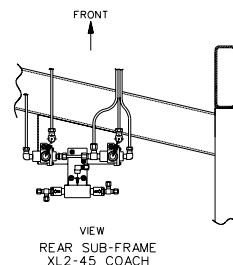


NOTE:

CONTROL VALVE OPT. "LOW-BUOY", "A" OR "B" SETTING:

POSITION "A": VALVE IS OPEN, AIR FLOW BETWEEN SUPPLY (S) AND DELIVERY (D), LOW-BUOY IS NOT IN FUNCTION.

POSITION "B": VALVE CLOSED, AIR DOESN'T FLOW BETWEEN SUPPLY (S) AND DELIVERY (D), LOW-BUOY IS IN FUNCTION.



TUBE COLOR CODING	
ACTIVE COLOR	CIRCUIT
→ → RED	SECONDARY
→ → GREEN	PRIMARY & SUPPLY
→ → YELLOW	PARKING BRAKE
→ → BLUE	SUSPENSION
→ → BLACK	ACCESSORIES

BALLOON	PIPE
*1	3/8" O.D. BLUE
*2	1/2" O.D. BLUE
*3	1/4" O.D. BLACK
—	STD PIPING
—	OPTIONAL PIPING

XL2-45 COACH,
ENGINE 2002 WITH
FRONT BEAM AXLE

WITH OPTION FRONT
KNEELING, LOW-BUOY
& HIGH-BUOY COMBINATION

D140301 P4 REV.A

DATE : 2003/04