

PREVOST

Instruction Sheet

IS-17039A

ISRI SEAT BELT WITH SENSOR INSTALLATION

Revision: A

Part 860332 replaced by part 869519

07-03-2025

MODEL YEAR(S) AND VEHICLES INVOLVED

Model	VIN
H3-45 coaches Model Year : 2018 - 2019	From 2PCH3349XJC71 <u>0084</u> up to 2PCH33495KC71 <u>0446</u> incl.
X3-45 coaches Model Year : 2018 - 2019	From 2PCG33493JC73 <u>6277</u> up to 2PCG33490KC73 <u>6397</u> incl.

MATERIAL

Kit #IS17039 includes the following parts:

Part No.	Description	Qty
869519	SEAT BELT ASS W/SENSOR W/ADAPTEUR	1
IS-17039	INSTRUCTION SHEET (EN)	1
FI-17039	INSTRUCTION SHEET (FR)	1

Equipment required:

Description	Qty
Laptop with PTT (Premium TechTool, latest version installed) & related cables.	1

NOTE

Material can be obtained through regular channels.

PROCEDURE



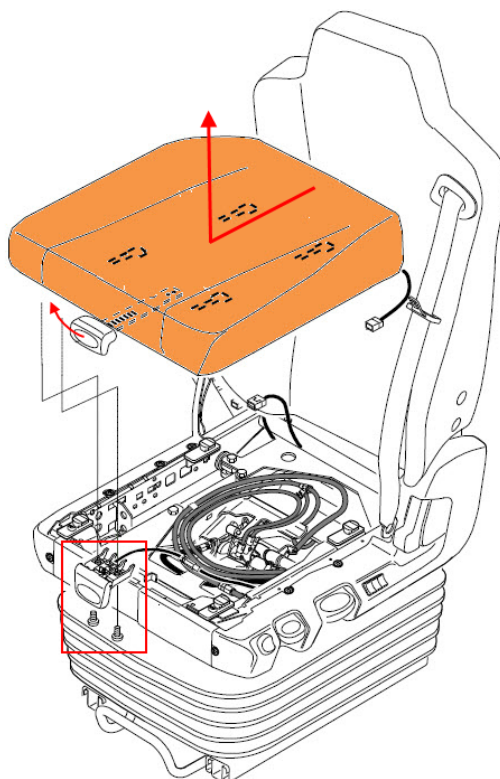
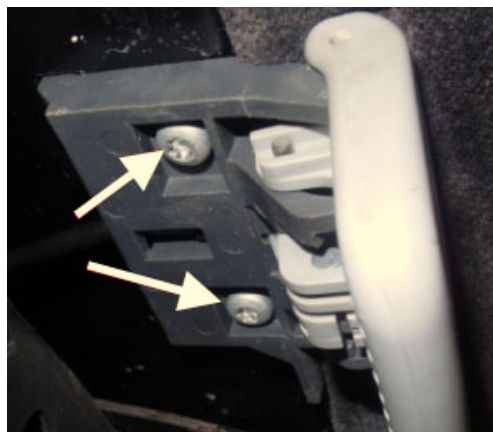
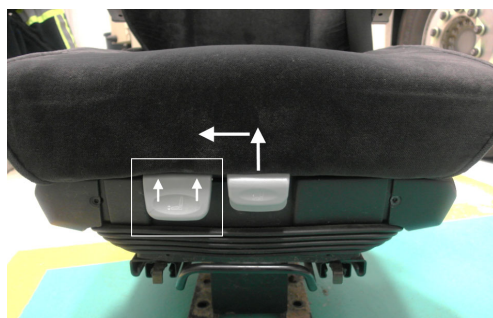
DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

