

SECTION 04: EXHAUST SYSTEM

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1. EXHAUST AND AFTERTREATMENT SYSTEM OVERVIEW

The technology behind clean emissions technology is an exhaust **Aftertreatment Device (ATD)**, which replaces today's muffler. The ATD primary function is to capture and oxidize (regenerate) the particulate matter (soot) in the engine exhaust gases. The ATD splits into two main sections. The exhaust gases first enter the **Diesel Oxidation Catalyst (DOC)** and then flow through the **Diesel Particulate Filter (DPF)**; together they capture and regenerate the soot on a regular or passive basis. Through constant monitoring of the exhaust gas temperature and the system backpressure, DDEC VI (Detroit Diesel) or EMS (Volvo) are able to manage regeneration.

The ATD is rubber mounted to the vehicle structure. This feature reduces the transmission of vibrations to the ATD thus resulting in extended life of ATD, brackets and noise reduction.

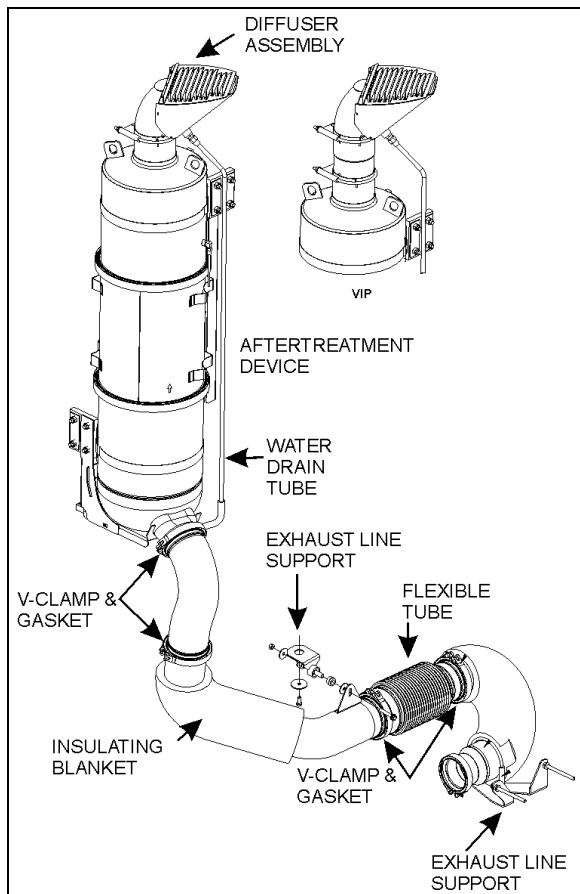


FIGURE 1: EXHAUST SYSTEM (DDC S60 SYSTEM SHOWN, VOLVO D13 SIMILAR) 04017


1.1 MAINTENANCE

Inspect the exhaust system periodically for restrictions and leaks. Figure 1 presents the major components of the exhaust system. Exhaust leaks are commonly the result of loose clamp bolts, corroded or punctured pipes. In addition to excessive noise, a leaking exhaust system could allow toxic gases to enter the vehicle. Damage to surrounding components from hot gases could result as well. Replace damaged or corroded exhaust components immediately.

Inspect the exhaust system as follows:

- At vehicle inspection intervals;
- Whenever a change is noticed to the sound the exhaust system makes;
- When components close to the exhaust system get unnaturally dirty.

When operating the engine in a closed area such as a service garage, vent exhaust gases to the outside by means of a shop vent hose placed over the exhaust outlet pipe.

