
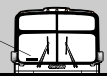


PREVOST

Warranty Bulletin

96-12

Date: **May 1996**
 Section: **16**
 Subject: **STEERING PUMP FITTING REPLACEMENT**
 Application:

Model	VIN
XL Converted Coach Shells with independent front suspension Model Year: 1996	  2PCE33496T1025873, 2PCM33403I1025875 2PCE33493T1025877, 2PCM33490I1025878 2PCE33495T1025881, 2PCM33400I1025882 2PCM3349XT1025886, 2PCE3349XT1025889 and 2PCM33401I1025891.

DESCRIPTION

To avoid premature failure of power steering hose on the above mentioned vehicles, the straight fitting on R.H. side of the power steering pump should be replaced by a 45 degrees fitting. We recommend you to proceed to this replacement according to the following procedure.

MATERIAL

Pièce No	Description	Qté
5011150	One 45 degrees fitting (provided with this warranty bulletin)	1

PROCEDURE

Warning: Park vehicle safely, apply parking brake, stop engine and set battery disconnect switch(es) to the OFF position prior to working on the vehicle.

1. Open engine compartment doors and locate power steering pump (Fig. 1).
2. Remove pressure line fitting from pump and drain fluid in a proper container (approx. 2 gal).

Note: It is important to keep fluid for refill.

3. Replace existing straight fitting with one supplied (Prévost # 5011150, 45° fitting) (Fig. 2).

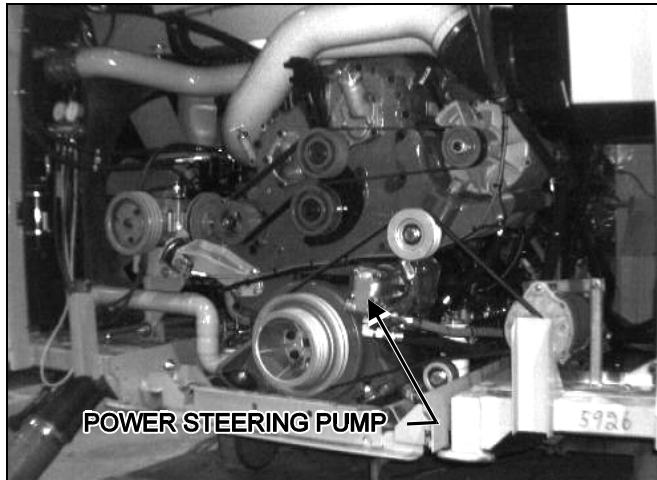


FIGURE 1: ENGINE COMPARTMENT

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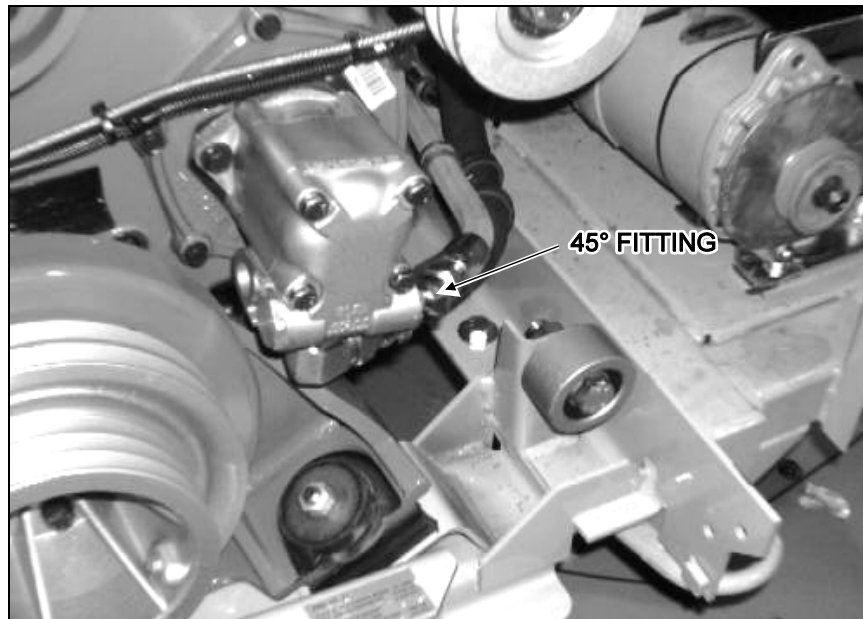


FIGURE 2: POWER STEERING PUMP

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Caution: It is important to install the 45° fitting in the direction showed in figure 2.

4. Tighten with suitable wrench.
5. Refill power steering fluid reservoir with existing fluid as per XL Maintenance Manual (Section 14: "Steering"). Reservoir is located on front wall and accessible through either the compartment rear doors or the L.H. side door, depending on vehicle.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you one half hour (0.5) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 96-12".

Expiration date: May 1997