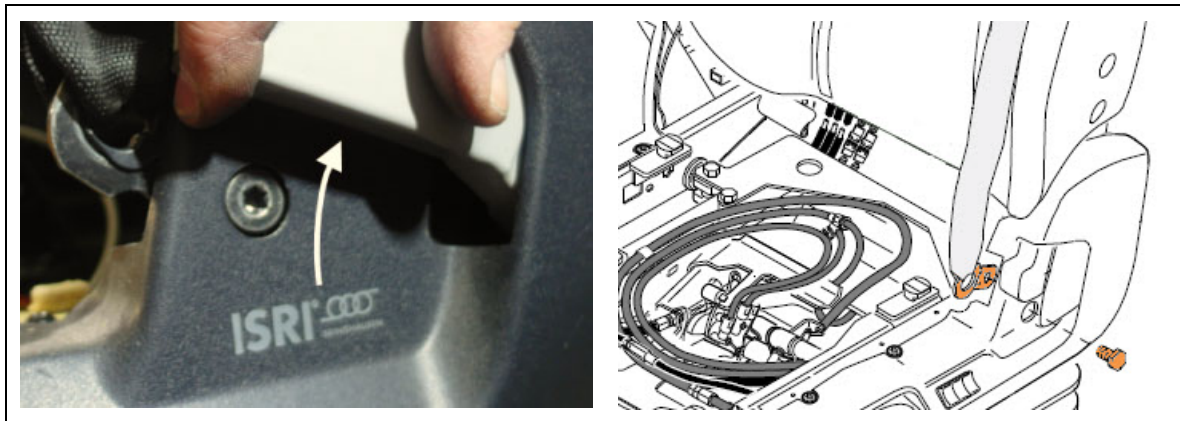
1. Remove seat base (cushion) from the seat.

- Lift-up center lever and slide seat base (cushion) to the *foremost position*.
- Remove handle from seat base (remove two mounting screws).
- Hold center lever in upper position and push it sideways (left) to disengage it.
- Make sure the seat base is at its *full forward position* and lift it up to free it from the seat.



2. Remove seat belt from the seat.

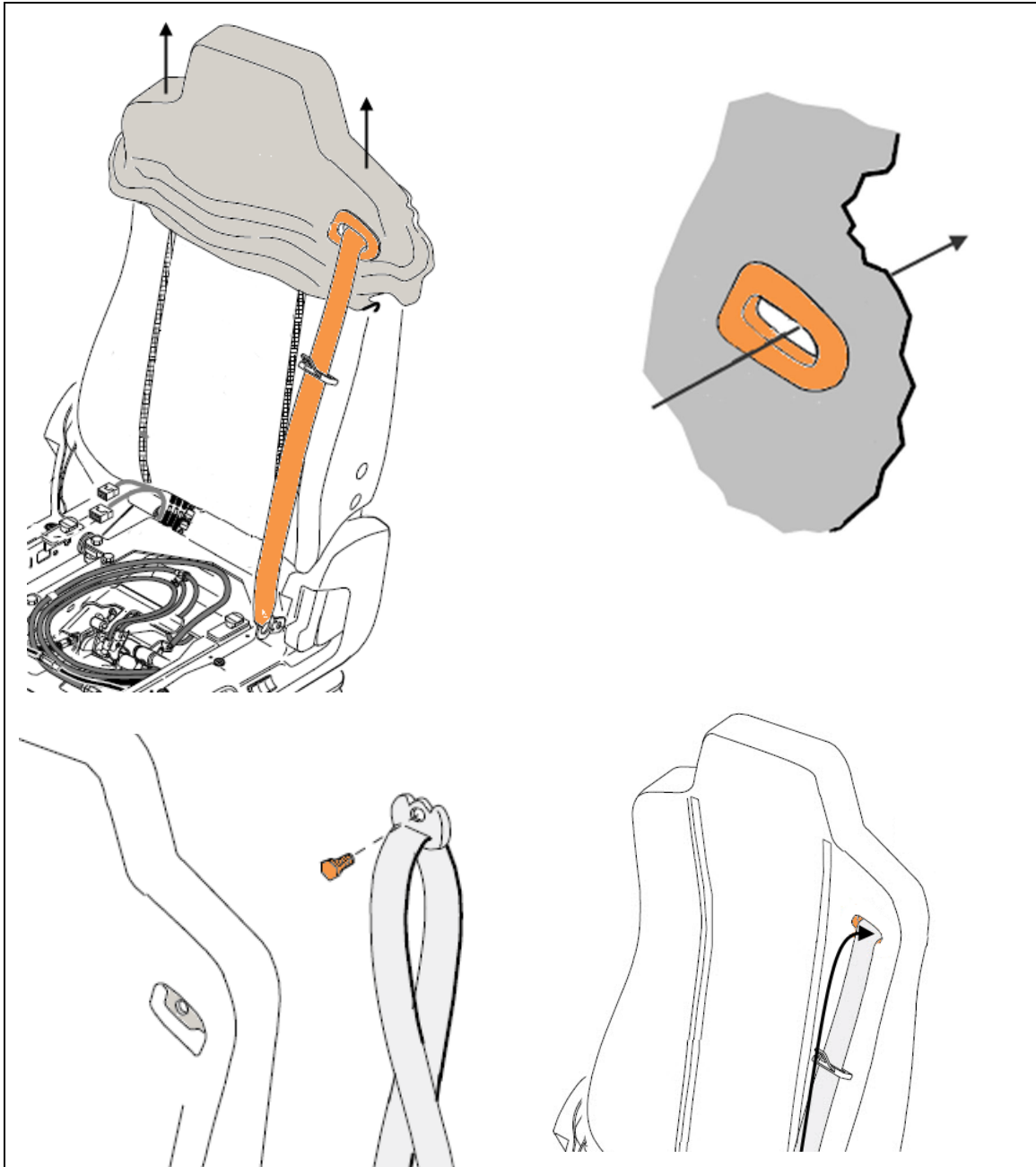
- Unscrew the belt lower mount Torx screw (lift the backrest adjustment lever to uncover the screw).



