

PREVOST

ENREGISTRÉ - REGISTERED
ISO 9001 & ISO 14001




**WARRANTY
BULLETIN**

Wb11-14

DATE : MAY 2011	SECTION :	18 - Body
EXPIRATION: MAY 2013		
SUBJECT : ADDITION OF SEALANT IN THE ENGINE COMPARTMENT		

APPLICATION

Model	VIN	
H3-45 coaches Model Year : 2010	2PCH33498AC71 <u>1573</u> 2PCH33496AC71 <u>1605</u>	2PCH33495AC71 <u>1627</u> 2PCH33496AC71 <u>1636</u>

DESCRIPTION

On the vehicles affected by this bulletin, sealant might be missing in the engine compartment. If sealant is missing, add sealant as described in the following procedure, to prevent water seepage and exhaust gas infiltration inside the passenger's area.


MATERIAL

Order the following parts:

Part No.	Description	Qty
680532	SIKAFLEX 221 GRAY SEALANT, 305ml CARTRIDGE	2
682480	APPLICATOR TIP	1

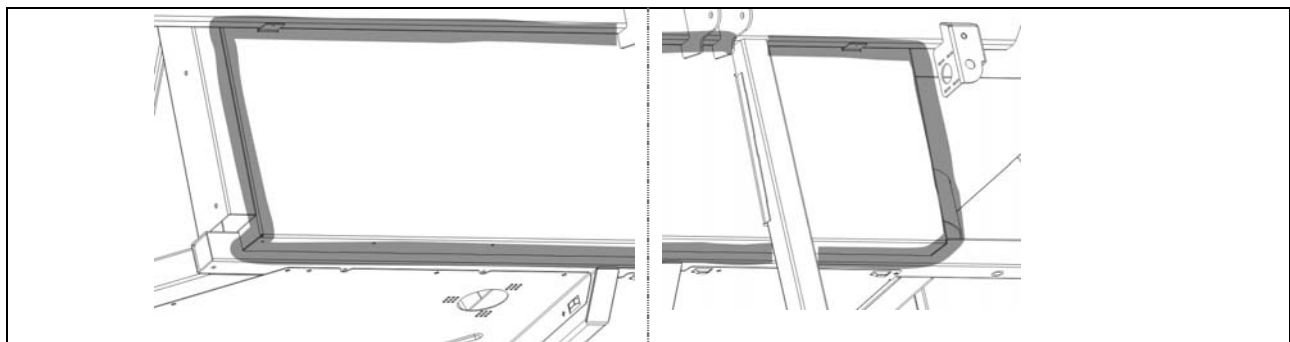
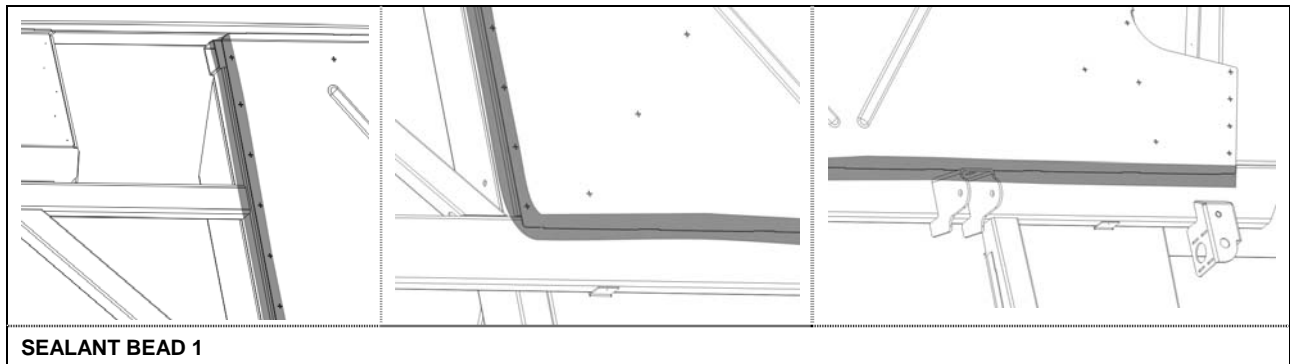
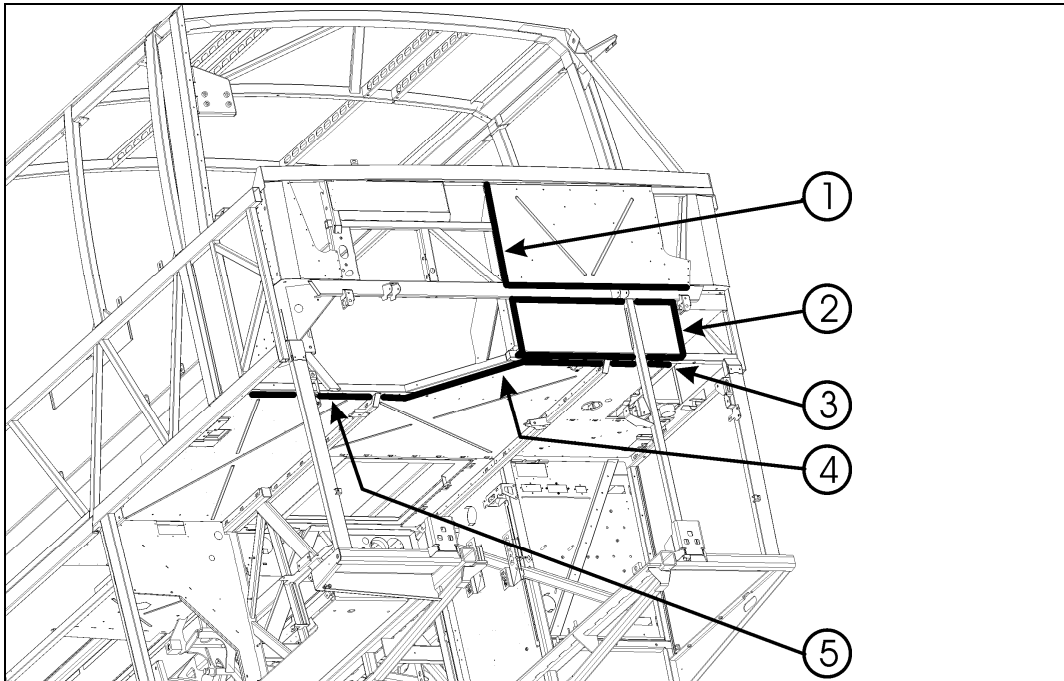
NOTE
Material can be obtained through regular channels.

