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**VOLVO D13 ENGINE - AFTERTREATMENT HYDROCARBON
INJECTOR (AHI) FUEL LINE REPLACEMENT
(Ref.: FSB 258-020)
9700 (B13R)**

REVISION : B THIS WARRANTY BULLETIN SUPERSEDES PREVIOUS VERSION.**REVISION B**

Addition of a step in Volvo instruction FSB258-020 (revision of 2011) to make certain that the hard fuel line fittings are properly tighten to prevent fuel leaks.

REVISION A

Vehicles added to the involved vehicles list. The statement "*Volvo D13 engines manufactured after serial number 933307 are equipped with the new fuel line, therefore no replacement is required in this case*" is removed because it is only applicable to Prevost coaches. The statement is replaced by "*On Volvo 9700 coaches, all Volvo D13 US07 version engines must have the hard fuel line replaced*".

VEHICLES' SERIAL NUMBERS INVOLVED

VIN			
2009	2009	2010	2010
3CET2M62795127142	3CET2M62X95133288	3CET2M626A5135799	3CET2M62XA5139015
3CET2M62095127144	3CET2M62195133289	3CET2M629A5135800	3CET2M621A5139016
3CET2M62095127371	3CET2M62895133290	3CET2M620A5135801	3CET2M623A5139017
3CET2M62495127521	3CET2M62X95133291	3CET2M622A5135802	3CET2M625A5139018
3CET2M62995129166	3CET2M62195133292	3CET2M624A5135803	3CET2M627A5139019
3CET2M62095129167	3CET2M62395133293	3CET2M626A5135804	3CET2M628A5139725
3CET2M62395131527	3CET2M62595133294	3CET2M628A5135805	3CET2M62XA5139726
3CET2M62495132072	3CET2M62795133295	3CET2M62XA5136017	3CET2M621A5139727
3CET2M62695132073	3CET2M62995133296	3CET2M621A5136018	3CET2M620A5139721
3CET2M62895132074	3CET2M62295133513	3CET2M623A5136019	3CET2M622A5139722
3CET2M62X95132075	3CET2M62495133514	3CET2M62XA5136020	3CET2M624A5139723
3CET2M62195132076	3CET2M62695133515	3CET2M621A5136021	3CET2M626A5139724
3CET2M62395132077	3CET2M62895133516	3CET2M62XA5136129	3CET2M623A5139728
3CET2M62795132857	3CET2M62X95133517	3CET2M626A5136130	3CET2M625A5139729
3CET2M62995132858	3CET2M62195133518	3CET2M628A5136131	3CET2M621A5139730
3CET2M62095132859	3CET2M62795133880	3CET2M625A5136376	3CET2M623A5139731
3CET2M62795132860	3CET2M62995133881	3CET2M627A5136377	3CET2M625A5139732
3CET2M62995132861	3CET2M62095133882	3CET2M629A5136378	3CET2M627A5139733
3CET2M62095132862	3CET2M62295133883	3CET2M620A5136379	3CET2M629A5139734
3CET2M62295132863	3CET2M62495133884	3CET2M627A5136380	3CET2M625A5140332
3CET2M62495133173	3CET2M62695133885	3CET2M624A5136384	3CET2M627A5140333
3CET2M62695133174	3CET2M62295133964	3CET2M62XA5136390	3CET2M629A5140334
3CET2M62895133175	3CET2M62495133965	3CET2M621A5136391	3CET2M620A5140335

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3CET2M62X95133176	3CET2M62695133966	3CET2M623A5136392	3CET2M622A5140336
3CET2M62895133287	3CET2M62695134115	3CET2M625A5136393	3CET2M624A5140337
		3CET2M627A5136394	3CET2M626A5140338
		3CET2M629A5136395	3CET2M620A5140464
		3CET2M620A5136396	3CET2M622A5140465
		3CET2M622A5136397	3CET2M624A5140466
		3CET2M624A5136398	3CET2M626A5140467
		3CET2M626A5136399	3CET2M628A5140468
		3CET2M629A5136400	3CET2M62XA5140469
			3CET2M626A5140470
			3CET2M628A5140471

DESCRIPTION

On the vehicles affected by this bulletin, it is necessary to replace the aftertreatment hydrocarbon injector (doser) hard fuel line. The new fuel line is redesigned for improved clearance from hot components.

On Volvo 9700 coaches, all Volvo D13 US07 version engines must have the hard fuel line replaced.

Please contact your Prevost Service Center or Authorized Service Provider for additional information and to schedule an appointment at your earliest convenience. Please mention Warranty Bulletin WB10-53. The complete list of the Prevost service points is available at www.prevostcar.com/network.