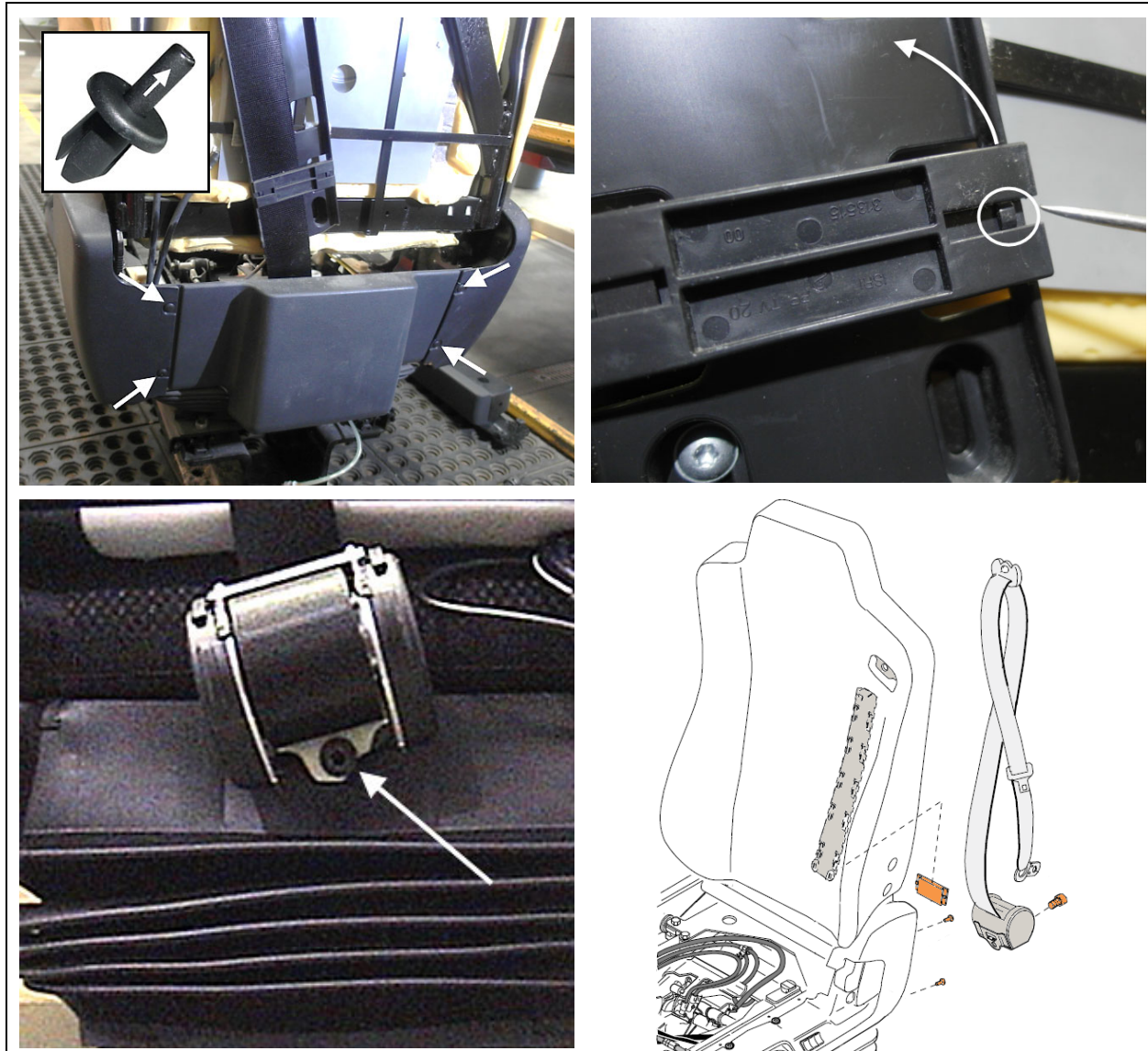
- Remove both seat armrests.
- Disengage J hooks and cut the cable ties holding together the lower edges of the backrest seat cover.