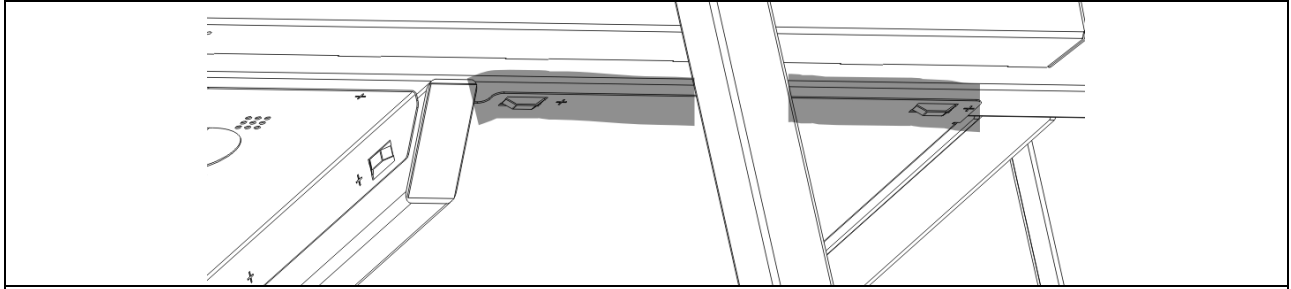
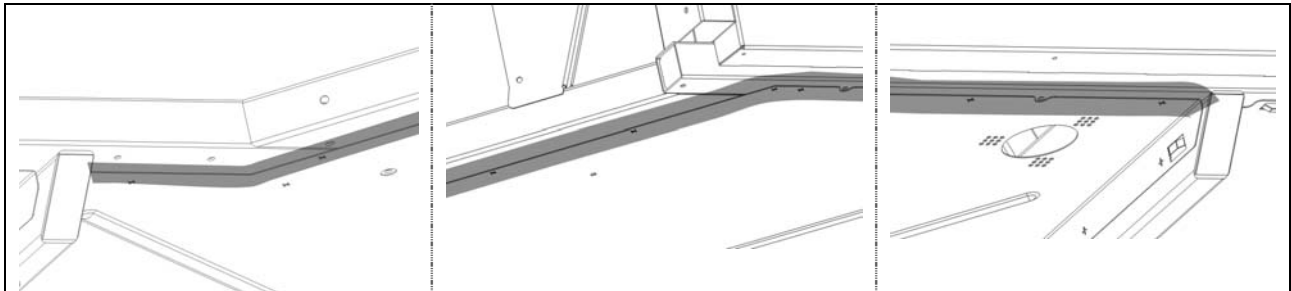
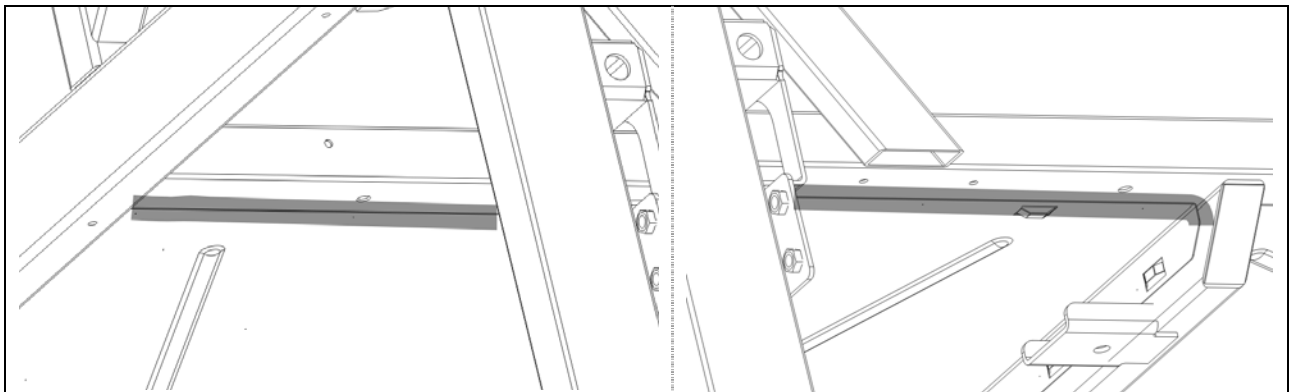
PROCEDURE

 **DANGER**

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Using non-greasy solvent like isopropyl alcohol or other type of cleaner currently used in body work shop, clean surface prior to application of sealant in order to assure perfect adhesion.
2. Apply Sika 221 sealant at the 5 locations identified on the image below. Apply sealant around the steel sheets shown. The sheets are spot welded on square structural members. Seal the joint between the sheets and the structural members. Once applied, smooth down the sealant bead with a small paint brush. You can find similar sealant beads in the engine compartment to serve as model.



SEALANT BEAD 2**SEALANT BEAD 3****SEALANT BEAD 4****SEALANT BEAD 5****WARRANTY**

This modification is covered by Prevo's normal warranty. We will reimburse you the parts and one hour (1.0) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 11-14".

Fail Code	18-00
Defect Code	54
System Condition	B
Causal Part	680532