

PREVOST[®]

COACH MANUFACTURER

OWNER'S MANUAL

X3-45 VIP



PA1597

PA1597

Featuring:

- PRIME (Power Recovery by Intelligent Management of Energy), Bitzer A/C Compressor, OBD13

First edition: July 2013, Model-year 2013 starting from vehicle D-5461

REV	EFFECTIVE	DESCRIPTION	DATE
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This PREVOST *Private Coach Owner's Manual* has been prepared to thoroughly acquaint you, the owner, with the various equipment installed on your vehicle. Of course, you are anxious to drive your new private motorcoach and test its features, but in order to fully appreciate and safely enjoy your vehicle, please read this publication carefully.

The specifications, descriptions and figures given are based on the latest information available at printing time. And because at PREVOST we are constantly striving to improve our products, we reserve the right to make changes at any time without notice and/or obligation on our part.

Please note that this publication applies to factory-prepared, conversion-ready luxury private coaches, manufactured by PREVOST CAR INC. It describes and explains the equipment and options available for installation in our factory. Therefore, there may be equipment described herein that is not installed on your vehicle. This publication also does not cover equipment installed by your interior designer or system manufacturer.

This manual, or portions thereof, cannot be reproduced in any form whatsoever, in whole or in part, without the written consent of PREVOST CAR INC.

Note: Illustrations in this manual are used for reference only and may differ slightly from the actual vehicle; however, key components addressed in the manual are represented as accurately as possible.

The following boxes are used to emphasize particularly important information:



DANGER

Directs the operator's attention to unsafe practices which could result in serious personal injury or death.



WARNING

Directs the operator's attention to unsafe practices which could result in serious personal injury or severe damage to the vehicle.



CAUTION

Directs the operator's attention to unsafe practices where personal injury is not likely but damage to vehicle components could occur.

NOTE

Indicates supplementary information essential to the proper operation of the vehicle.

For your own safety and to ensure prolonged service life of your private motorcoach, heed our warning labels: **DANGER**, **WARNING**, **CAUTION** and *NOTE*. Ignoring them could result in extensive damage and/or serious personal injury.

EVENT DATA RECORDING DEVICES

This PREVOST vehicle is equipped with a device generally referred to as an "event data recorder" or "EDR." Please note that while the term "event data recorder" is typically used throughout the motor vehicle industry, not every EDR is the same; i.e., they do not all record the same data elements.

The EDR on this PREVOST vehicle records vehicle speed, engine RPM, time and date, plus a variety of pedal and switch positions, both before and after an "event." Sudden vehicle deceleration or the occurrence of certain other vehicle operational characteristics will define (trigger) an "event."

For any questions about this vehicle EDR device, contact a PREVOST Service Center or a regional service manager.

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1-2 Safety Precautions

To ensure safe and reliable operation, heed the following safety precautions.

SAFE OPERATING PRACTICES

- Operation and maintenance of the vehicle must be performed only by qualified personnel.
- Before driving, conduct a walk around inspection and check that all baggage compartment doors and equipment access doors are securely shut.
- Make sure good visibility is maintained at all times. Keep windshields clean and free of obstructions.
- Adjust the driver's seat so that all controls can be reached easily.
- Always wear the safety belt when driving.
- Check the instrument panel frequently. Do not operate the vehicle when dials or indicators are not in their normal operating condition.
- Always pay attention to pedestrians passing in front and behind the vehicle. Always yield to pedestrians at pedestrian walkways.
- Do not drive over obstacles on the road. Empty boxes, piles of leaves, and snowdrifts could conceal hidden dangers that could damage the vehicle suspension and underbody.
- When turning or changing lanes, signal your intention well in advance.
- When approaching to make a right turn, reduce the space between the vehicle and the curb to make sure another vehicle cannot pass on the right. Since the vehicle makes wide turns, allow enough space to make safe turns.
- Switch from high beams to low beams when meeting or following other vehicles within 500 feet (150 meters).
- Never leave the vehicle unattended with the engine running or with the key in the ignition. Turn off the engine, remove keys and apply the parking brake before leaving the vehicle.
- Shut-off the engine before refueling, adding oil, performing maintenance or servicing tasks, unless stated otherwise.

- Fuel is highly flammable and explosive. Do not smoke when refueling. Keep away from open flames or sparks.
- Do not run the engine or HVAC system with access doors left open. Close compartment doors before operating any equipment.
- Do not remove the surge tank filler cap or the cooling system pressure cap when the engine is hot. Let the engine cool down before removing filler caps.
- Do not attempt to push or pull-start a vehicle equipped with an automatic transmission.
- The service life of the vehicle depends on the kind of maintenance it receives. Always record any problems and report them immediately to maintenance personnel.
- Do not use the trailer hitch before reading the safety, technical and operational requirements on page 14 of this manual.

DEFENSIVE DRIVING PRACTICES

- For city driving, allow a four to six second travel interval between your vehicle and the vehicle ahead. Increase this travel interval to six to eight seconds for highway driving. Increase time interval for driving at night or in foul weather.
- Be prepared to stop when approaching an intersection. The stopping distance of the vehicle increases with the weight and speed.
- Establish eye-to-eye contact with other drivers and with pedestrians. Use, high beam and low beam headlights, turn signals and horn as needed.
- On highway, don't stare at the road ahead. Keep your eyes moving. Check mirrors and dashboard instruments frequently.
- To keep the vehicle from drifting across lanes during highway driving, always look over the horizon on the road ahead.
- Adjust your speed to road conditions, traffic and visibility. Never exceed the posted speed limits.
- If another vehicle is following close behind, reduce your speed to let the vehicle pass.

For additional information about safe operation and defensive driving practices, contact the local department of motor vehicles authority.

OTHER PRECAUTIONS**DANGER**

Prior to working on a system inside the vehicle, make sure to cut electrical power and air supply. A component could be supplied with electricity even if battery master switch is set to the *OFF* position and/or a component could be pressurized even if air tanks are emptied. Always refer to the appropriate wiring and pneumatic diagrams prior to working on electrical and/or pneumatic systems.

**CAUTION**

Prior to welding or soldering on the vehicle, disconnect all electronic modules, positive and negative battery connections. If these modules (MCM, ECM, VECU, TCM, ECU, ABS) are not disconnected, electronic components (EPROM, CHIPS) could be permanently damaged.

Refer to Section 00 of your maintenance manual for all related procedures.