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Regional Service Managers

Brian Godfroid	Washington State, British Columbia, Alberta, Saskatchewan, Manitoba	1 866 770-8892
Tommy Nolet	New York State, Connecticut, Massachusetts, Vermont, New Hampshire, Rhode Island	1 800 65-PREVO (77386)
Dave Langlois	Delaware, Maryland, Washington DC, Virginia, West Virginia, North Carolina, Pennsylvania, New Jersey, Ohio, Michigan, Kentucky	1 866-95-PREVO (77386)
Kevin Laughlin	Missouri, Illinois, Minnesota, Wisconsin, Iowa, Tennessee, Kansas, Indiana,	1 800 38-PREVO (77386)
James Malcomb	Mississippi, Oklahoma, Texas, Louisiana, Arkansas, Alaska	1 800 83-PREVO (77386)
Tom Munds	Utah, Arizona, Colorado, New Mexico, Nebraska, Idaho, Montana, North Dakota, South Dakota, Wyoming	1 877 55-PREVO (77386)
Fernando Martinez	California, Nevada, Oregon	1 800 95-PREVO (77386)
Bryan Joy	Florida, Georgia, Alabama, South-Carolina	1 866 61-PREVO (77386)
Jean Ruel	Quebec, New Brunswick, Newfoundland, Nova Scotia, Prince Edward Island, Maine	1 800 380-7738
Sylvain St-Amant	Ontario, Quebec	1 888 634-5171
Bill Jensen	Hawaii, Motor Home and shell division	1 800 99-PREVO (77386)

Prevost Service Centers

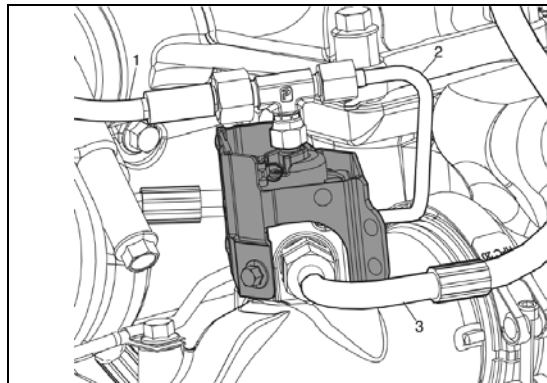
Quebec	850, chemin Olivier Saint-Nicolas, Quebec G7A 2N1	Toll free phone: 1-866-870-2046 Tel.: 1-418-831-2046
British Columbia	6537 River Road Delta, CB V4K 5B9	Tel.: 1-604-940-3306
New Jersey	201 South Avenue South Plainfield, New Jersey 07080	Toll free phone: 1-800-223-0830 Tel.: 1-908-222-7211
Florida	6931 Business Park Blvd. North Jacksonville, Florida 32256	Toll free phone: 1-800-874-7740 Tel.: 1-904-886-4555
Tennessee	800 South Cartwright Street Goodlettsville, Tennessee 37072	Toll free phone: 1-877-299-8881 Tel.: 1-615-299-8881
Texas	15200 Frye Road Fort Worth, Texas 76155-2702	Toll free phone: 1-866-773-8678 Tel.: 1-817-685-0250
California	3384 De Forest Circle Mira Loma, California 91752	Toll free phone: 1-800-421-9958 Tel.: 1-951-360-2550

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Prevost Parts Customer Service

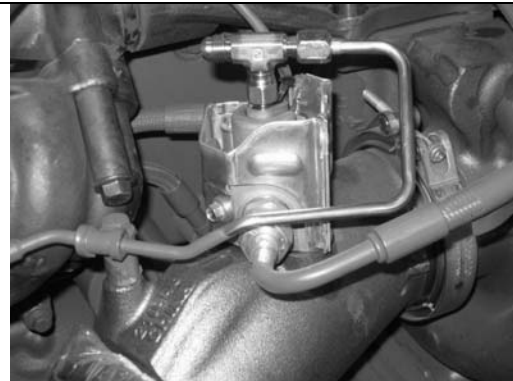
US Prevost Parts Customer Service	2200 Point Blvd., Suite 100 Elgin, Illinois 60123	Toll free phone: 1-800-621-5519 Coach Tel.: 1-847-844-7680
Prevost Canadian Parts Customer Service	2955-A, avenue Watt Quebec, Quebec G1X 3W1	Toll free phone: 1-800-463-8876 Phone: 1-418-653-0948 Parts

PROCEDURE



FORMER HARD FUEL LINE DESIGN

The hard fuel line (item 2 on the image) passes between the engine block and the injector heat shield



NEW HARD FUEL LINE DESIGN

The hard fuel line passes in front of the injector heat shield

- 1) Check if the hard fuel line has to be replaced on the vehicle. To do so, refer to the two images above and identify whether the former hard fuel line or the new hard fuel line design is installed.
- 2) Service technicians, if a replacement is required, install the SOV-injector fuel line kit **#85125458** (9700 Series) as per Field Service Bulletin **FSB258-020** (revision of 2011) found on Impact. Once on Impact, select B13R in MODEL field.
- 3) Once the installation completed, test the system.
 - Initiate regeneration and let enough time to the exhaust gas to get above 500°F (high exhaust temperature telltale).
 - Stop regeneration a check the aftertreatment injector status to validate that air purge value is 100%.

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ESTIMATED TIME

The estimated time required to perform this warranty bulletin is approximately 7-8 hours. As a matter of normal service process, your Prevost Service Center or Authorized Service Provider will also check for other repair measures which might be applicable to your vehicle and this may increase the required total service time.

WARRANTY

This modification is covered by Prevost's normal warranty and will be performed at no charge.

Parts disposal:

Return replaced parts to Prevost with A.F.A. for full reimbursement. Please, specify warranty bulletin WB10-53.

TELL US WHAT YOU THINK!

We are interested in hearing your comments or suggestions regarding this bulletin.
Please e-mail them to: TechnicalPublications@volvo.com

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