Instruction Sheet

IS-25003

HVAC CONTROL MODULE REPLACEMENT H3 FROM W-2285 UP TO 3-4758

First Release

02-26-2025

MATERIAL

Kit #IS25003 includes the following parts:

Part No	Description		Qty
871373	DASH HVAC CONTROL MODULE		1
563063	SENSOR, TEMPERATURE THERMISTOR	Star Main	1
3202184		000	1
7772095	HARNESS INTERFACE DASHBOARD		1
7772096	HARNESS REAR JUNCTION BOX		1
7772097	HARNESS SENSOR		1
381145	CONNECTOR WITH 5 DIODES		1
563332	RELAY, 24V WITH RESISTOR		5
504013	CABLE TIE MOUNT, BLACK		3
500443	SCREW TP PAN PH N500 #8X1/2		5

504637	CABLE TIE, NYLON BLACK (STD)	40
IS-25003	INSTRUCTION SHEET	1
FI-25003	FEUILLE D'INSTRUCTION	1

Other parts that may be required:

Part No.	Description	Qty
560784	SHRINKTUBING	AR

NOTE
Material can be obtained through regular channels.

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:

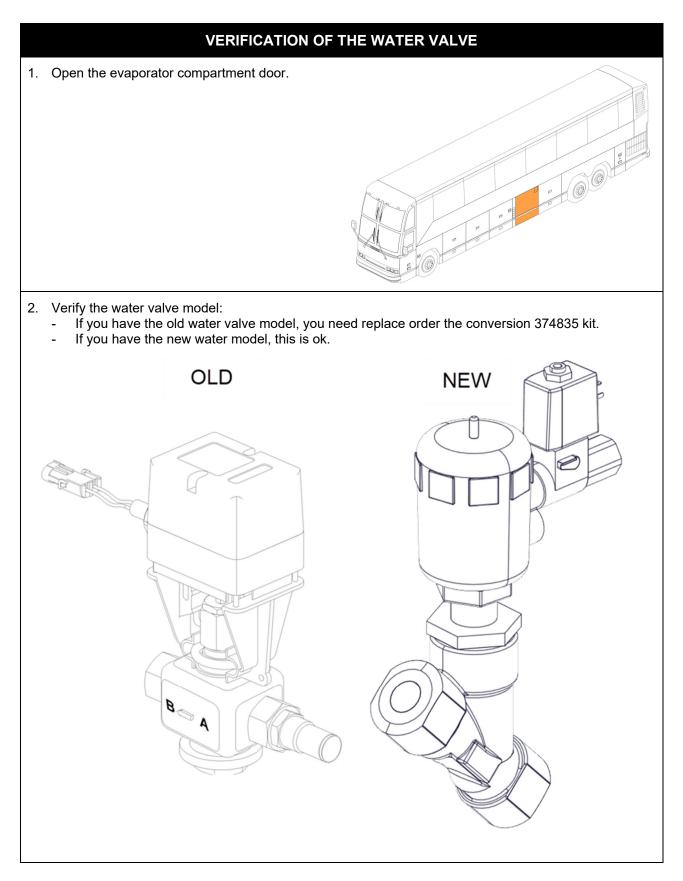


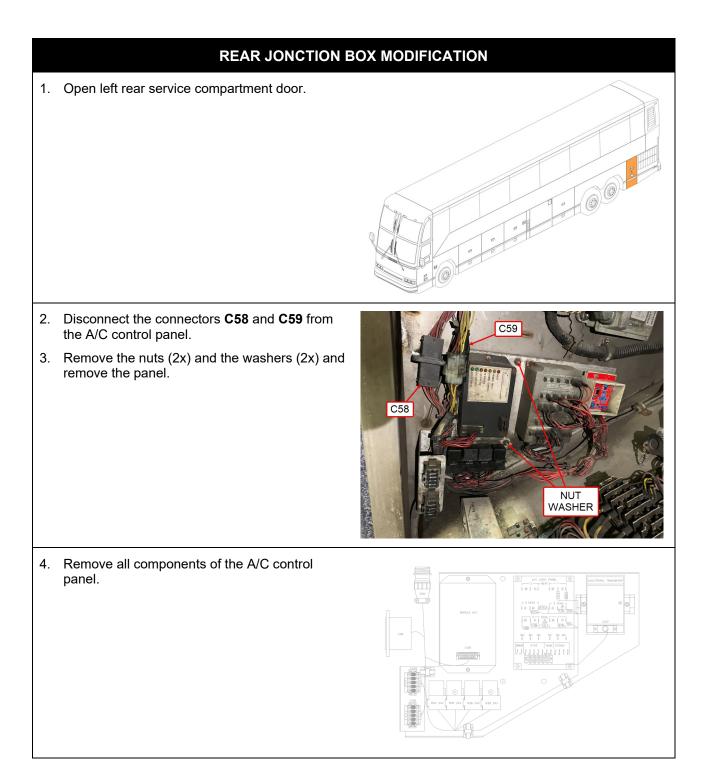
PROCEDURE



Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

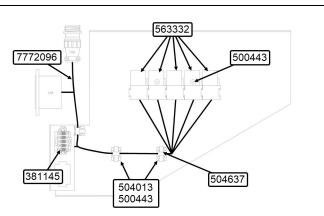
Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

