

PREVOST

Warranty Bulletin

95-07A

Date: **March 1995**
Section: **12**
Subjet: **Brake Flexible Hoses**
Application: **See below**

Refer to the section related to your vehicle:

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DESCRIPTION

In order to make sure your vehicle complies with Federal Motor Vehicle Safety Standard (FMVSS) No.106, you must replace some of the flexible brake hoses of your vehicle according to the following procedure.

Section 1: H5-60 vehicle

APPLICATION

Model	VINs
H5-60 Coach	2P9H33466L1001033 up to 2P9H33466N1001214 incl.

MATERIAL

Part no	Description	Qty
641292	Flexible hose 24 $\frac{7}{8}$ " (632 mm)	1
641300	Flexible hose 32 $\frac{3}{4}$ " (832 mm)	2
641302	Flexible hose 24" (610 mm)	2
641303	Flexible hose 36" (914 mm)	1
641304	Flexible hose 41 $\frac{1}{8}$ " (1045 mm)	2
641305	Flexible hose 28 $\frac{1}{4}$ " (718 mm)	2
641306	Flexible hose 28 $\frac{1}{4}$ " (718 mm)	2
641307	Flexible hose 24 $\frac{7}{8}$ " (756 mm)	2

PROCEDURE

Warning: Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switch to the OFF position prior to working on the vehicle.

Prior to working under an air-suspended vehicle, it is strongly recommended to support the body at the recommended jacking points.

A. Exhaust air from air system by opening the drain cocks under rear air tank and wet air tank. The rear air tank is located in the rear axle (5th axle) area. The wet tank is the most rearward in the drive axles (3rd and 4th axles) area.

B. For each hose that must be changed (refer to step **C**), repeat the following procedure:

1. Wipe the flexible hose nut free of dirt.
2. Disconnect both ends, then remove and discard hose.

Note: In some cases, it will be necessary to remove locking ties or locking clips retaining hoses to anti-lock braking system sensor cable, or retaining hoses among them. These parts should be reinstalled and, if necessary, replaced with new ones (not included).

3. Take a replacement hose, apply Teflon pipe sealant (Prévost #680098) on the extremity provided with a male pipe thread, then connect it to the appropriate fitting.

Caution: Keep hose and fittings clean. Do not allow dirt to enter air system.

4. Connect the other extremity of new flexible hose to the appropriate fitting.

C. The figure 1 represents the hoses that must be replaced (part numbers of the hoses that should be used are identified on the figure). Each one should be replaced as described in procedure in step **B**.

