

Date	Expiration	Group	No.	Page
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SLIDING SEAT STOPPER INSTALLATION 9700 (B13R)

MODEL YEA AND VEHICLE SERIAL NUMBERS (VIN) INVOLVED

<i>NOTICE TO SERVICE CENTERS</i>	
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>	
Model	VIN
Volvo 9700 USA Model Year : 2017	3CET2V222H5180499
	3CET2V225H5180500
	3CET2V227H5180501
	3CET2V222H5180647
	3CET2V224H5180648
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

DESCRIPTION

This bulletin describes the installation of stoppers on the seat rails to limit the motion of the sliding seats when installing a wheel chair.

MATERIAL

Part No.	Description	Qty
-	SEAT RAIL 35MM LENGTH WITH HOLES (REF. RAIL # 70349139)	4
-	RUBBER MOULDING 35MM LENGTH (REF. STRIP # 70363411)	4
972186	SIX POINT SOCKET SCREW ST4.8 X 19 LENGTH	8

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

1. Locate the sliding seats on both sides of the vehicle (Figure 1).

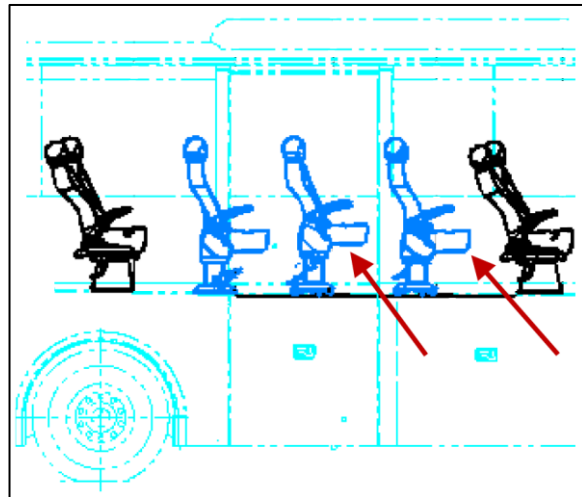


FIGURE 1

2. Locate the front side end of the sliding seat rails (4) on both sides of the vehicle (Figure 2).

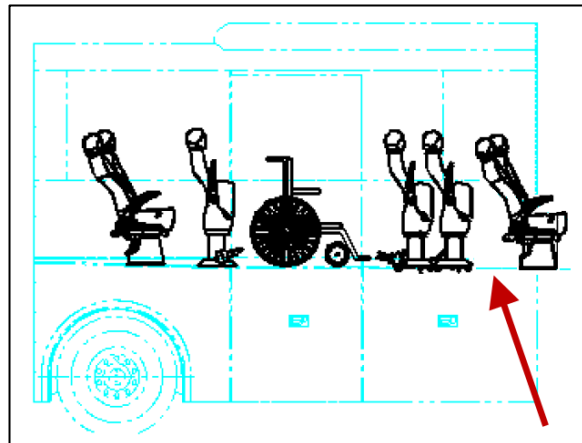


FIGURE 2

3. Position a stopper on the floor metal structure and lean it against the front side end of the rail (Figure 3).
4. With a center punch tool, mark the position of holes.
5. Drill 2 holes with a diameter between 3.8mm to 4.0mm.



FIGURE 3

6. Install parts as shown in figure (Figure 4).
7. Repeat previous steps with the other three sliding seat rails.
8. Bulletin is complete.

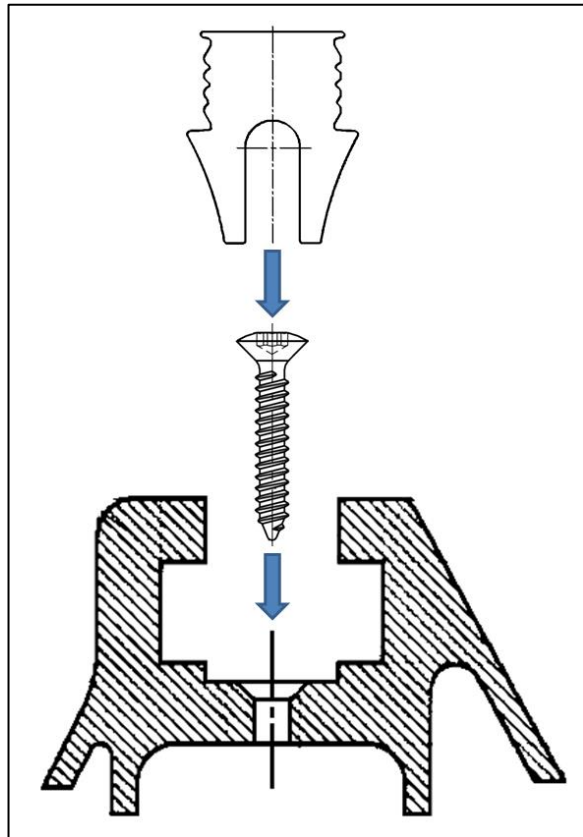


FIGURE 4

PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

WARRANTY

This modification is covered by Prevost's normal warranty. We will reimburse you the parts and half an hour (30 min.) of labor upon receipt of a warranty claim. Please submit claim via our Online Warranty System, available at www.prevostcar.com (under Service \ Warranty section). Use Claim Type: "Bulletin/Recall" and select "Warranty Bulletin WB17-83".

OTHER

VBC Bulletin	N/A
Fail Code	18.03-2
Defect Code	09
Syst. Cond	B
Causal Part	70349139

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in the subject to receive our warranty bulletins by e-mail.



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