

## Safety Precautions 1-1

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## 1-2 Safety Precautions

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To ensure safe and reliable operation, heed the following safety precautions.

### SAFE OPERATING PRACTICES

- Operation and maintenance of the vehicle must be performed only by qualified personnel.
- Before driving, conduct a walk around inspection and check that all baggage compartment doors and equipment access doors are securely shut.
- Make sure good visibility is maintained at all times. Keep windshields clean and free of obstructions.
- Adjust the driver's seat so that all controls can be reached easily.
- Always wear the safety belt when driving.
- Check the instrument panel frequently. Do not operate the vehicle when dials or indicators are not in their normal operating condition.
- Always pay attention to pedestrians passing in front and behind the vehicle. Always yield to pedestrians at pedestrian walkways.
- Do not drive over obstacles on the road. Empty boxes, piles of leaves, and snowdrifts could conceal hidden dangers that could damage the vehicle suspension and underbody.
- When turning or changing lanes, signal your intention well in advance.
- When approaching to make a right turn, reduce the space between the vehicle and the curb to make sure another vehicle cannot pass on the right. Since the vehicle makes wide turns, allow enough space to make safe turns.
- Switch from high beams to low beams when meeting or following other vehicles within 500 feet (150 meters).
- Never leave the vehicle unattended with the engine running or with the key in the ignition. Turn off the engine, remove keys and apply the parking brake before leaving the vehicle.
- Shut-off the engine before refueling, adding oil, performing maintenance or servicing tasks, unless stated otherwise.


- Fuel is highly flammable and explosive. Do not smoke when refueling. Keep away from open flames or sparks.
- Do not run the engine or HVAC system with access doors left open. Close compartment doors before operating any equipment.
- Do not remove the surge tank filler cap or the cooling system pressure cap when the engine is hot. Let the engine cool down before removing filler caps.
- Do not attempt to push or pull-start a vehicle equipped with an automatic transmission.
- The service life of the vehicle depends on the kind of maintenance it receives. Always record any problems and report them immediately to maintenance personnel.
- Do not use the trailer hitch before reading the safety, technical and operational requirements on page 14 of this manual.

### DEFENSIVE DRIVING PRACTICES


- For city driving, allow a four to six second travel interval between your vehicle and the vehicle ahead. Increase this travel interval to six to eight seconds for highway driving. Increase time interval for driving at night or in foul weather.
- Be prepared to stop when approaching an intersection. The stopping distance of the vehicle increases with the weight and speed.
- Establish eye-to-eye contact with other drivers and with pedestrians. Use, high beam and low beam headlights, turn signals and horn as needed.
- On highway, don't stare at the road ahead. Keep your eyes moving. Check mirrors and dashboard instruments frequently.
- To keep the vehicle from drifting across lanes during highway driving, always look over the horizon on the road ahead.
- Adjust your speed to road conditions, traffic and visibility. Never exceed the posted speed limits.
- If another vehicle is following close behind, reduce your speed to let the vehicle pass.

For additional information about safe operation and defensive driving practices, contact the local department of motor vehicles authority.

**OTHER PRECAUTIONS**

 **DANGER**

Prior to working on a system inside the vehicle, make sure to cut electrical power and air supply. A component could be supplied with electricity even if battery master switch is set to the *OFF* position and/or a component could be pressurized even if air tanks are emptied. Always refer to the appropriate wiring and pneumatic diagrams prior to working on electrical and/or pneumatic systems.

 **WARNING**


**CALIFORNIA PROPOSITION 65:**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

Battery posts, terminals and other related accessories contain lead and lead compounds, chemical known to the State of California to cause cancer and other reproductive harm.

Batteries also contain other chemicals known to the State of California to cause cancer.

**Wash hands after handling.**

 **CAUTION**

PRECAUTIONS ARE TO BE OBSERVED BEFORE WELDING TO MINIMIZE THE RISK OF MAJOR AND COSTLY DAMAGES CAUSED TO THE VEHICLE ELECTRONIC COMPONENTS!

1. Set the battery master switch to “OFF” position.
2. Trip circuit breaker CB2 and CB6.
3. Disconnect electronic ground terminal from the ground junction block located in the battery compartment.
4. Make sure to clamp the welding ground return as close as possible to the welding point and make a good electric contact to the chassis.

Detailed instructions are provided in section 00-GENERAL of your vehicle maintenance manual.