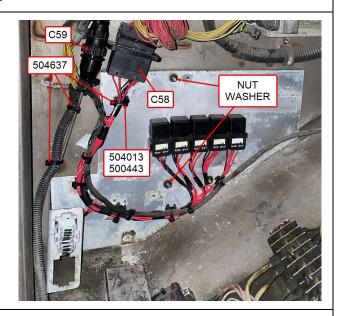


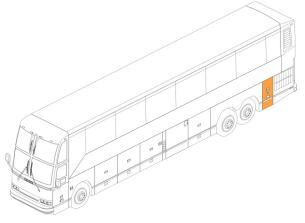


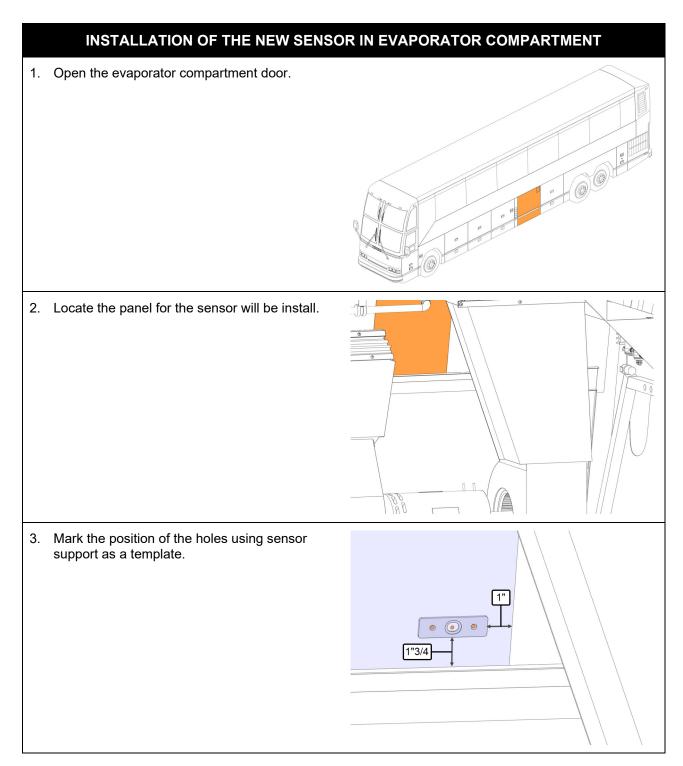
- 5. Install the new harness 7772096 on the A/C control panel.
- 6. Mark the position of the relay connectors and drill two holes Ø1/8".
- 7. Secure the relay connectors (5x) with the screw 500443 (2x).
- 8. Mark the position of the cable tie supports and drill two holes Ø1/8".
- 9. Install the cable tie supports 504013 (2x) with the screw 500443 (2x).
- 10. Install the diode assembly 381145 on the connector **C136** of the harness.
- 11. Install the relays 563332 (5x) on the harness on the relay connectors.
- 12. Secure the harness with cable ties 504637 (3x).
- 13. Reinstall the A/C control panel with the nuts (2x) and the washers (2x).
- 14. Connect the connectors **C58** and **C59** from the new harness 7772096.
- 15. Mark the position of the cable tie support and drill a hole \emptyset 1/8".
- 16. Install the cable tie support 504013 (1x) with the screw 500443 (1x).
- 17. Secure the harness with the cable ties 504637 (3x).