	<h2 style="margin: 0;">WARNING</h2>
<p>Avoid breathing exhaust gases. Exhaust gases are poisonous and contain carbon monoxide, an odorless and colorless gas that can cause unconsciousness or death. If exhaust gases enter the vehicle, the cause(s) must be located and corrected immediately.</p>	

<p>NOTE</p> <p><i>The key to successful regeneration is high exhaust temperature for an extended period. For this reason, insulating blankets must remain permanently on the exhaust system.</i></p> <p><i>If insulating blankets are removed from the system, the exhaust gases temperature may not be high enough to permit efficient particulate oxidation during passive regeneration, resulting in increased fuel consumption due to overuse of active or stationary regeneration.</i></p>
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1.2 FLEXIBLE COUPLING INSTALLATION

The flexible coupling contains a rigid interior pipe (Fig. 2). To allow appropriate flexibility once installed, be sure interior pipe is concentric to flexible part and that the flexible coupling is

straight when installed. This piece of equipment handles vibration and thermal expansion.

CAUTION

Adequately support the exhaust system line. **Do not** transfer the load of the exhaust line to the turbocharger.

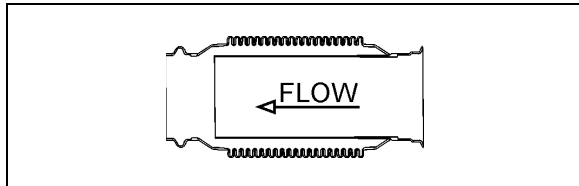


FIGURE 2: FLEXIBLE COUPLING 04022

2. AFTERTREATMENT DEVICE (ATD)

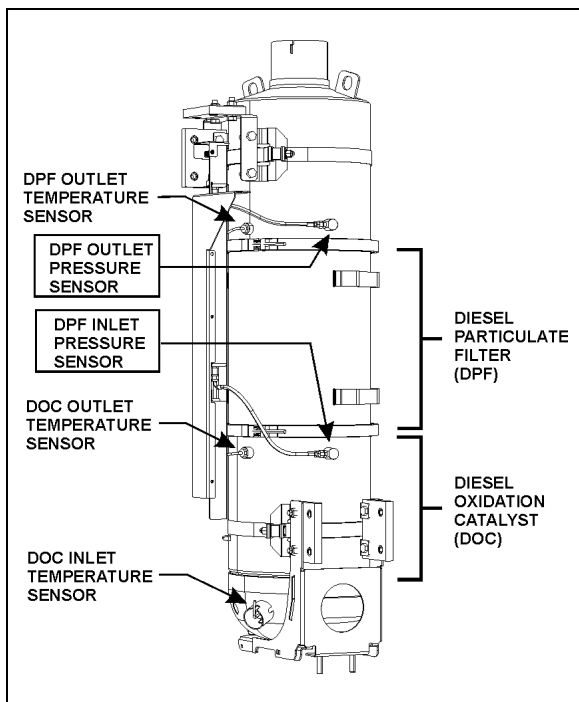


FIGURE 3: AFTERTREATMENT DEVICE (ATD USED WITH DDC S60 ENGINE SHOWN, ATD USED VOLVO D13 ENGINE IS SLIGHTLY DIFFERENT) 04016

Besides trapping soot, the **DPF (Diesel Particulate Filter)** also traps the ash generated during burning of additives in engine oil. However, unlike soot, ash cannot oxidize. The ash that accumulates in the filter will eventually cause an increase in exhaust backpressure. DDEC VI or EMS will constantly monitor the ash accumulation and forecast the approximate time until DPF ash cleaning is required. This allows

you the opportunity to plan for the DPF ash-cleaning interval. If ash cleaning is not performed proactively, and the backpressure increases beyond the system limit, DDEC VI or EMS will flag the amber warning light on the telltale panel, notifying the operator that an ash cleaning is required. Clean remanufactured DPF cartridge will be available on an exchange basis. For most vehicle applications and duty cycle, this will occur after approximately 200,000-400,000 miles (320,000-640,000 km) of operation.

WARNING

HOT SURFACES

Keep yourself clear of hot Aftertreatment Device surfaces, particularly during and after active or stationary regeneration. Hot surfaces can cause serious burns.

Make sure Aftertreatment System components are cold before handling.

