

Instruction Sheet

REPLACEMENT OF ENGINE SPLASH GUARD #01-1387 WITH KIT #01-1576 OR #01-1577

Material

Kit #01-1576 includes the following parts.

Part no.	Description	Qty
01-1569	Upper splash guard	1
01-1568	Splash guard	1
01-1390	Retaining plate	3
50-0535	Tapping screw #14 X 3/4"	3
50-2573	Flat washer 6 mm	3
50-2764	J-shaped fastener #14	3
50-4487	SS rivet 3/16"	8
IS-91106	Instruction Sheet	1
FI-91106	Feuille d'instructions	1

Kit #01-1577 includes the same parts than kit #01-1576, with the exception that splash guard #01-1569 has been replaced with #01-1570. This splash guard is not provided with an opening in the upper R.H. corner (shown in dotted lines on fig. 4).

NOTE: The installation procedure for the two kits is the same.

Procedure

1. Park vehicle over a pit, apply parking brake, stop engine and set battery main disconnect switches to the "OFF" position.
2. From access under vehicle, remove the four screws retaining splash guard #01-1387 (see fig. 1), then remove splash guard from this area. Do not discard screws and washers.
3. Repeat the previous step for splash guard #01-1381.
4. Remove the 2 rivets fastening retaining plate to splash guard #01-1387, remove plate and its J-shaped fastener, then discard splash guard. Position new splash guard #01-1568 besides splash guard #01-1381 as shown in figure 2, taking care of aligning bottom of each splash guard.

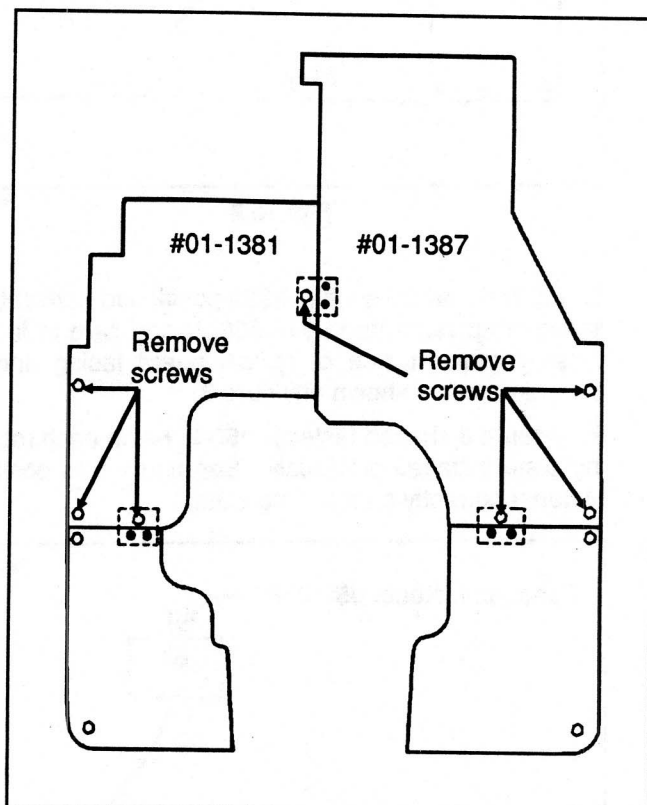


Figure 1

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5. Position retaining plate (removed in previous step) on both splash guards as shown in figure 2, using the perforated hole as a guide, mark the 2 holes to be drilled on splash guard #01-1381. Drill two 1/4" (6 mm) diameter holes.
6. Fix plate with two rivets #50-4487, taking care to mount this plate on side of splash guard facing engine compartment.
7. Install a new retaining plate #01-1390 as shown on figure 2, according to the instructions outlined in steps 5 and 6.

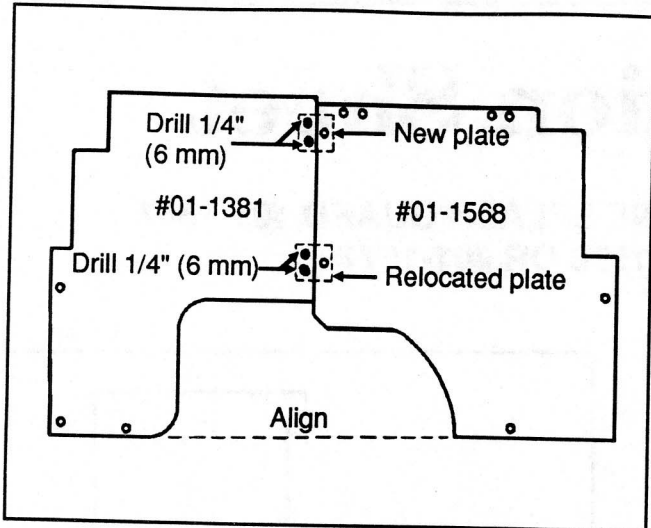


Figure 2

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8. Fix two new plates #01-1390 positioned horizontally in top of splash guard #01-1568, taking care to install these plates on side of splash guard facing engine compartment as shown on figure 3.

