2721      | PRESSURE CONTROL SOLENOID (PCS) 4 CONTROL CIRCUIT HIGH     |
| P2723      | PRESSURE CONTROL SOLENOID (PCS) 1 STUCK OFF                |
| P2724      | PRESSURE CONTROL SOLENOID (PCS) 1 STUCK ON                 |
| P2727      | PRESSURE CONTROL SOLENOID (PCS) 1 CONTROL CIRCUIT OPEN     |
| P2729      | PRESSURE CONTROL SOLENOID (PCS) 1 CONTROL CIRCUIT LOW      |
| P2730      | PRESSURE CONTROL SOLENOID (PCS) 1 CONTROL CIRCUIT HIGH     |
| P2732      | PRESSURE CONTROL SOLENOID (PCS) 5 STUCK OFF                |
| P2733      | PRESSURE CONTROL SOLENOID (PCS) 5 STUCK ON                 |
| P2736      | PRESSURE CONTROL SOLENOID (PCS) 5 CONTROL CIRCUIT OPEN     |
| P2738      | PRESSURE CONTROL SOLENOID (PCS) 5 CONTROL CIRCUIT LOW      |
| P2739      | PRESSURE CONTROL SOLENOID (PCS) 5 CONTROL CIRCUIT HIGH     |
| P273F      | RETARDER OIL TEMPERATURE SENSOR OVER TEMPERATURE CONDITION |
| P2742      | RETARDER OIL TEMPERATURE SENSOR CIRCUIT LOW                |
| P2743      | RETARDER OIL TEMPERATURE SENSOR CIRCUIT HIGH               |
| P274B      | TRANSMISSION FLUID TEMPERATURE SENSOR "C" CIRCUIT          |
| D2740      | RANGE/PERFORMANCE  |
| P274C      | TRANSMISSION FLUID TEMPERATURE SENSOR "C" CIRCUIT LOW      |
| P274D      | TRANSMISSION FLUID TEMPERATURE SENSOR "C" CIRCUIT HIGH     |
| P274F      | TRANSMISSION FLUID SENSOR "C" OVER TEMPERATURE CONDITION   |
| P2761      | TORQUE CONVERTER CLUTCH (TCC) PRESSURE CONTROL             |
| P2101      | SOLENOID (PCS) CONTROL CIRCUIT/OPEN                        |
| P2763      | TORQUE CONVERTER CLUTCH (TCC) PRESSURE CONTROL             |
| F 2103     | SOLENOID (PCS) CONTROL CIRCUIT HIGH                        |
| P2764      | TORQUE CONVERTER CLUTCH (TCC) PRESSURE CONTROL             |
| 12104      | SOLENOID (PCS) CONTROL CIRCUIT LOW                         |
| P2789      | TRANSMISSION CLUTCH LIFE EXPIRED (CLUTCH ADAPTIVE          |
| 12.07      | LEARNING AT LIMIT)   |
| P2793      | GEAR SHIFT DIRECTION CIRCUIT                               |
| P2808      | PRESSURE CONTROL SOLENOID (PCS) 6 STUCK OFF                |
| P2809      | PRESSURE CONTROL SOLENOID (PCS) 6 STUCK ON                 |
| P2812      | PRESSURE CONTROL SOLENOID (PCS) 6 CONTROL CIRCUIT OPEN     |
| P2814      | PRESSURE CONTROL SOLENOID (PCS) 6 CONTROL CIRCUIT LOW      |
| P2815      | PRESSURE CONTROL SOLENOID (PCS) 6 CONTROL CIRCUIT HIGH     |
| P2817      | PRESSURE CONTROL SOLENOID (PCS) 7 STUCK OFF                |
| P2818      | PRESSURE CONTROL SOLENOID (PCS) 7 STUCK ON                 |
| P281B      | PRESSURE CONTROL SOLENOID (PCS) 7 CONTROL CIRCUIT OPEN     |
|            |  |

| DIAGNOSTIC | CODE   |
|------------|--|
| CODE       | DESCRIPTION  |
| P281D      | PRESSURE CONTROL SOLENOID (PCS) 7 CONTROL CIRCUIT LOW  |
| P281E      | PRESSURE CONTROL SOLENOID (PCS) 7 CONTROL CIRCUIT HIGH |
| P2824      | PRESSURE CONTROL SOLENOID (PCS) 8 CONTROL CIRCUIT OPEN |
| P2826      | PRESSURE CONTROL SOLENOID (PCS) 8 CONTROL CIRCUIT LOW  |
| P2827      | PRESSURE CONTROL SOLENOID (PCS) 8 CONTROL CIRCUIT HIGH |
| P2832      | SHIFT FORK POSITION CIRCUIT PERFORMANCE                |
| P2833      | SHIFT FORK POSITION CIRCUIT LOW                        |
| P2834      | SHIFT FORK POSITION CIRCUIT HIGH                       |
| P2849      | SHIFT FORK STUCK MOVING TO FORWARD POSITION            |
| P284D      | SHIFT FORK UNREQUESTED MOVEMENT                        |
| P2879      | ENGINE/HYBRID CLUTCH SYSTEM SLIPPING                   |
| P287A      | ENGINE CLUTCH STUCK ON                                 |
| C1312      | RETARDER REQUEST SENSOR CIRCUIT LOW                    |
| C1313      | RETARDER REQUEST SENSOR CIRCUIT HIGH                   |
| U0073      | CAN COMMUNICATION BUS 1 OFF                            |
| U0074      | CAN COMMUNICATION BUS 2 OFF                            |
| U0100      | LOST COMMUNICATIONS WITH ECM A                         |
| U0103      | LOST COMMUNICATION WITH GEAR SHIFT MODULE 1            |
| U0110      | LOST COMMUNICATION WITH DRIVE MOTOR CONTROL MODULE     |
| U0111      | LOST COMMUNICATION WITH ENERGY STORAGE SYSTEM          |
|            | CONTROL MODULE   |
| U0287      | LOST COMMUNICATION WITH ELECTRIC PUMP                  |
| U0291      | LOST COMMUNICATION WITH GEAR SHIFT MODULE 2            |
| U0298      | LOST COMMUNICATION WITH DC/DC CONVERTER "A"            |
| U0299      | LOST COMMUNICATION WITH DC/DC CONVERTER "B"            |
| U0304      | GEAR SHIFT MODULE 1 INCOMPATIBLE                       |
| U0333      | GEAR SHIFT MODULE 2 INCOMPATIBLE                       |
| U0404      | GEAR SHIFT MODULE 1 INVALID DATA                       |
| U0411      | INVERTER INVALID DATA                                  |
| U0412      | ENERGY STORAGE SYSTEM INVALID DATA                     |
| U0588      | ELECTRIC PUMP INVALID DATA                             |
| U0592      | GEAR SHIFT MODULE 2 INVALID DATA                       |
| U0599      | DC/DC CONVERTER "A" INVALID DATA                       |
| U059A      | DC/DC CONVERTER "B" INVALID DATA                       |

Information contained in this brochure is designed to give you an overview of the Oil Level Sensor, Diagnostics and Prognostic Features on your Allison Automatic and is not intended to replace your Operator's Manual.

To order an Operator's Manual, go to **allisontransmission.com** or call toll free **888-666-5799**.

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