WARNING

HOT EXHAUST

During stationary regeneration, exhaust gases temperature may reach up to 1200°F (650°C) at the DPF outlet. Do not direct at combustible materials. Before initiating stationary regeneration, make sure that the DPF outlet diffuser is clear of objects and that no one is working near the DPF outlet diffuser. Stationary regenerations must be undertaken outdoors only.

Never initiate regeneration when exhaust gas collection system is in place.

WARNING

TOXICITY

Do not initiate a stationary regeneration in a closed area like a garage. **Stationary regeneration must be undertaken outdoors only.**

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2.1 DIESEL PARTICULATE FILTER (DPF) REMOVAL – BOTH ENGINES

To remove the DPF, proceed as follow:

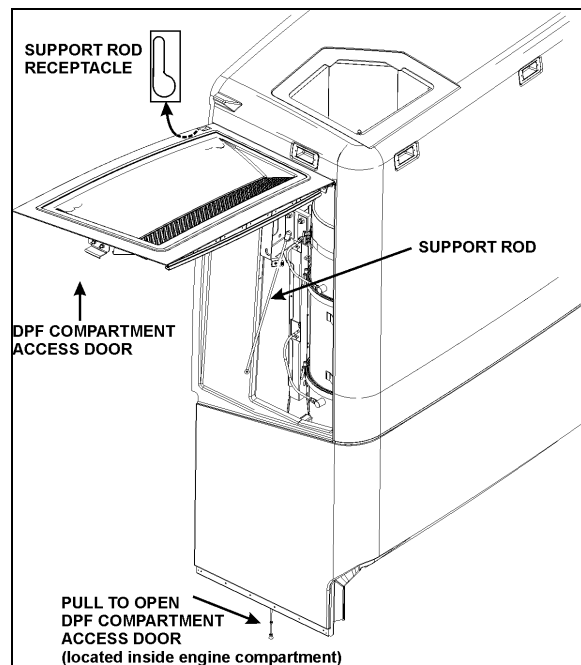
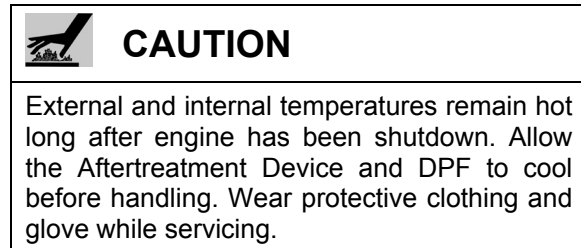
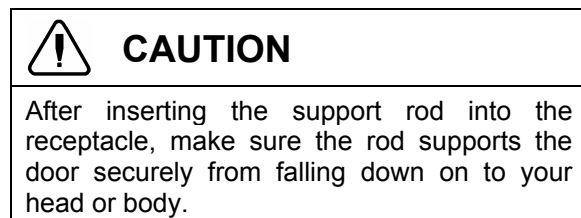


FIGURE 4: OPENING DPF COMPARTMENT ACCESS DOOR

04018

1. First, open the engine compartment door;
2. Under the ATD (Aftertreatment Device), on the left wall, pull the catch connecting rod to unlock the DPF compartment access door and lift the door open.
3. Hold the door open by inserting the support rod's free end into the receptacle located on the left side of the door;



4. From under the ATD, loosen the water drain tube's hose clamp to set free the tube, as it

will move up with the ATD later in this procedure.

5. To ease proper positioning of the ATD and the diffuser at the time of reinstallation, using a marker, draw a line along the support strap bracket on the ATD. This will be helpful to reposition the ATD exactly as it was before removal (figure 5).

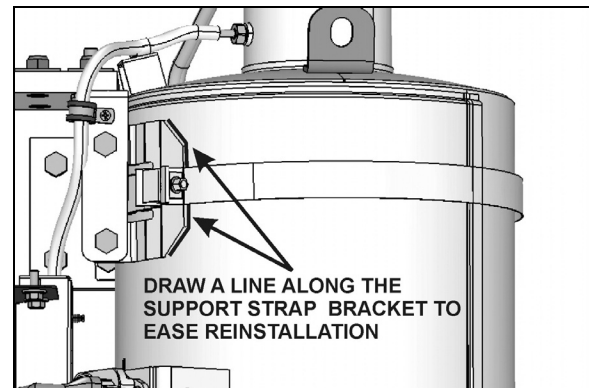


FIGURE 5: MARKING THE SUPPORT STRAP BRACKET

04024

6. **With Volvo D13 engine:** Disconnect the DPF inlet pressure pick-up tube, this will help to clear the way off for removal of the DPF cartridge from the compartment (figure 6).

