**WB17-81A** 

Date Expiration Group No.

10.2017 10.2018 1(9)

REVISION A: THIS WARRANTY BULLETIN SUPERSEDES PREVIOUS VERSION.

Steps15-17 order rearranged

MCM SERVICE SWITCH FUNCTIONALITY- CORRECTIVE MEASURE ON I-START EQUIPPED VEHICLES 9700 (B13R)

MODEL YEAR(S) AND VEHICLE SERIAL NUMBERS (VIN) INVOLVED

#### NOTICE TO SERVICE CENTERS

Verify vehicle eligibility by checking warranty bulletin status with **SAP** or via **ONLINE WARRANTY SYSTEM** available on Service / Warranty tab of Prevost website.

SYSTEM available on Service / Warranty tab of Prevost website.			
Model	VIN		
	3CET2V222G5174801	3CET2V224G5178414	
	3CET2V220G5177311	3CET2V226G5178415	
	3CET2V222G5177312	3CET2V228G5178416	
Volvo 9700 us/can	3CET2V224G5177313	3CET2V225G5178535	
with I-Start system	3CET2V226G5177314	3CET2V227G5178536	
	3CET2V223G5178405	3CET2V229G5178537	
MODEL YEAR: 2016	3CET2V225G5178406	3CET2V220G5178538	
	3CET2V227G5178407	3CET2V222G5178539	
	3CET2V229G5178408	3CET2V229G5178540	
	3CET2V220G5178409	3CET2V220G5178541	
	3CET2V227G5178410	3CET2V224G5178543	
	3CET2V229G5178411	3CET2V226G5178544	
	3CET2V220G5178412	3CET2V228G5178545	
	3CET2V222G5178413	3CET2V22XG5178546	

This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.

#### **DESCRIPTION**

On the vehicles affected by this bulletin, a fix is required to allow normal functionality of the MCM switch.

This switch is used when the MCM is being programmed.

**WB17-81A** 

Date Expiration

10.2018

10.2017

Group

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2(9)

### **MATERIAL**

Order kit WB17-81 which contains the following part::

Part No.	Description	Qty
956956	SPLICE	3
970590	ELECTRIC CABLE (ORANGE) Insulated single-core cables type R2 0.5 mm <sup>2</sup> 2.5 m long	98 in
970592	ELECTRIC CABLE (GREEN) 2.5 m long	98 in
970595	ELECTRIC CABLE (GREY) 2.5 m long	98 in
970745	CABLE TERMINAL 0.8 6.3 0.5-1	2
20734499	SEAL, CABLE TERMINAL	3
980464	NYLON CABLE TIE	7
25371156	CONNECTOR HOUSING, BMUX BODY SIDE	1
984945	CABLE TERMINAL	 3

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Material can be obtained through regular channels.

**WB17-81A** 

Date Expiration

Group

No. Pa

Page

10.2017 10.2018

3(9)

### **PROCEDURE**



### **DANGER**

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

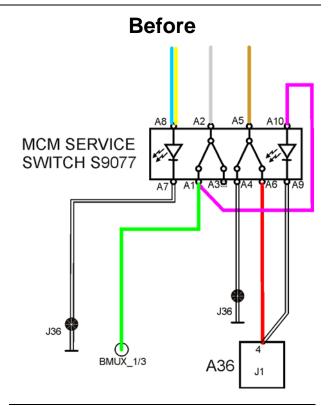
- 1) Turn off the main switch on the dashboard.
- 2) Turn off the power supply.
- 3) In the entrance step well, open service hatch and unplug S9077 connector.

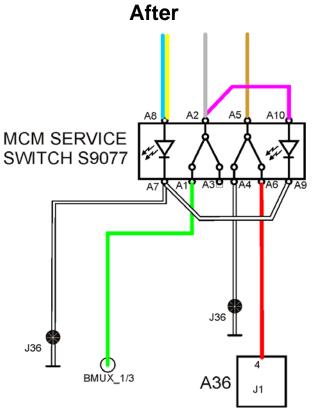


Date Expiration Group No. Page **10.2017 10.2018 4(9)** 

- 4) Disconnect the **purple wire** at cavity **A1**
- 5) Disconnect the **gray wire** at cavity **A2** and cut off end terminal. Double crimp **gray** wire with the **purple wire from A10** using terminal #970745 and then connect to cavity **A2**.
- 6) Cut the **white wire** routed between A9 and MCM module (A36) at about 6 inches from S9077.
- 7) Seal off the white wire end routed to MCM (A36) or remove this wire completely.
- 8) Disconnect the **white wire** at cavity **A7** and cut off end terminal. Double crimp the **white wire** with the **white wire** from **A9** using terminal #970745 and then connect to cavity **A7**.

