

PREVOST

Warranty Bulletin

95-14

Date: **April 1995**
Section: **14**
Subject: **Power Steering Pump**
Application:

Model	VIN
H3 series vehicle with Series 60 engine (Model year: 1993, 1994 and 1995)	All up to 2P9H3341XS1001202 inclusively
XL series vehicle with Series 60 engine (Model year: 1993, 1994 and 1995)	All up to 2P9M33400S1001540 inclusively

DESCRIPTION

On some of the above-mentioned vehicles, it is possible that power steering pump leaks at the flange where the pump is mounted to the Series 60 engine. The leak is caused by a defective gasket and an inadequate torque of bolts. Therefore, you should verify it on your vehicle, and make modification described in the following procedure if necessary.

PROCEDURE

Step A: Verification

Warning: Park vehicle safely , apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

Open engine compartment door(s), locate power steering pump (Fig. 1), and inspect pump flange region for oil leaks. If leak is detected, proceed with step B, otherwise, don't perform it.

MATERIAL

Note: Proceed with step A of the procedure before ordering material. Order only if gasket should be replaced.

Part No	Description	Qty
510488	Power steering pump gasket	1

Step B: Modification

Warning: Park vehicle safely , apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Open engine compartment door(s).

2. Unscrew the two bolts (Fig. 1) retaining power steering pump and remove it without disconnecting it from inlet and outlet hoses.
3. Remove gasket and thoroughly clean assembling surfaces. Apply a silicone sealant (Prévost #680053, *General Electric RTV 103* silicone rubber adhesive sealant black) on the two assembling surfaces (pump and engine).
4. Place new gasket (Prévost #510488), then power steering pump.
5. Apply a removable threadlocker (Prévost #680038, *Loctite 242*) on threads of bolts. Torque bolts to 32-40 lbf•ft lubricated (43-54 N•m lubricated).

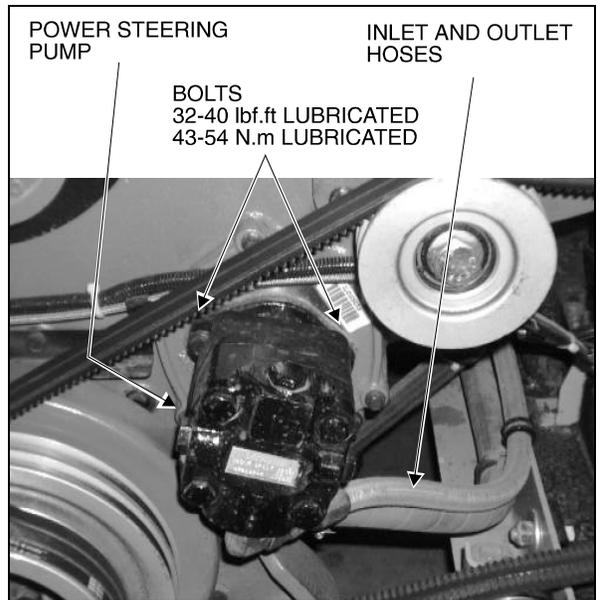


FIGURE 1

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WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and half an hour (0.5) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 95-14".

Expiration date: April 1996