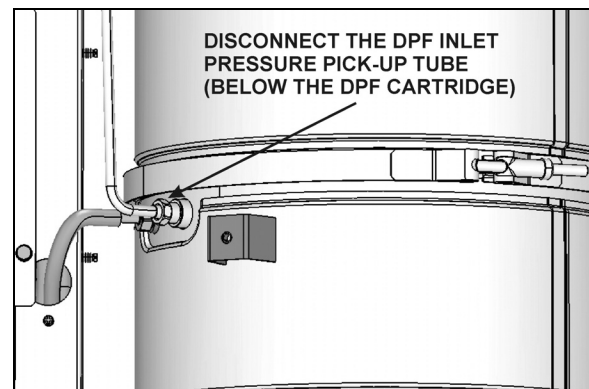


FIGURE 6: DISCONNECTING THE LOWER PRESSURE PICK-UP TUBE (VOLVO D13 ONLY)

04025

7. **With Volvo D13 engine;** Dismount the differential pressure sensor and detach the two hoses from the differential pressure sensor. Detach the two pressure pick-up tubes from the support bracket. This will help to clear the way off for removal of the DPF cartridge from the compartment (figure 7).

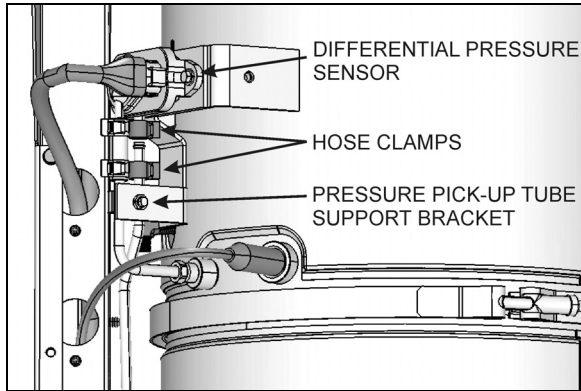


FIGURE 7: PRESSURE DIFFERENTIAL SENSOR AND TAKE UP TUBES (VOLVO D13 ONLY) 04026

8. Loosen the support strap surrounding the upper part of the Aftertreatment Device (ATD).
9. Loosen the upper V-band clamp joining the DPF to the upper part of the ATD. Slide the V-band clamp out of the way.

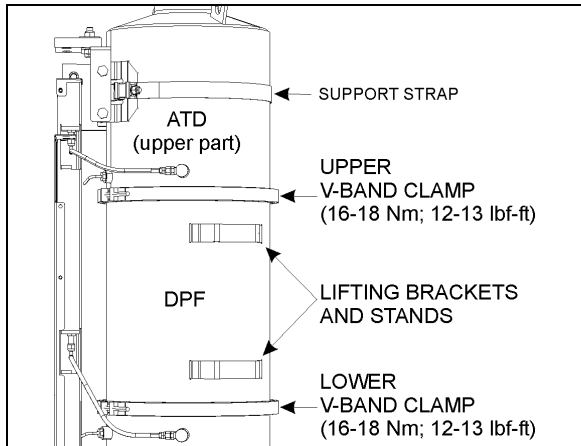


FIGURE 8: DPF REMOVAL 04019

10. Lift up the upper part of the ATD about 1" to 1 1/2" and then tighten the strap to maintain it in that raised position;

NOTE

On vehicles equipped with Volvo D13 engines, you can use the vehicle's hydraulic jack to lift the upper part of the ATD. Install the jack on a wood block inside the DPF compartment and lift the upper part at the differential sensor bracket. Use a 1 1/2"X1 1/2" angle to reach the bracket after having fixed it with a C-clamp on the bracket.