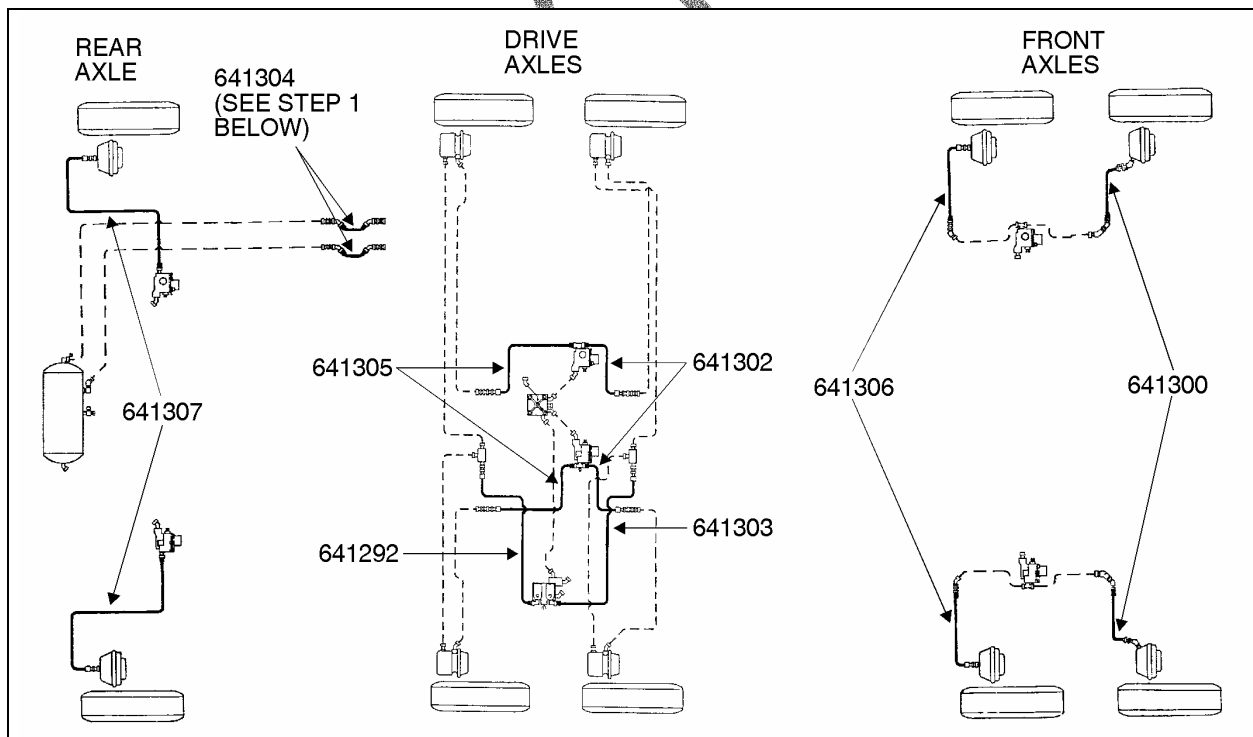


FIGURE 1

12059

1. The two hoses #641304 (Fig. 1) are located in the articulation compartment. To gain access to this compartment, open baggage compartment located immediately after articulation on L.H. side of vehicle. Remove the phillips head screws retaining panel on the front side of compartment, remove panel and identify the two hoses (Fig. 2) that should be changed as described in the procedure in step B.
2. The other hoses (refer to figure 1 for part numbers) are located in the rear axle (5th axle) area, drive axles (3rd and 4th axles) area and front axles (1st and 2nd axles) area. Gain access from under the vehicle.



FIGURE 2

12060

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and two and one half hours (2.5) of labor upon receipt of the completed "SAFETY RECALL CERTIFICATION" sheet and a A.F.A. form on which you must specify as per "Warranty Bulletin 95-07".

Section 2: H3-40 vehicle

APPLICATION

Model	VINs
H3-40 Coach	2P9H3340XL1001029 up to 2P9H33405P1001378 incl., 2P9H33408R1001376 up to 2P9H33409R1001399 incl., and 2P9H33409R1001001 up to 2P9H33402R1001079 incl.
H3-40 VIP Converted Coach Shell	2P9V33402L1001030 up to 2P9V33404P1001374 incl. and 2P9V3340XR1001382, 2P9V33400R1001391, 2P9V33400R1001004

MATERIAL

Part no	Description	Qty
641301	Flexible hose 33 1/8" (841 mm)	2
641305	Flexible hose 28 1/4" (718 mm)	4
641306	Flexible hose 28 1/4" (718 mm)	2

PROCEDURE

Warning: Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switch to the OFF position prior to working on the vehicle.

Prior to working under an air-suspended vehicle, it is strongly recommended to support the body at the recommended jacking points.

A. For each hose that must be changed (refer to step B), repeat the following procedure:

1. Wipe the flexible hose nut free of dirt.
2. Disconnect both ends, then remove and discard hose.

Note: In some cases, it will be necessary to remove locking ties or locking clips retaining hoses to anti-lock braking system sensor cable, or retaining hoses among them. These parts should be reinstalled and, if necessary, replaced with new ones (not included).

3. Take a replacement hose, apply Teflon pipe sealant (Prévost #680098) on the extremity provided with a male pipe thread, then connect it to the appropriate fitting.

Caution: Keep hose and fittings clean. Do not allow dirt to enter air system.

4. Connect the other extremity of new flexible hose to the appropriate fitting.

B. The hoses that must be changed are identified on figure 3 (part numbers of the hoses that should be used are identified on the figure). Each one should be replaced as described in procedure in step A.

All hoses are located in the front and rear axles area. Gain access from under the vehicle.