9. Insert a J-shaped fastener #50-2764 on each retaining plate installed previously. See figure 3 to position fastener correctly on retaining plate.

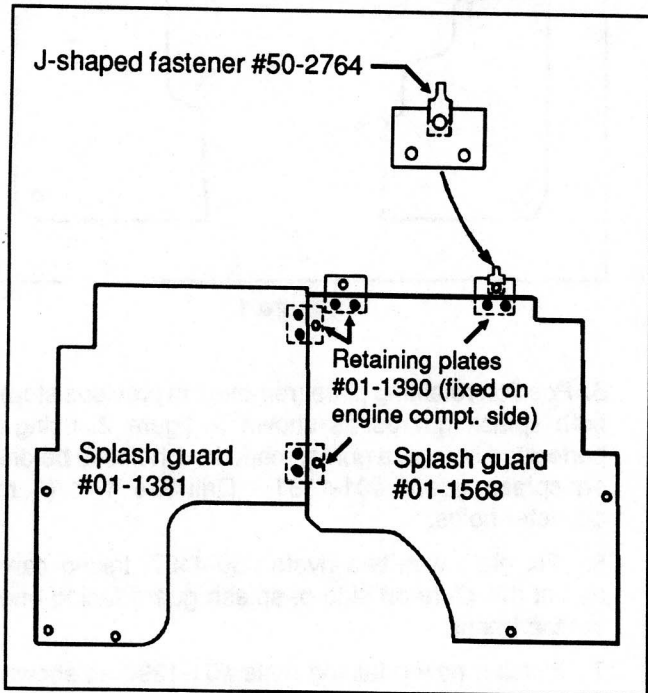


Figure 3

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10. From access under vehicle, install splash guard #01-1568, then fix with screws and flat washers. Repeat operation for splash guard #01-1381.

11. According to transmission type, insert top of splash guard #01-1569 or #01-1570 in channel welded to ceiling and intended for this purpose, then fix bottom to both retaining plates fixed previously to splash guard #01-1568, using screws and flat washers (see fig. 4).

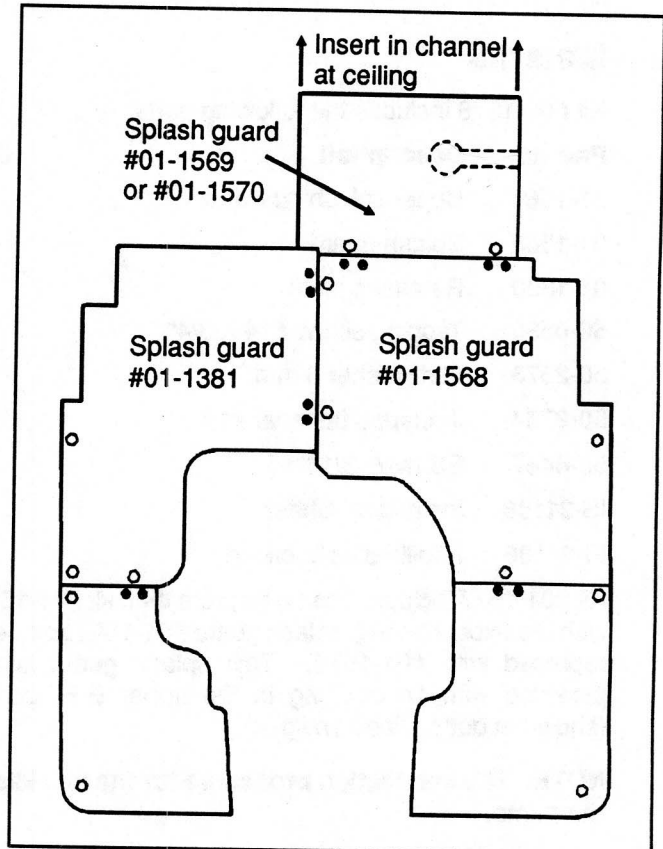


Figure 4

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