11. Loosen the lower V-band clamp and slide it out of the way;
12. Set the pressure pick-up tubes aside and pull the DPF cartridge out of the

compartment. Use appropriate handling equipment.



CAUTION

HEAVY DEVICE

A suitable lifting or holding device is required. Properly support and attach lifting equipment to prevent the DPF from falling when servicing. The DPF cartridge weighs between 50 to 54 lbs.



CAUTION

FRAGILE - HANDLE WITH CARE

Use extreme care when handling DPF cartridge as it could be damaged or destroyed by dropping or sudden impact.

Clean remanufactured DPF cartridge will be available through Detroit Diesel on an exchange basis. For this reason, it is very important to maintain the cartridge in perfect condition. Damaged cartridge may not be refunded.

NOTE

When replacing the DPF cartridge, refer to the specifications on the DPF attached tag for proper replacement DPF selection.

Installation of the DPF is the same as removal, but in reverse order. However, take note of the following points:

1. To prevent exhaust losses, make sure to align the DPF section with the DOC and the upper part of the ATD before tightening the V-band clamps.
2. **On Volvo D13 equipped vehicles**, the DPF cartridge uses two gaskets. Before reinstalling the DPF cartridge, maintain the gaskets in position using masking tape. Place the masking tape outside the DPF cartridge shoulder in order to avoid tape residue inside the filtering cells. Take note that the definite DPF cartridge positioning is done by the use of pins and receptacles on the DPF cartridge and ATD upper and lower sections.
3. Properly tighten all fasteners.
4. Be sure to return the support rod to its clip before closing the door, this prevents rattles.

3. DIFFUSER ASSEMBLY

During stationary regeneration, exhaust gases temperature may reach up to 1200°F (650°C) at the DPF outlet. The diffuser decreases the exhaust gasses temperature to 475°F (246°C) approximately, at 6 inches above the diffuser. The diffuser is an important component of the exhaust system and must remain on the vehicle at all times. Operating the vehicle without the diffuser may seriously damage the vehicle.

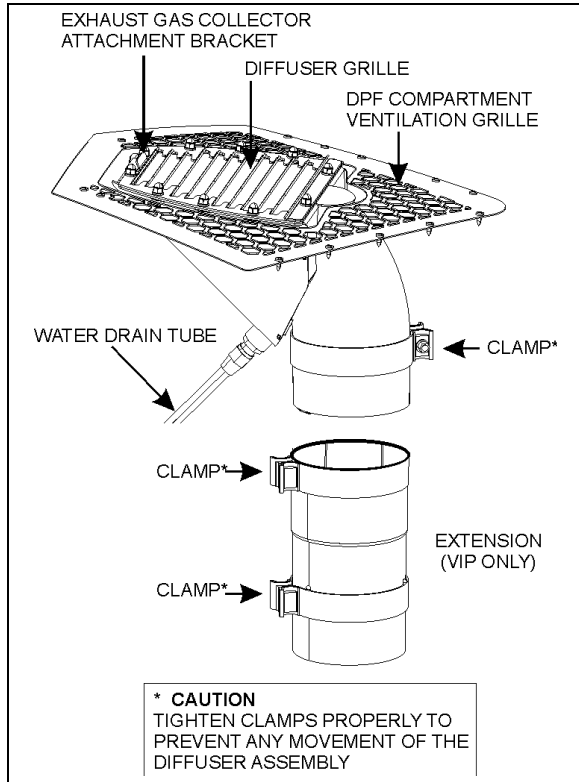
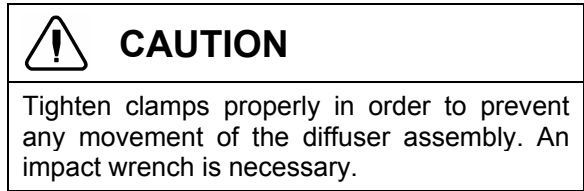
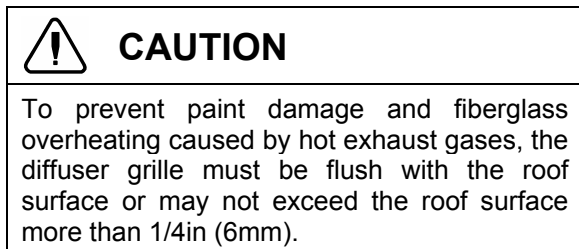


