



MAINTENANCE INFORMATION


MI14-54

DATE :	DECEMBER 2014	SECTION: 22 - HVAC
SUBJECT :	MISSING EVAPORATOR CONTROL DECAL	

IMPORTANT NOTICE

This modification is recommended by PrevoSt to increase your vehicle's performance. Note that no reimbursement will be awarded for carrying out this modification.

APPLICATION

Model	VIN
X3-45 VIP commercial use Model Year : 2015	 2PCCS3490FC735760, 2PCCS3492FC735761 2PCCS3498FC735764, 2PCC33495FC735766 2PCCS3495FC735768, 2PCC33490FC735772 2PCCS3496FC735777.

DESCRIPTION

PrevoSt would like to inform the owners of the above mentioned vehicles that a decal describing the HVAC evaporator control may not have been applied inside the evaporator control protective cover.

This decal contains important electrical information's for future maintenance of the vehicle evaporator controls.


Please follow the procedure below to verify if the decal is present and correct as necessary by applying the evaporator control decal included with this notification.

MATERIAL

Notification includes the following part(s) :

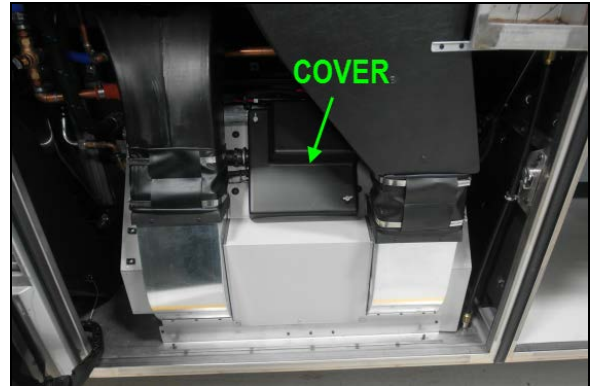
Part No.	Description	Qty
069160	Evaporator Control Decal	1

PROCEDURE

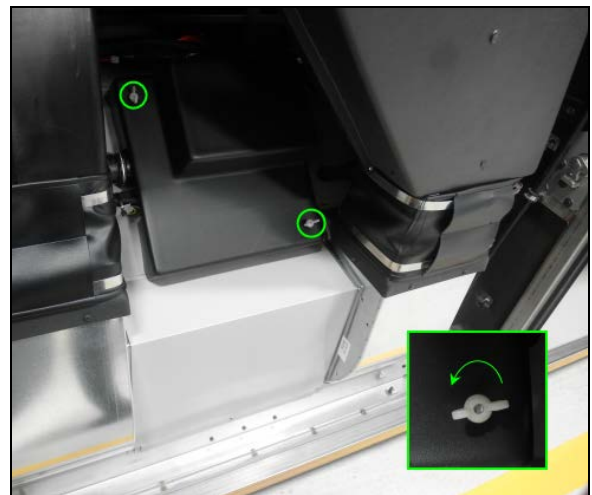

DANGER

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Open the vehicle evaporator door.
2. Locate the electrical panel cover between the two evaporator ducts.



3. Remove the cover by unscrewing the two plastic retaining nuts.



4. Inside the cover, look for an HVAC control decal as shown.



5. If the decal is present, no further action is required and the cover can be put back in place. If there is no decal inside the cover, proceed with the following instructions.

6. Clean the inside of the cover with rubbing alcohol or soap water, this will ensure proper adhesion of the decal.

NOTE: Do not use glass cleaner or petroleum based degreaser like paint cleaner or commercial engine degreaser as they can leave residues that will prevent proper adhesion of the decal.

7. Let the cleaner dry completely (wipe any excess cleaner with a lint free cloth).

8. Remove the decal paper backing.

9. Apply the decal inside the cover as shown.

NOTE: For proper adhesion, the decal should be installed at or above room temperature.

10. Rub the entire decal surface using finger nail pressure or with a plastic scraper (a credit card will do well).



11. Reinstall the cover and the two hold down screws to complete the procedure.



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