

NEW EXHAUST PIPE REINFORCEMENT BRACKET INSTALLATION

MATERIAL

Kit #040560 includes the following parts :

Part No.	Description	Qty
040541	Reinforcement bracket	1
510626	Stud bolt, Hex M10x1.5x120	2
500680	Nut hex Stover M10x1.5	2
IS-00142	Instruction Sheet	1
FI-00142	Feuille d'instructions	1

PROCEDURE

Warning : Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Open engine compartment rear door(s).

Warning: Ensure engine parts are cool down before proceeding.

2. Remove air intake pipe (refer to fig. 1).
3. Remove the after CAC (Charger-Air-Cooler) air pipe (refer to fig. 1).
4. Remove the two bolts which secure former reinforcement bracket (refer to fig. 2).
5. Torque both engine stud bolts (Prévost #510626) to 43 - 54 lbf.ft (58 - 73 Nm). Install new reinforcement bracket (Prévost #040541) and tighten nuts (Prévost #500680) as shown in figure 2.
6. Install U bolt assembly (Prévost #540018) and tighten U bolt nuts.
7. Reinstall after CAC air pipe and air intake pipe.
8. Close engine compartment door(s).

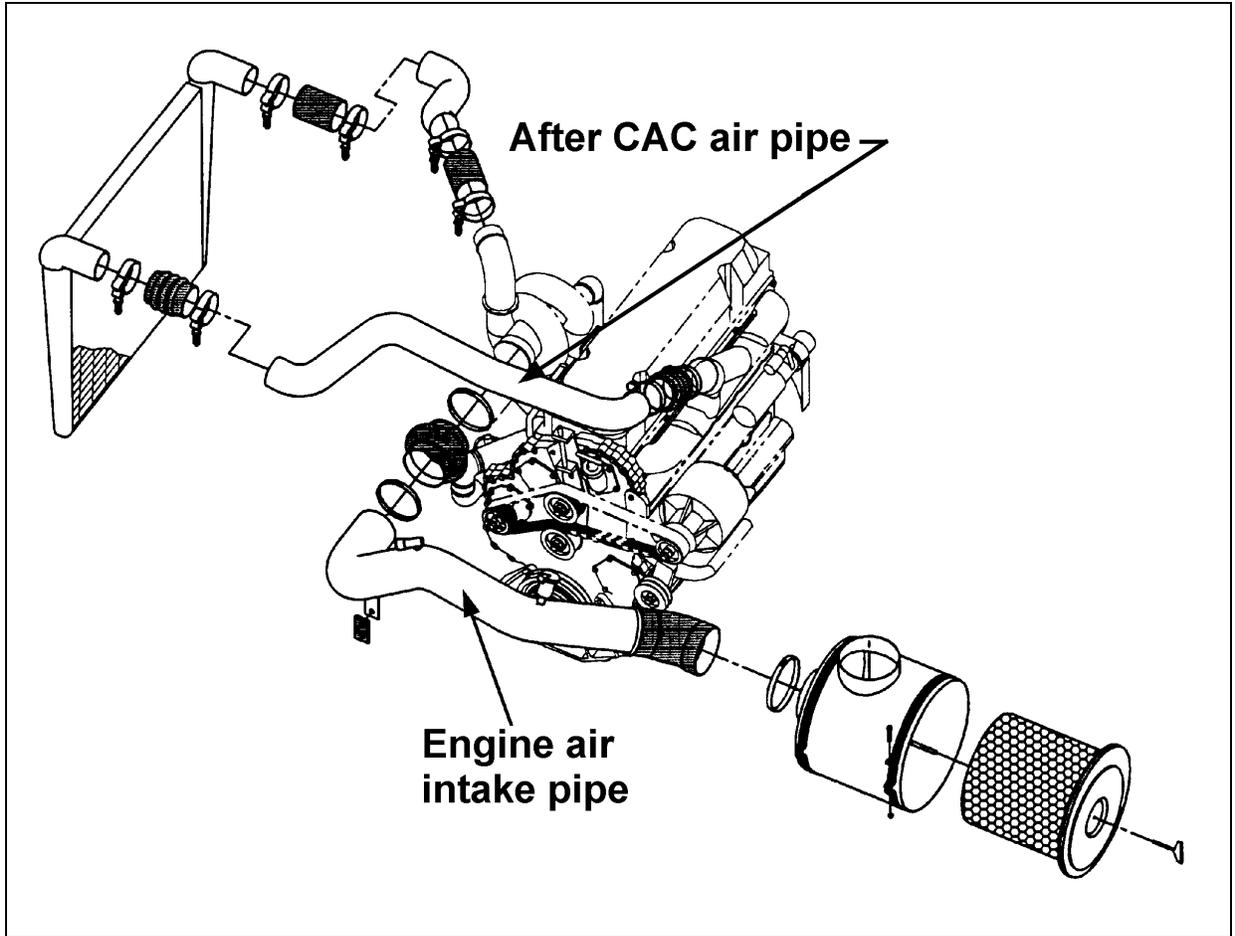


FIGURE 1: ENGINE COMPARTMENT

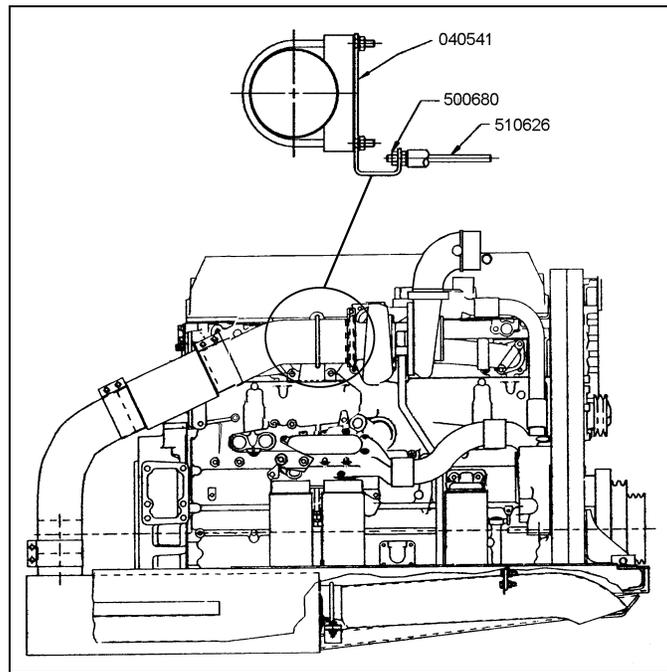


FIGURE 2: VIEW OF ENGINE – TURBOCHARGER SIDE