FIGURE 9: DIFFUSER ASSEMBLY OVERVIEW 04014

3.1 DIFFUSER ADJUSTMENT

Should an adjustment of the diffuser position be necessary, first remove the DPF compartment ventilation grille.



1. Loosen the clamp securing the diffuser assembly to the ATD.
2. For proper angular position, make sure that the two edges shown on figure 7 are parallel with each other.

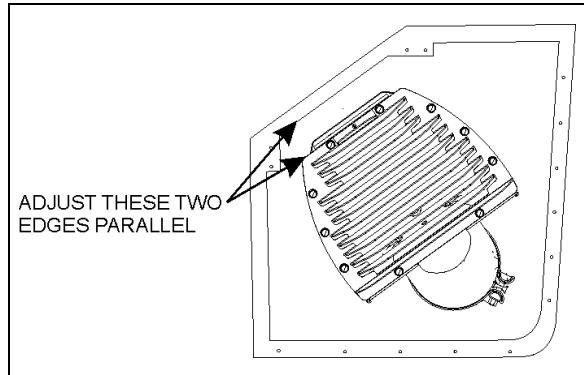


FIGURE 10: DIFFUSER POSITION ADJUSTMENT 04015_1

3. Using a straightedge, adjust the diffuser assembly level. The top surface of the tag fixed on the diffuser grille must be flush with the roof surface (fig.8). It may exceed about 1/4in (6mm). Place the straightedge as shown on figure 8.

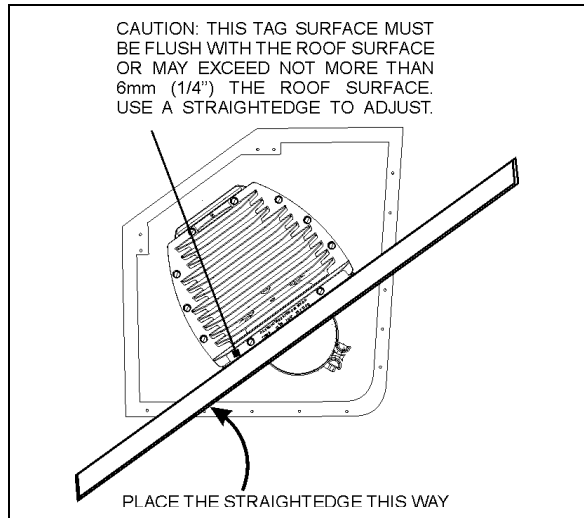


FIGURE 11: DIFFUSER POSITION ADJUSTMENT 04015_2

4. Tighten the clamp securing the diffuser assembly to the ATD.
5. Reinstall the DPF compartment grille. Put a small quantity of Sika 221 on screws (fig.9).

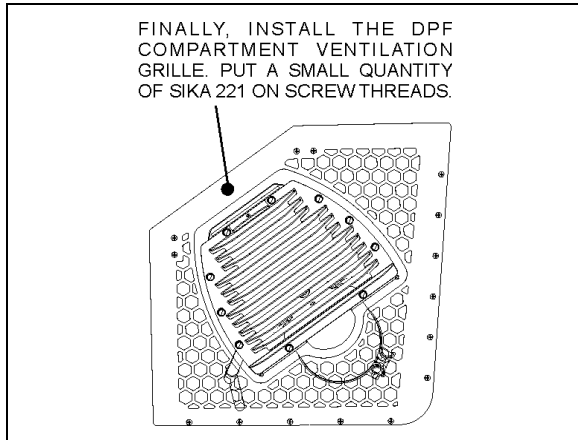


FIGURE 12: DIFFUSER POSITION ADJUSTMENT
04015_3

3.2 MAINTENANCE

At vehicle inspection intervals, inspect the diffuser assembly as follows:

