



PREVOST

**SAFETY
RECALL**

SR21-301

DATE:	June 2021	SECTION :	18 BODY
SUBJECT:	USSC WHEELCHAIR OCCUPANT RESTRAINT SYSTEM REWORK		

First Release

June 2021

APPLICATION

NOTICE TO SERVICE CENTERS

*Verify vehicle eligibility by checking warranty bulletin status with **SAP** or via **ONLINE WARRANTY SYSTEM** available on Service / Warranty tab of PrevoSt website.*

Model	VIN	
X3-45 Commuter Model Year: 2021	4RKJ33494M9737797	4RKJ33491M9737806
	4RKJ33496M9737798	4RKJ33493M9737807
	4RKJ33498M9737799	4RKJ33495M9737808
	4RKJ33490M9737800	4RKJ33497M9737809
	4RKJ33492M9737801	4RKJ33493M9737810
	4RKJ33494M9737802	4RKJ33495M9737811
	4RKJ33496M9737803	4RKJ33497M9737812
	4RKJ33498M9737804	4RKJ33490M9737814
	4RKJ3349XM9737805	

This Safety Recall does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.

DESCRIPTION

On vehicles affected by this recall, perform the following procedure.

MATERIAL

Part No.	Description	Qty
454976 (USSC)	SHOULDER BOLT – USSC PART	2

NOTE

Material can be obtained through regular channels.

REQUIRED TOOLS

RATCHET AND SOCKET SET –SAE 	TORQUE WRENCH 
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PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

