

# PREVOST

## Warranty Bulletin

## 97-02A

Date: **March 1997**  
Section: **1**  
Subject: **BELLOWS GUARD - A/C BELT TENSIONER**  
Revision A:

Added H3-40 vehicles

Application:

Model	VIN
XL Series vehicles Model Year: 1993 - 1997 Vehicles with Series 60 engines only	From 2P9M33499P1001722 until 2PCL33491V1026178 incl.
H3-40, H3-41, H3-45 and VIP-45 Model Year: 1993 - 1997 Vehicles with Series 60 engines only	From 2P9V33407P1001305 until 2PCH33492V1011856 incl.

### DESCRIPTION

On the above mentioned vehicles, the A/C compressor belts may rub on the belt tensioning bellows causing premature failure. The following procedure explains how to install the bellows guard (Prevost #453059.)

### MATERIAL

Part No.	Description	Qty
453059	Bellows guard	1

**Note:** Material can be obtained through regular channels.

### PROCEDURE

**Warning:** Park vehicle safely, apply parking brake, stop engine and set battery disconnect switch(es) to the OFF position prior to working on the vehicle

1. Loosen the upper bolt sufficiently to insert the bellows guard as shown in Figure 1. Make sure it is inserted completely.
2. Tighten bolt at a torque of 40 lbf•in (4,5 N•m.)

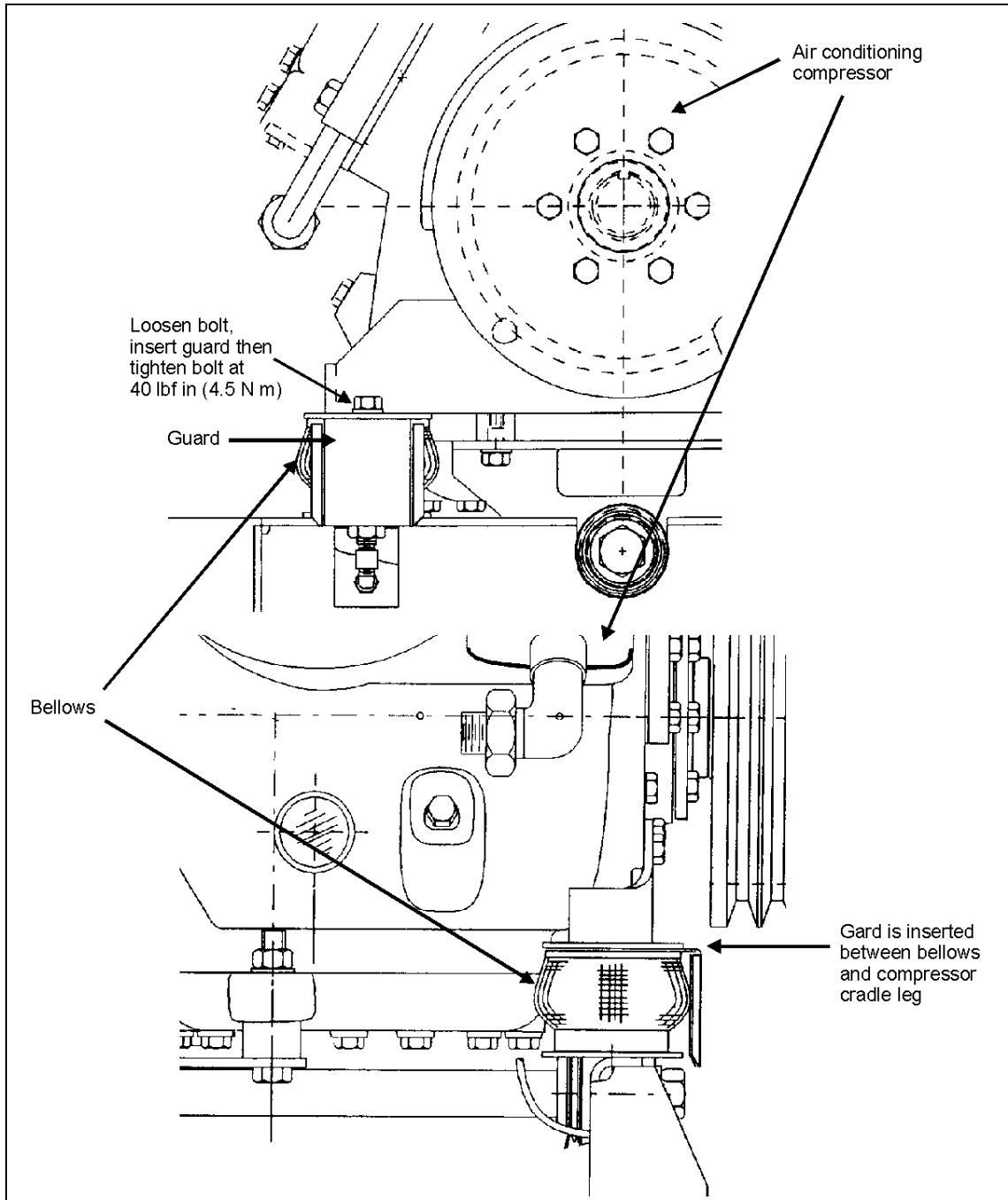


FIGURE 1: BELLOWS GUARD INSTALLATION

01040

## WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and half an hour (0,5) of labor upon receipt a completed A.F.A. form on which you must specify as per "Warranty Bulletin 97-02".

**Expiration date: March 1998**