


PREVOST

Warranty Bulletin

97-14

Date: **May 1997**
 Section: **18**
 Subject: **SIDE WINDOWS INSTALLATION**
 Application:

Model	VIN
H3-41, H3-45 and VIP-45 vehicles Model Year: 1996 - 1997	<div style="text-align: center;">  </div> From 2PCH33417T1011617 up to 2PCH33413V1011990 incl. EXCEPT 2PCH33494V1011986

DESCRIPTION

On the above-mentioned vehicles, emergency exit windows have been produced without the locking mechanism of the upper hinge. The windows could separate from vehicle when opened to an approximately 90° angle. **Note that this is a SAFETY RECALL CAMPAIGN**

H3-41 COACHES: 6 kits #292876 are necessary.

H3-45 COACHES: 7 kits #292876 are necessary.

VIP-45: 1 kit #292877 is necessary per large non sliding window.

MATERIAL

Kit #292876 includes the following parts:

Part No.	Description	Qty
292684	Stopper Block	2
500260	Screw TC FLAT HD PH BLK 8-32 × ¾ lg	4

Kit #292877 includes the following parts:

Part No.	Description	Qty
292344	Stopper Block	2
500260	Screw TC FLAT HD PH BLK 8-32 × ¾ lg	4
292684	Stopper Block used as template	1

Note: Material can be obtained through regular channels.

PROCEDURE

Warning: Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

H3-41 and H3-45 coaches (one kit #292876 per opening window)

1. Use the stopper blocks as template and rest them against the exterior moulding, drill 4 holes of 5/32 inch in dia. (3.66 mm) in side window frame when the window is installed on vehicle making sure not to drill through the vehicle frame (refer to fig. 1).

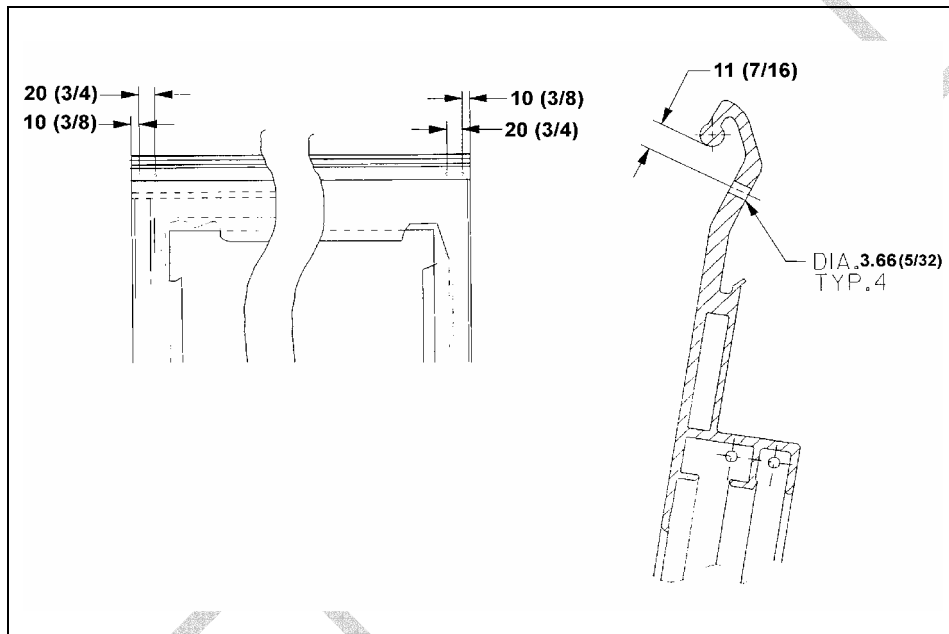
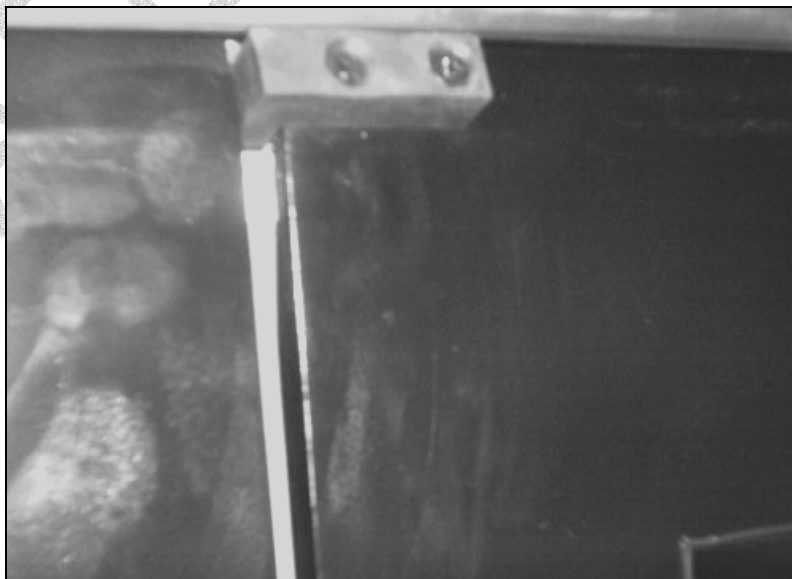


FIGURE 1: DRILLING OF WINDOW

18298

2. Secure stopper blocks (Prévost #292684) using screws (Prévost #500260) (refer to fig. 2).



3. Coat screws heads with corrosion resistant flat black paint.

Note: *Stopper blocks may need grinding in order to insert them between the windows.*

Note: *Install these blocks only on opening windows.*

VIP-45 (one kit #292877 per large non sliding window)

1. Use the stopper block (Prévost #292684) as template and drill 4 holes of 5/32 inch in dia. (3.66 mm) in side window frame when the window is installed on vehicle making sure not to drill through the vehicle frame (refer to fig. 1).
2. Rest the stopper blocks (Prévost #292344) against the exterior moulding and secure stopper blocks using screws (Prévost #500260) (refer to fig. 2)
3. Coat screws heads with corrosion resistant flat black paint.

Note: *Install these blocks only on large windows. They are not needed on small windows or on sliding windows.*

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and one half hour (0.5) of labor for the first window plus 10 minutes for each remaining window upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 97-14".

Parts disposition:

- Discard according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

PREVOST

Safety Recall Certification Sheet

We hereby certify that Safety Recall Instructions with regards to Warranty Bulletin # 97-14 have been performed on vehicle serial number:

2 P _____ (Please complete)

Company name			
Mailing address			
Phone		Fax	
Signature:			
Date			
A.F.A. #			

Please return this completed document with your A.F.A. form.