- Remove the backrest seat cover (unhook the side and center Velcro's).
- Pass the belt and belt buckle through the seat cover opening.
- Unscrew the belt upper mount (special Torx screw with shoulder).
- Remove the cardboard covering at the back of the seat backrest and pass the belt and buckle through the seat opening.



- Remove the belt mechanism plastic cover at the back of the seat (remove the 4 trim clips by pushing out the center pin).
- Disengage the sliding rail clip at the back of the seat to free the belt from the rail (press one of the pin and slide clip up or down).
- Unscrew the seat belt mechanism from the back of the seat (Torx screw).



3. Remove seat buckle from the seat base.

- Unscrew the buckle dust cover (a small # 6 Torx screwdriver is required).
- Detach the side plastic cover to access the buckle hold down Torx screw.
- Remove the buckle and dust cover.



4. Install new seat buckle.

- Pass the buckle end and harness through the dust cover (it is not possible to install the dust cover with the buckle already secured to the seat).
- Pass the new buckle harness through the air supply lines opening at the back of the seat.
- Secure the new buckle to the seat using one of the new supplied Torx screw (make sure the locating pin is engaged). Apply *medium strength (blue) thread locker* to the screw threads **TORQUE: 35 Nm (26 lb-ft)**.
- Reattach the side plastic cover and re-install the dust cover.



5. Install new seat belt and mechanism.

- Secure the new belt mechanism to the base of the seat (*Apply medium strength (blue) thread locker to the screw threads but hand tight only, use new supplied Torx screw*).

NOTE

The new seat belt mechanism does not have a locating tab.



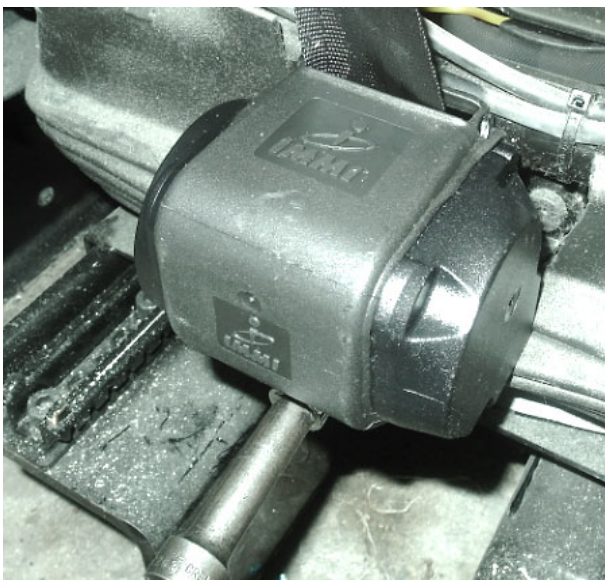
- Position the belt in the sliding rail and reinstall the rail clip.
- Pass the belt end and belt buckle through seat and seat cover opening.
- Secure the top part of the belt at the opening in the backrest. Use the supplied *special Torx screw with shoulder*. Apply *medium strength (blue) thread locker* to the screw threads. **TORQUE: 35 Nm (26 lb-ft).**
- Secure the lower part of the belt to the seat (behind the adjustment lever). Center the belt end in the cover opening and tighten. Apply *medium strength (blue) thread locker* to the screw threads **TORQUE: 35 Nm (26 lb-ft).**



- Make sure that the belt is centered in the top part of the sliding rail and that there is no belt to rail contact at the lower part of the rail. Adjust the angle of the seat belt mechanism as required.



- When correctly positioned, tighten the belt mechanism Torx hold down screw to its final torque **35 Nm (26 lb-ft)**.
- Re-install the cardboard at the back of the seat (use masking tape to hold in place).
- Slide back the seat cover over the backrest, hook the side and center Velcro's.
- Secure the seat cover at the bottom of the backrest using cable ties. Re-attach J-hooks on both sides.
- Re-install both armrests. *Apply medium strength (blue) thread locker* to the screw threads **TORQUE: 22 Nm (16 lb-ft)**.
- Make sure the belt is operating properly (moving & retracting freely). Adjust the mechanism angle as required to ensure proper operation and reinstall the belt mechanism cover.



6. Connect the buckle harness to the vehicle.

- Route the buckle harness down to the air supply hose opening in the vehicle floor (secure to seat frame with cable ties).