Note: Repair standard process according to: Impact <u>Identity 137677231</u> (371 Cable repair), repair should require cable terminal #970745.





### **WB17-81A**

Date Expiration Group

5(9)

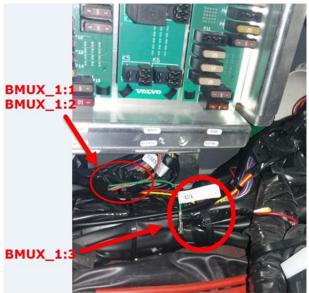
10.2017 10.2018

9) Locate the following wires and PVC pipe: BMUX\_1/1 (Grey), BMUX\_1/2 (Orange),

BMUX\_1/3 (Green) wires.

*NOTE:* (orange & grey wires are twisted together)





**WB17-81A** 

Date Expiration

10.2018

10.2017

Group

No. Pa

6(9)

10) Disconnect BMUX/1 and BMUX/2 (orange & grey wires twisted together) wires from EMS connector.



11) Extend BMUX/1, BMUX/2, BMUX\_1/3 using splice #956956 and corresponding color coded wire. IMPORTANT: Read the note below.

Note: BMUX/1 & BMUX/2 (orange & grey wires) must be twisted together: twist pitch 9.2 turns/ft (30 tursn/meter), that makes 75 turns for 98" long wire.

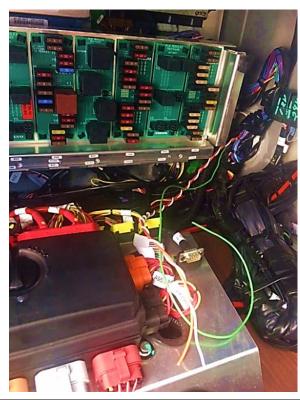
Note: Use nylon ties along the routing line as required.

Date Expiration Group

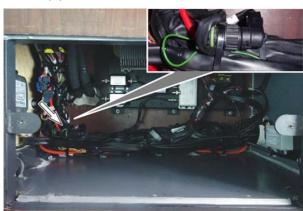
10.2017 10.2018







- 12) Open the service hatch behind driver seat.
- Install BMUX connector (#25371156). Route wires 13) in PVC pipe in order to reach BMUX connector.





**WB17-81A** 

8(9)

Date Expiration Group No. I 10.2017 10.2018

14) Connect wires to BMUX connector as follows:

BMUX/1 to cavity 1,

BMUX/2 to cavity 2,

BMUX\_1/3 to cavity 3.

Note: Use terminals #984945 and seal #20734499 for each wire to secure the pin contact.

Note: Refer to Impact <u>Identity 137677231</u> (371 Cable repair)

- 15) Turn on the power supply on the dashboard.
- 16) Turn on the main switch.

#### **CHECK**

17) Perform a functionality test:

This symbol must pop up when the switch is activated and it should not be possible to crank the engine.



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**WB17-81A** 

Date Expiration

Group

No.

Page **9(9)** 

10.2017

10.2018

### PARTS / WASTE DISPOSAL

DO NOT RETURN THE REPLACED PARTS. Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

#### WARRANTY

This modification is covered by Prevost's normal warranty. We will reimburse you the parts and one hour and a half (1.5) of labor upon receipt of a warranty claim. Please submit claim via our Online Warranty System, available at <a href="https://www.prevostcar.com">www.prevostcar.com</a> (under Service \ Warranty section). Use Claim Type: "Bulletin/Recall" and select "Warranty Bulletin WB17-81".

#### **OTHER**

VBC Bulletin	S5001
Fail Code	06.00
Defect Code	09
Syst. Cond	В
Causal Part	984944

Access all our Service Bulletins on http://techpub.prevostcar.com/en/

or scan the QR-Code with your smart phone.

E-mail us at <u>technical publications\_prev@volvo.com</u> and type "ADD" in the subject to receive our warranty bulletins by e-mail.



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