

# Warranty Bulletin

NO: 94-08  
SECTION: 12

DATE: April 1994

SUBJECT: FRONT BRAKE FLEXIBLE HOSES

Models	VINs
"XL" 40' coach	2P9L33401M1001707 up to 2P9L33404R1001854 inclusively
"XL" 40' converted vehicle	2P9M3340XL1001580 up to 2P9M33404R1001843 inclusively
"XL" 45' converted vehicle	2P9M33498P1001646 up to 2P9M33492R1001855 inclusively
"XL" 45' converted vehicle (Entertainer model)	2P9E33495P1001656 up to 2P9E33499R1001839 inclusively

## DESCRIPTION

In order to assure compliance of your vehicle with Federal Motor Safety Standard No. 106, we ask you to replace front brake flexible hoses of your vehicle according to the following procedure.

## MATERIAL

Part No	Description	Qty
64-1292	Front brake flexible hose	2
50-4015*	Locking tie 3/16" x 14 1/2"	14

\* The locking ties are required only on vehicles equipped with Anti-lock Braking System.

**Note:** Material can be ordered through regular channels.

## PROCEDURE

**Warning:** Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switches to the "OFF" position prior to working on the vehicle.

Prior to working under an air-suspended vehicle, it is strongly recommended to support the body at the

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*recommended jacking points.*

1. Working underneath vehicle, locate flexible hose connected to the left brake chamber of front axle.
2. Wipe the flexible hose union nut free of dirt, then disconnect flexible hose from brake chamber.
3. Disconnect the other end of flexible hose then remove and discard hose.

**Note:** *On vehicles equipped with Anti-lock Braking System, remove locking ties retaining sensor cable to flexible hose, disconnect hose then remove and discard it.*

4. Take a new flexible hose #64-1292, apply teflon pipe sealant (Prevost #68-0098) on the extremity provided with a male pipe thread, then connect it to the appropriate fitting (to the modulator valve for vehicles equipped with Anti-lock Braking System).

**Caution:** *Keep hose and fittings clean. Do not allow any dirt to enter air system.*

5. Connect the other extremity of new flexible hose to the brake chamber.

**Note:** *For vehicles equipped with Anti-Lock Braking System, attach sensor cable to the new flexible hose using locking ties #50-4015.*

6. Repeat procedure to replace the flexible hose connected to R.H. brake chamber of the front axle.

## **WARRANTY**

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and three quarters of an hour (0.75) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 94-08".



**PREVOST**

**Safety Recall  
Certification Sheet  
(Ref: Sr94-08)**

ENREGISTRÉ - REGISTERED  
**ISO 9001 & ISO 14001**



**SERIAL NUMBER:** \_\_\_\_\_

PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall #94-08 have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature :	_____	Signature :	_____
Date:	_____	Date:	_____

**If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender..**

**NEW OWNER:** \_\_\_\_\_

**BUSINESS:** \_\_\_\_\_

**ADDRESS (including County):** \_\_\_\_\_

\_\_\_\_\_

**TELEPHONE:** \_\_\_\_\_ **FAX:** \_\_\_\_\_

**Please return this completed document with your  
A.F.A. form**