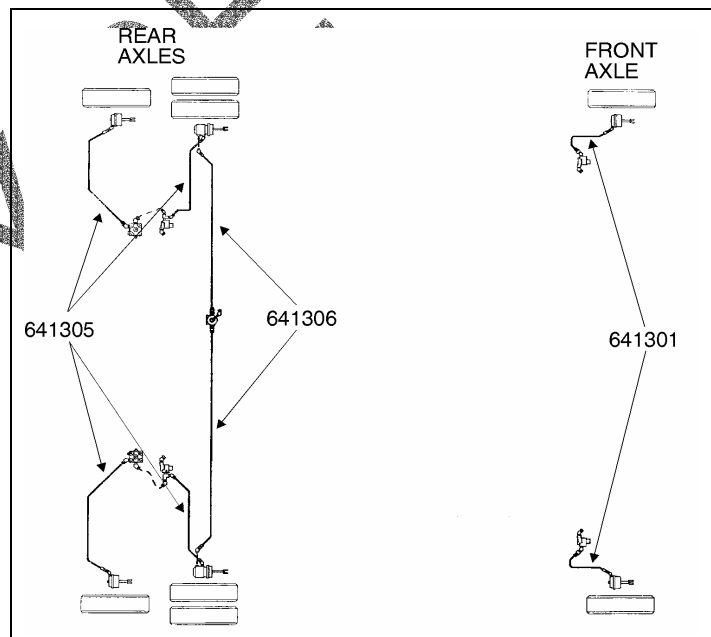


FIGURE 3

12061

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and one and one half hours (1.5) of labor upon receipt of the completed "SAFETY RECALL CERTIFICATION" sheet and a A.F.A. form on which you must specify as per "Warranty Bulletin 95-07".

Section 3: "XL" 40' coach with Series 60 or Series 92 engine and "XL" converted coach shell with Series 92 engine

APPLICATION

Model	VINs
"XL" 40' Coach	2P9L33401M1001707 up to 2P9L33406N1001977 incl., and 2P9L33403N1001404 up to 2P9L33404R1001854 incl.
"XL" 40' Converted Coach Shell	2P9M3340XL1001580 up to 2P9M3340XN1001999 incl., and 2P9M33400N1001400 up to 2P9M3340R1001843 incl. except 2P9M3340XR1001832
"XL" 45' Converted Coach Shell ("Entertainer" model)	2P9E33495P1001656 up to 2P9E33499R1001839 incl.

MATERIAL

Part no	Description	Qty
641301	Flexible hose 33 $\frac{1}{8}$ " (841 mm)	2
641305	Flexible hose 28 $\frac{1}{4}$ " (718 mm)	2
641306	Flexible hose 28 $\frac{1}{4}$ " (718 mm)	1
641307	Flexible hose 24 $\frac{1}{8}$ " (756 mm)	1

PROCEDURE

Warning: Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switch to the OFF position prior to working on the vehicle.
Prior to working under an air-suspended vehicle, it is strongly recommended to support the body at the recommended jacking points.

A. For each hose that must be changed (refer to step B), repeat the following procedure:

1. Wipe the flexible hose nut free of dirt.
2. Disconnect both ends, then remove and discard hose.

Note: In some cases, it will be necessary to remove locking ties or locking clips retaining hoses to anti-lock braking system sensor cable, or retaining hoses among them. These parts should be reinstalled and, if necessary, replaced with new ones (not included).

3. Take a replacement hose, apply Teflon pipe sealant (Prévost #680098) on the extremity provided with a male pipe thread, then connect it to the appropriate fitting.

Caution: Keep hose and fittings clean. Do not allow dirt to enter air system.

4. Connect the other extremity of new flexible hose to the appropriate fitting.

B. The hoses that must be changed are identified on figure 4 (part numbers of the hoses that should be used are identified on the figure). Each one should be replaced as described in procedure in step A.

All hoses are located in the rear axles area. Gain access from under the vehicle.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and one and one quart hours (1.25) of labor upon receipt of the completed "SAFETY RECALL CERTIFICATION" sheet and a A.F.A. form on which you must specify as per "Warranty Bulletin 95-07".

