



PREVOST

SAFETY RECALL

SR22-09A

DATE :	Month 2022	SECTION :	18 BODY
SUBJECT:	Passenger Seats – Center Belt Buckle Replacement		

Revision A

VIN Range adjustment

06-01-2023

APPLICATION

NOTICE TO SERVICE CENTERS	
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>	
Model	VIN
X3-45 coaches Model Year: 2018	 From 4RKG33495J973 7443 up to 4RKG33499J973 7512 incl.
This Safety Recall does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

DESCRIPTION

Prevost Car (US) Inc. is recalling certain 2018 X3-45 coaches. On some vehicles, the center seatbelt buckle mounting cables were found frayed on passenger seats, exposing the cable strands.

This represents roughly half of the seating positions throughout the vehicle. Aisle side seating positions are unaffected.

Refer to instructions.

MATERIAL

	IMPORTANT
<p>Depending on the passenger seating of the vehicle, select one of three options A, B or C below.</p> <p>A. 51 passenger seats</p> <p style="padding-left: 40px;">One (1) SR22-09-1</p> <p>B. 55 passenger seats:</p> <p style="padding-left: 40px;">One (1) SR22-09-1 <i>and</i> One (1) SR22-09-2</p> <p>C. 30 passenger seats:</p> <p style="padding-left: 40px;">Eight (8) kits SR22-09-2</p>	

Kit SR22-09-1

Part No.	Description	Qty
867842	BUCKLE FEMALE	26
865519	NUT HEX NYRT 7/16-20	26
868271	SCREW CAP HEX 7/16-20x1 1/4 G8	26

Kit SR22-09-2

Part No.	Description	Qty
867842	BUCKLE FEMALE	2
865519	NUT HEX NYRT 7/16-20	2
868271	SCREW CAP HEX 7/16-20x1 1/4 G8	2

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:



Safety First!



PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

PEDESTAL SEATS AND REAR CROSS SEATS

1. Remove cushions.



Figure 1 :Cushion removal. Double pedestal seats

2. Recline backrest.
3. Remove *center* belt buckle by removing 7/16" screw.
4. On rear cross seat, remove buckles in all seat positions.
5. Discard buckle and hardware.

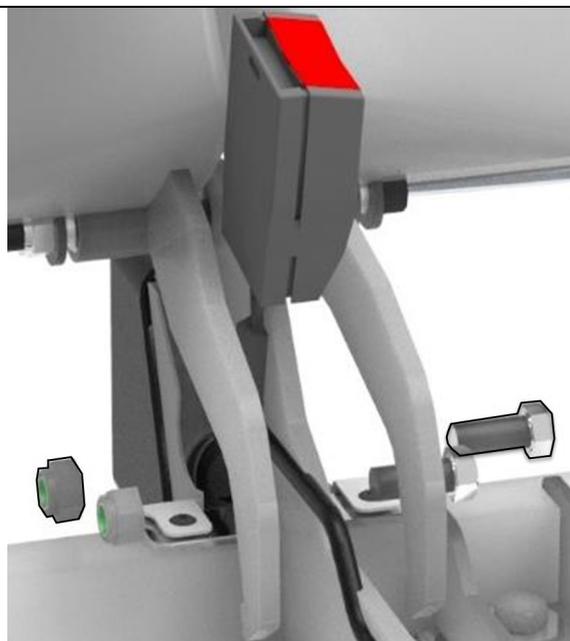


Figure 2: Remove buckle

6. Install new buckle with new hardware in the **top-hole** position.
7. Tighten to **28-35 lb-pi**
8. Apply torque seal mark.

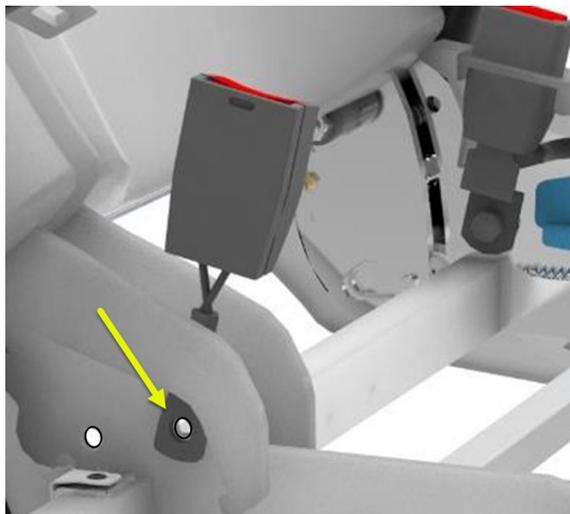


Figure 3: New buckle in top hole.