1. Rework wheelchair occupant restraint system. More precisely, the male belt located on the wall side (Figure 1).

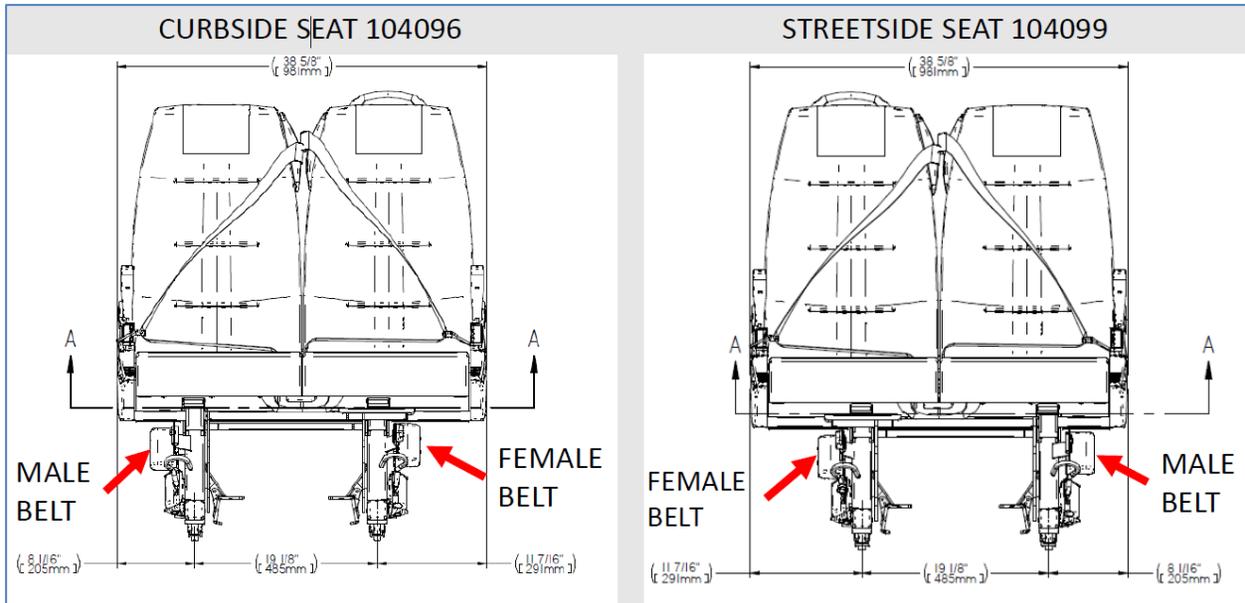


Figure 1

2. Replace existing bolt with shoulder bolt 454976 (Figure 2 & Figure 3). TORQUE 10-12 LBS-FT.

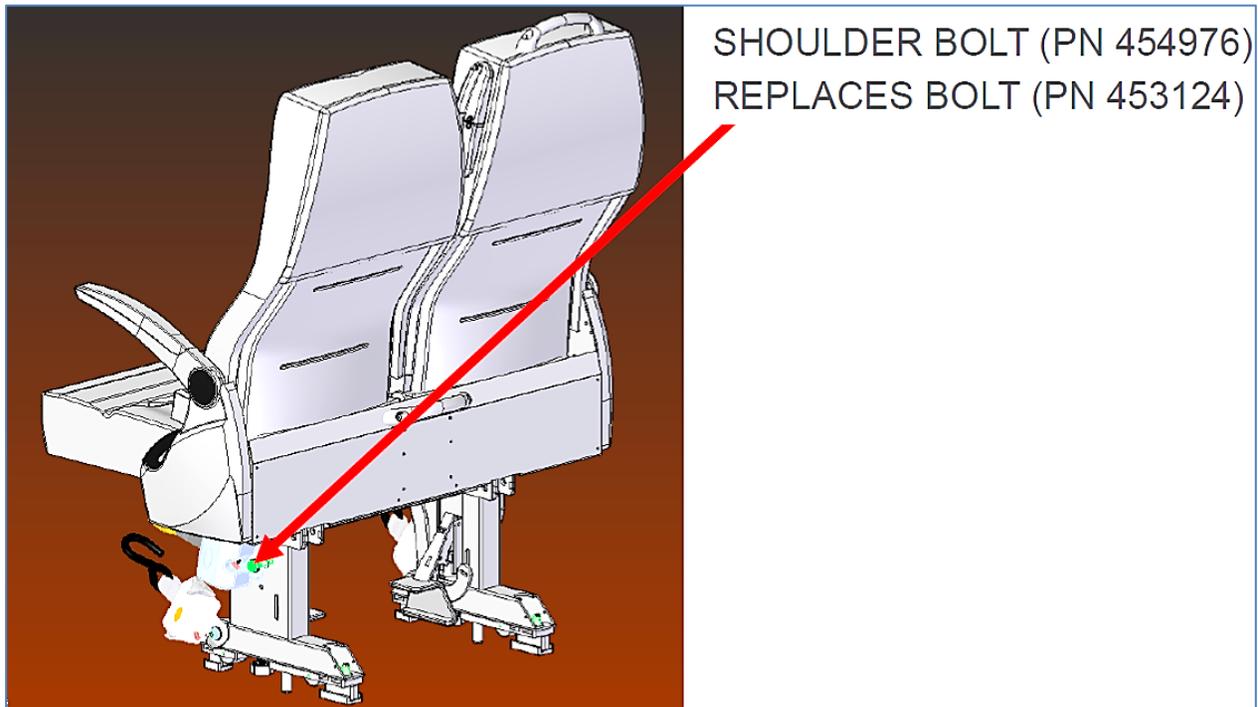


Figure 2

PARTS DISPOSITION

DO NOT RETURN THE REPLACED PARTS. Discard waste according to applicable environmental regulations (Municipal/State [Prov.]/ Federal)

OTHER

VBC Bulletin	N/A
Fail Code	18.03-2
Defect Code	09
Syst.Cond	R
Causal Part	868074

Access all our Service Bulletins on
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mail.





**Safety Recall
Certification Sheet
(Ref: SR21-301)**

VEHICLE SERIAL NUMBER:

4	R	K	J																
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PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall SR21-301 have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature: _____	_____	Signature: _____	_____
Date: _____	_____	Date: _____	_____

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender.

NEW OWNER: _____

BUSINESS: _____

ADDRESS (including County): _____

TELEPHONE: _____ **FAX:** _____

Please return this completed document with your A.F.A. form