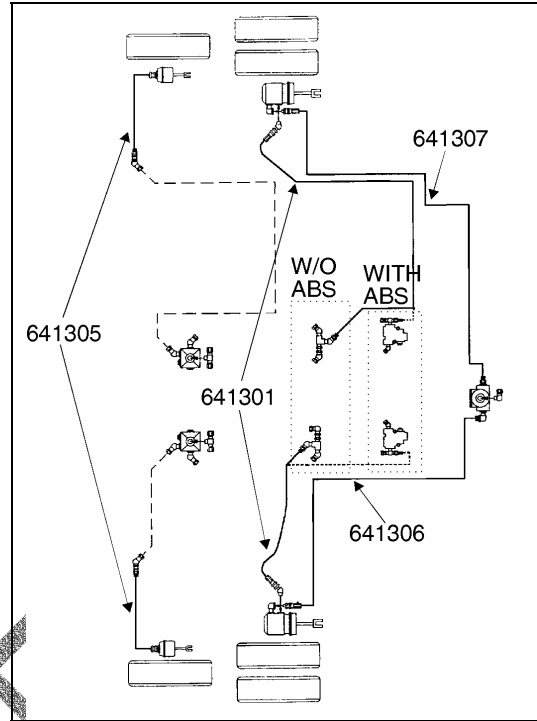


FIGURE 4

12062

Section 4: "XL" converted coach shell with Series 60 engine

APPLICATION

Model	VINs
"XL" 40' Converted Coach Shell	2P9M3340XR1001832
"XL" 45' Converted Coach Shell	2P9M33498P1001646 up to 2P9M33492R1001855 incl.

MATERIAL

Part no	Description	Qty ("XL" 40')	Qty ("XL" 45')
641301	Flexible hose 33 7/8" (841 mm)	2	2
641302	Flexible hose 24" (610 mm)	1	1
641305	Flexible hose 28 1/4" (718 mm)	2	3

PROCEDURE

Warning: Park vehicle safely over a repair pit, apply parking brake, stop engine and set battery master switch to the OFF position prior to working on the vehicle.

Prior to working under an air-suspended vehicle, it is strongly recommended to support the body at the recommended jacking points.

A. For each hose that must be changed (refer to step B), repeat the following procedure:

1. Wipe the flexible hose nut free of dirt.
2. Disconnect both ends, then remove and discard hose.

Note: In some cases, it will be necessary to remove locking ties or locking clips retaining hoses to anti-lock braking system sensor cable, or retaining hoses among them. These parts should be reinstalled and, if necessary, replaced with new ones (not included).

3. Take a replacement hose, apply Teflon pipe sealant (Prévost #680098) on the extremity provided with a male pipe thread, then connect it to the appropriate fitting.

Caution: Keep hose and fittings clean. Do not allow dirt to enter air system.

4. Connect the other extremity of new flexible hose to the appropriate fitting.

B. The hoses that must be changed are identified on figure 5 (part numbers of the hoses that should be used are identified on the figure). Each one should be replaced as described in procedure in step A.

All hoses are located in the rear axles area. Gain access from under the vehicle.

Note: On "XL" 40' vehicle, the hose that is connecting parking brake relay valve and tag axle parking brake manifold block (refer to figure 5) should not be changed.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and one and one quart hours (1.25) of labor upon receipt of the completed "SAFETY RECALL CERTIFICATION" sheet and a A.F.A. form on which you must specify as per "Warranty Bulletin 95-07"

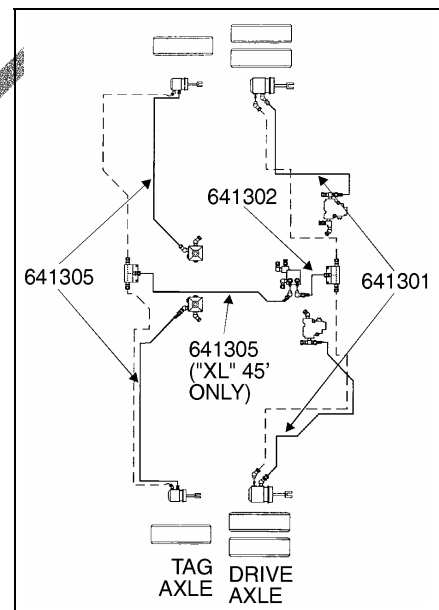


FIGURE 5

12063



PREVOST

**Safety Recall
Certification Sheet
(Ref: Sr05-07)**

ENREGISTRÉ - REGISTERED
ISO 9001 & ISO 14001



SERIAL NUMBER: _____

PERFORMED BY		OWNER/OPERATOR	
We hereby certify that Safety Recall Instructions with regard to Safety Recall #05-07 have been performed.			
Name: _____		Name: _____	
Addr: _____		Addr: _____	
Phone: _____		Phone: _____	
Fax: _____		Fax: _____	
Signature :	_____	Signature :	_____
Date:	_____	Date:	_____

If the information mentioned above is incorrect or you are not the owner of this vehicle anymore, please fill this section and return to sender.

NEW OWNER: _____

BUSINESS: _____

ADDRESS (including County): _____

TELEPHONE: _____ **FAX:** _____

**Please return this completed document with your
A.F.A. form**