NOTE

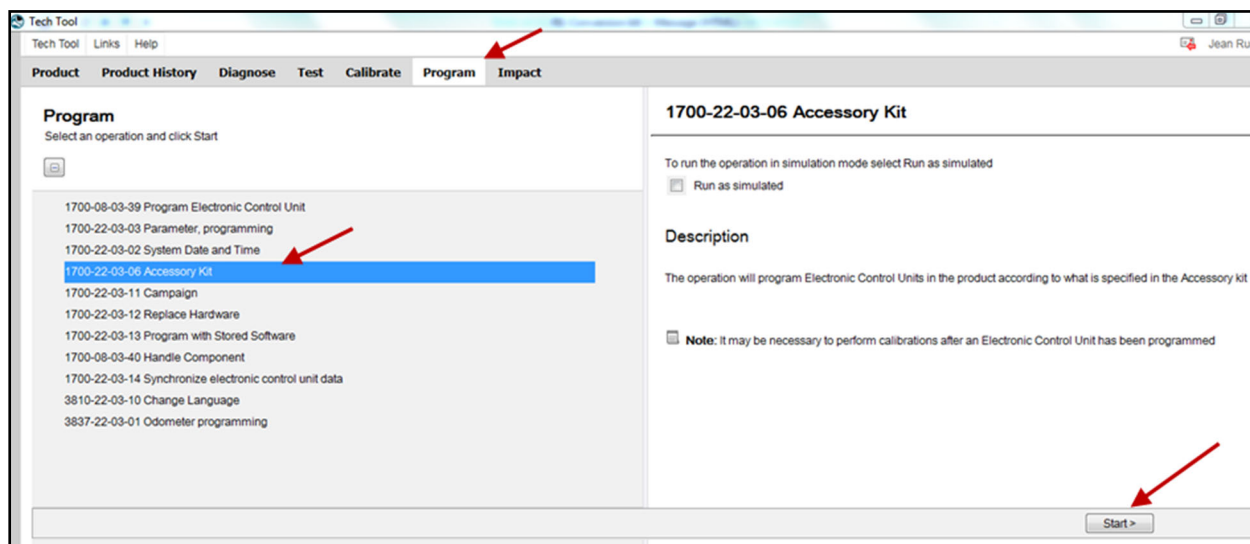
Make sure that the harness will not get pinched by internal seat components (during seat adjustment or seat movement).

- Pass the harness inside the vehicle front compartment (through air supply opening).
- Inside the front compartment, connect the harness to the **C.SE51** connector.
- Secure the harness with cable ties inside the compartment.