- Inspect diffuser grille for stress cracking;
- Check for presence of foreign matter and debris inside the diffuser housing, remove and clean if applicable;
- Check for proper functioning of the rain cap inside the diffuser housing, make sure that it moves freely;
- Make sure that the water drain tube is not clogged. Pour a cup of water into the diffuser housing and assure that all the water drains at once at the other end of the drain tube. If tube is clogged, remove tube and blow compressed air inside, in reverse flow;
- Check that the warning plate “this diffuser surface must be flush with the roof surface” is still in place.

3.3 DIFFUSER EXTENSION - VIP

A diffuser extension is available for converters. To install:

1. Remove the existing diffuser grille;
2. Mount the extension on the diffuser housing. Secure with the 10 existing cap nuts;
3. Slide the heat shield over the extension;
4. Place the diffuser grille over the assembly and secure with a second set of 10 identical cap nuts.

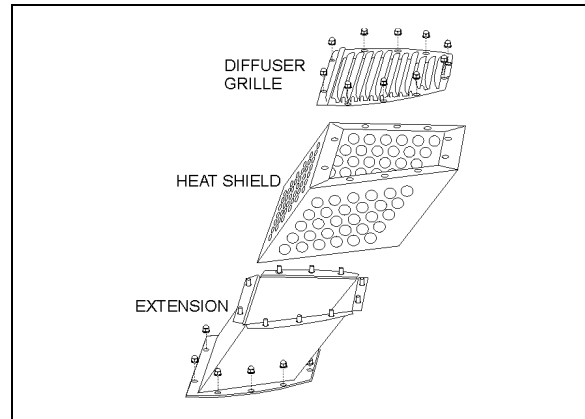


FIGURE 13: DIFFUSER EXTENSION
04021

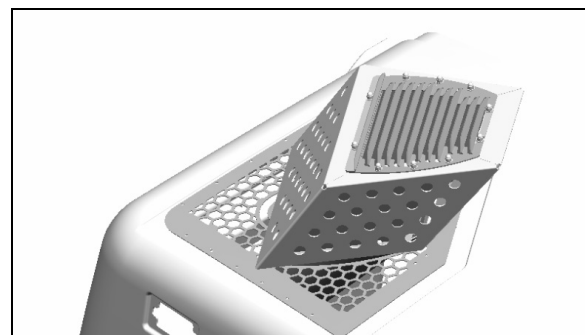


FIGURE 14: DIFFUSER EXTENSION FOR MOTORHOMES

3.4 EXHAUST GAS COLLECTION ADAPTER

A diffuser adapter (Prevost #040710) is available through Prevost Parts to permit connection with current exhaust gas collecting system.



CAUTION

To prevent paint damage and fiberglass overheating caused by hot exhaust leaks or back drafts that other collection device may produce, always use Prevost adapter #040710.

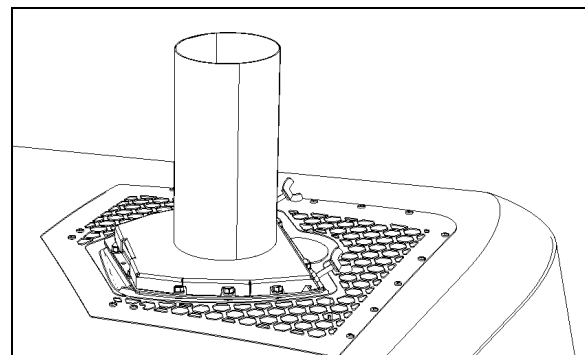


FIGURE 15: EXHAUST GAS COLLECTION ADAPTER
#040710
04020