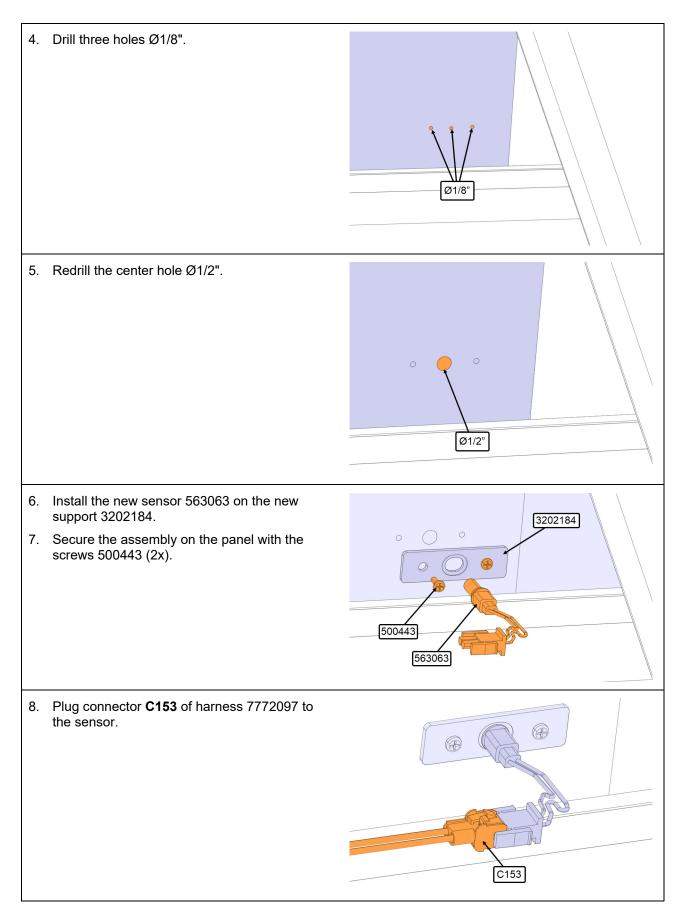


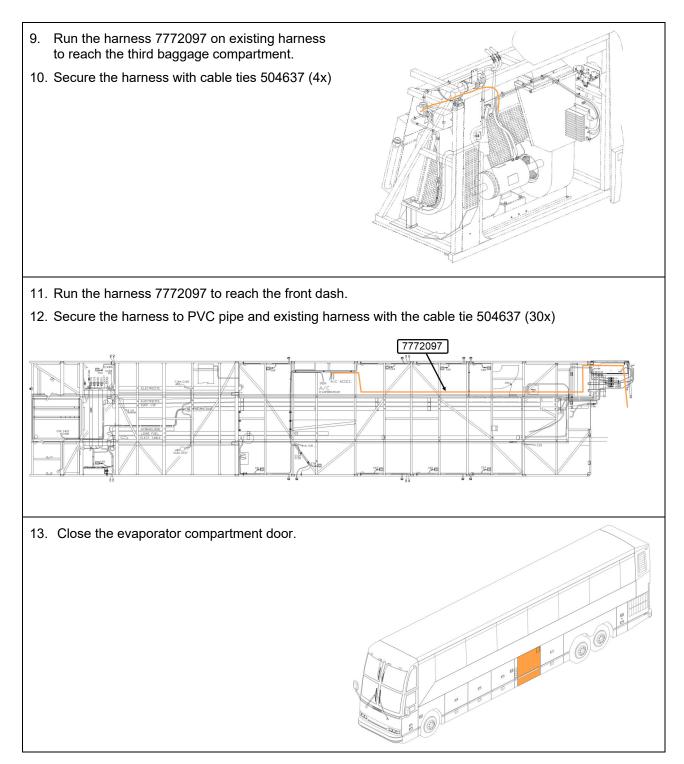


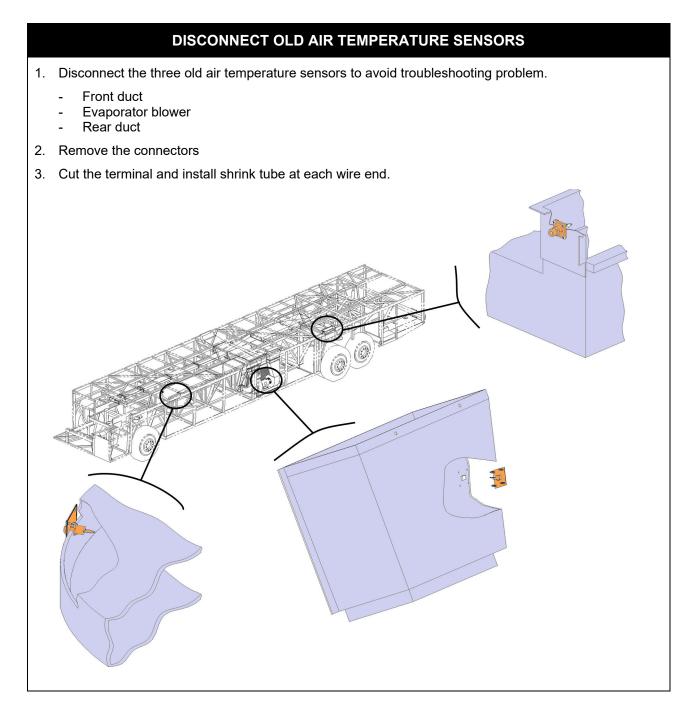


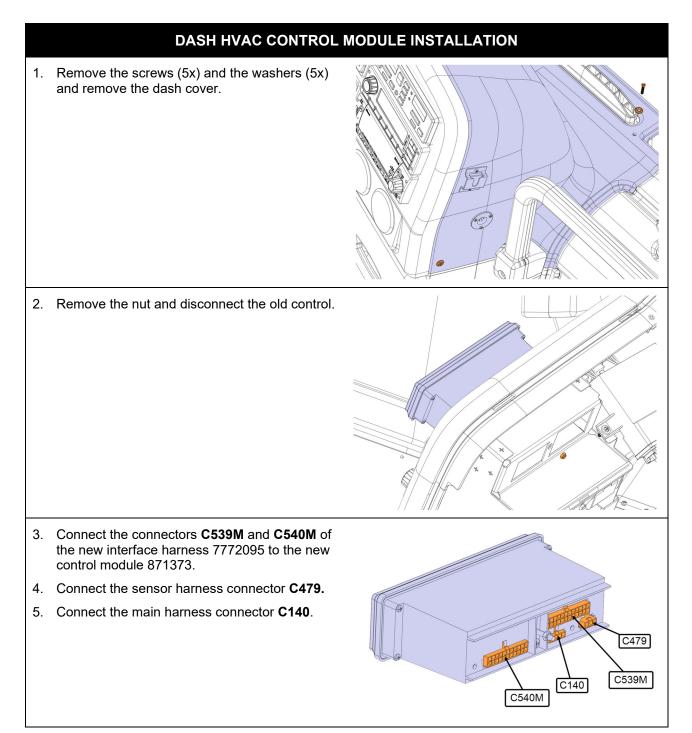