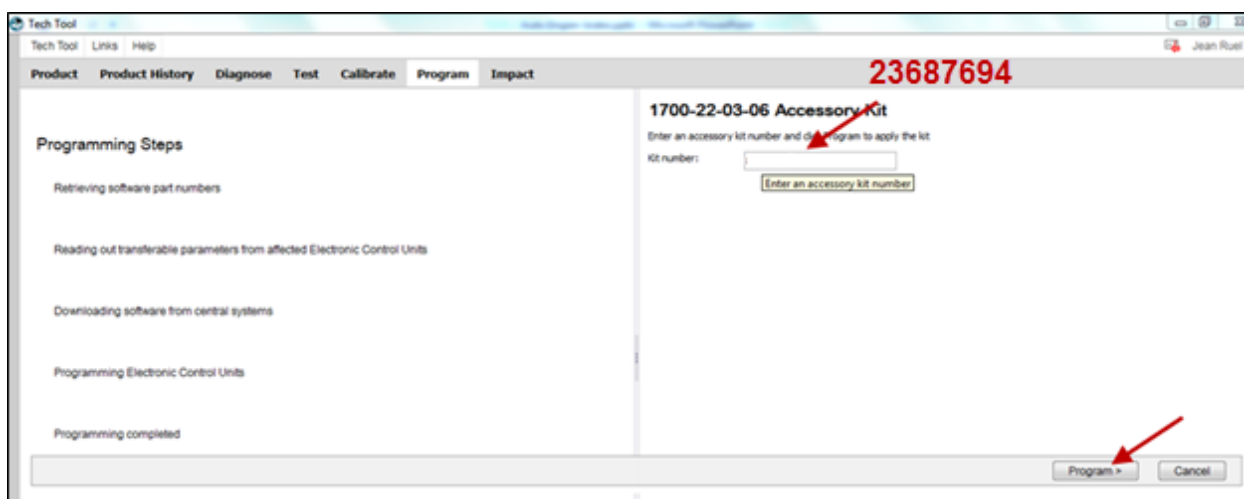


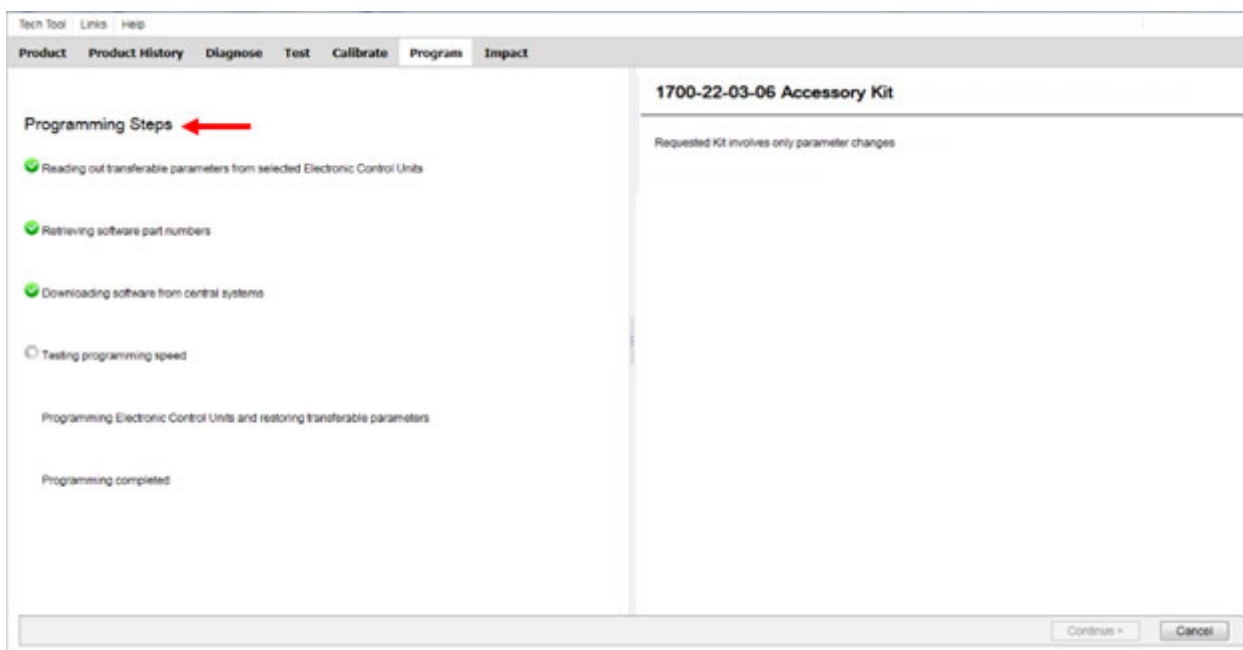
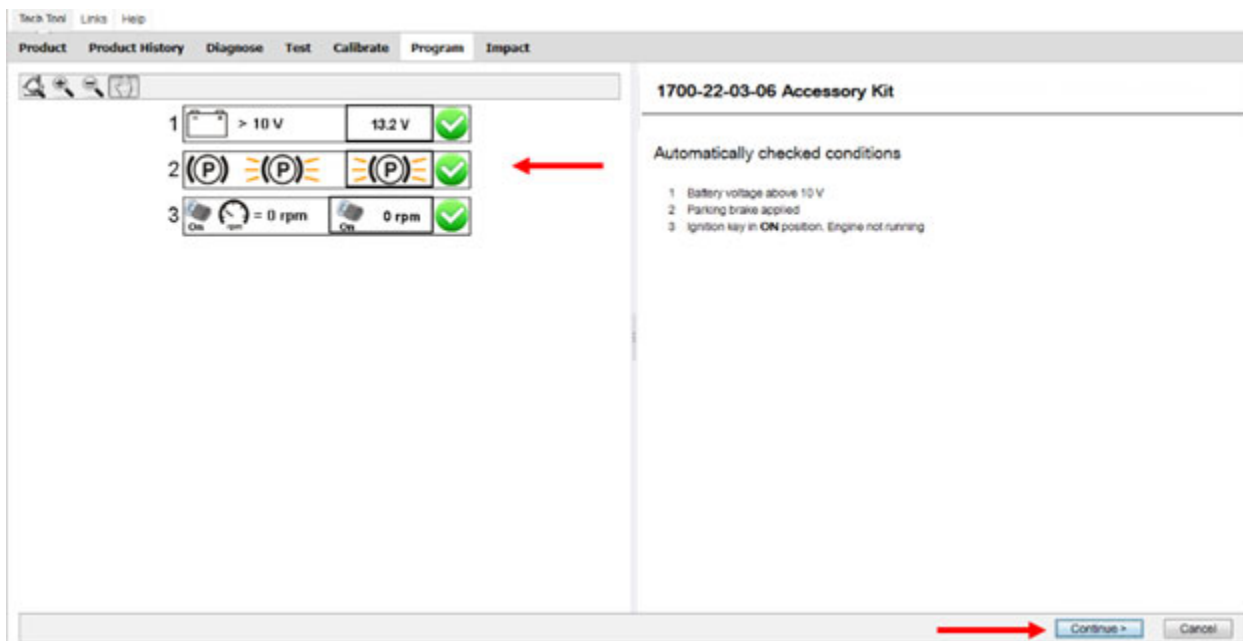
PROGRAMMING STEPS:

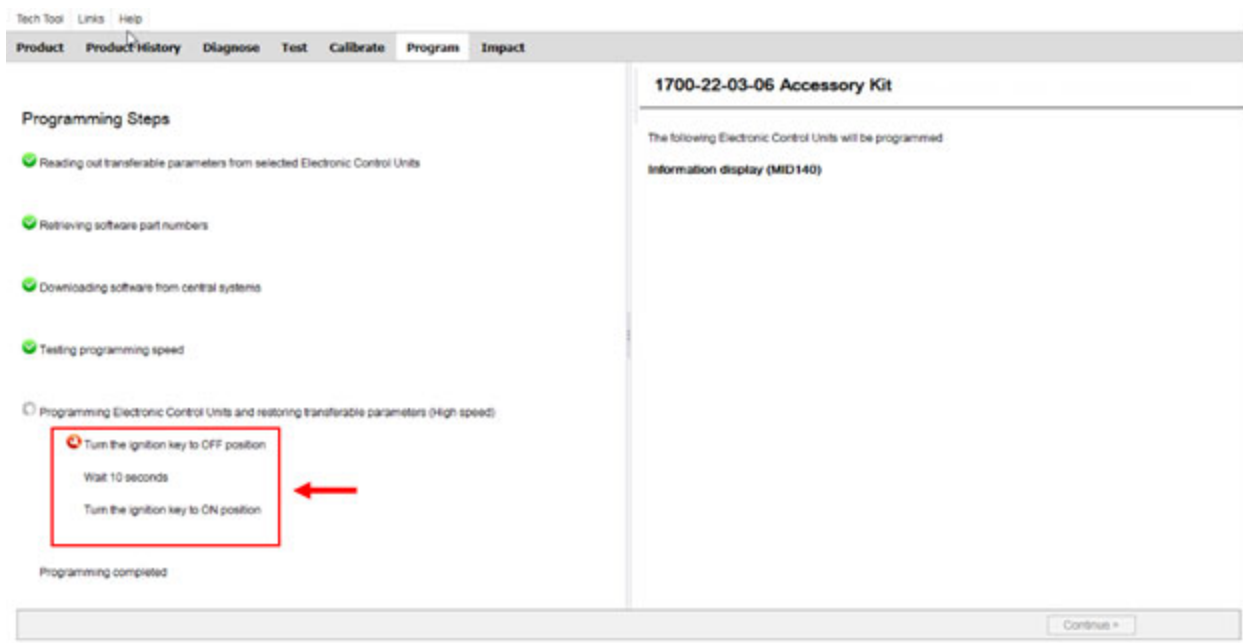
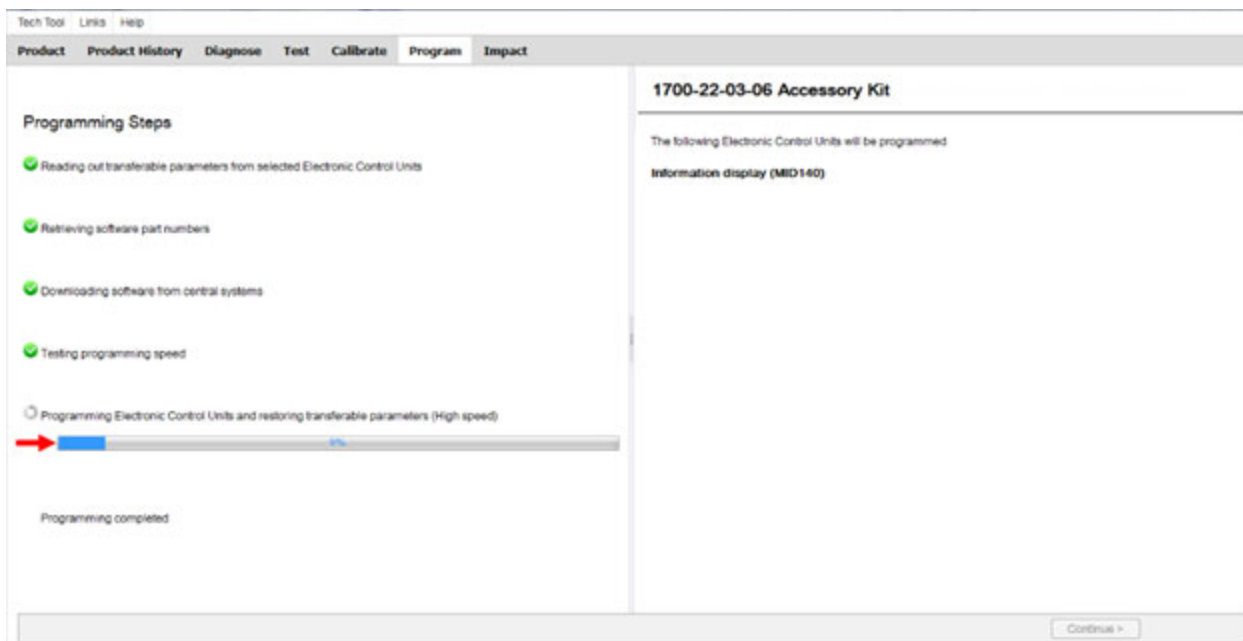
1. In Premium TechTool, select PROGRAM tab. In PROGRAM tab, select operation 1700-22-03-06 Accessory Kit then clicks START.