9. Re-install removed cushions.



Figure 4: Cushion installation. Double pedestal seats

FLIP-UP SEATS, SLIDING AND FIXED

10. Access buckle mounting point by widening the cushion gap.

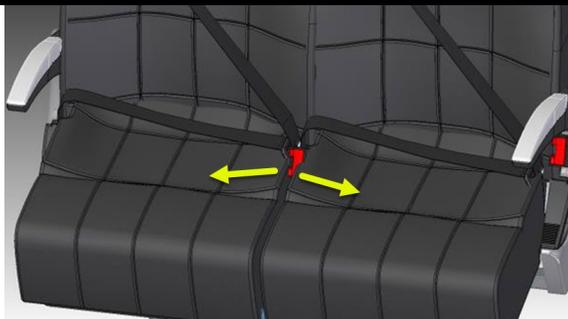


Figure 5: Center buckle access

11. Remove buckle and hardware. Discard.

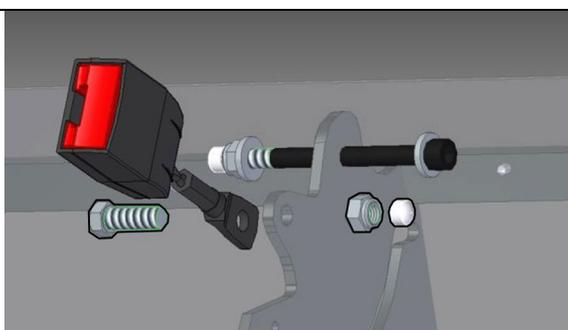


Figure 6: buckle removal

12. Install new buckle with new hardware.
13. Tighten to **28-35 lbf-pi**
14. Apply torque seal mark.

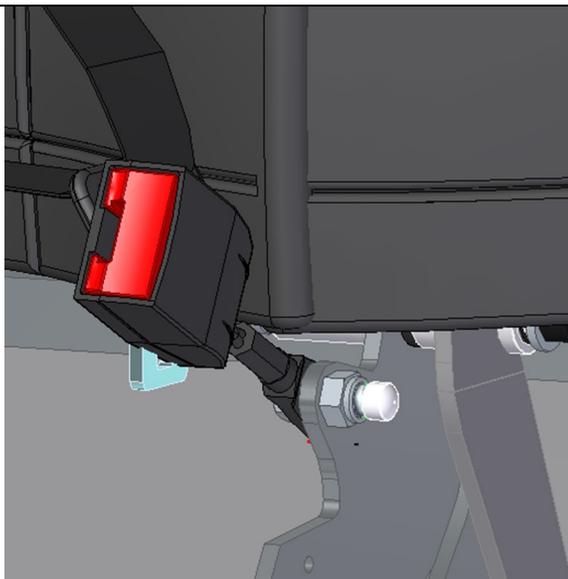


Figure 7: Buckle installation

PARTS DISPOSITION

DO NOT RETURN THE REPLACED PARTS. Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

WARRANTY

This modification is covered by Prevest's normal warranty.

For 51 passenger vehicles, we will reimburse you the kit **A** (SR22-09-1) and six hours (6h) of labor upon receipt of a completed A.F.A.

For 55 passenger vehicles, we will reimburse you the kit combination **A + B** (SR22-09-1 + SR22-09-2) and seven hours (7h) of labor upon receipt of a completed A.F.A.

30 passenger vehicles will be reimbursed 8 kits **C** (SR22-09-2) and four hours (4h) of labor upon receipt of a completed A.F.A.

Please submit claim via our Online Warranty System, available at www.prevostcar.com (under service \ warranty section). Use Claim Type: "Bulletin/Recall" and select "Safety Recall SR22-09".

Should you only wish to close the safety recall (without reimbursement), fill-in the "Safety Recall Certification Sheet" provided with this bulletin and return it to our warranty department by Email at prevost.warranty@volvo.com.

OTHER

VBC Bulletin	N/A
Fail Code	18.03-3
Defect Code	09
Syst.Cond	R
Causal Part	864349

Access all our Service Bulletins on <http://techpub.prevostcar.com/en/> or scan the QR-Code with your smart phone.
E-mail us at technicalpublications_prev@volvo.com and type "ADD" in the subject to receive our warranty bulletins by e-mail.