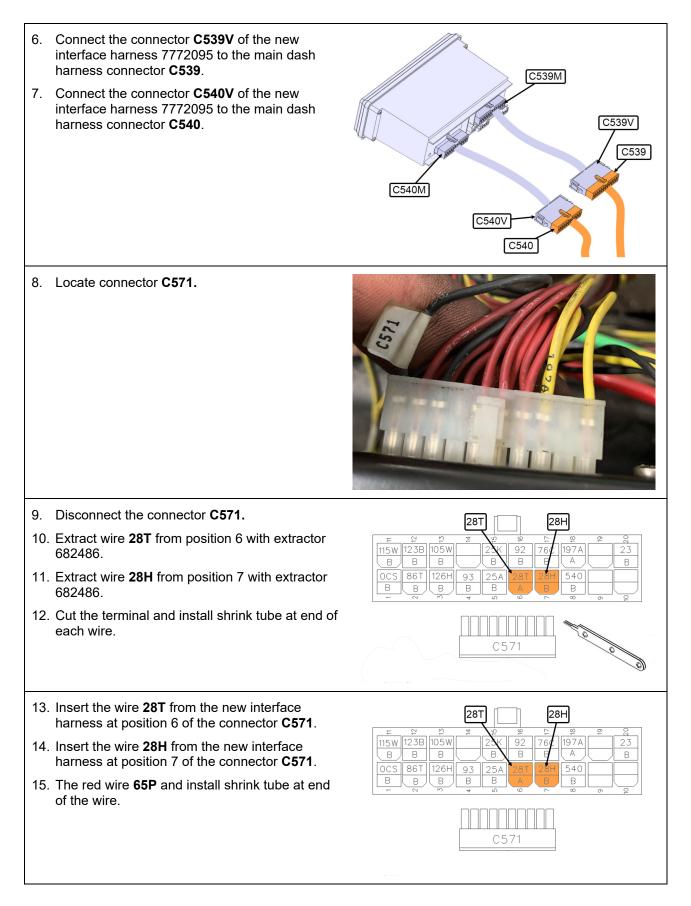


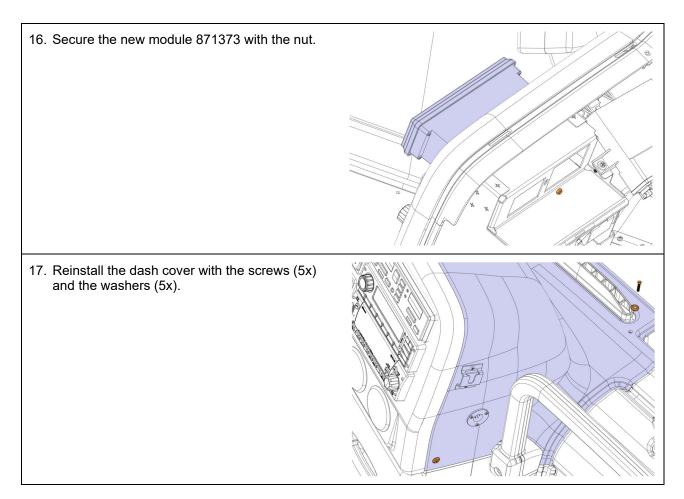












PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)