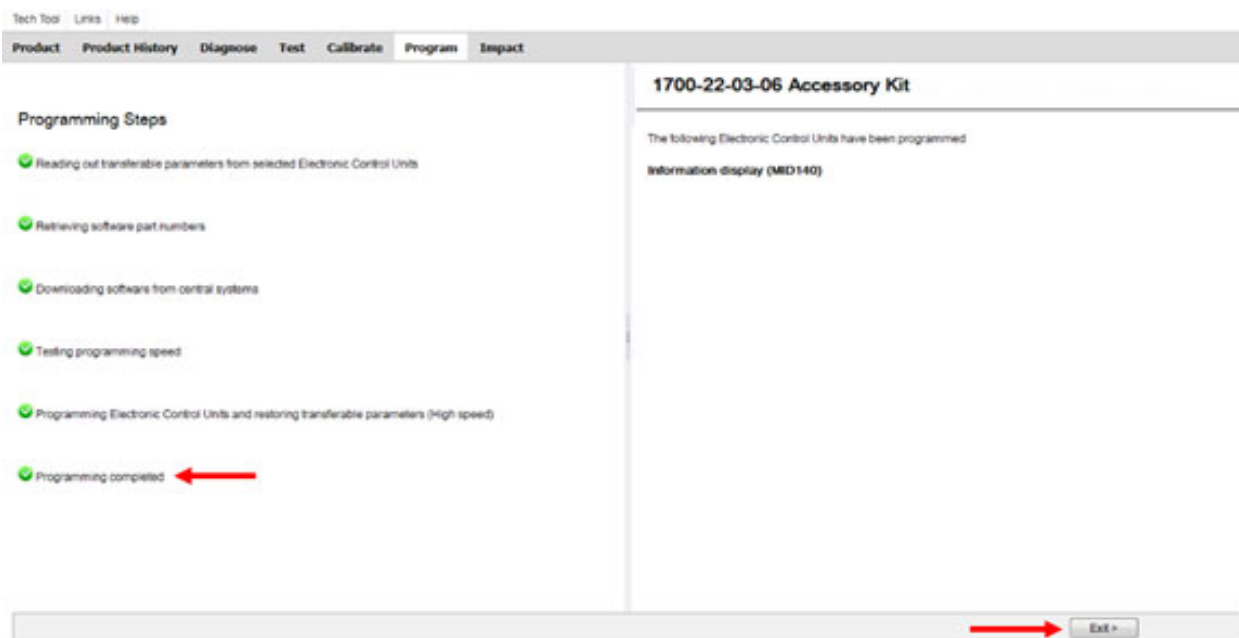


2. Enter Accessory kit number **23687694** Click on PROGRAM button below and then follow the instructions. The programming process will start









PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)